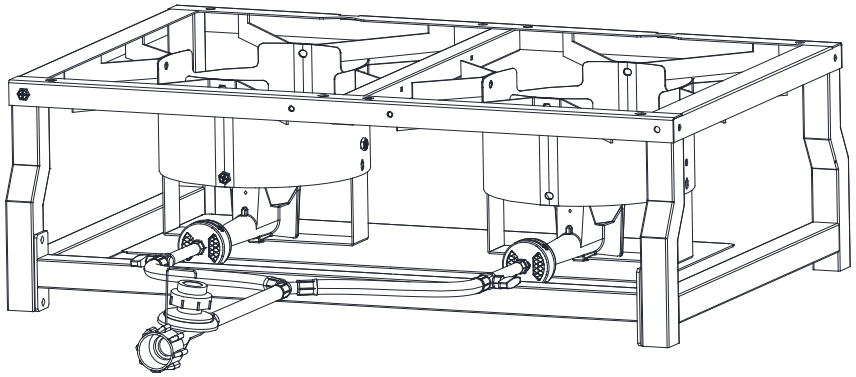
FIRE RIOT

Tabletop Double Burner Camp Stove



Model: HTK1600

Your Satisfaction, Guaranteed.

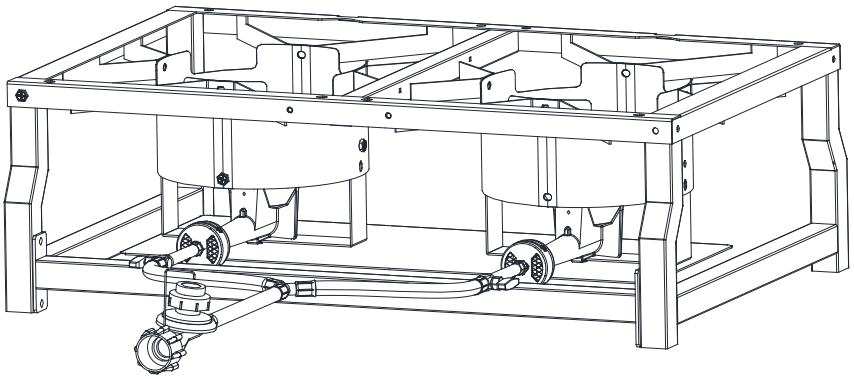
We stand behind your purchase.
If you experience any of the following, please contact us directly for a replacement:

- **Damaged items or parts (during transit)**
- **Defective or missing parts**
- **Assembly difficulties**

1-800-719-8199

service@heatakusa.com

Assembly Instructions
Owners Manual
Tabletop Double Burner Camp Stove
Model: HTK1600



Monday through Friday
9:00 am to 5:00 pm, Eastern Time Zone
1-800-719-8199
Email: service@heatakusa.com

⚠ WARNING ⚠

READ INSTRUCTION MANUAL BEFORE ATTEMPTING TO ASSEMBLE OR OPERATE THIS PRODUCT.
Adult assembly required. Keep screws and parts out of reach of children.

INSTALLER: Leave this manual with the consumer. CONSUMER: Keep this manual for future reference.

This instruction manual contains important information necessary for the proper assembly and safe use of the appliance.

Read and follow all warnings and instructions before assembling and using the appliance.

Follow all warnings and instructions when using the appliance.

Keep this manual for future reference.

SAFETY SYMBOLS

Basic safety precautions should always be observed when using this appliance.
Read and understand the meaning of these symbols before assembling and using this appliance.

⚠ DANGER ⚠

Indicates a hazardous situation which, if not avoided, will result in serious injury or death.

⚠ WARNING ⚠

Be alert to the possibility of serious personal injury if the instructions are not followed.

⚠ CAUTION ⚠

Indicates a potentially hazardous situation which, if not avoided, could result in moderate injury.

⚠ DANGER ⚠

If you smell gas:

•Shut off gas to the appliance.
•Extinguish any open flame.
• If odor continues, keep away from the appliance and immediately call your fire department.
Failure to follow these instructions could result in fire or explosion which could cause property damage, personal injury or death.

⚠ DANGER ⚠

• Never operate this appliance unattended.
• Never operate this appliance within 10 ft (3.0 m) of any structure, combustible material or other gas cylinder.
• Never operate this appliance within 25 ft (7.5 m) of any flammable liquid.
•Do not overfill cooking pot.
• Never allow oil or grease to get hotter than 400ºF or 204ºC. If the temperature exceeds 400ºF (204ºC) or if oil begins to smoke, immediately turn the burner or gas supply OFF.
• Heated liquids remain at scalding temperatures long after the cooking process. Never touch cooking appliance until liquids have cooled to 115ºF (46ºC) or less.
•If a fire should occur, keep away from the appliance and immediately call your fire department. Do not attempt to extinguish an oil or grease fire with water.
Failure to follow these instructions could result in fire, explosion or burn hazard which could cause property damage, personal injury or death.

⚠ **WARNING:** This product can expose you to chemicals including lead, known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Equipped for use on: Propane
Main Max. Input Rating:
Burner 1 - 50,000 BTU/H
Burner 2 - 50,000 BTU/H

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WARNINGS

SAVE THESE INSTRUCTIONS

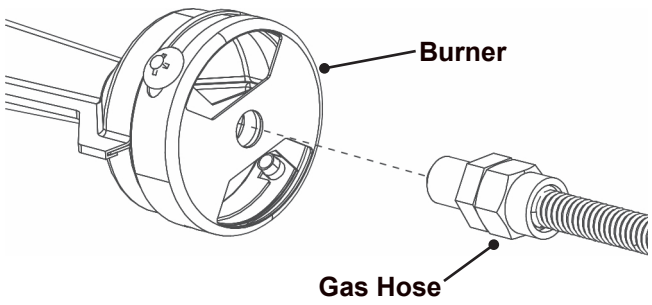
- The installation must conform with local codes or, in absence of local codes, with the *National Fuel Gas Code*, ANSI Z223.1/NFPA 54, *Storage and Handling of Liquefied Petroleum Gases*, ANSI/NFPA 58; or *Natural Gas and Propane Installation Code*, CSA B149.1; *Propane Storage and Handling*, CSA B149.2.
- This appliance is not designed for use with natural gas.
- Never operate this appliance on or under any apartment or condominium balcony or deck.
- This appliance is for **outdoor use only**. Never use this appliance in a building, garage or any other enclosed area.
- Never install or use this appliance in or on a boat or recreational vehicle.
- Maintain proper clearances from combustible construction. The minimum clearance to the sides and back of the appliance is 10 ft (3 m) from any structure or combustible material. Do not locate or use the appliance under overhead combustible construction.
- The appliance and LP tank must be arranged so that any wind blows heat from the appliance AWAY from the LP tank.
- Keep the fuel supply hose away from any heated surface(s).
- This appliance is not intended for commercial use.
- The use of alcohol, prescription drugs or non-prescription drugs may impair the consumer's ability to properly assemble or safely operate the appliance. Do not operate when under the influence.
- When cooking with oil or grease, always have a Type BC or ABC fire extinguisher readily available.
- In the event of an oil or grease fire do not attempt to extinguish with water. Immediately call the fire department (911). A Type BC or ABC fire extinguisher may, in some circumstances, contain the fire.
- In the event of rain, snow, hail, sleet or other forms of precipitation while cooking with oil or grease, cover the cooking pots immediately and turn off the appliance burners and gas supply. Never attempt to move the appliance or cooking pots.
- When cooking, the appliance must always be on a level, stable, noncombustible surface such as brick, concrete or dirt and in an area free of combustible materials. Never use this appliance on or around surfaces such as asphalt, wood, dry grass or leaves, vinyl or plastic. These surfaces are combustible and may melt or catch fire.
- Do not leave the appliance unattended. Keep children and pets away from the cooking appliance at all times.
- Do not place an empty cooking pot on the appliance or allow a filled pot to boil dry while appliance is in operation. Use caution when placing anything in the cooking pots while the appliance is in operation.
- Do not move the appliance while in use. Allow the cooking pots to cool to 115ºF (46ºC) before moving or storing.
- This appliance is not intended for and should never be used as a heater.
- When cooking with oil or grease, the oil thermometer provided MUST be used. Follow instructions in this manual for proper installation and use of the oil thermometer. If the oil thermometer supplied with this fryer or boiler has been lost or damaged, a replacement oil thermometer must be one specified by the appliance manufacturer.
- If the temperature exceeds 400ºF (204ºC) or if oil begins to smoke, immediately turn the burner or gas supply OFF and wait for the temperature to decrease to less than 350ºF (177ºC) before relighting burner according to the manufacturer's instructions.
- This appliance will be hot during and after use. Use insulated mitts or gloves for protection from hot surfaces or splatter from cooking liquids. Closed-toed shoes should always be worn during operation of this appliance.
- The appliance's heat shields must always be in place during use.
- Never use cooking vessels larger than the

WARNINGS

capacity and diameter recommended by the manufacturer.

- Never overfill the cooking pots with oil, grease or water. Doing so could result in the unit becoming top-heavy and creating an unsafe/ unstable condition. Follow instructions in this manual for establishing proper oil, grease or water levels.
- Introduction of water or ice from any source into the oil/grease may cause overflow and sever burns from hot oil and water splatter. When cooking with oil/grease, all food products MUST be completely **THAWED** and towel **DRIED** before being immersed in the cooking pots.
- Avoid bumping of or impact with the appliance to prevent spillage or splashing of hot cooking liquid.
- Never drop food or accessories into hot cooking liquid. Lower food and accessories slowly into the cooking liquid in order to prevent splashing or overflow. When removing food from the appliance, care shall be taken to avoid burns from hot cooking liquids. Once food is removed from pots, do not allow pots to boil dry.
- The pressure regulator and hose assembly supplied with the appliance must be used. Replacement pressure regulators and hose assemblies shall be those specified by the appliance manufacturer. Replace only with regulator .
- Hot cooking liquids can remain dangerously hot long after cooking. Never handle the cooking appliance until the cooking liquid has cooled to less than 115ºF (46ºC).
- The minimum outside operating temperature of this appliance is 32ºF (0ºC). Never use this appliance when temperature is below this minimum.
- Use caution when in close proximity to appliance. Falling or tripping near the gas appliance may result in the splashing or igniting of hot cooking liquids and potentially cause personal injury or property damage.
- Keep the cooking area adjacent to the appliance clear of debris and free of anything flammable or combustible.
- Never attempt to attach this appliance to the self-contained LP gas system of a camper, trailer or motor home.
- Check burner/venturi tubes for insects and insect nests and clean if necessary. A clogged venturi tube can lead to a fire beneath the appliance.
- When cooking with oil or grease, the thermometers provided with your appliance MUST be used. If the thermometers provided with your appliance have been lost or damaged, replacement thermometers must be ones specified by the appliance manufacturer.
- Check the thermometers before each use by inserting them into a pot of boiling water and ensuring that they register approximately 212 ± 20ºF (100 ± 10 ºC). If they do not function properly, obtain replacement thermometers specified by the manufacturer before using the appliance.
- Non-rechargeable batteries are not to be recharged. Batteries are to be inserted with the correct polarity. Exhausted batteries are to be removed from the product. DO NOT DISPOSE OF BATTERIES IN A FIRE. BATTERIES MAY EXPLODE OR LEAK.

- The manufacturer has located the burners with respect to the orifices to allow the appliance to burn sufficiently. If adjustment is required, see OPERATING INSTRUCTIONS > Burner Flame Check.
- The burners should be removed and cleaned occasionally. When a burner is reassembled, align the threads of the gas hose to the center line of the burner and wrench-tighten. Doing this is critical for maximum performance and efficiency.



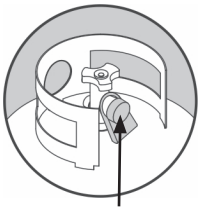
WARNINGS: LP TANK

⚠ DANGER ⚠

1. Do not store a spare LP gas cylinder under or near this appliance.
2. NEVER fill the cylinder beyond 80% full.
3. If the instructions in 1 and 2 are not followed exactly, a fire causing serious injury or death may occur.
4. The safety release valve on the LP tank could activate the leaking of gas and cause a severe fire and increase the risk of serious injury or death.
5. If you smell, see or hear leaking gas, IMMEDIATELY get away from the LP tank and contact your FIRE DEPARTMENT (911).
6. Only cylinders marked “propane” shall be used.

LP TANK REMOVAL, TRANSPORT AND STORAGE

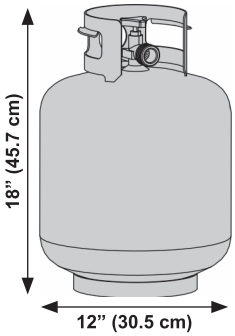
1. Turn control knobs OFF at regulator and LP tank valve. Turn coupling nut counterclockwise by hand only. Never use tools to disconnect.
2. Place dust cap on cylinder valve outlet whenever the cylinder is not in use. Only install the type of dust cap on the cylinder valve outlet that is provided with the cylinder valve. Other types of caps or plugs may result in leakage of propane.


Dust Cap

3. A disconnected LP tank in storage or being transported must have a safety cap installed.
4. The cylinder must be stored outdoors out of reach of children. NEVER store the cylinder in enclosed spaces such as a garage, carport, covered porch or any other structure. Never leave an LP tank inside a vehicle which may become overheated by the sun.
5. When the appliance is not in use, the gas must be turned off at the supply cylinder.
6. Storage of an appliance indoors is permissible only if the cylinder is disconnected and removed from the appliance.
7. The cylinder must be disconnected when the appliance is not in use.

LP TANK

The LP tank must meet the following requirements in order to be used with your appliance:



- Measurements must be 12” (30.5 cm) in diameter by 18” (45.7 cm) high with 20 lb (9.1 kg) maximum capacity.
- The LP gas supply cylinder to be used must be constructed and marked in accordance with the specifications for LP gas cylinders of the US Department of Transportation (DOT) or the Standard for *Cylinders, Spheres and Tubes for the Transportation of Dangerous Goods,* CAN/CSA-B339.

The LP tank must include the following:

- QCC Type 1 outlet compatible with regulator and appliance.
- Safety relief valve.
- UL Listed Overfill Protection Device (OPD). This safety device is identified by the triangular hand wheel. Only use tanks equipped with this type of valve.


OPD Hand Wheel

- LP tank must be arranged for vapor withdrawal and include collar that protects LP tank valve.

LIQUIFIED PETROLEUM GAS (LP):

- LP gas is odorless, non-toxic and colorless when produced. For your safety, LP gas has been given an odor (similar to rotten eggs) so you can smell if there is any leaking.
- LP gas is highly flammable and can unexpectedly ignite when combined with air.

WARNINGS: LP TANK

LP TANK FILLING:

- Use only licensed and experienced dealers.
- LP dealer must purge tanks before filling.
- Dealer should NEVER fill LP tank more than 80% of LP tank volume. Volume of propane in tanks will vary by temperature.
- A frosted regulator indicates gas overfill. Immediately close LP tank valve and call LP gas dealer for assistance.
- Do not release liquid propane (LP) gas into the atmosphere. This is a hazardous practice.
- To remove gas from an LP tank, contact an LP dealer or your local fire department for assistance.

LP TANK EXCHANGE:

Many retailers that sell appliances offer you the option of replacing your empty LP tanks through an exchange service. Use only those reputable exchange companies that inspect, precision-fill, test and certify their cylinders. Exchange your tank for an OPD safety feature-equipped tank as described under the “LP TANK” section of this manual.

Always keep new and exchanged LP tanks in an upright position during use, transit or storage.

Leak test new and exchanged LP tanks BEFORE connecting to the appliance.

LP TANK LEAK TEST:

For your safety, a leak test must be repeated each time an LP tank is exchanged or refilled.

- Do not smoke during leak test.
- Do not use an open flame to check for gas leaks.
- LP tank must be leak tested outdoors in a well-ventilated area, away from open flames or sparks.

LP Tank Leak Test Procedure:

- Use a clean paint brush and a 50/50 soap and water solution.
- Use mild soap and water. **Do not use household cleaning agents.** Damage to gas train components can result.
- Brush soapy solution onto all metal seams and entire valve area. Any “GROWING” bubbles indicate a gas leak.

⚠ WARNING ⚠

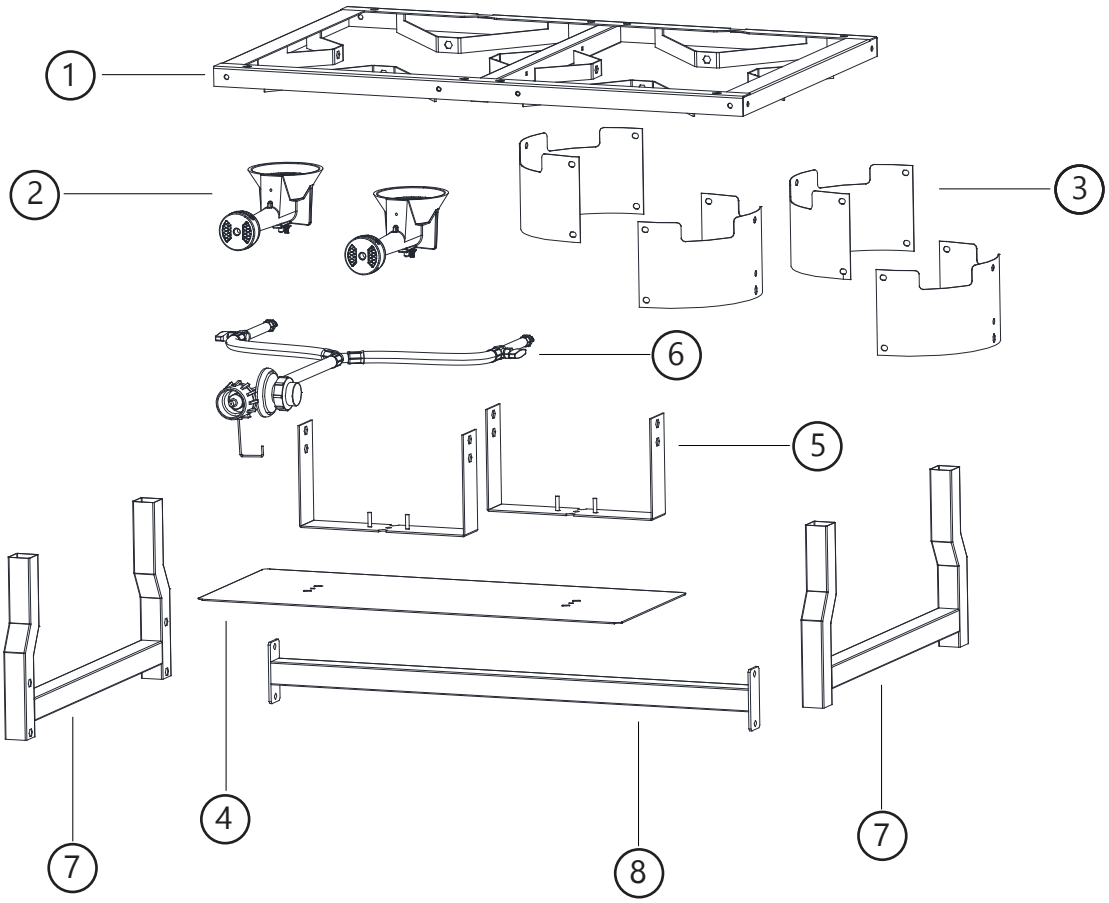
If “growing” bubbles appear, there is a leak. Do not use or move the LP tank. IMMEDIATELY get away from the LP tank and contact an LP gas supplier or your FIRE DEPARTMENT (911).

HOSE CHECK:

Before each use, check for evidence of abrasion, wear, cuts or leaks. If so, the hose must be replaced prior to the appliance being put into operation. The replacement hose assembly must be the assembly specified by the manufacturer.

PARTS DIAGRAM

NOTE: Wash all parts that will come into contact with food with warm soapy water. Rinse and towel dry.

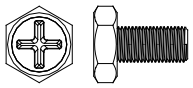
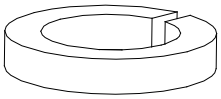


PARTS LIST

Part #	Description	Qty
1	**Top Frame**	1
2	**Burner**	2
3	**Wind Shield**	4
4	**Heat Shield**	1
5	**Burner Bracket**	2
6	**Regulator**	1
7	**Leg**	2
8	**Support Beam**	1

ASSEMBLY HARDWARE

Tools required: Phillips head screwdriver • Adjustable wrench (Not included)

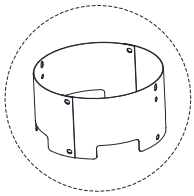
A	M6x12 Screw	28	**B**	Spring Washer-M5	2
					
C	Wing Nut-M5	2	**D**	Washer-M5	2
					

ASSEMBLY INSTRUCTIONS

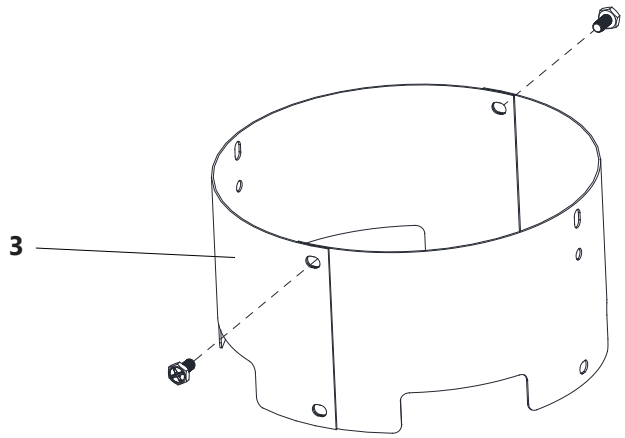
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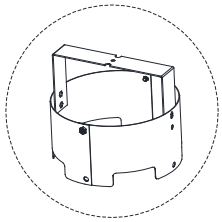
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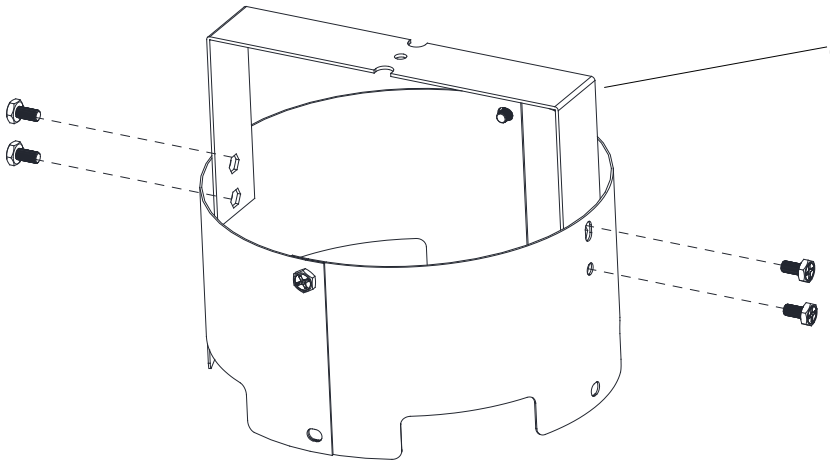
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x2



NOTE: Repeat same step for another burner shield.

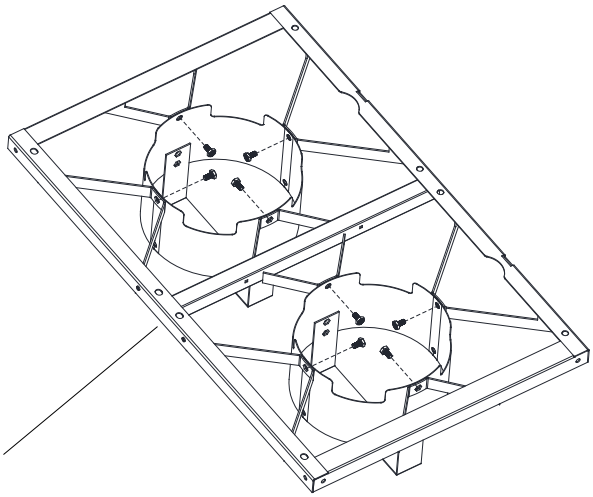
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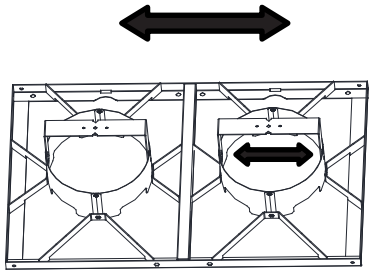
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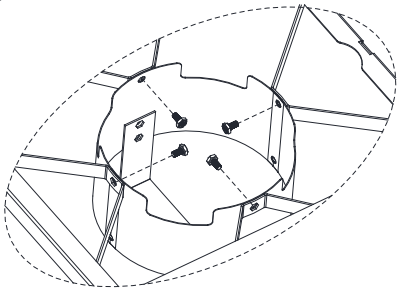


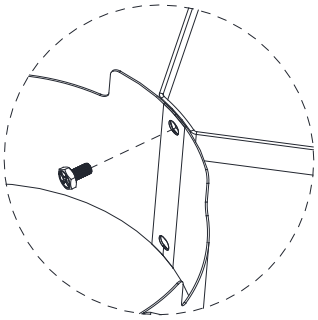


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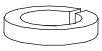
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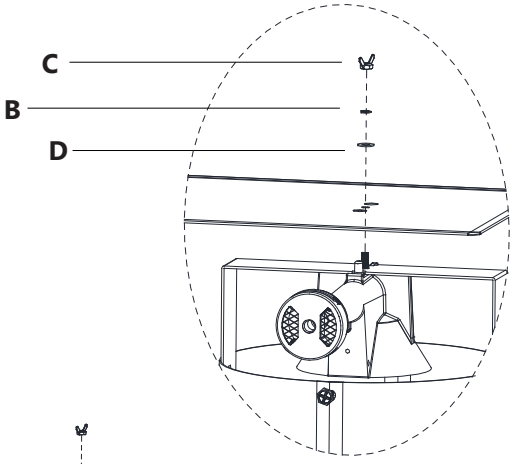
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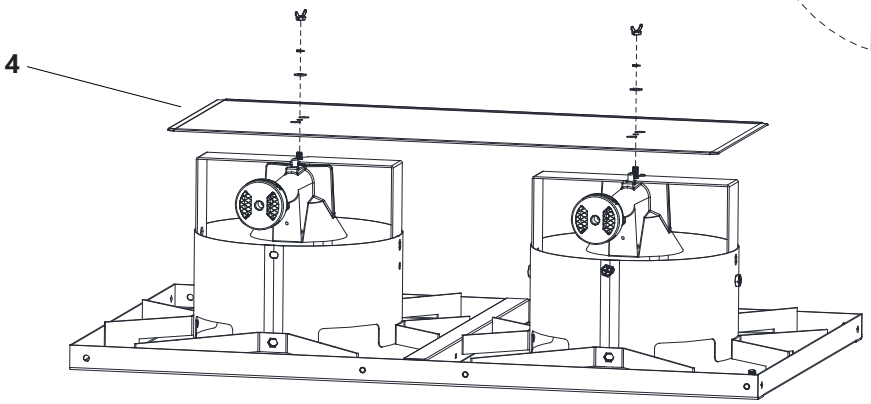


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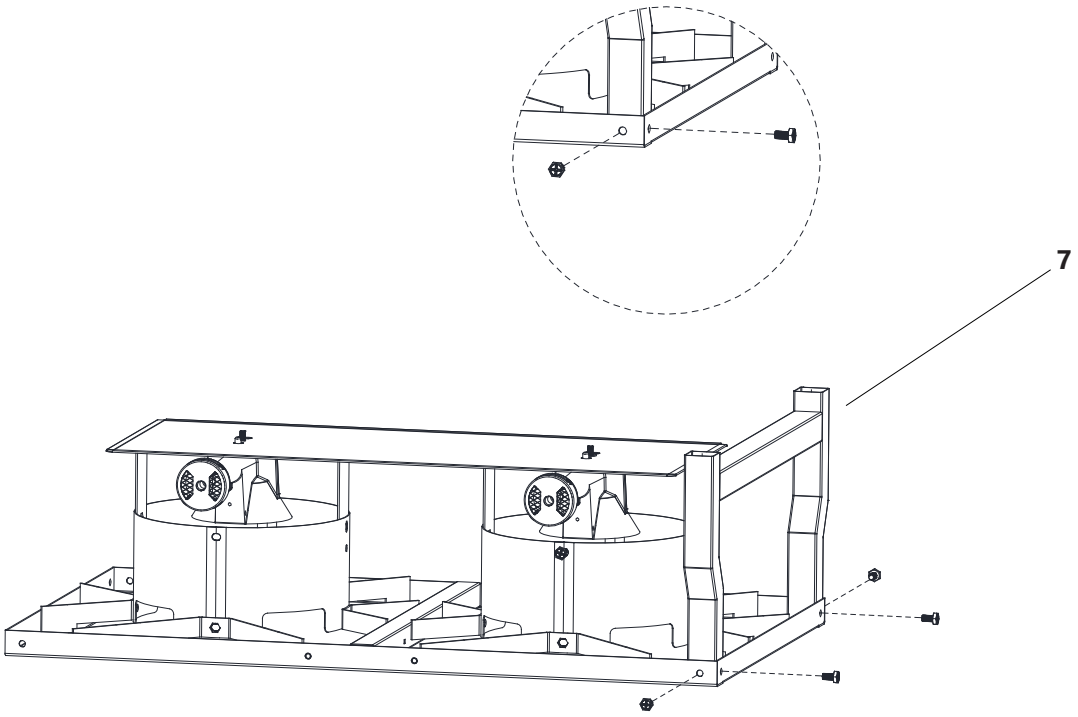
ASSEMBLY INSTRUCTIONS

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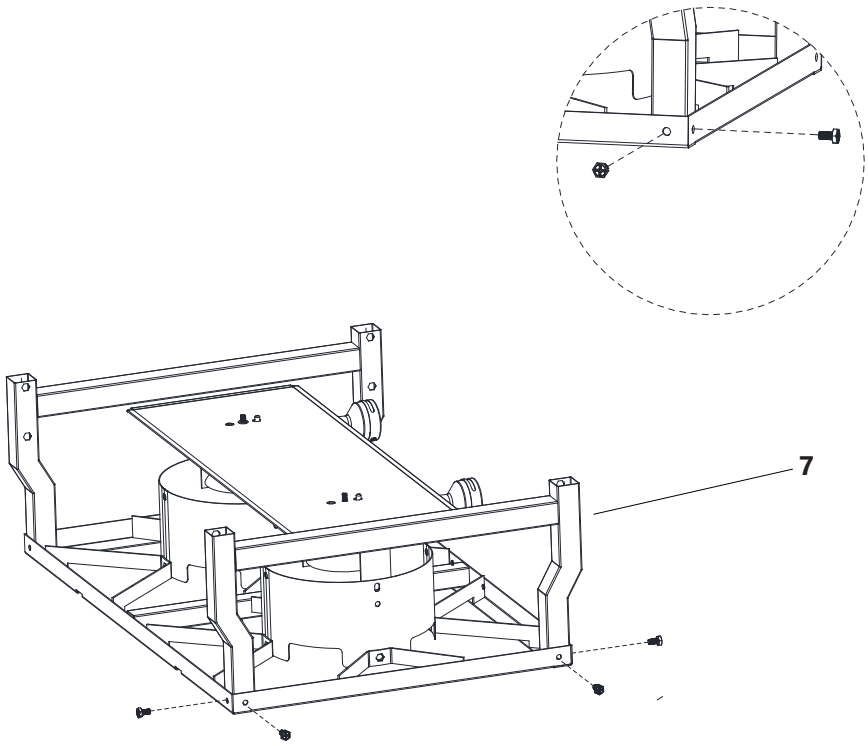


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ASSEMBLY INSTRUCTIONS

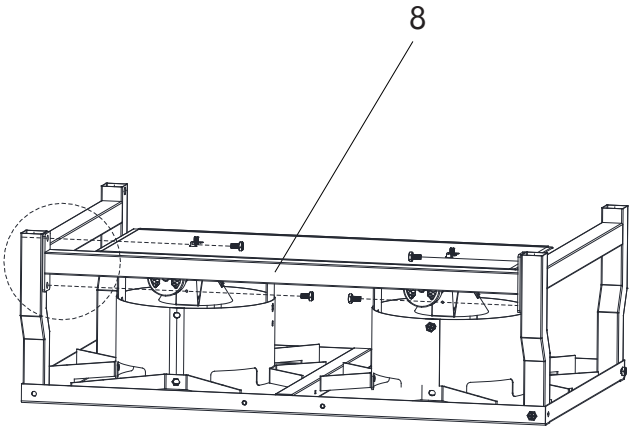
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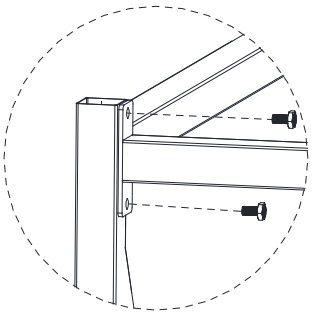




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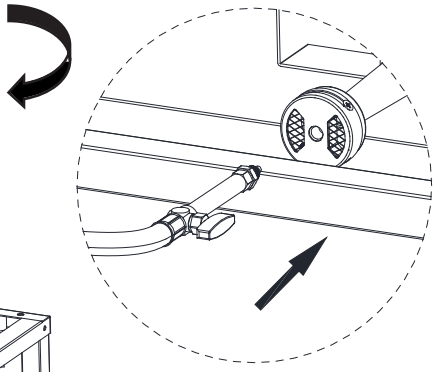
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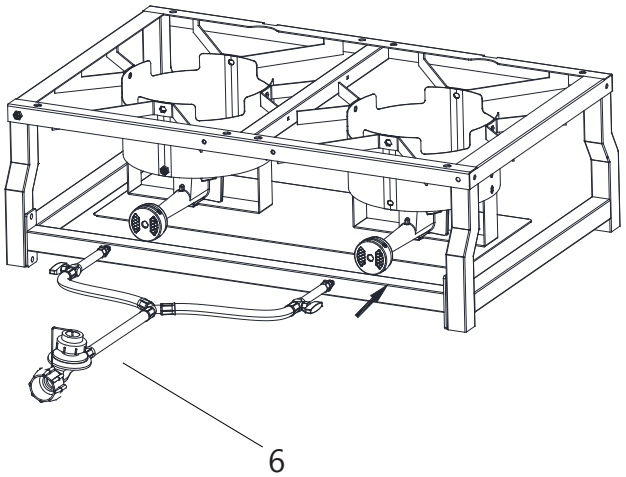
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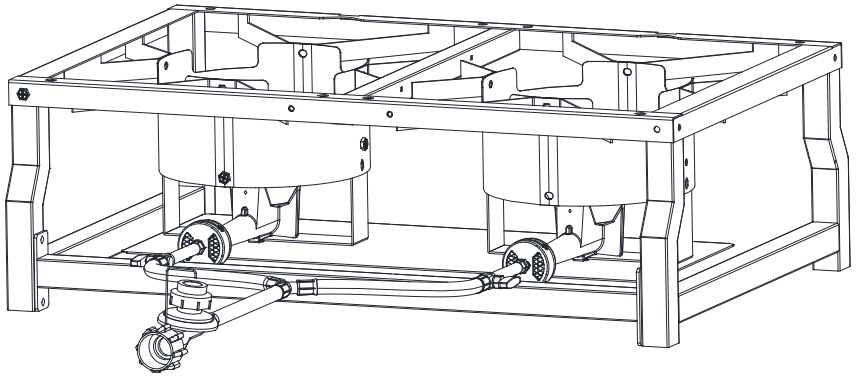
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ASSEMBLY INSTRUCTIONS

9

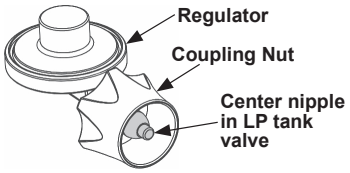


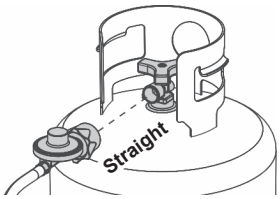
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OPERATING INSTRUCTIONS

CONNECTING REGULATOR TO LP TANK:

1. Place LP tank on a secure, level and stable surface.
2. Turn all control knobs to the OFF position.
3. Turn LP tank OFF by turning hand wheel clockwise to a full stop.
4. Remove the protective cap from LP tank. Always use cap and strap supplied with valve. DO NOT use a POL transport plug. It will defeat the safety feature of the valve.
5. Hold regulator, insert nipple into LP tank valve. Hand-tighten the coupling nut while holding the regualtor in a straight line with LP tank valve so as not to cross-thread the connection.





6. Turn the coupling nut clockwise and tighten to a full stop. The regulator will seal on the backcheck. An additional one-half to three-quarters turn is required to complete. **Tighten by hand only. DO NOT USE TOOLS.**

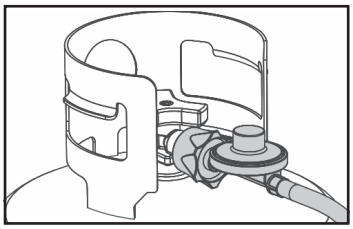
   NOTE: If you cannot complete the connection, repeat steps 5 and 6. If you are still unable to complete the connection, DO NOT use this regulator.

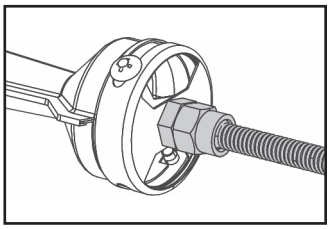
LEAK TESTING VALVES, HOSES AND REGULATOR:

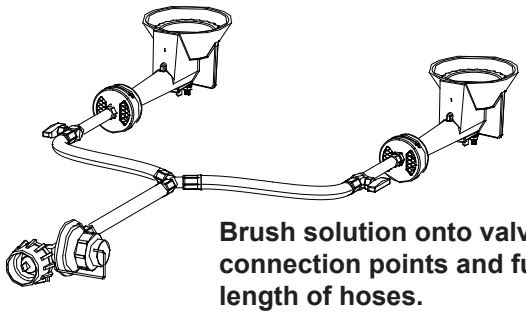
- Leak test must be repeated each time LP tank is exchanged or refilled.
- DO NOT smoke or have anything nearby that can easily ignite, such as lighters or matches.
- DO NOT use an open flame to check for gas leaks.
- Appliance must be leak tested outdoors in a well-ventilated area away from open flames or sparks.

STEPS TO LEAK TEST:

1. Turn LP tank valve and all control knobs to the OFF position and make sure regulator is tightly connected to LP tank.
2. Completely open LP tank valve by turning hand wheel counterclockwise. If you hear a rushing sound turn gas off immediately. This means there is a major leak at the connection. Correct before proceeding.
3. Using a clean paintbrush and 50/50 soap and water solution, brush soapy solution onto shaded areas below. Use mild soap and water. DO NOT use household cleaning agents. Damage to gas train components could result.







Brush solution onto valves, connection points and full length of hoses.

4. If “growing” bubbles appear, there is a leak. Close LP tank valve immediately and retighten connections. If leaks cannot be stopped, do not try to repair.
5. For assistance with any malfunction related to the LP tank, regulator or hose, contact your propane dealer or customer service.

⚠ WARNING ⚠

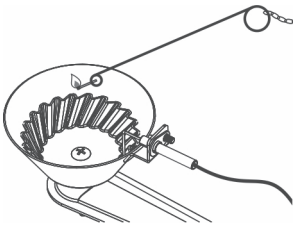
If “growing” bubbles appear, there is a leak. IMMEDIATELY turn off LP tank valve. If bubbles continue, IMMEDIATELY get away from the LP tank and contact your FIRE DEPARTMENT (911).

OPERATING INSTRUCTIONS

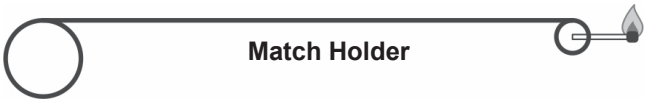
INSTRUCTIONS FOR LIGHTING BURNERS:

1. Read all instructions before lighting. Only light burners outdoors.
2. Confirm that all control knobs and LP tank valve are completely closed and in the OFF position.
3. Open the LP tank valve fully by turning counterclockwise.
4. **Electronic Ignitor Lighting:**
   DO NOT stand with head or arms over burner. Turn on the value on regulator hose to Max. Immediately push and hold ignition button until burner is lit. Repeat procedure to light remaining burner.

   Match Lighting:
   DO NOT stand with head or arms over burner. Using a long ignited match (fireplace match), place flame directly over the burner.



   If using a short/paper book match, first place the unlit match into the match holder which is attached by a chain to the cart, then light the match. Push and turn the control knob clockwise until burner is lit. Repeat procedure to light remaining burner.



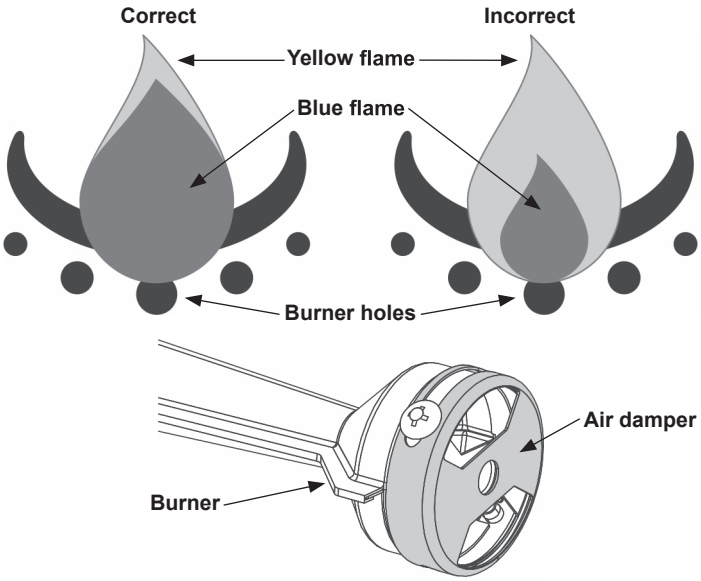
5. When the burners are lit, turn the control knobs to the desired heat output position between Min and Max.

⚠ CAUTION ⚠

If ignition does not occur in 5 seconds, turn all control knobs OFF, wait 5 minutes, then repeat the lighting procedure. If the burners do not light with the control knobs on, or if the flame goes out after lighting, gas will continue to flow out of the burners and could accidentally ignite with risk of injury.

BURNER FLAME CHECK

Light the burners and adjust the flames with the control knobs. Always check the flame prior to each use. The air dampers mounted on the burners help control the amount of primary air that mixes with the LP gas. A blue flame with little or no yellow flame will provide the best heat. Adjust the air dampers by turning it clockwise or counterclockwise to achieve the desired flame.



WHEN BURNER FLAMES ARE ACCIDENTALLY EXTINGUISHED:

1. Turn LP tank OFF by turning hand wheel clockwise to a full stop.
2. Turn control knobs to the OFF position.
3. Inspect the hose and make sure connections are complete. After waiting 5 minutes, restart the appliance following “INSTRUCTIONS FOR LIGHTING BURNERS.”

SHUT DOWN INSTRUCTIONS:

1. Turn LP tank OFF by turning hand wheel clockwise to a full stop.
2. Turn control knobs to the OFF position.

OPERATING INSTRUCTIONS

DISCONNECTING REGULATOR FROM LP TANK:

1. Turn control knobs to the OFF position.
2. Turn LP tank OFF by turning hand wheel clockwise to a full stop.
3. Turn the coupling nut counterclockwise to loosen the connector. Loosen by hand only. DO NOT use tools.

DETERMINING THE MAXIMUM FILL LEVEL WHEN USING A POT WITHOUT A MAXIMUM FILL LINE:

1. Place your food into the basket.
2. Place the basket and food into the empty cooking pot.
3. Fill the pot with water just until the food is completely submerged. There must be a minimum of 3 inches (8 cm) between the water level and the top of the pot.
4. Remove the food from the cooking pot and either mark the water level on the side of the cooking pot or measure the amount of water in the pot.
5. This is the amount of cooking oil the pot is to be filled with to cook your food.
6. Remove the water and completely dry the cooking pot and your food.

CARE AND MAINTENANCE

PROPER CARE AND MAINTENANCE WILL KEEP YOUR APPLIANCE OPERATING SMOOTHLY

⚠ CAUTION ⚠

- Allow appliance to fully cool to 115ºF (46ºC) before performing any cleaning.
- Keep the appliance area clear and free from combustible materials, gasoline and other flammable vapors and liquids.
- Do not obstruct the flow of combustion and ventilation air.
- Check burner and venturi tube for insects and insect nests. A clogged tube can obstruct gas flow and can result in a fire beneath the appliance. Prevent blockages by inspecting and cleaning burner and venturi tube regularly.

⚠ DANGER ⚠

NEVER insert any tool or foreign object into the LP tank valve outlet or safety relief valve. You may damage the valve or cause a leak which can lead to explosion, fire, personal injury or death.

CLEAN THOROUGHLY AFTER EVERY USE

NOTE: Clean the entire appliance each year and tighten all hardware 1-2 times a year or more depending on frequency of use.

1. Turn the appliance OFF at the control knobs and at the LP tank valve before cleaning. Check that there is no flame or gas smell and that all valves are in the OFF position. Make sure that the regulator is properly disconnected from the LP tank prior to any cleaning.
2. Any component that has been in contact with food must be hand-washed with warm soapy water and a nylon pad. If the cooking pot(s) have black soot cooked onto the outside finish it can be scrubbed off with steel wool. DO NOT spray oven cleaner on aluminum cooking pots to remove grease or soot as it will cause the finish to become dull.

   If food remains stuck to the basket, place in hot water and allow to soak. After cooling, scrub with nylon pad.
3. If hard water causes darkening on the interior of the cooking pot(s), fill to the level of the darkened area with a mixture of water, cream of tartar and vinegar (1 quart of water, 2 tablespoons cream of tartar, 1/2 cup vinegar), boil for 10 minutes.
4. To clean the burner, use a brush to loosen corrosion from the burner exterior. Clean clogged gas ports with an open paper clip. Replace corroded or damaged burners that would emit excess gas.
5. To clean the burner tube/venturi, first disconnect the gas hose from the burner tube. Look inside the burner tube for nests, webs or mud. To remove obstructions, use a flexible brush or bend a small hook on the end of a flexible wire. When obstructions are clear the gas hose can be connected to the burner tube.
6. Confirm that all components are completely dry before using or placing in storage.
7. It is recommended to thoroughly clean the appliance prior to every use.
8. Store all components in a clean, dry location when not in use.

TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSE	SOLUTION
Burner will not light.	Bad connection between the regulator and LP tank.	Make sure the regulator coupling nut is fully tightened on the LP tank valve.
	The LP tank is empty.	Refill LP tank at an authorized dealer or purchase new filled LP tank.
	Ignition button was not pushed and held.	Press and hold the ignition button until burner is lit.
	Battery not installed correctly.	Make sure the **+** and **–** ends of the battery are oriented properly. The **+** end should be toward the battery cap.
	Weak or dead battery.	Replace with new alkaline AA battery.
	Battery cap not installed correctly.	Unscrew battery cap and reinstall. Make sure threads are aligned and engaged fully.
Burner does not stay lit.	Excessive wind conditions.	When appliance is cool, move appliance to different location where high wind is not a factor. Relight burner.
	The LP tank is empty.	Refill LP tank at an authorized dealer or purchase new filled LP tank.
Oil does not reach desired cooking temperature.	Control knob is not fully opened.	Fully open control knob by rotating it in a clockwise direction.
	Overfill Protection Device (OPD) on LP tank has been activated/ tripped.	To reset the Overfill Protection Device, turn the regulator control knob and the LP tank valve OFF. Disconnect the regulator from the LP tank and wait at least one minute. Reconnect the regulator to the LP tank and fully open LP tank valve.
	Faulty or obstructed regulator hose.	Contact Customer Service for a replacement regulator/hose assembly.

WARRANTY INFORMATION

The appliance has been manufactured under the highest standards of quality and workmanship. We warrant to the original consumer/purchaser that all aspects of this product will be free of defects in material and workmanship for one (1) year from the date of purchase. A replacement for any defective part will be supplied free of charge for installation by the consumer. Requests for expedited shipments of warranted parts will be at the consumer's/purchaser's expense. Defects or damage caused by the use of other than genuine parts are not covered by this warranty. This warranty shall be effective from the date of purchase as shown on the purchaser's receipt.

This warranty is valid for the original consumer/purchaser only and excludes industrial, commercial or business use of the product, product damage due to shipment or failure which results from alteration, product abuse or product misuse whether performed by a contractor, service company or consumer. We will not be responsible for labor charges and/or damage incurred in installation, repair or replacement, nor for incidental or consequential damage.

FIRE RIOT

Monday through Friday

9:00 am to 5:00 pm, Eastern Time Zone

Email: service@heatakusa.com