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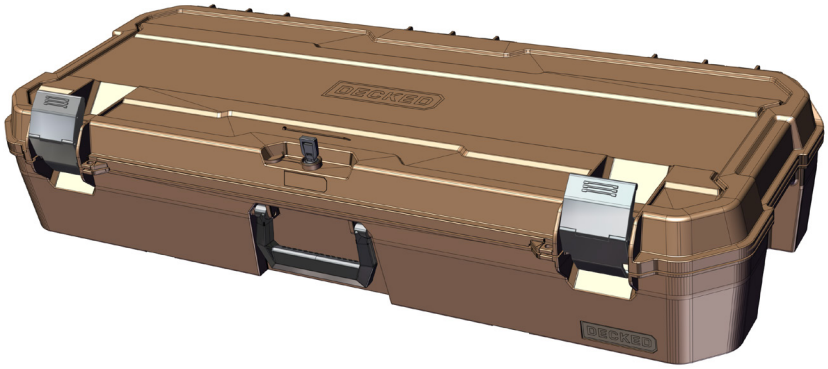
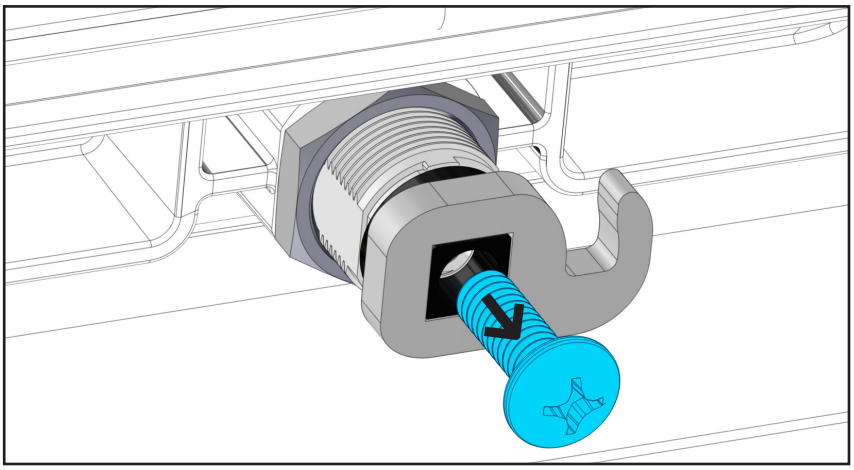
INSTALLATION INSTRUCTIONS

MINUTEMAN LOCKS

TOOLS REQUIRED
Phillips head screwdriver
7/8” deep socket

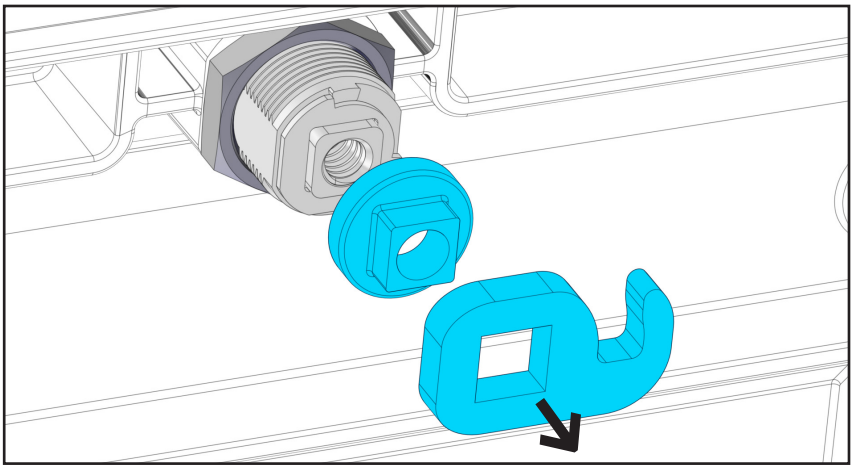


1. Open the Minuteman lid to expose the lock mounting hardware.

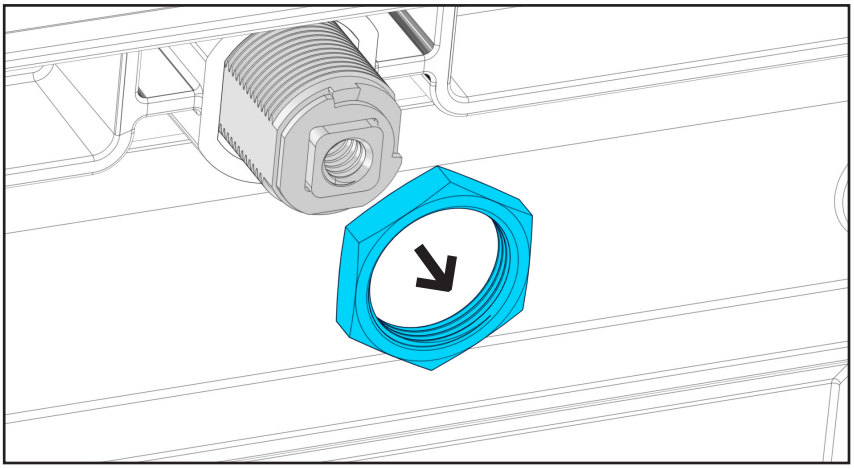


2. Remove the set screw with a Phillips head screwdriver.

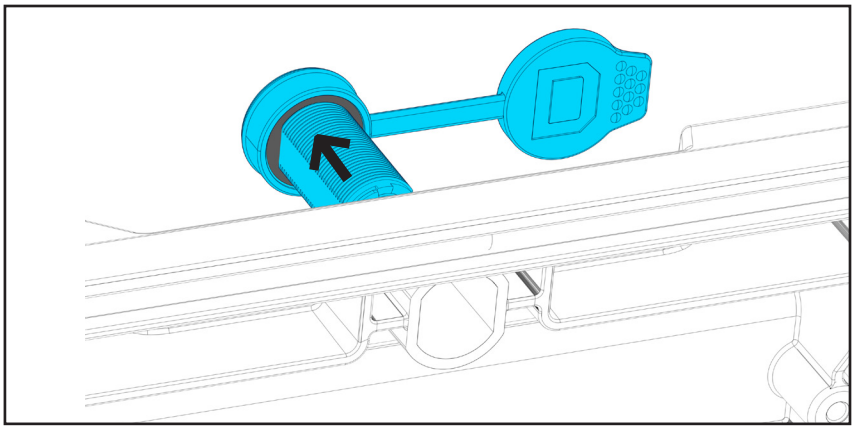
3. Remove the metal pawl and black spacer.



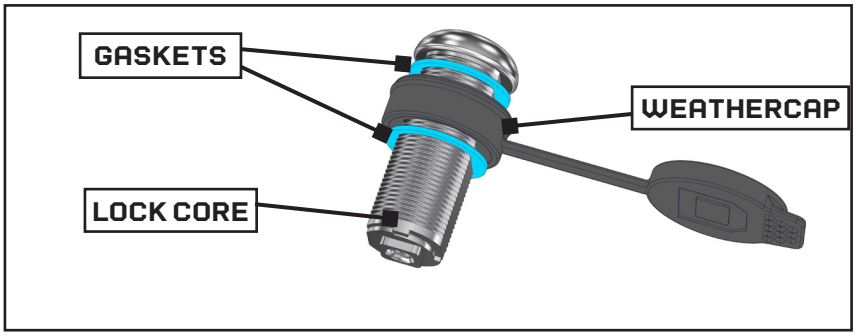
4. Remove the lock barrel nut with a 7/8” deep socket.



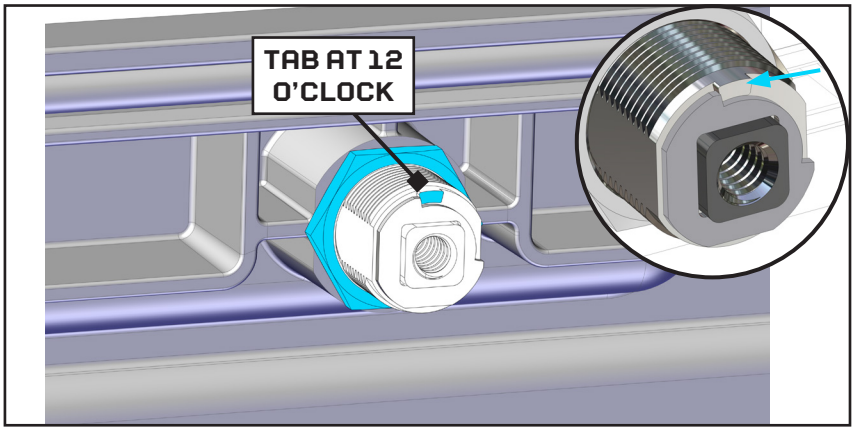
4. Remove the lock core and weathercap and weathercap gaskets.



5. Assemble the new lock core, gaskets and weathercap as shown.

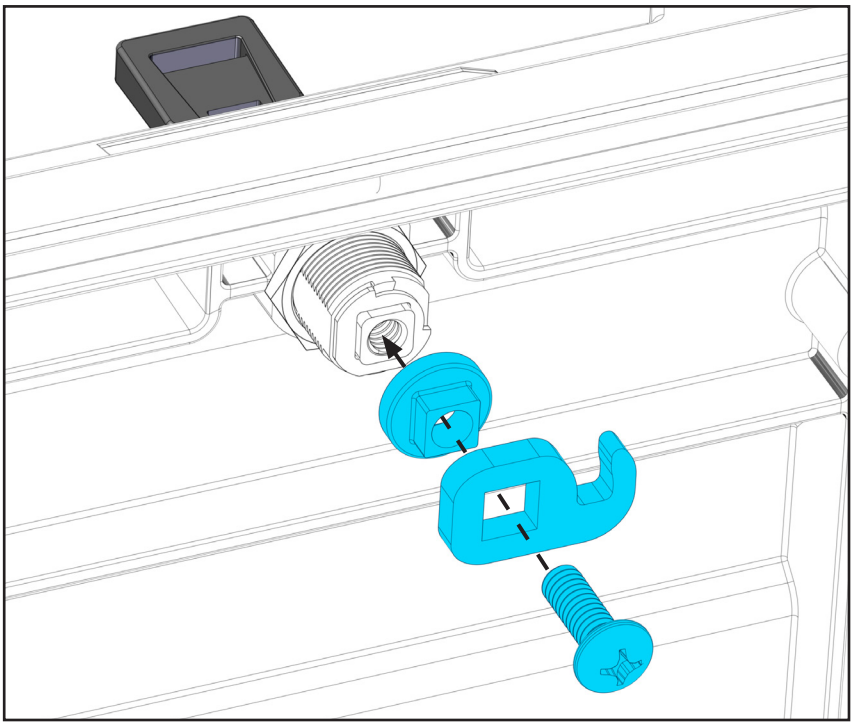


6. Insert the lock assembly from the outside of the lid. The locating tab must be positioned at 12 o'clock.



7. Install the lock barrel nut and tighten until snug.

8. Insert the key and leave in the horizontal position.

9. Replace the black spacer, metal pawl and set screw. The pawl must be facing right as shown.

10. Test function.