
LARIN®

Owner's Manual
Drill Press Vise
Model: DPV-1



WARNING



Read all instructions and safety warnings before operating this equipment. Failure to follow the instructions and safety warnings may result in personal injury or property damage.

For Customer Service Call Toll Free: 1-800-87-LARIN (1-800-875-2746)
Monday – Friday 8:00am to 4:30pm PST

Thank you for purchasing the LARIN drill press vise.

IMPORTANT: Please keep your receipt in a safe, easy to find location, as you will need it for any warranty/repair issues that may arise.

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WARNING!

*** The owner and/or operator shall read, study, understand and follow all product warnings/cautions and instructions prior to use. If the operator is not fluent in English, the product warnings/cautions and instructions shall be read to and discussed with the operator in operator's native language by purchaser/owner or his designee, insuring that the operator comprehends their content.



SAFETY WARNINGS

1. Study, understand, and follow all instructions before operating this device.
2. Drill press vise must be properly and safely attached prior to use.
3. Any drill press vise that appears to be damaged in any way, is found to be worn, or operates abnormally SHALL BE REMOVED FROM SERVICE IMMEDIATELY UNTIL REPAIRED. Inspect before every use.
4. Do NOT use this equipment/lift without first reading and understanding all instructions, precautions and warnings. Failure to do so may result in injury and/or property damage.
5. Keep drill press vise clean, free of dirt oil and other debris that can inhibit use.
6. Use only as intended.
7. Because of potential hazardous associated with this type of equipment, NO ALTERATIONS SHALL BE MADE to this product.
8. Keep children away. Children should not be in the area where you are using the drill press vise. Do not allow children to play with drill press vise.
9. Keep bystanders at a safe distance while using drill press vise.

10. Dress properly. Do not wear loose or ill-fitting clothing or jewelry as it can be caught on moving parts. Keep hair contained or covered to prevent it from getting caught in moving parts.
11. Wear ANSI approved safety goggles and heavy-duty work gloves during use.
12. Do not overreach. Keep proper footing and balance at all times.
13. Stay alert. Do not use the drill press vise if you are tired or under the influence of alcohol or drugs. Read warning labels on prescriptions to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt, do not use the drill press vise.
14. Inspect drill press vise before each use.
15. Keep work area free of clutter and well lit.
16. Maintain product labels, nameplates and manual. These carry important safety information. If unreadable or missing, contact customer service for replacement.
17. Failure to heed these markings/warnings may result in personal injury and/or property damage.



WARNING!

The warnings, cautions and instructions discussed in this owner's manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors, which cannot be built into this product, but must be supplied by the operator.

ASSEMBLY

Please make sure all parts and components are included and product is intact when unpacking for the first time. You will need hardened bolts, with matching washers and nuts (not included) to secure vise to work surface.

Read the **ENTIRE** IMPORTANT SAFETY INFORMATION section at the beginning of this manual, including all text under subheadings therein before assembly, set up or use of this product.

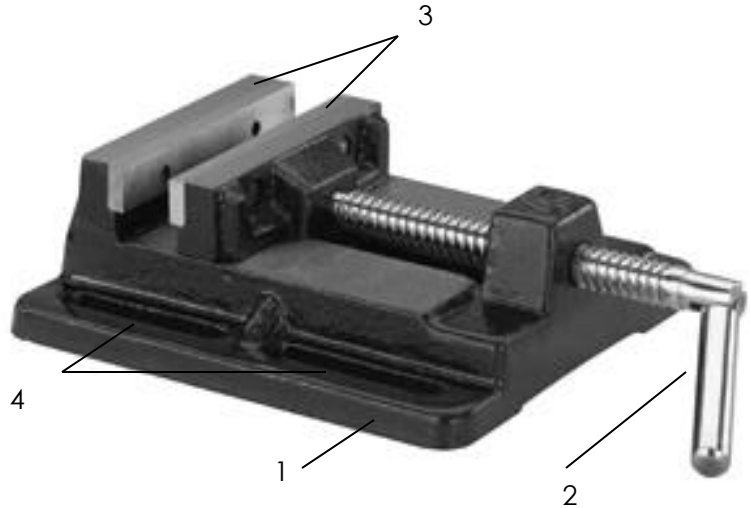
1. Locate a level surface, free from dirt or clutter to attach the drill press vise.
2. Place the drill press vise on clean, lightly oiled drill press table. Move the drill press vise in a circular motion a couple of times to get a firm set on the table.
3. Clamp or bolt the drill press vise to the table.

<p>NOTE: Do not over-tighten the clamps or bolts. Over-tightening could cause damage to drill press vise or table.</p>

PARTS LIST & DIAGRAM

Part #	Description
1	Base
2	Handle
3	Jaws
4	Mounting Spots

NOTE: Parts are listed for illustration purposes only and are not necessarily available individually as replacement parts.



OPERATING INSTRUCTIONS

WARNING! These are basic instructions. Operator should use common sense when using this vise.

1. Make sure work area is clean, clutter-free and well lit.
2. Place item you want to secure between the jaws.
3. Turn the handle clockwise until the jaws are firmly holding the item.

NOTE: Do not over-tighten the handle. Over-tightening could cause damage to vise or item placed in vise.

WARNING: Never use a cheater pipe to increase leverage.

MAINTENANCE

1. Use the drill press vise for your application. The correct drill press vise will do the job better and safer for the application which it was designed.
2. Check for misalignment, breakage of parts and any other condition that may affect the drill press vise's use.
3. Make sure the drill press vise, jaws and lead screw are clean and free of dirt, oil, grease and any other debris.
4. Check all clamping or mounting bolts to insure they have not become loose.
5. Use this drill press vise in accordance with these instructions and in the manner intended for this particular type of product, taking into account the area, conditions and task to be performed. Use of the drill press vise for applications different from those intended could result in a hazardous situation.

WARRANTY INFORMATION

ONE YEAR LIMITED WARRANTY

Warranty Valid only in USA

Must provide copy of receipt for Warranty – Keep receipt in safe location.

Larin Corporation warrants this product for a period of one year from date of purchase against manufacturer or material defects as long as you own this product. This warranty does not cover damage caused by accident, misuse, or tampering/altering of the product and a charge will be made for such repairs.

This warranty gives you specific legal rights, which vary, from state to state.

This warranty excludes all consequential damages. Some states do not allow the exclusion of consequential damages, so the foregoing exclusions may not apply to you. For warranty service, please return the product prepaid to Larin Corporation, 5651 Schaefer Avenue, Chino, CA 91710. Be certain to include your name and address, phone number, proof of purchase date and description of the problem and the repaired or replaced product will be sent to you freight collect.

IMPORTANT

No liability is accepted for incorrect use of product.

RETURN POLICY

DO NOT return unit to store where purchased if upon receipt and inspection you discover missing or defective parts. Please call toll free (800) 875-2746, Monday – Friday 8:00am to 4:30pm PST. We will send you the parts free of charge with proof of purchase. In case the unit needs to be returned, it should be packed in the original box. The serial number on the unit and box should match.

LARIN CORPORATION

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Hours of operation: Monday through Friday, 8:00am to 4:30pm PST