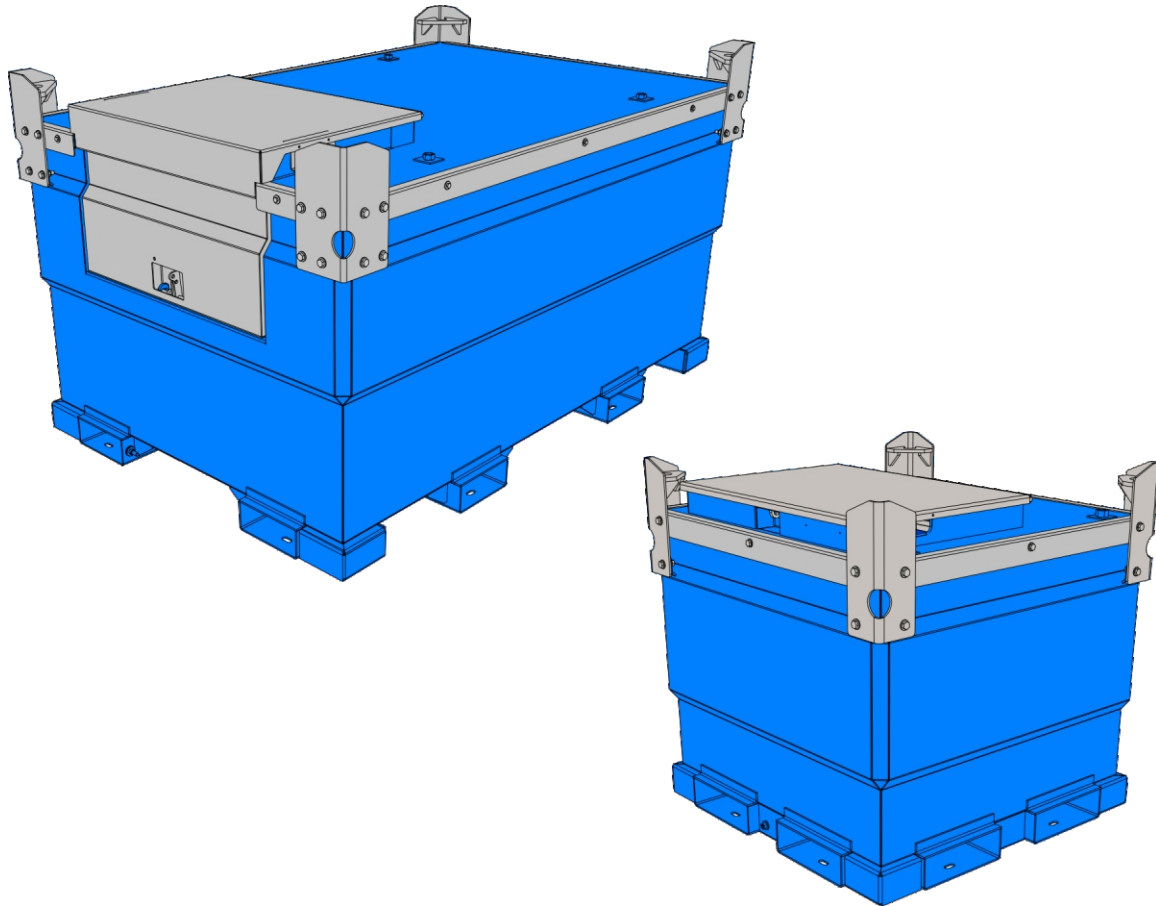


DEFCUBE

Product Manual - WM056



Transportable DEF Storage Tank
MODELS: 05DEF - 22DEF & DEF130 / DEF550



NUMBER ONE IN STORAGE

From farm to a rock concert, our customers have one thing in common. They need a cost efficient, environmentally secure and safe storage system that's ready to go.

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Revision

Rev.	Change Description	Prep'd	App'd	Date
1	First Issue	PR	BI/ST	Jul 24

Introduction

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- View a complete list of topics in the table of contents. Click on a topic to navigate to that section.
- This document supports high resolution printing

Legends



IMPORTANT

This information is critical for safe operation



NOTE

Important information

DEF

Diesel exhaust fluid

Please read the contents of this manual before use.

- Ensure all operators are fully conversant with the procedures for lifting, loading, positioning, filling, maintaining and use of the tank.
- By understanding and following the information and procedures in this manual, your tank will give you many years of safe use.
- Certain information in this manual may be governed by law and is subject to change without prior notice. Great care has been taken to ensure that the information is correct at the time of publication.
- However, the owner's / user's sole responsibility is to ensure that they and the tank fully comply with all local legal requirements. Western Global cannot and will not accept any liability for any inaccuracy or incorrectly stated legal requirements
- Western Global reserves the right to alter product specifications without prior notice or obligation

Description

- DEFCUBE Tanks can be transported on the highway containing DEF (Diesel Exhaust Fluid)
- DEFCUBE Tanks can be lifted whilst containing product
- DEFCUBE Tanks can be stacked 2 high (both tanks can be full of product) and 3 when empty
- DEFCUBE Tanks can be used as an auxiliary tank, feeding generators or other diesel driven equipment. Tanks can have multiple feed line attachments for this purpose. (Your tank must be equipped with the appropriate pump/equipment)
- All pipework and pump systems are stored beneath a secure, lockable cabinet lid
- To aid both transporting and handling, the DEFCUBE Tank is fitted with forklift pockets and crane lifting points
- Containment (Bund) has a capacity equal to 110% of the main tank's capacity
- The design enables maintenance of the containment area without speciality equipment
- DEFCUBE Tanks have a comprehensive range of connection points to enable the attachment of various fittings and equipment

- [illegible]

Identification marks

Each tank is supplied with a unique identification number.

CANADA
+1 866 588 2637

UNITED KINGDOM
+44 1454 227 277

USA
+1 866 814 2470

MODEL

SERIAL
No

PLANT
No

TARE
WEIGHT

GROSS
WEIGHT

TEST
PRESSURE

3S799-5 :2010
TANK TYPE

NOMINAL
CAPACITY

DATE OF
MANUFACTURE

STACKING
WEIGHT

WESTERN GLOBAL
Response ready fuel solutions



WESTERN-GLOBAL.COM

WS113v10

Manufacturing Serial Number and an optional Plant Number

Record your number here:

Manufacturing Serial Number	
*Plant Number	

Fig. 1 – I.D. Plate

*Optional customer plant number

Safety



IMPORTANT

BEFORE USING THIS EQUIPMENT AND TO AVOID PERSONAL INJURY, CAREFULLY READ AND UNDERSTAND THESE INSTRUCTIONS.



IMPORTANT

**DEF (Diesel Exhaust Fluid)
EYE AND SKIN IRRITANT**

Always obtain your products Data Safety Sheet

- Potential short term health effects
 - Routes of exposure Eye, Skin contact, Inhalation, Ingestion.
 - Eyes - May cause irritation.
 - Skin - May cause irritation.
 - Inhalation - May be harmful by inhalation. May cause respiratory tract irritation.
 - Ingestion - May cause stomach distress, nausea or vomiting.
- Signs and symptoms
 - Symptoms may include redness, edema, drying, defatting and cracking of the skin. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting

General

- If there is anything you do not understand, contact your supplier for advice
- The tank must be operated by authorised personnel only
- This tank must not be moved, filled, maintained, or operated by persons who are under the influence of alcohol or drugs, tired or unwell
- You **MUST** perform a risk assessment before using this equipment to ensure your safety and the safety of others
- Wear the correct Personal Protective Equipment for the task you are performing
- Do not wear loose jewellery or clothing that may get in the way or become trapped in the mechanism
- Inspect the tank before use, if there is any doubt about its condition, **DO NOT USE IT**
- Do not smoke – No naked flames near the tank
- Please follow all necessary regulations and codes as applicable in your region/country of use.

		
No Smoking	No Open Flames	Authorised Access Only
		
Wear Safety Glasses	Wear Safety Helmet	Wear Ear Protection
		
Wear Safety Shoes	Wear Safety Gloves	Wear Coveralls

Fig. 2 – Safety



NOTE

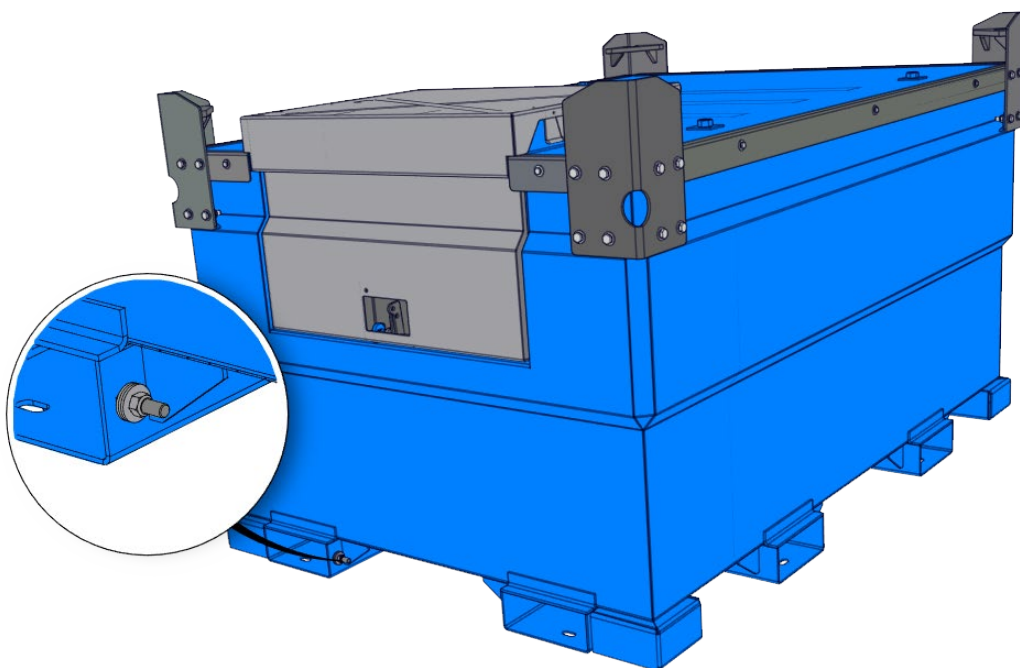
Please consult with the local authority for specific requirements. The above is general guidance and may not account for all circumstances and is not a substitute for a user risk assessment

Limitations of use

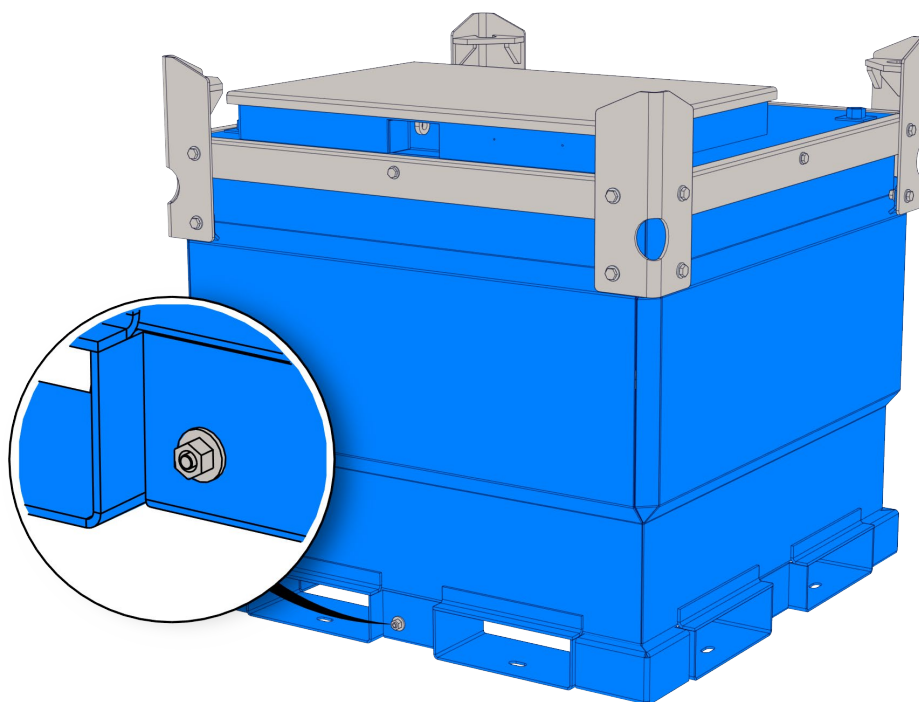
- These tanks are designed for the safe storage of DEF (Diesel Exhaust Fluid) **ONLY** on-site or in transit on the highway

Earthing point

- All DEFCUBE tanks are fitted with earthing points. These can be found on the bottom frame of the tank, see Fig 3
- Used to protect against static electricity build-up, this should be connected to a suitable earthing point, by a qualified electrician, when in use



DEF550 / 22DEF

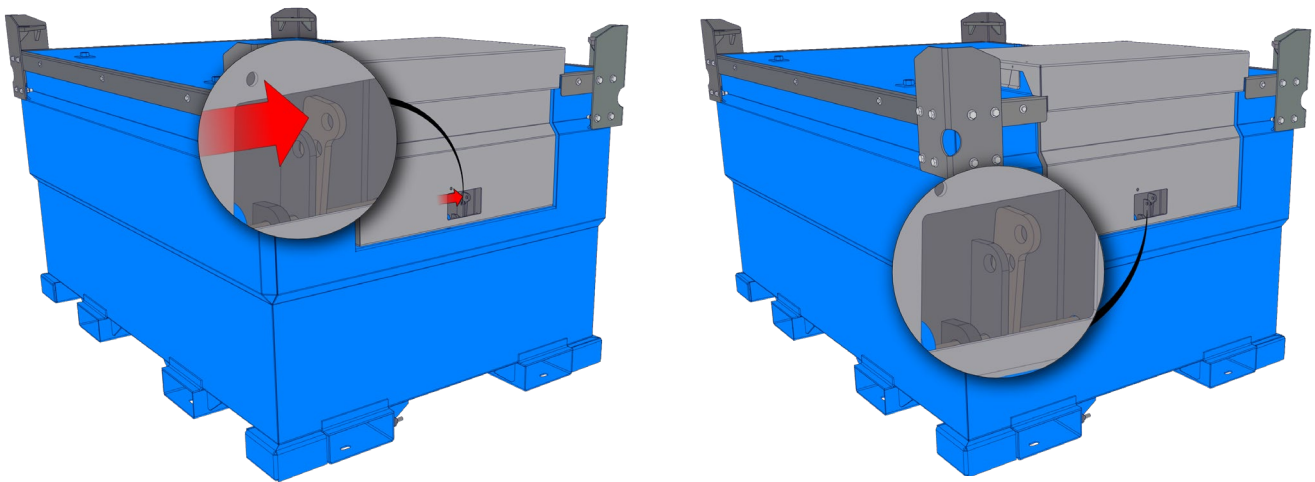


DEF130 / 05DEF

Fig. 3 - Earth Points

Access and Security

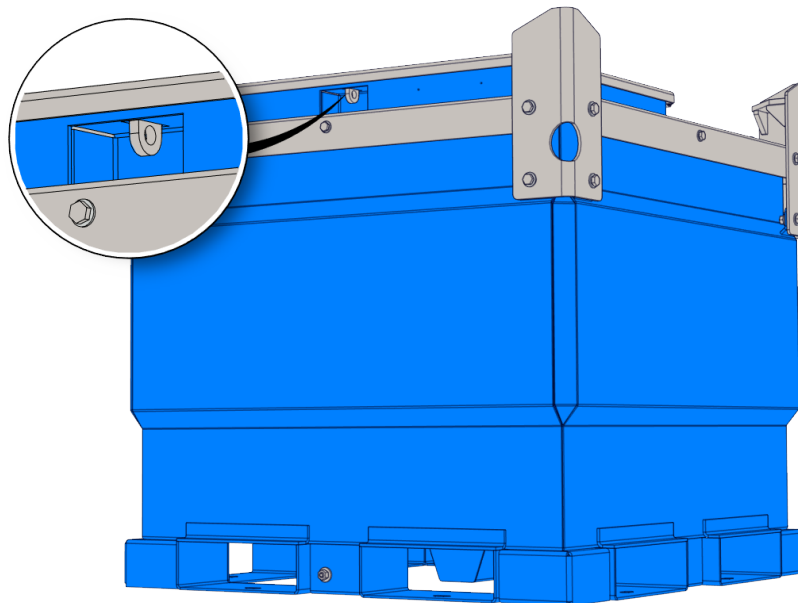
- The cabinet hatch lid is constructed of heavy-duty steel. Care should be taken when opening or closing
- The main equipment cabinet on the DEF550 / 22DEF is accessed by sliding the lock handle to the right, then the lid can be slowly lifted. The lid has gas springs fitted to aid lifting and will hold the lid open when required.
- The main cabinet on the DEF130 / 05DEF is accessed by lifting the lid. The lid has gas springs fitted to aid lifting and will hold the lid open when required.
- The cabinet hatch lid should be kept closed when the tank is not being used, to protect the fittings and containment area from weather conditions.
- All the connections are housed behind the cabinet hatch lids, which can be locked using a suitable security padlock.



DEF550 / 22DEF

Push Right to Open

Align holes in the lock handle and insert padlock



DEF130 / 05DEF

Fig. 4 - Lock Handle and Padlock Position

Transporting

- When transporting close ALL ports, valves, and vents
- Ensure the pump is turned off
- Close and lock the access lid
- The tank must be properly secured to the load area of the transport vehicle by a competent individual.
- Use tie-down points shown in the image below



IMPORTANT

ALWAYS SECURE THE TANK USING ALL 4 TIE-DOWN POINTS



NOTE

Tie down points are common on all tanks

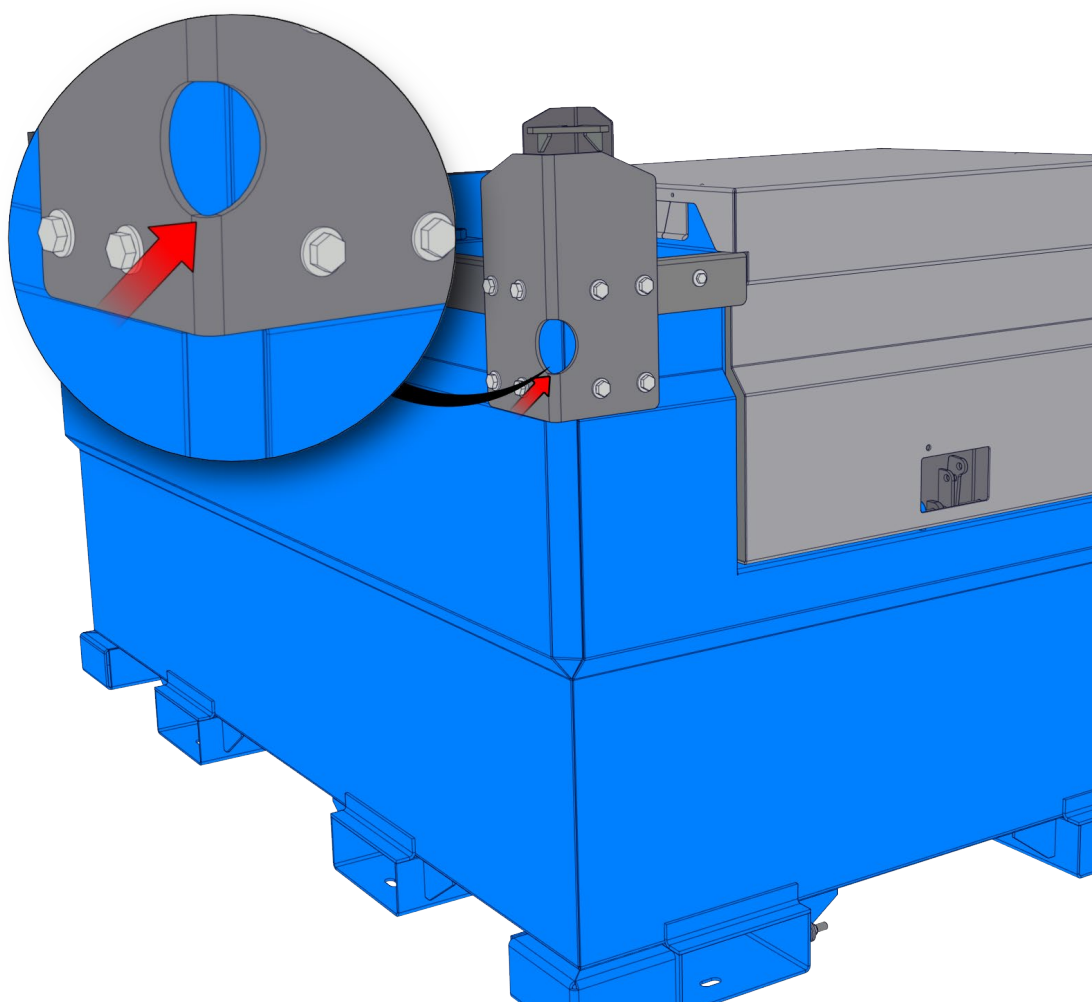


Fig. 5 - Tie Down Points

Stacking

- Both the DEF550 / 22DEF and the DEF130 / 05DEF are designed with the structural strength to allow stacking 2 high when full and 3 high when empty.
- Always mate the corner brackets together to stabilise the stack.
- Use only a hoist or forklift with the required lift capacity to raise, lower or stack the tanks.

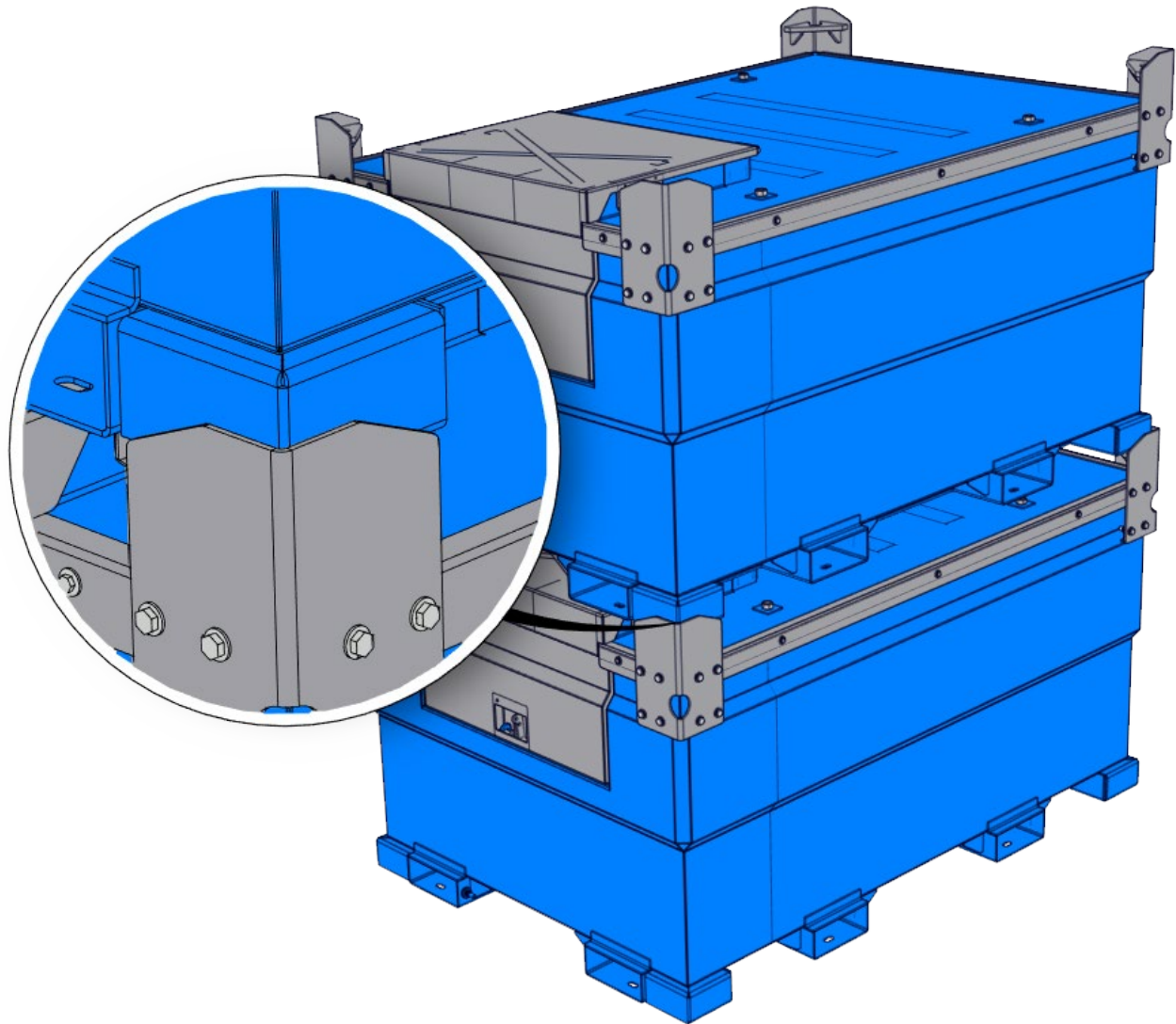


Fig. 6 – Stacking

Specifications

Capacities / Weight / Dimensions

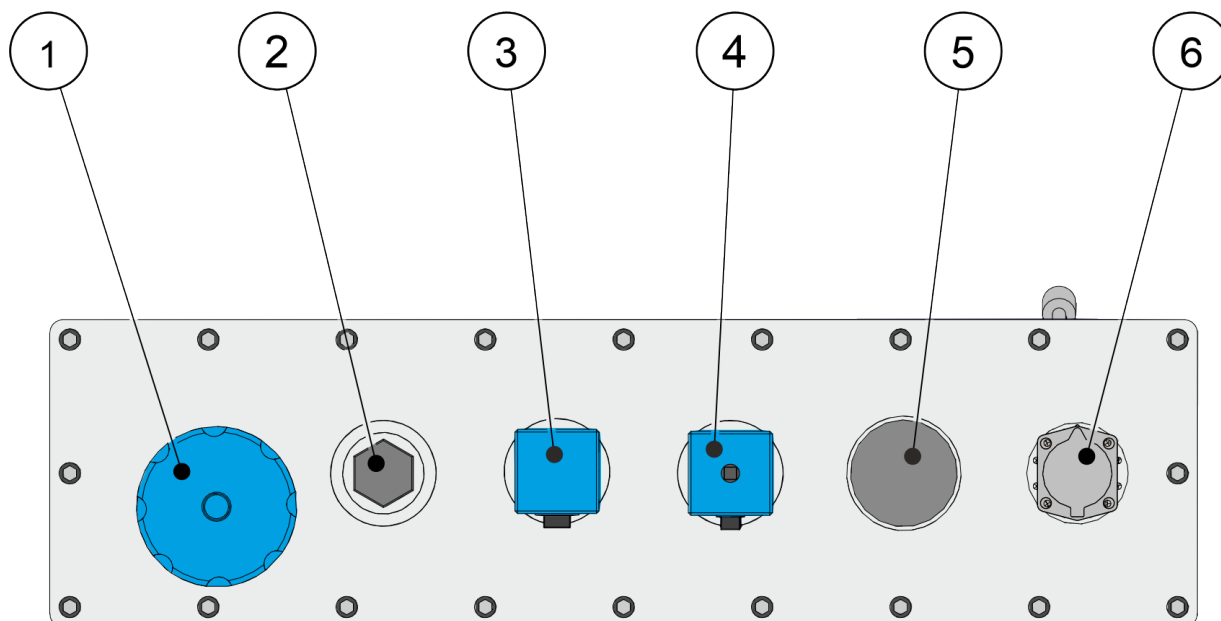
DEF550 / 22DEF	Capacity		
	Nominal	Max Capacity 93%*	
	597 USG / 2260 Ltr	558 USG / 2112 Ltr	
	Weight		
		kg	lbs
	Tare Weight	792	1746
	Max. Authorised Mass	3340	7363
	Dimensions		
	Height	Width	Length
	52" / 1326mm	62" / 1566mm	91" / 2316mm

DEF130/ 05DEF	Capacity		
	Nominal	Max Capacity 93%*	
	136 USG / 514 Ltr	127 USG / 480 Ltr	
	Weight		
		kg	lbs
	Tare Weight	344	758
	Max. Authorised Mass	1000	2205
	Dimensions		
	Height	Width	Length
	45" / 1145mm	46" / 1171mm	46" / 1171mm

*Allows for the expansion of the contents due to freezing conditions

Fig. 7 - Tank Specifications

Cabinet Overview (Standard Tank) NA

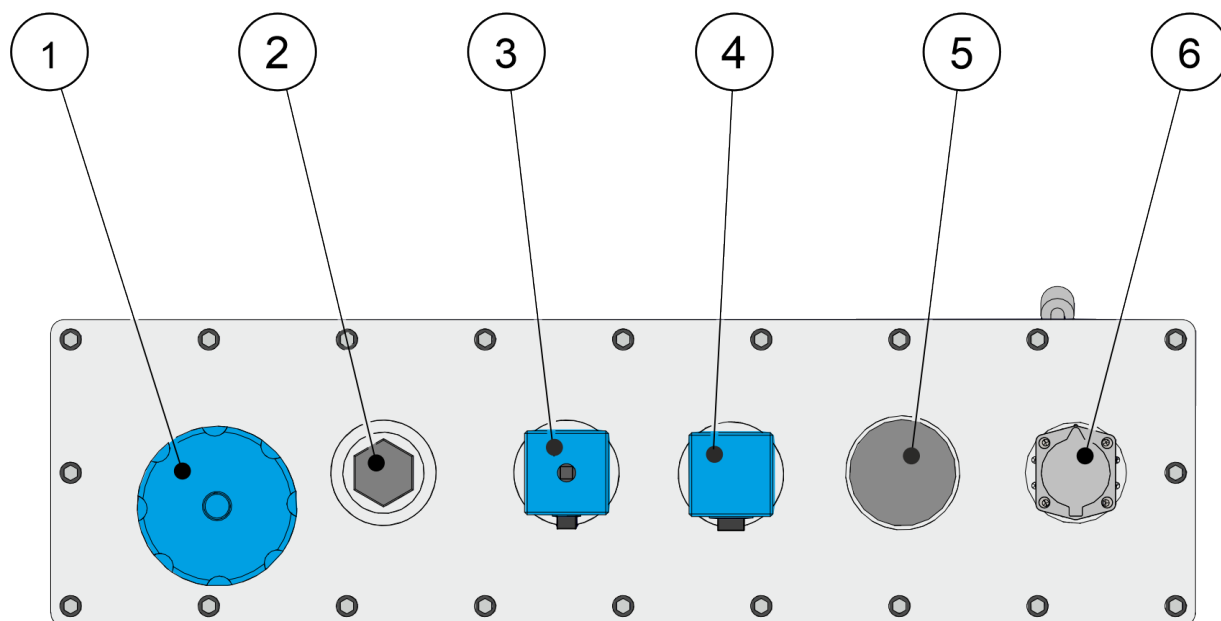


Components are common to both DEF550 / 22DEF and DEF130 / 05DEF

1. 3" Fill Point
2. Spare 1 1/2" Port
3. 1" Feed Point
4. 1/2" Feed Point
5. Pressure / Vacuum vent (2")
6. Level Gauge

Fig. 8 – North America Components

Cabinet Overview (Standard Tank) EU

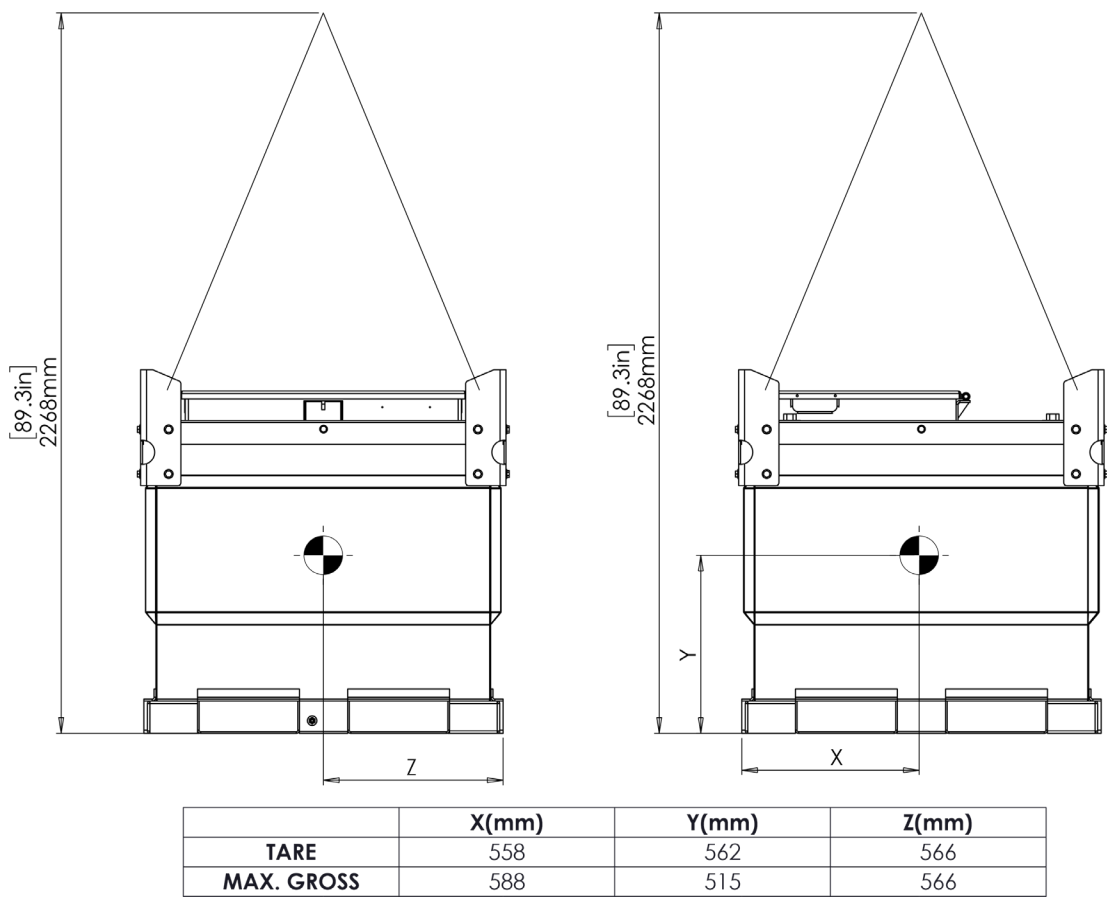


Components are common to both DEF550 / 22DEF and DEF130 / 05DEF

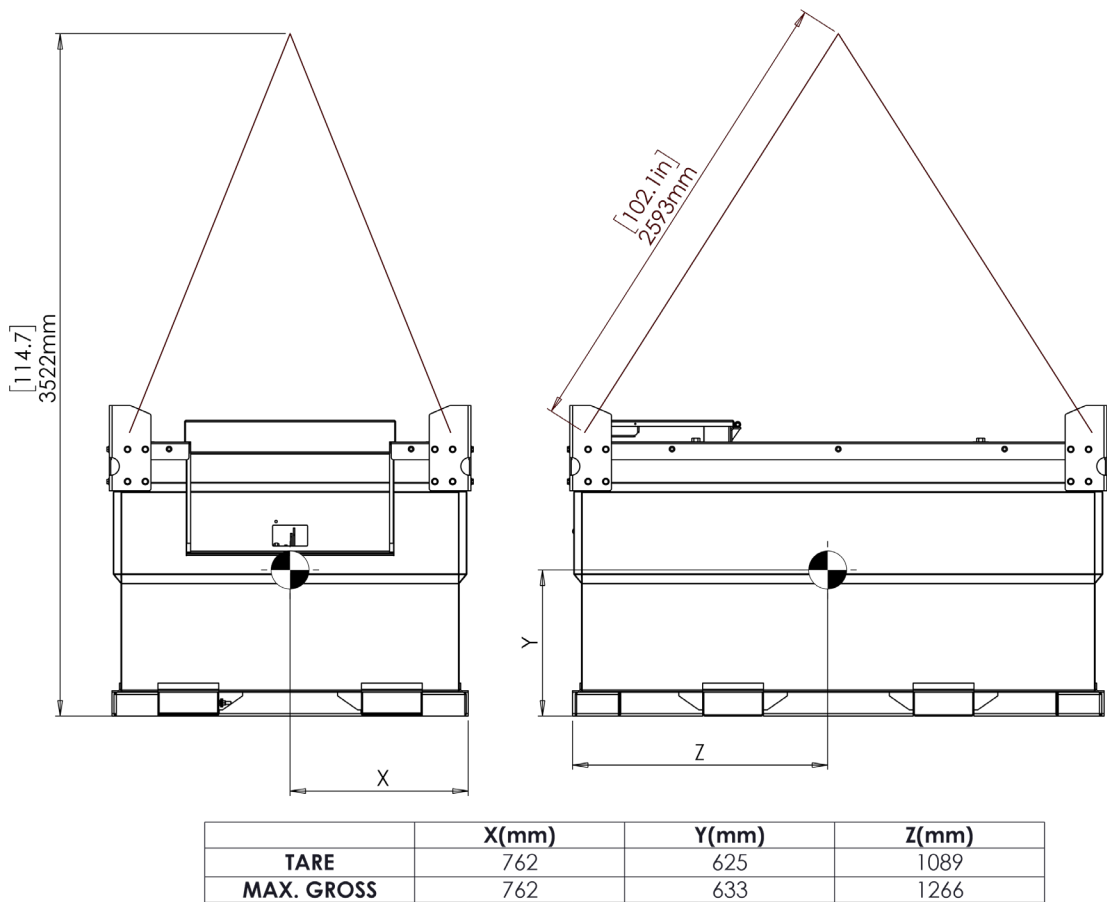
- 1. 3" Fill Point**
- 2. Spare 1 ½" Port**
- 3. ½" Feed Point**
- 4. 1" Feed Point**
- 5. Pressure / Vacuum vent (2")**
- 6. Level Gauge**

Fig. 9 – Euro Components

Centre Of Gravity



DEF130 / 05DEF



DEF550 / 22DEF

Fig. 10 - Centre of Gravity

Strapping chart DEF550 / 22DEF

Liquid Height in Tank		Equivalent Liquid Volume	
in	mm	us gal.	litres
0	0	0.0	0
1	25	12.2	46
2	51	25.2	95
3	76	38.4	145
4	102	51.7	196
5	127	65.3	247
6	152	79.1	299
7	178	93.1	352
8	203	107.2	406
9	229	121.6	460
10	254	136.2	515
11	279	150.8	571
12	305	165.7	627
13	330	180.8	684
14	356	196.1	742
15	381	212.3	804
16	406	228.9	866
17	432	245.4	929
18	457	261.9	991
19	483	278.4	1054
20	508	294.9	1116
21	533	311.4	1179
22	559	327.9	1241
23	584	344.5	1304
24	610	361.0	1367
25	635	377.5	1429
26	660	394.0	1492
27	686	410.5	1554
28	711	427.1	1617
29	737	443.6	1679
30	762	460.1	1742
31	787	476.6	1804
32	813	493.1	1867
33	838	509.6	1929
34	864	526.2	1992
35	889	542.7	2054
35 ½	902	558	2112¹
36	914	559.1	2117
37	940	575.6	2179
38	965	592.0	2241
39	991	606.1	2260 ²
¹ Maximum usable volume			
² For detailed strapping chart data contact Western Global			

Fig. 11 - Strapping Chart

1. The safe fill level is 93% with ullage. Allows for the expansion of the contents due to weather conditions



NOTE Do not fill above this level

2. The dip chart volume is taken from the lowest point in the tank.
3. When programming a level monitoring system, the difference in floor height at the port location (where the instrument is mounted) should be subtracted from the fill height for each volume increment line to equate to the corresponding fill height at the instrument location.

Strapping chart DEF130 / 05DEF

Liquid Height in Tank		Equivalent Liquid Volume	
in	mm	us gal.	litres
0	0	0.0	0
1	25	1.4	5
2	51	5.1	19
3	76	9.7	37
4	102	15.3	58
5	127	21.0	79
6	152	26.6	101
7	178	32.2	122
8	203	37.9	143
9	229	43.5	165
10	254	49.2	186
11	279	54.8	208
12	305	60.5	229
13	330	66.1	250
14	356	71.8	272
15	381	77.4	293
16	406	83.1	315
17	432	88.3	334
18	457	92.4	350
19	483	96.5	365
20	508	100.5	381
21	533	104.6	396
22	559	108.7	411
23	584	112.7	427
24	610	116.8	442
25	635	120.8	457
26	660	124.9	473
26 ½	673	126.9	480¹
27	686	128.9	488
28	711	133.0	503
29	737	137.0	514 ²
¹ Maximum usable volume			
² For detailed strapping chart data contact Western Global			

Fig. 12 - Strapping Chart

4. The Maximum usable volume (93%). Allows for the expansion of the contents due to freezing



NOTE Do not fill above this level

5. The dip chart volume is taken from the lowest point in the tank.
6. When programming a level monitoring system, the difference in floor height at the port location (where the instrument is mounted) should be subtracted from the fill height for each volume increment line to equate to the corresponding fill height at the instrument location.

Operating Instruction

Lifting & handling



IMPORTANT

**ALWAYS PREPARE A LIFTING PLAN/RISK ASSESSMENT.
LIFTING OF TANKS SHOULD ONLY BE UNDERTAKEN BY
A COMPETENTLY TRAINED PERSON**

By Forklift / Tele-handler

- Each DEFCUBE is fitted with forklift pockets which are designed to allow the DEFCUBE to be raised by a forklift/telehandler. The DEFCUBE can be lifted from all 4 sides. This must be considered in your risk assessment
- The total gross weight of the DEFCUBE mustn't be more than half (50%) of the forklift's maximum SWL. Ensure that the forklift's forks are set to the correct width for the DEFCUBE's fork pockets

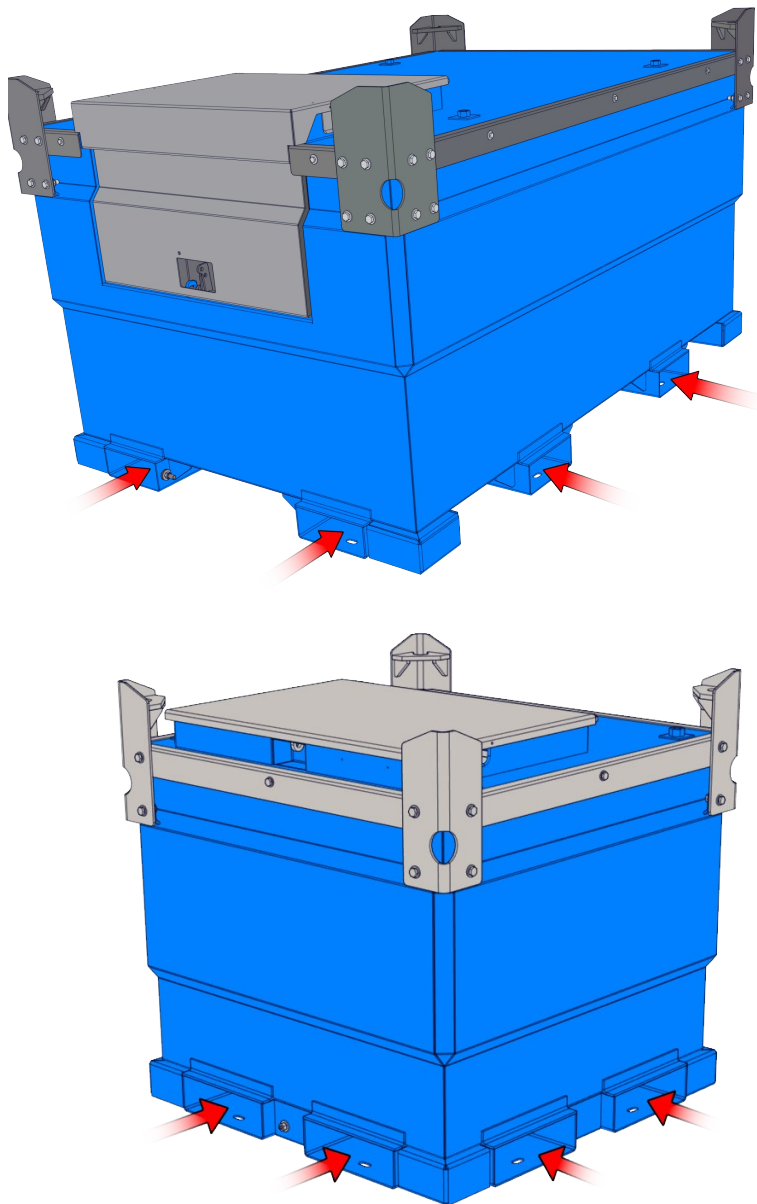


Fig. 13 – Forklift Lifting Points

By Crane

- You will require a lifting device (crane) and suitable four-leg chain fitted with hooks and safety catches
- Always check and obtain official confirmation from the chain supplier that it is both suitable in SWL and chain length
- With the chain correctly attached to the lifting equipment, attach each hook to the lifting points. Once attached, ensure the catches fitted to all hooks are closed
- Attach tag lines to the base of the tank to control rotation
- Lift the chains until taut and check that the hooks are correctly positioned with the catch closed and that the chains are not twisted. If a fault is found, lower the chain, and reattach it correctly
- Lift the tank until just off the ground and check that it is balanced and stable. Once you are satisfied that everything is correctly and safely set up, you can continue with the lift.
- ALL lifting points must be used during a lift
- The lifting points **MUST** be inspected for condition and safe use
- **DO NOT** lift from the base, with polyester slings
- Use suitable tag lines to help control the movement of the tank and always keep constant communication with the crane operator
- Move slowly and smoothly to ensure full control of the tank's whereabouts
- Lower the tank to its required resting place using great care

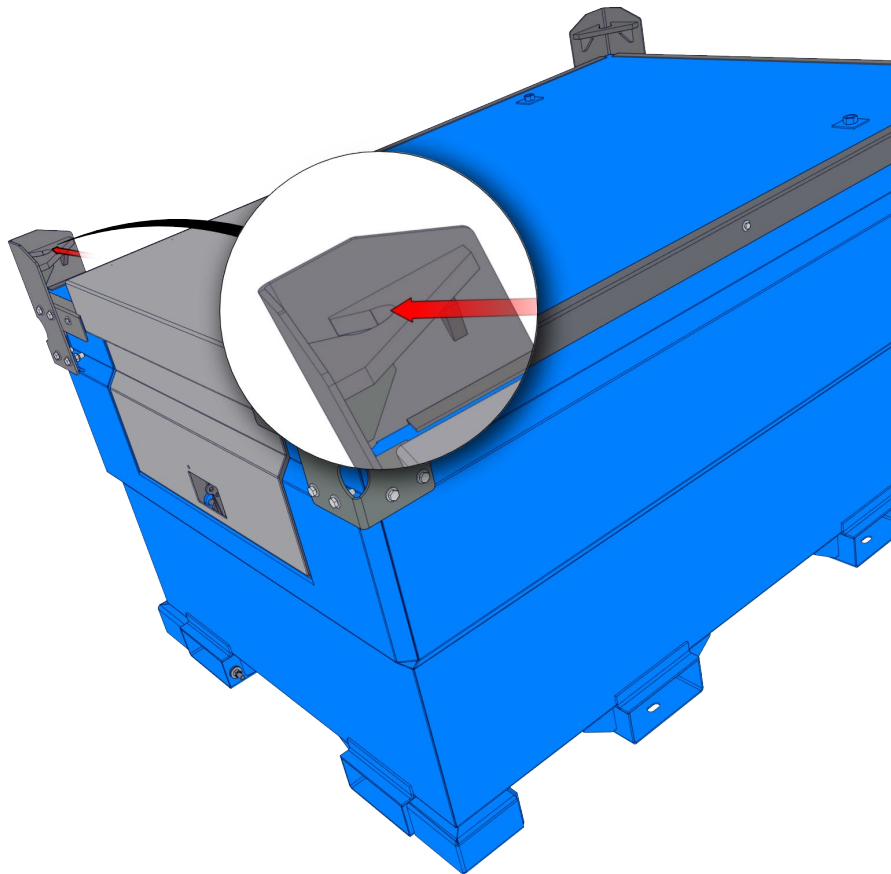
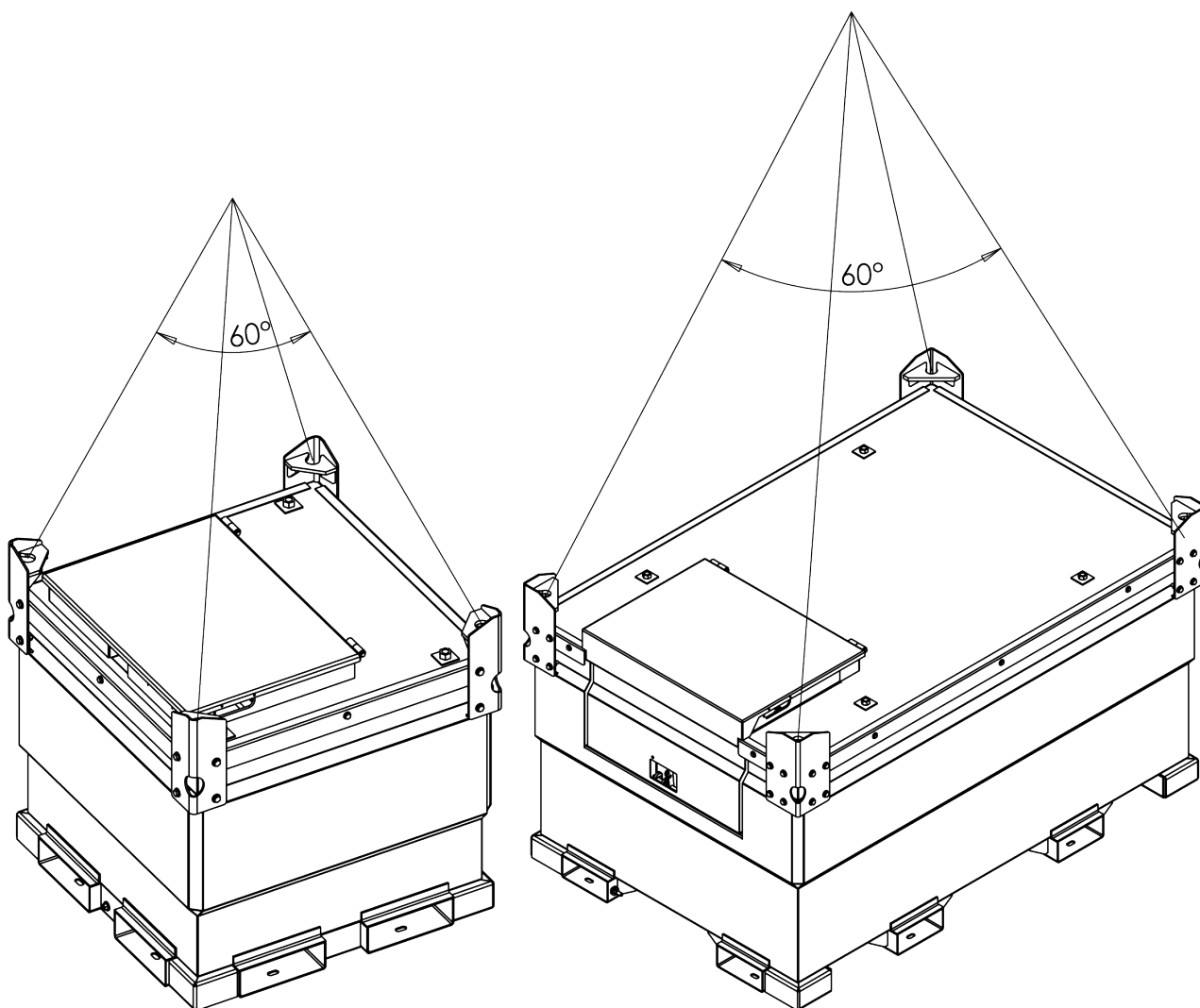


Fig. 14 - Chain Lifting Points



IMPORTANT

DO NOT ALLOW ANYONE UNDER THE RAISED LOAD AT ANY TIME OR FOR ANY REASON.



IMPORTANT

ALWAYS ENSURE A MINIMUM OF 60° MAINTAINED WITH THE LIFTING CHAIN

Fig. 15 - Chain Lifting Angle

Positioning

Where the DEFCUBE tank is to be positioned for use (long or short-term) consider the following -

- Make sure that both supplying vehicle and receiving tank have safe and easy access
- The position should be selected where the tank will be protected from accidental impact
- Consideration should be given to the location of overhead services such as telecommunications, power cables and overhanging obstructions. Be aware of the location of underground services, such as drains, and manhole covers
- You must also consider the ground surface and make sure it can support the weight of the tank, when full and any stored equipment such as pumps, without the risk of subsidence. It should be positioned on smooth and level ground with access available to all sides
- Allow for access that may be required by the emergency services should it become necessary

Filling

- **DO NOT FILL THE TANK WHEN DISPENSING IS IN OPERATION**
- Only fill the tank to 93% of its nominal capacity to allow for expansion
- Filling should only be performed by a suitably trained person and only following a full risk assessment
- The DEFCUBE must be positioned on a firm level surface, whether static, truck or trailer mounted
- Where truck or trailer mounted, ensure that the parking brake is set to ON and the wheels are chocked
- Before filling, ensure that you have a suitable spill containment kit and that you are wearing all required PPE
- Nozzle Fill - Unscrew and remove the 3" filler cap and place the filling nozzle in the 3" port.



IMPORTANT

DO NOT LEAVE THE NOZZLE UNATTENDED DURING THE FILLING PROCESS

- Observe the tank contents level gauge for an indication of tank capacity, then once filled, replace all filler caps, and clean up any spills

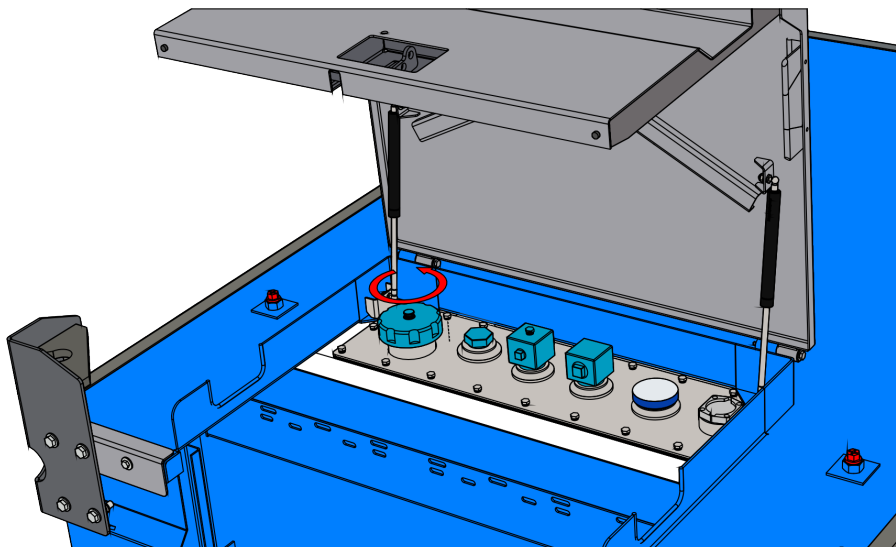


Fig. 16 - Fill point (Common to DEF550 / 22DEF and DEF130 / 05DEF)

Dispensing

There are two options available for dispensing/supplying DEF. Either via a pump or by direct coupling to equipment such as a generator.

- By Pump - For information about any pump system fitted to the tank, please refer to the documents supplied with the pump.
- Direct Coupling - enables a continuous feed to equipment such as generators where DEF is required continuously (Your tank must be equipped with the appropriate pump/equipment)

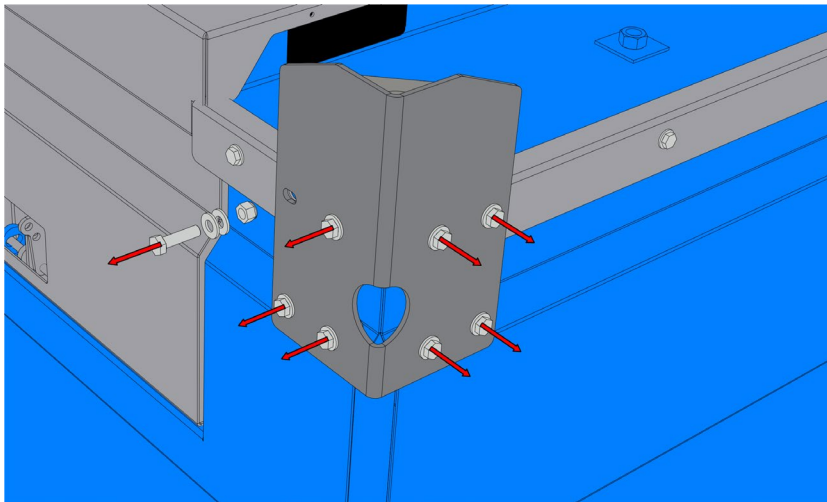
Inner tank removal DEF550 / 22DEF

For periodic inspection, you may be required to remove the inner tank from the containment. Follow local Health and Safety rules when carrying out this operation.



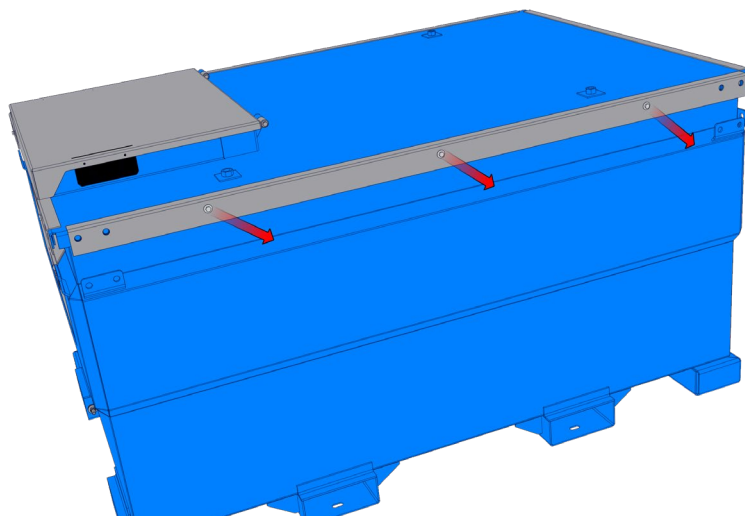
IMPORTANT

**ENSURE THE TANK IS EMPTY OF ALL PRODUCTS BEFORE REMOVAL.
DISCONNECT THE FEED LINE FROM THE HEADER TANK
BEFORE REMOVING THE INNER TANK**



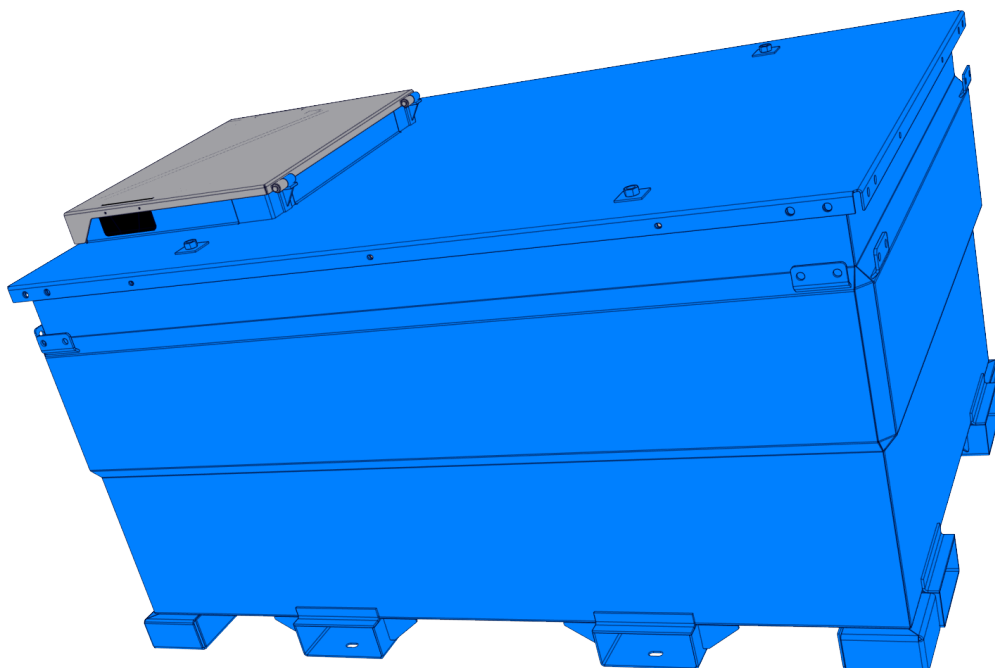
Remove the 8 x bolts from each of the corner brackets, store safely.

Fig. 17 – Step 1 (Inner Tank Removal DEF550 / 22DEF)



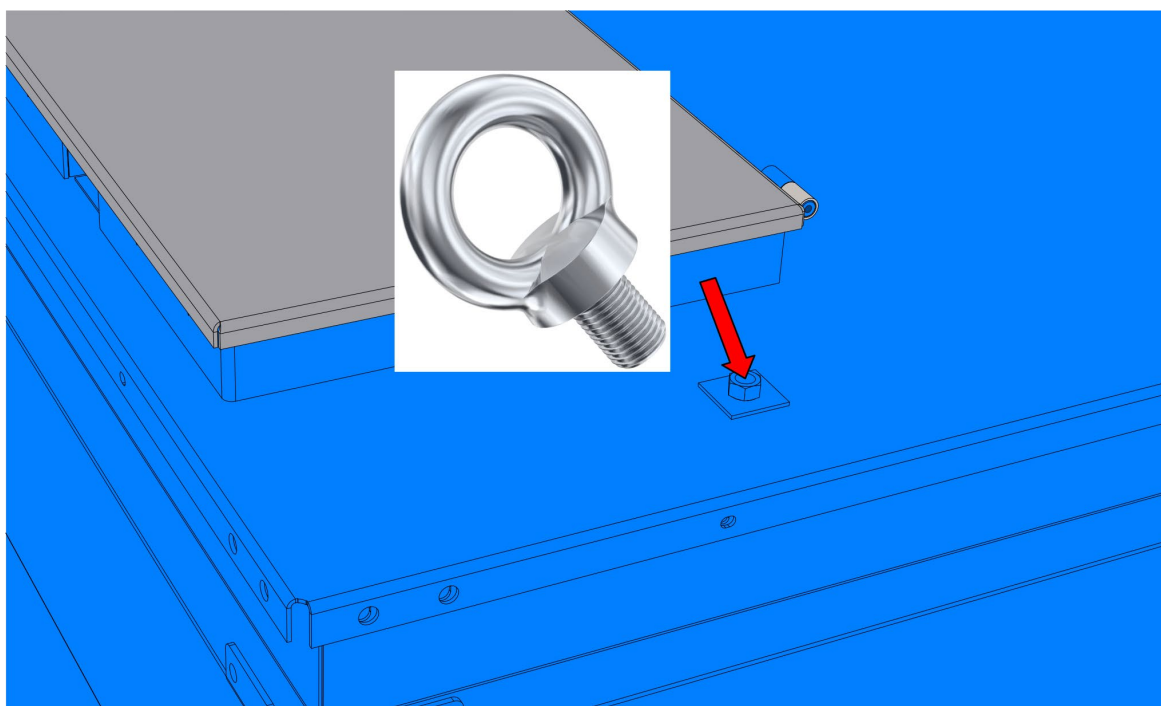
Remove all the side strips retaining bolts, store safely.

Fig. 18 – Step 2 (Inner Tank Removal DEF550 / 22DEF)



The top assembly is ready to be lifted from the containment

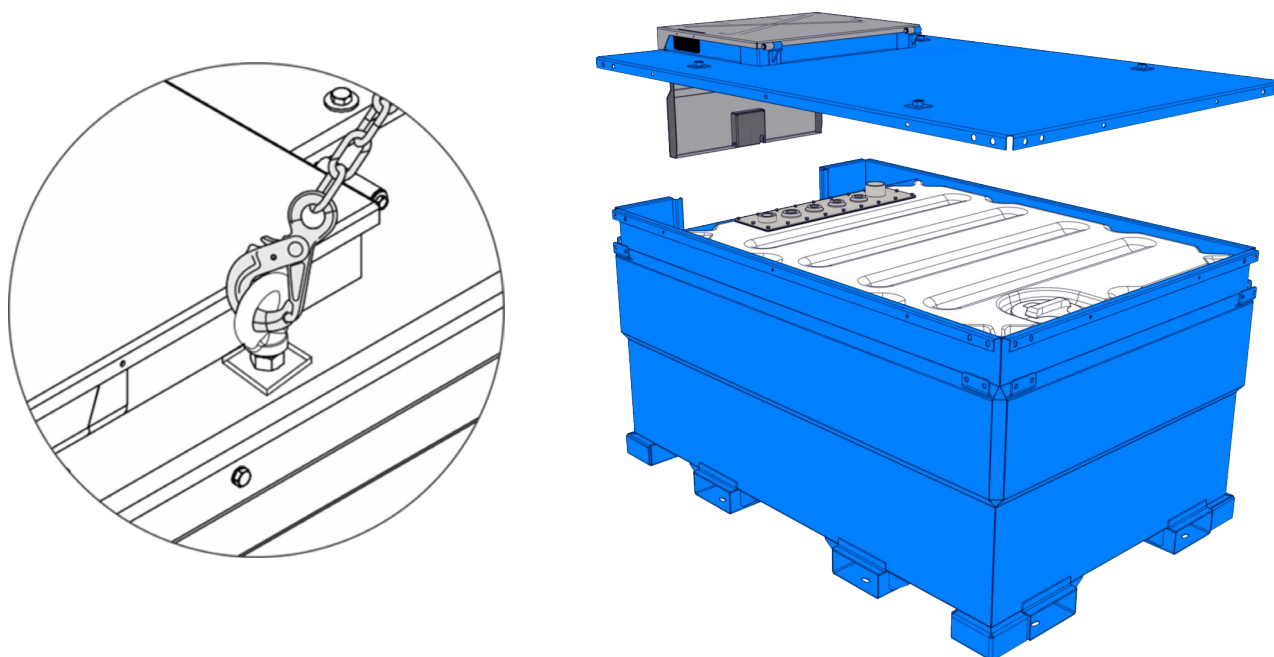
Fig. 19 - Step 3 (Inner Tank Removal DEF550 / 22DEF)



Insert a M22 lifting eye in to the retaining nut on each corner of the lid.

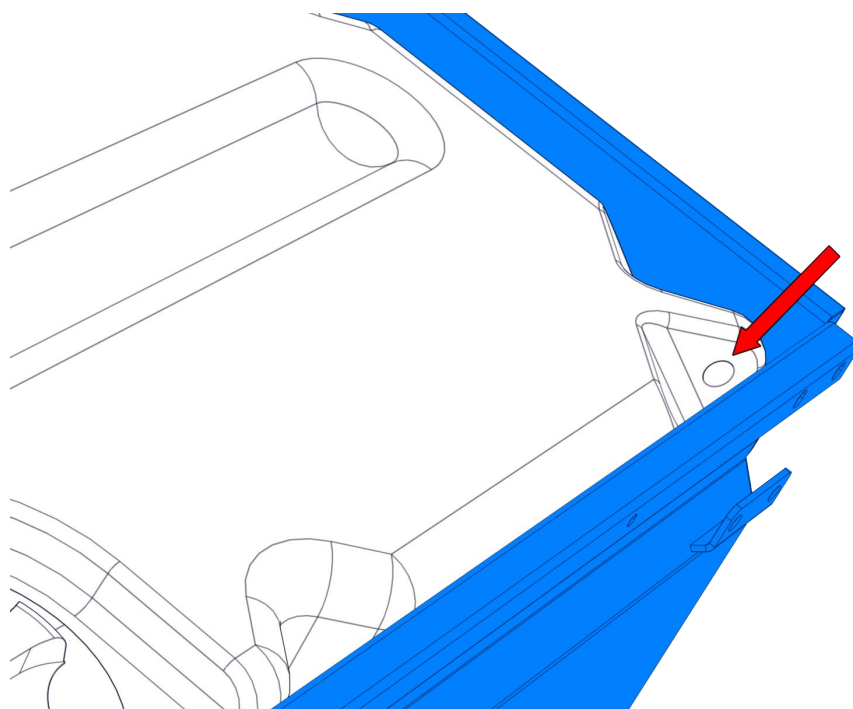
IMPORTANT: ALWAYS USE ALL 4 LIFTING POINTS

Fig. 20 - Step 4 (Inner Tank Removal DEF550 / 22DEF)



Using a 4-leg chain lift the lid assembly clear from the containment, carefully lie the assembly on the floor

Fig. 21 - Step 5 (Inner Tank Removal DEF550 / 22DEF)



Using a webbing sling or round sling, pass the through the corner hole on the poly tank, using a 4 leg chain lift the poly tank from the containment. Once clear of the containment lower to the floor.

Fig. 22 - Step 6 (Inner Tank Remova DEF550 / 22DEFI)

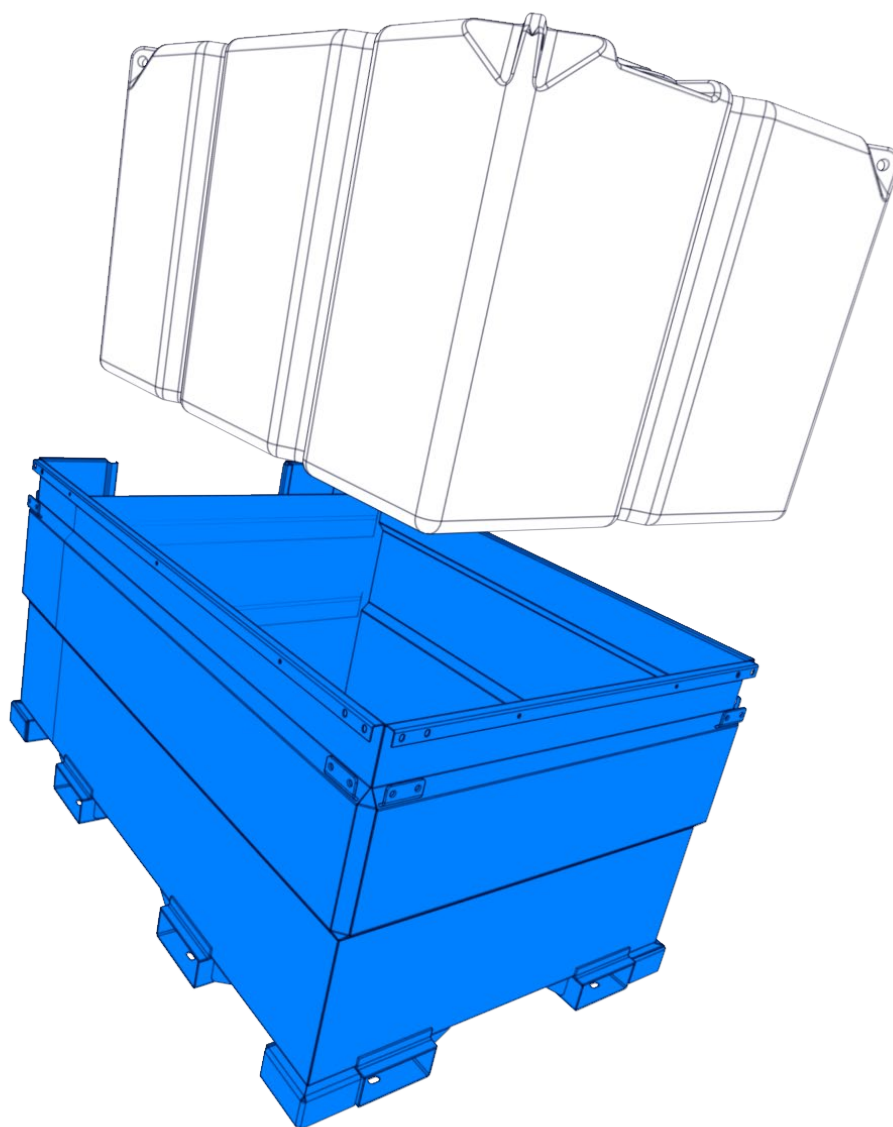


Fig. 23 – Step 7 (Inner Tank Removal DEF550 / 22DEF)

Re-installation:

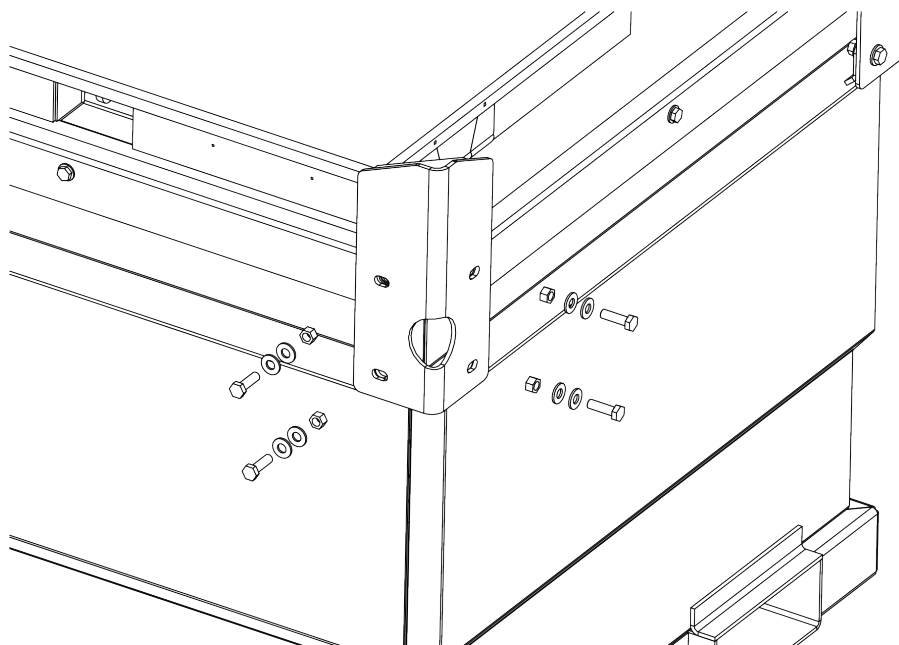
To install the poly tank follow the instructions in reverse, ensure that all nuts and bolts are tightened to the correct torque shown in the MAINTENANCE Section

Inner tank removal DEF130 / 05DEF

For periodic inspection, you may be required to remove the inner tank from the containment. Follow local Health and Safety rules when carrying out this operation.

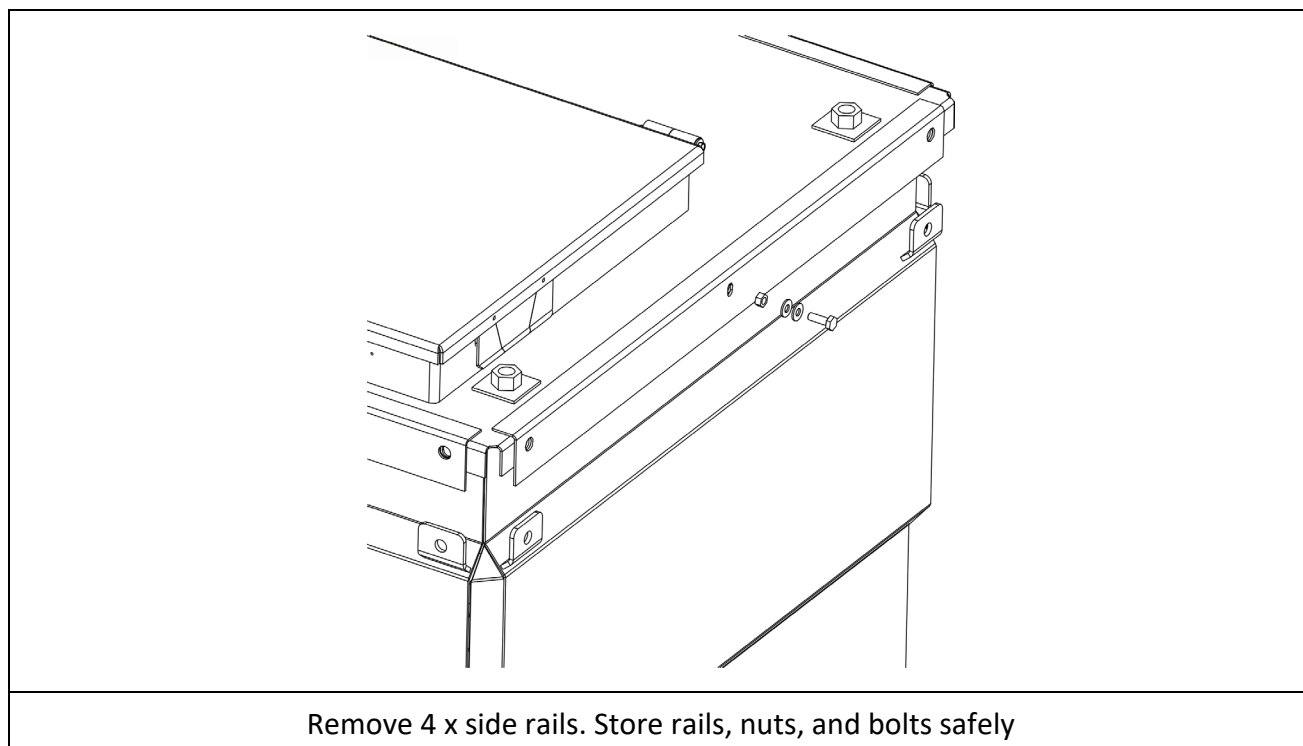


IMPORTANT ENSURE THE TANK IS EMPTY BEFORE LIFTING.



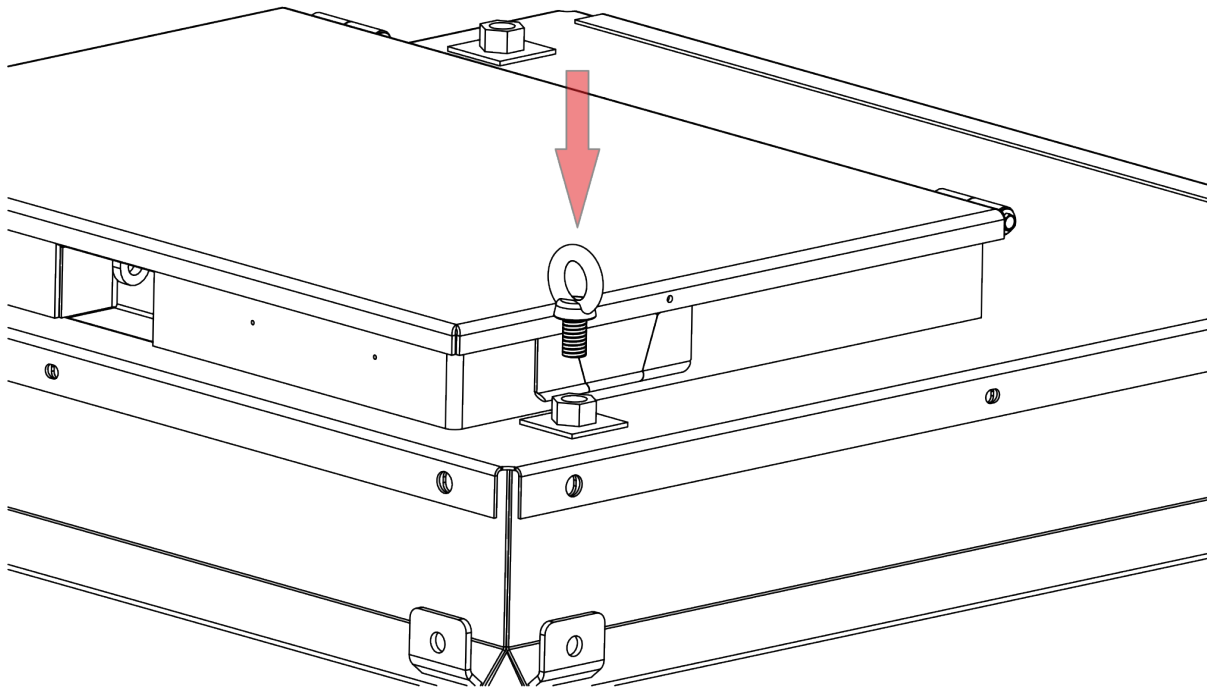
Remove all 4 corner brackets. Store brackets, nuts, and bolts safely

Fig. 24 – Step 1 (Inner Tank Removal DEF130 / 05DEF)



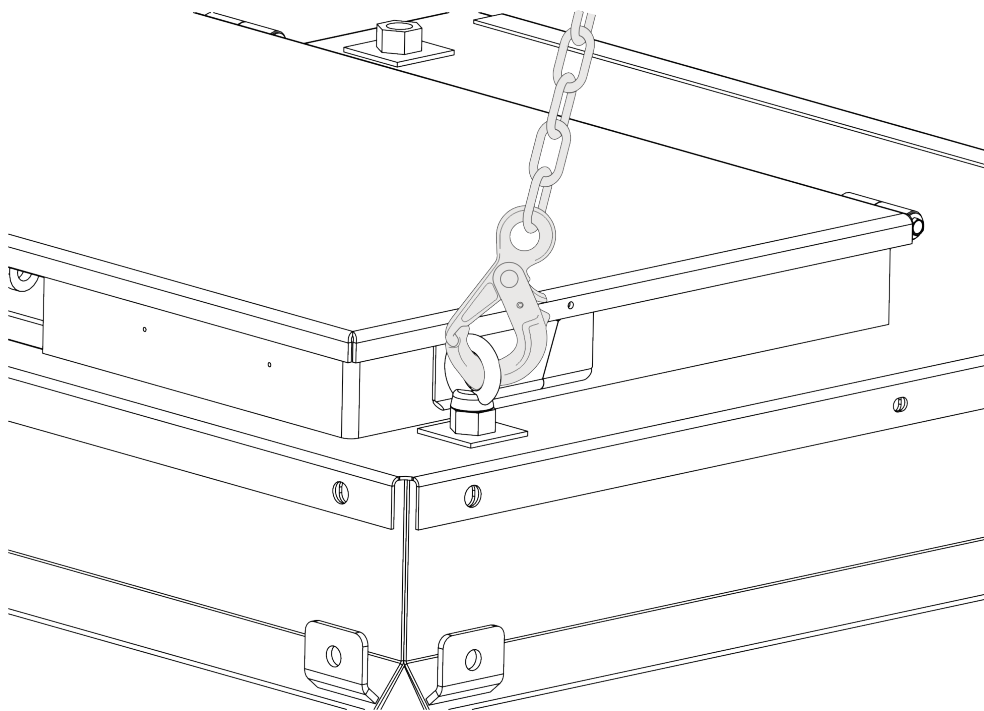
Remove 4 x side rails. Store rails, nuts, and bolts safely

Fig. 25 – Step 2 (Inner Tank Removal DEF130 / 05DEF)



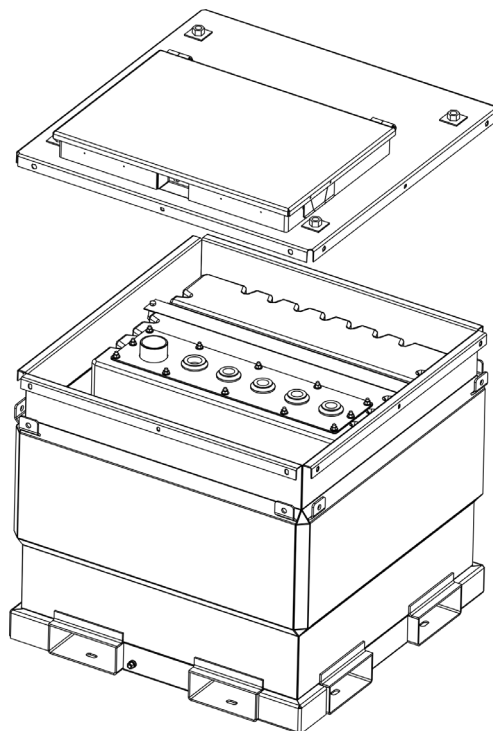
Insert 4 x M22 lifting eyes in each corner of the tank lid

Fig. 26 – Step 4 (Inner Tank Removal DEF130 / 05DEF)



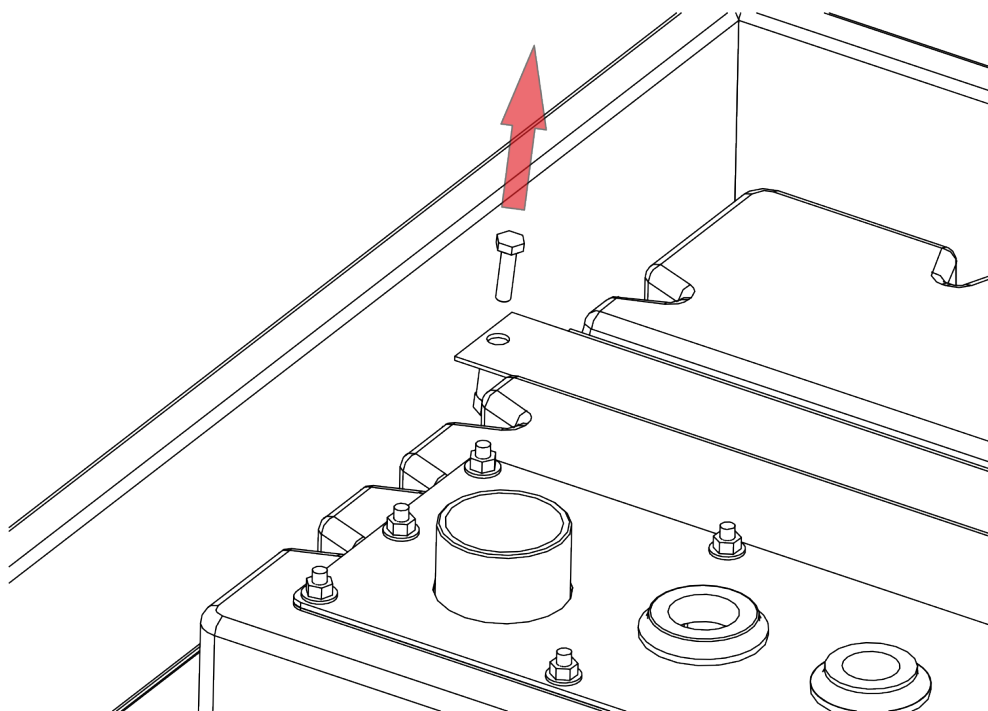
Using a 4-leg lifting chain attached to each corner carefully remove the lid of the tank.

Fig. 27 – Step 5 (Inner Tank Removal DEF130 / 05DEF)



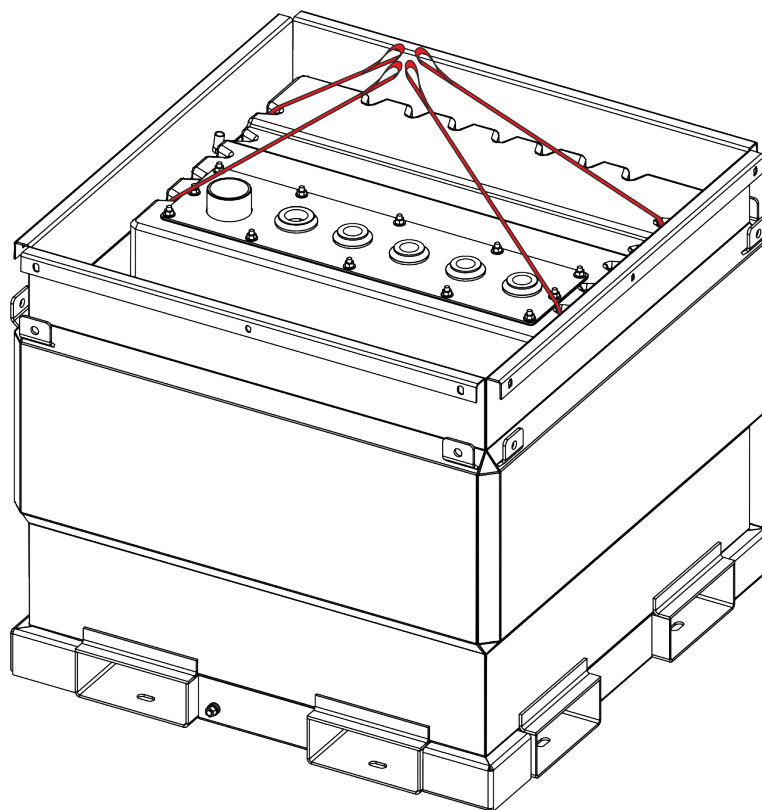
Store the lid safely.

Fig. 28 – Step 6 (Inner Tank Removal DEF130 / 05DEF)



The inner tank is secured by 2 metal bands. Remove the retaining bolt on each side of the strap.
Store the straps and rubber protector strips.

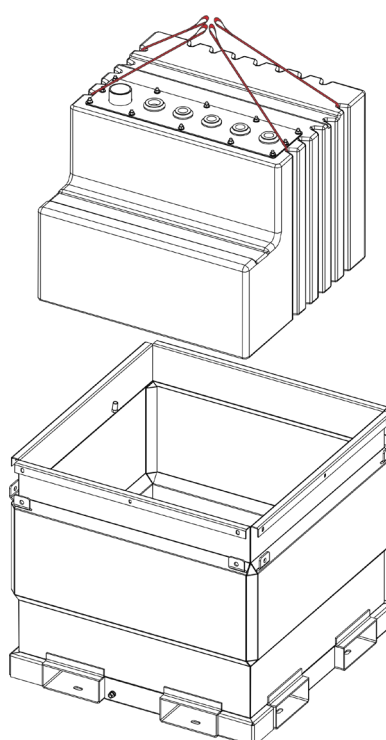
Fig. 29 – Step 7 (Inner Tank Removal DEF130 / 05DEF)



To remove the inner tank the unit comes with pre-installed straps to lift the tank out from the containment.

Suitable lifting equipment is required to complete the process.

Use all 4 loops for the lift



Re-installation:

To install the poly tank follow the instructions in reverse, ensure that all nuts and bolts are tightened to the correct torque shown in the MAINTENANCE Section

Maintenance

Inspections

V = Visual inspection P = Physical Check L = Lubricate R = Replace							
Item	Daily	Weekly	Monthly	6 monthly	Yearly	Other	Reference / Comments
General							
Housekeeping		V					V = Check site and tank. Remove debris etc.
Firefighting media (If fitted)		V		P			V = Check in place and unused P = Test pressure and function
Lids			V		L		V = Visual inspection L = Greases hinges
Signage			V/R				Check damage and wear
Tank							
Ball valves		P					P = Check operation
Vents, fittings, and pipelines		V		P			V = Visual checks for leaks and damage P = physical check, bolt tightness, paint deterioration
Containment (Bund)		P					Check for water or product
Tank earthing				V	P		V = Visual check OK P = Test continuity
Dip Stick					P		P = Remove and check damage

Fig. 30 - Regular Inspections

Torque settings

Nuts and Bolts

If the tank is required to be dismantled and re-assembled the tank nuts and bolts used are required to be torqued, torque settings are shown in the table below.

Metric Torque Specifications

Size	Typical Maximum Tightening Torque Nm (lb-ft)	
	Property Class	
	Grade 8.8	Grade 10.9
M8	30 (21)	40 (30)
M10	55 (42)	75 (60)
M12	100 (74)	135 (106)

Fig. 31 - Torque Settings

Torque figures indicated above are valid for lightly oiled threads. Therefore, do not grease or oil bolts or cap screws unless otherwise specified.

Torque values for bolts and cap screws are identified by their head markings (property class).

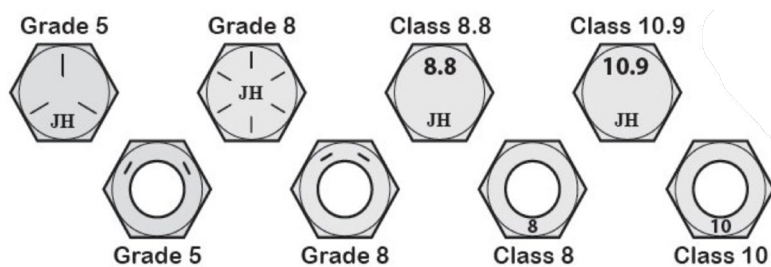


Fig. 32 - Bolt Guide

Troubleshooting

The DEFCUBE is a simple reliable system.

Below we have listed common problems, causes and solutions that you may encounter.

If a problem is difficult to solve, even after having read through this trouble-shooting section, please call your local Western Global distributor or dealer.

Before you call, please have the tank Identification Marks ready (Serial and Tank numbers)

PROBLEM	CAUSE	SOLUTION
The pump will not run	No Power	Connect power wires to the correct power source
	Pump Off	Turn pump on
	Low-DEF level	Fill the tank (Will not operate below 10% of full level)
Where a pump package is supplied with the tank, refer to the pump operator manual for further troubleshooting, operation and safety guidance		
Product in containment	Loose-fitting	Tighten fitting
	Leaking Coupler	Replace coupler
	Overfilling	Watch the level gauge when filling. Do not over fill
Water in containment	The lid was left open to the weather	Keep lid closed Immediately remove water from the containment and dispose of per local environmental codes.
DEF Not delivered to generator	Air in feed lines (Air lock)	The feed line will need to be primed (Filled with product)

Fig. 33 - Troubleshooting

Warranty

At Western Global, we are committed to quality and reliability. We know that, as a customer, you need peace-of-mind when working with our products. Our tanks and equipment are durable and built to last.

For the latest **Warranty Information** visit our website:

<https://western-global.com/en/>

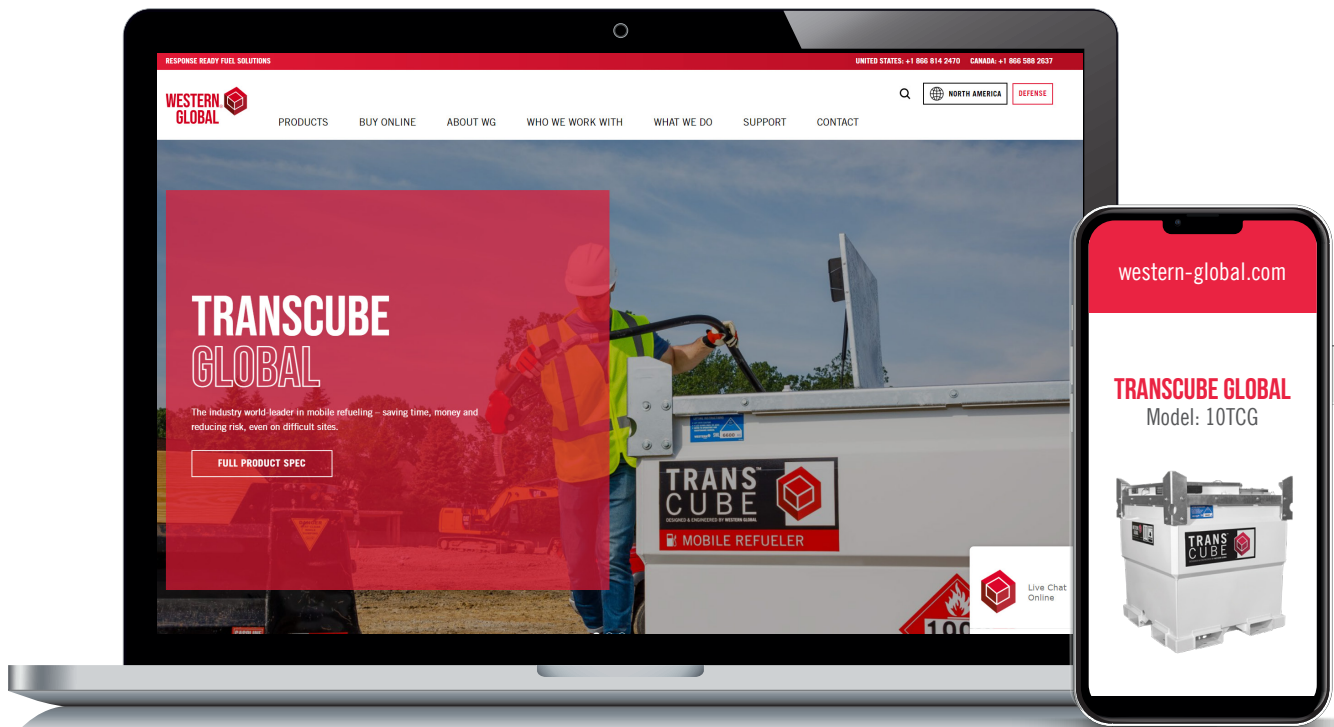
for North America Support

<https://western-global.com/us/support/warranty/>

for UK and Rest Of The World Support

<https://western-global.com/en/support/warranty/>

NEED MORE INFORMATION?

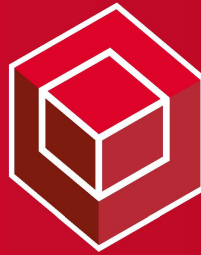


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