



DIRECT WELD-ON JACK

OWNER'S MANUAL



WARNING:

Read carefully and understand all **ASSEMBLY AND OPERATION INSTRUCTIONS** before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

Item# 10201137

Thank you very much for choosing a product! For future reference, please complete the owner's record below:

Model: _____ Purchase Date: _____

Save the receipt, warranty and these instructions. It is important that you read the entire manual to become familiar with this product before you begin using it.

This jack is designed for certain applications only. The distributor cannot be responsible for issues arising from modification. We strongly recommend this jack not be modified and/or used for any application other than that for which it was designed. If you have any questions relative to a particular application, DO NOT use the jack until you have first contacted the distributor to determine if it can or should be performed on the product.

INTENDED USE

This permanent weld-on mount sidewind trailer jack features a 28½ " retracted length and 54" extended length with 10,000 lb. lift capacity. The twin thrust bearing design inside the jack allows for easier expanding and retracting, and heavy welding on the crank shaft increases strength. A large 3/4" pull pin easily activates the spring return mechanism when dropping the leg. Grease zerk fittings are built in for easy greasing of the jack. The shaft end has an eased/bevel design to eliminate sharp edges. 4" square tube design. Features a durable exterior-grade black painted finish inside and out for corrosion resistance. Includes a footpad for stability.

GENERAL SAFETY RULES

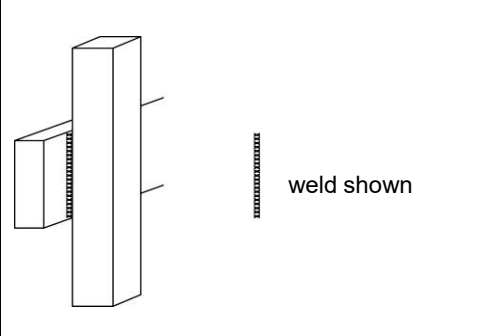


WARNING

- Read and understand all instructions. Failure to follow all instructions listed below may result in serious injury.
- Owner must ensure that the jack is installed according to these instructions
- Never position any part of body under this product or supported load.
- Fully retract/rotate jack before towing.
- This jack is not intended for use as a transport device. Minimize movement of the implement while the jack is under load.
- Do not allow children to play on or around this jack while supporting a load.
- Secure the load, vehicle and trailer from rolling when operating jack.
- Never attempt to lift or support loads in excess of the rated strength of this trailer jack.
- This jack is designed for vertical loading. Excessive side forces may cause failure and or injury.
- Before moving trailer crank jack to its lowest position.
- These jacks are not designed for round tongues.
- Do not modify the jack in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment. There are specific applications for which the jack was designed.
- Store idle jack. When jack is not in use, store it in a secure place out of the reach of children. Inspect it for good working condition prior to storage and before re-use.

SAVE THESE INSTRUCTIONS

INSTALLATION

 <p>weld shown</p>	<ol style="list-style-type: none">1. When mounting trailer jack it is best to hook up to the tow vehicle to make sure trailer is secure.2. Mount jack based on drawing below. All welding must be performed by a certified welder.3. Place jack in proper location for trailer application.4. Weld on entire length of jack where it meets trailer frame with 3/16" fillet weld.5. After jack is mounted to trailer, attach handle assembly to jack.
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OPERATION



WARNING: Drop leg retracts very quickly.

- Verify that jack is not supporting load.
- If drop leg is extended, operator should place foot on foot plate to control return of drop leg.
- Disengage drop leg pin by rotating to the disengaged position.
- Using foot, carefully move the drop leg to the desired position.
- Engage drop leg pin by rotating it to the engaged position and into the desired adjustment hole.
- Verify that drop leg pin is fully inserted into jack by checking for no clearance between the drop leg pin and the housing. If operator sees clearance, he must adjust the drop leg to fully seat the pin into the hole location.
- It may be necessary to lubricate the drop leg pin assembly, as described in the maintenance section.
- If you are unable to fully seat the pin, do not use the jack.

MAINTENANCE

- **Maintain your Jack.** It is recommended that the general condition of any jack be examined before it is used. Keep your jack in good repair by adopting a program of conscientious repair and maintenance. If jack is damaged, discontinue use of the jack.
- This jack is pre-greased for easy operation. This jack includes a grease zerk for easy lubrication as needed.

Limited 1-year Warranty

- We make every effort to ensure that this product meets high quality and durability standards, and warrant to the original purchaser that this product is free from defects in materials and workmanship for the period of 1 (one) year from the date of manufacture, provided that installation and use of the product is in accordance with product instructions.
- This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.