SHARP POG® – RECOMMENDED DEVICE USAGE

We are serious about proper "TEETH GRINDING" – especially in terms of providing useful guidance to our first-time SHARP POG® users.

Quick & effective grinding of "new" teeth for dull (or even badly-worn) pre-formed cutting blades (up to 1 ½" width) is accomplished by:

1. Connecting the SHARP POG® (via its arbor) to a hand drill (via its chuck),
2. Aligning your pre-formed cutting blade's dulled saw teeth with the SHARP POG® device and its distinct cylindrical grinding profile,
3. Holding (or pressing) the cutting blade in contact with the SHARP POG® – at an "upward" 45-degree angle more or less – to engage the device's so-called "stack" of grinding discs with the dulled saw teeth (note provided product packaging image),
4. Rotating the stack of grinding discs – in a direction away from the user – to reform and sharpen the dulled saw teeth, and
5. Continuing until the reformed teeth reach a depth of roughly 1/32" to 1/16" whereby left-to-right rotation of the cutting blade works to, once again, provide "PIRANHA-LIKE" teeth for your once dull or worn-out blade.



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DANGER!

DO NOT USE OUR PRODUCT UNLESS YOU FOLLOW THE RULES SPECIFIED HEREIN

DAMAGED, OR IMPROPERLY USED, ABRASIVE DISCS CAN CAUSE SERIOUS INJURY

WARNING! ABRASIVE DISCS IMPROPERLY USED ARE DANGEROUS

Sharpening of metallic cutting blades produced for oscillating muti-tool apparatus is a safe operation if the basic rules listed below are closely followed by each user. These rules are based on material contained in the ANSI B7.1 Safety Requirements for "Use, Care and Protection of Abrasive Discs."

For each user's safe operation of any SHARP POG® purchased from us, we suggest you benefit from the experience of others and, yes, CAREFULLY FOLLOW THESE RULES.

SAFE OPERATING INSTRUCTIONS

ALWAYS USE A GUARD OR OTHER MEANS OF PHYSICAL PROTECTION	ALWAYS WEAR EYE PROTECTION, A MASK, AND GLOVES	ALWAYS COMPLY WITH ANSI SAFETY CODE	NEVER EXCEED MAXIMUM SUGGESTED OPERATING SPEED OF 20,300 RPM (80 M/S) MARKED ON EACH DISC*

1. DO always inspect each abrasive disc (e.g.- on edges of each disc) used on your SHARP POG® purchased from us.
2. DO check your drill operating speed against the maximum safe operating speed determined by manufacturer for each abrasive disc of your sharpener.*
3. DO always use a safety guard or other physical protection apparatus as applicable.
4. DO always wear safety glasses, or other form of eye protection, when sharpening metallic cutting blades.
5. DO always wear proper safety clothing to at least include a mask and heavy work gloves.
6. DO bear in mind that each abrasive disc utilized in the SHARP POG® can expose you to chemicals including Silica, which is known to the State of California to cause cancer (i.e.- in full recognition of California Proposition 65 Compliance (1986).
7. DO NOT use a cracked disc or one that is damaged due to, for instance, dropping of your sharpening device.
8. DO NOT ever exceed the maximum safe operating speed determined by manufacturer for each abrasive disc of your sharpener.
9. DO NOT excessively force either a dull or worn-out metallic cutting blade into the abrasive discs of your sharpening device.
10. DO NOT force sharpening of a dull or worn-out metallic cutting blade such that drill speed noticeably slows or blade becomes hot.

IMPORTANCE OF PROPER SHARPENER MAINTENANCE

In view of the above, regular inspection of each abrasive disc employed on your SHARP POG® is of genuine importance not only for avoiding use of a damaged disc, but ensuring safe product operation. Such regular inspections are thus of obvious necessity and must be the responsibility of the user.

Keep this product notice with the packaging provided for each SHARP POG® purchased from us.

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OTHER IMPORTANT NOTICE: Manufacturer of our abrasive discs certifies that each item meets all safety requirements for EN 12413 standard for abrasive discs.

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