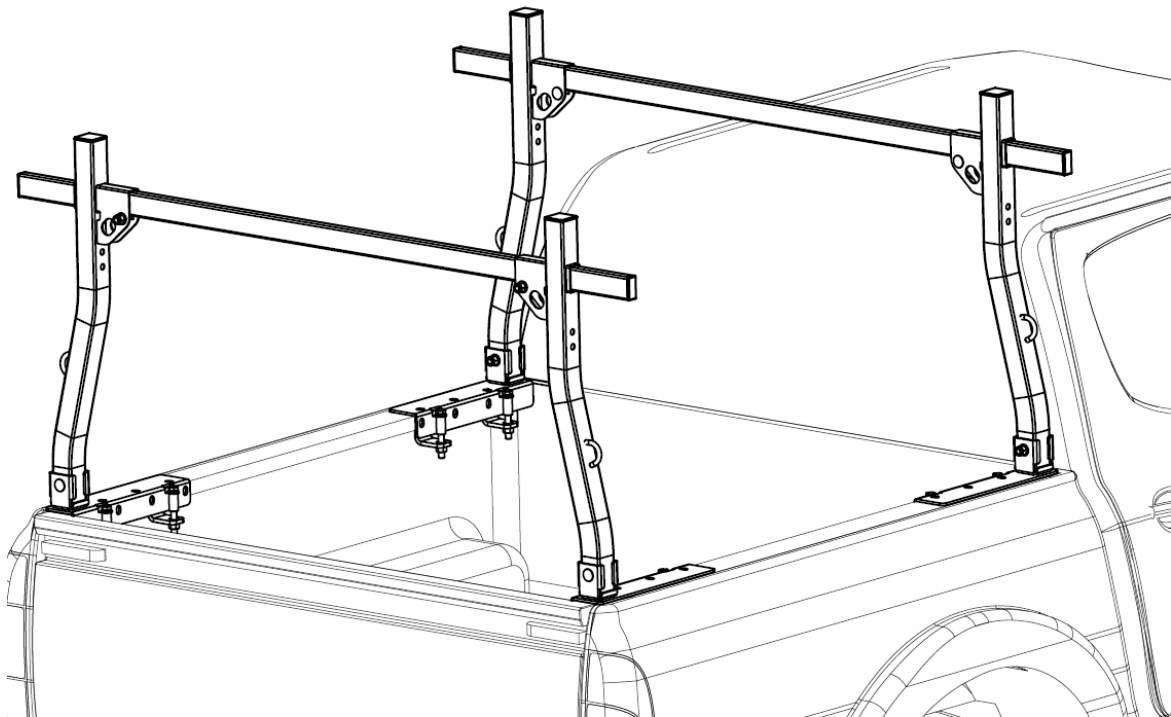


General Guidelines

- It is the user's responsibility to read and follow all instructions.
- Keep these instructions with the product at all times and review before each use.
- It is the responsibility of this product's owner to furnish the instructions to any person that borrows or purchases the product.
- Inspect the product before use to ensure it is assembled properly and all parts are in safe working order and free of defects.
- Never modify this product in any way.
- All circumstances cannot be addressed in these instructions. Please use common sense and practice general safety measures when using this product.
- Parts and/or instructions are subject to change without notice.
- **Do not exceed the 1000 lbs weight capacity.**



Technical Specifications

Property	Specification
Length	14.8in.
Width	71.9in.
Height	35.8in.
Maximum Weight Capacity	1000lbs.

PARTS LIST

Prior to assembly and installation, make sure all parts are present, intact and undamaged. If you discover missing and/or damaged parts, contact our customer service using the information on page 1.

Item#	Description		Quantity	Item#	Description		Quantity
1	Upright		4	5	End Cap		4
2	Driver Side Front/Passenger Side Rear Mounting Bracket		2	6	Upright Cap		4
3	Passenger Side Front/Driver Side Rear Mounting Bracket		2	7	L-Clamp		8
4	Crossbar		2				

Hardware kit

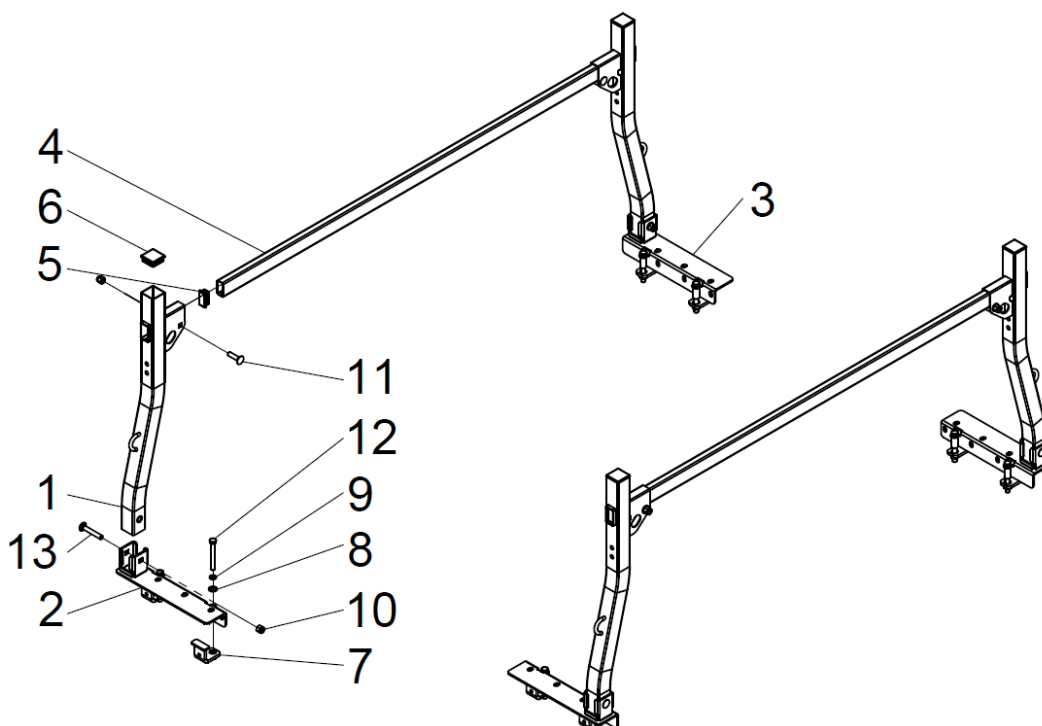
NO	Description	Picture	Quantity
A	M12x45 Carriage bolt(11),M12 Locking nut(10)	 	4
B	M12x100 outer hex bolt(12),12 Flat washer(8),12 spring washer(9)	  	8
C	M12x75 Carriage bolt(13),M12 Locking nut(10)	 	4

Tools Required



19mm Wrench

ASSEMBLY/PARTS DIAGRAM



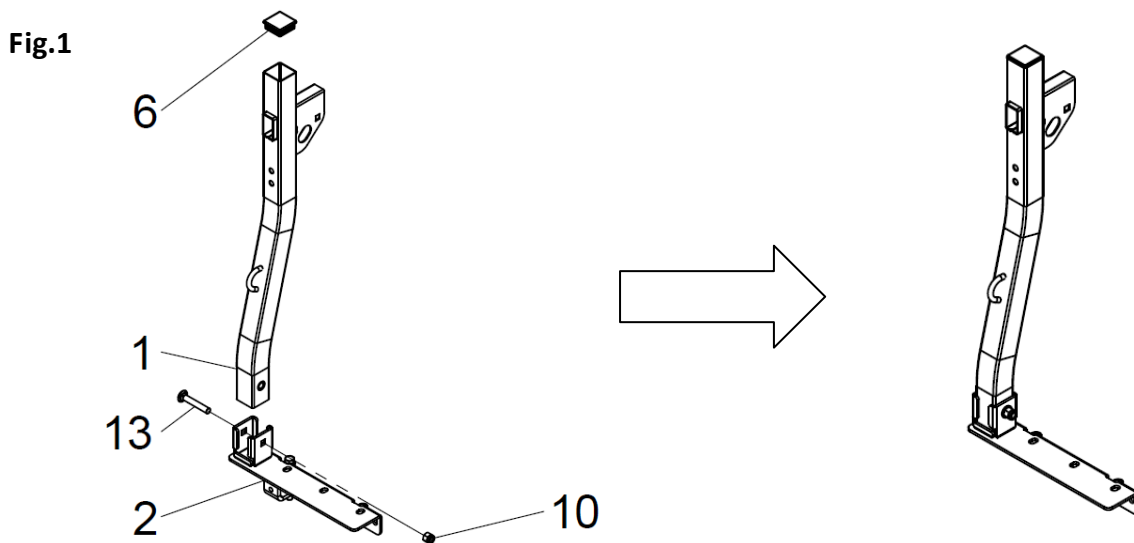
ATTENTION!

Before beginning the assembly process, we recommend that you confirm the standard Mounting Bracket and L-Clamp rack installation will work on your vehicle. Per the directions in Step 3, check the fit of one Mounting Bracket (2 or 3), and one L-Clamp (7), on the truck bed rail of your vehicle. In the unlikely event the standard L-Clamp installation does not work on your truck, you can consult your truck's maker to determine the proper installation method before assembling your rack.

ASSEMBLY PROCEDURES

Step 1.

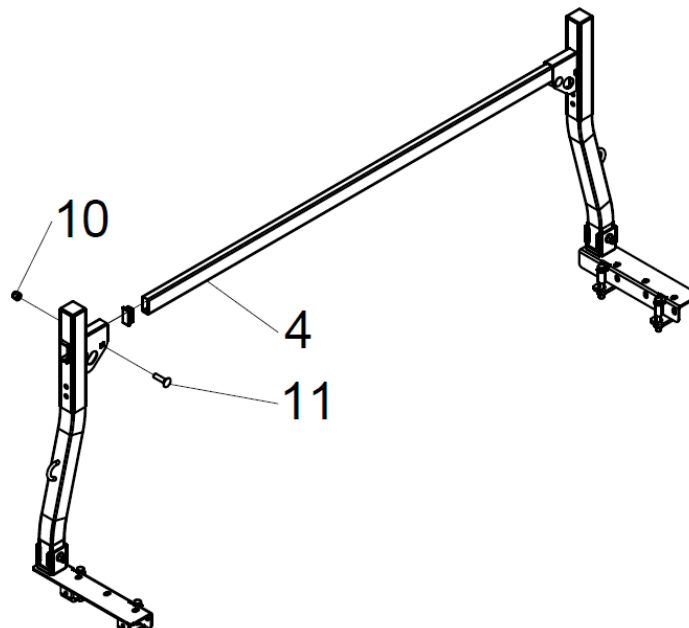
Attach the Driver Side Front Upright (1), to the Driver Side Front Mounting Bracket (2), and secure in place using a M12x75 Carriage Bolt (13), Lock Nut (10). Finish by pressing an Upright Cap (6), onto the top of the upright. Do not fully tighten hardware yet. **NOTE:** Completed upright assembly should match **Fig.1**. Repeat these steps to complete the remaining three upright assemblies. **NOTE:** Use **Fig 3** to confirm that your upright assemblies are properly configured.



STEP 2.

Attach a Crossbar (4), to both Front Uprights using M12x45 Carriage Bolts (11), Lock Nut (10). Repeat this process to attach the crossbar to the rear uprights. **NOTE:** Do not fully tighten any attaching hardware until you have completed Steps 2 and 3 since minor adjustments might be required.

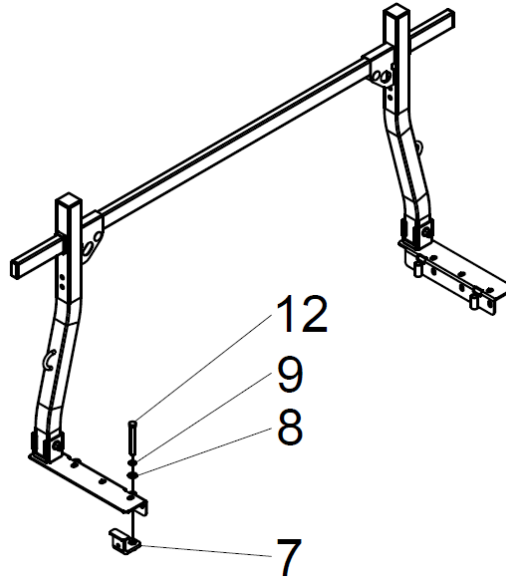
Fig.2



STEP 3.

Position the completed upright/crossbar assemblies on the truck bed rails immediately behind the cab and immediately ahead of the tailgate and secure the mounting brackets to the rails using L-Clamps (7), M12x100 Hex Head Bolts (12), Spring Washers (9), and Washers (8) as shown in **Fig.3**. **ATTENTION: TWO L-Clamps MUST be installed on each bracket to properly secure the rack to the truck.** If the provided L-Clamps (7) are not a suitable fit for your truck bed rails an alternate mounting method may be possible using the other holes in the mounting plates. Please consult the truck manufacturer regarding suitable mounting options for your truck.

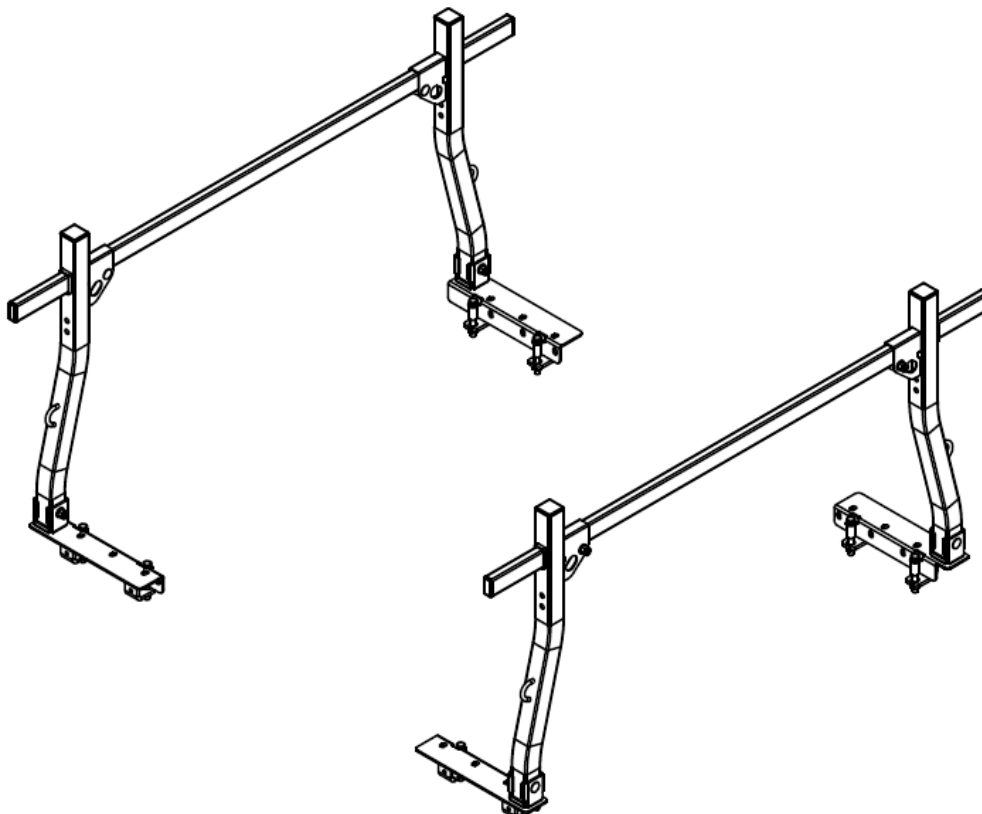
Fig.3



STEP 4.

Your installed rack should now resemble **Fig.4**. **ATTENTION! Once you are satisfied with the position of the uprights and crossbars ALL attachment hardware should be tightened to ensure your rack is securely assembled and attached to your truck.** Congratulations! Your rack is now ready for use. Please remember to haul your loads safely.

Fig.4



Product Warranty and Liability

GENERAL PRODUCT WARRANTY: Products purchased from the Authorized Dealer (original place of purchase) or Merchant ("Dealer") will be free of defects in material and workmanship at the time of receipt, and will meet the specifications stated at the place of purchase transaction or online at the Dealer's website, under normal use and service when correctly installed, operated and maintained. This product warranty is effective for the period of time stated below, unless otherwise stated in the product instructions or depicted in the product advertisement. **All Authorized Dealer warranties are NON-TRANSFERABLE** and cover only the original end purchaser. This limited warranty does not cover products purchased through non-authorized dealers. Non-authorized dealer receipts are not accepted for warranty verification.

*****Warranty claims must be made directly to the original place of purchase.*****

WARRANTY PERIOD: This warranty remains in force for one year from the date of the product's accepted delivery. The Authorized Dealer offers a one year manufacturer's warranty for most products unless otherwise specified on the product advertisement.

WARRANTY SERVICE: The Authorized Dealer will replace any defective or malfunctioning part at no charge, including payment of the shipping costs of parts or replacement product to and from the manufacturer. The purchaser is responsible for labor charges. If the product does not meet specifications as depicted in the advertisement, the Authorized Dealer will refund the full purchase price of the product.

Questions regarding the warranty on a specific product and warranty claims should be directed to the Authorized Dealer with whom the purchase transaction was made.

WARRANTY LIMITATIONS: The above warranty does not apply to products that are repaired, modified or altered by any party other than the Authorized Dealer; are subjected to unusual physical stress or conditions (such as overloaded ramps or corrosion), natural disaster, governmental actions, wars, strikes, labor disputes, riots, theft, vandalism, terrorism or any reason beyond reasonable control; are damaged due to improper installation, misuse, abuse, accident or negligence in use, storage, transportation or handling, or tampering; or to products that are considered consumable items or items requiring repair or replacement due to normal wear and tear.

Product should be inspected prior to signing for delivery. Product damage incurred during shipping, unless noted on the Bill of Lading at the time of delivery, renders this warranty void.

LIMITED LIABILITY: In no event shall THE AUTHORIZED DEALER be liable to the purchaser or any third party for any indirect, incidental, consequential, special, exemplary or punitive damages arising out of the use of the product, including, without limitation, property damage, loss of value of the product or any third party products that are used in or with the product, or loss of use of the product or any third party products that are used in or with the product.