



General Guidelines ⚠

- It is the user's responsibility to read and follow all instructions.
- Keep these instructions with the product at all times and review before each use.
- It is the responsibility of this product's owner to furnish the instructions to any person that borrows or purchases the product.
- Inspect the product before use to ensure it is assembled properly and all parts are in safe working order and free of defects.
- Never modify this product in any way.
- All circumstances cannot be addressed in these instructions. Please use common sense and practice general safety measures when using this product.
- Parts and/or instructions are subject to change without notice.

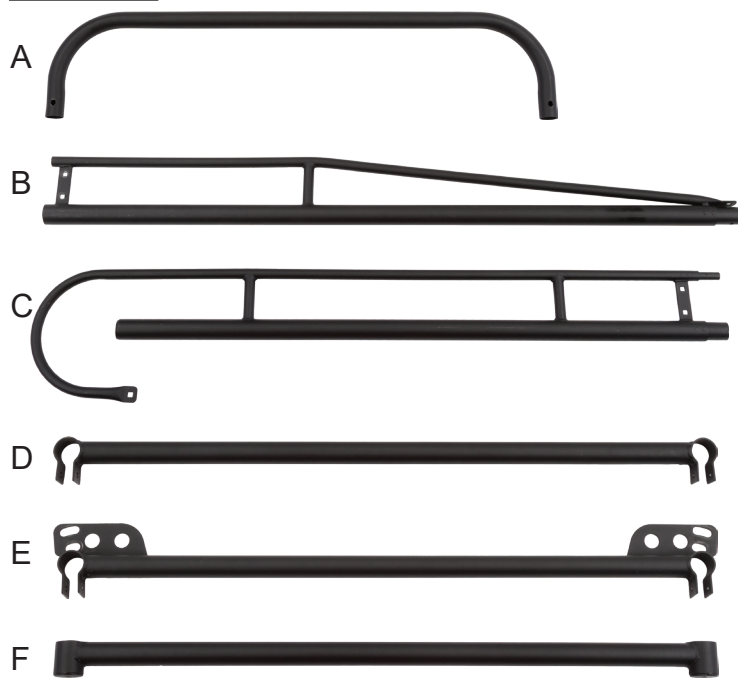
Safety ⚠

- Do not exceed the carrying capacity of 800 lbs. Doing so could result in property damage or personal injury.
- The truck rack adds more weight to your vehicle and raises the center of gravity when loaded. Use caution when making sharp turns to prevent product damage, cargo loss, or the vehicle from rolling over.
- Ensure the cab hoop does not come in contact with the truck cab to prevent property damage.
- Use sufficient tie-down straps when transporting cargo on the truck rack (sold separately).
- Design fits all pickup trucks except step-sides or trucks with an integrated bed tie down rails.
- Be sure all nuts and bolts are tight on a regular basis and no foreign objects are preventing the rack from sitting or working properly.
- Scratches and dents should be inspected to ensure full usability and exposed metal should be touched up/painted to deter rusting.

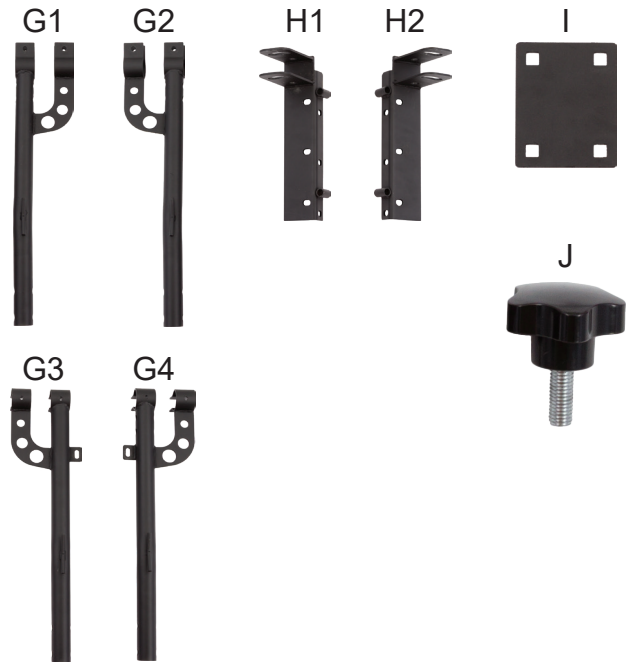
Tools Required

- 17mm wrenches
- 19mm wrenches
- 24mm wrenches

Parts

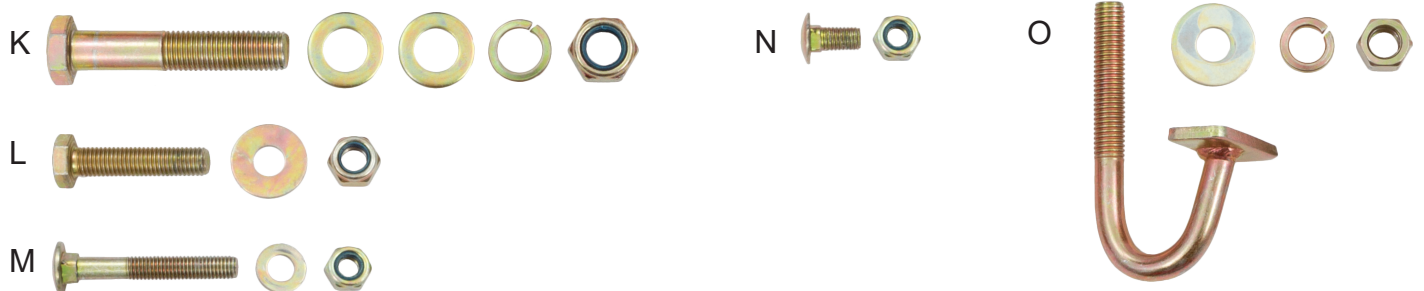


Part	Description	Quantity
A	Cab Hoop	1
B	Front Side Rail	2
C	Rear Side Rail	2
D	Front Bar	1
E	Center Bar	1
F	Rear Bar	1
G1	Front Left Leg	1
G2	Front Right Leg	1

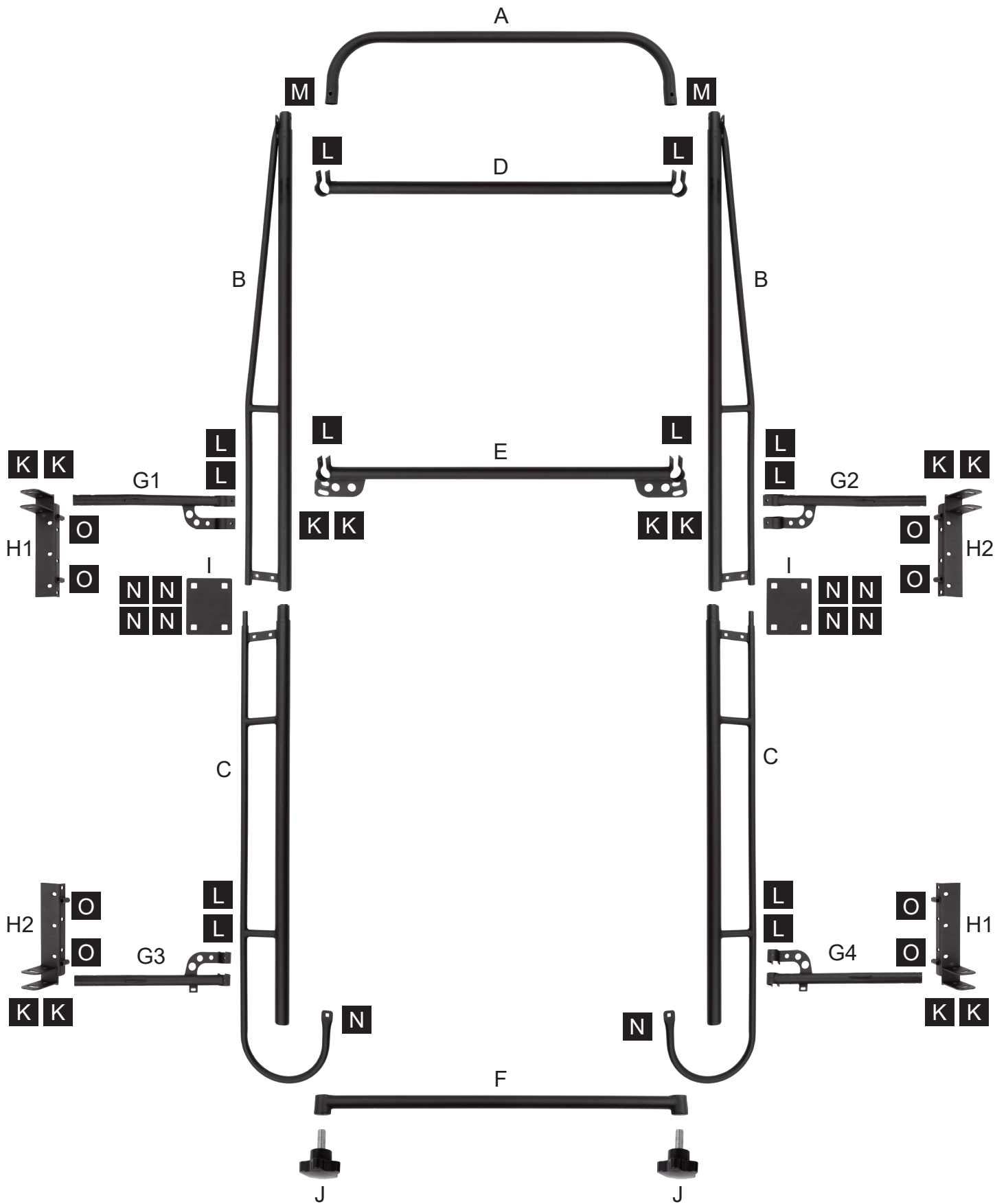


Part	Description	Quantity
G3	Back Left Leg	1
G4	Back Right Leg	1
H1	Left Mounting Foot	2
H2	Right Mounting Foot	2
I	Connecting Bracket	2
J	M10x25 Turn Knob	2

Hardware Sets

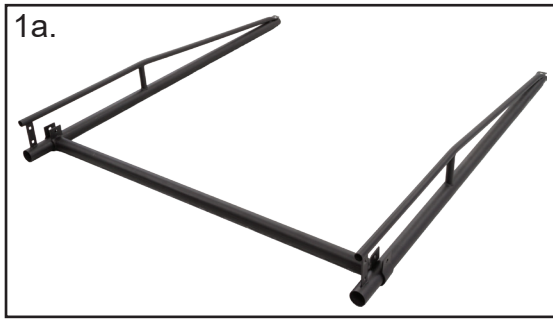


Part	Description	Quantity
K	(1) M16x85 Bolt, (2) 16mm Flat Washer, (1) Lock Washer, (1) M16 Nylock Nut	12
L	(1) M12x55 Bolt, (1) 7/16" USS Flat Washer, (1) M12 Nylock Nut	12
M	(1) M10x70 Carriage Bolt, (1) 3/8" SAE Flat Washer, (1) M10 Nylock Nut	2
N	(1) M10x20 Carriage Bolt, (1) M10 Nylock Nut	10
O	(1) M12 J-Bolt, (1) 7/16" USS Flat Washer, (1) M12 Lock Washer, (1) M12 Hex Nut	8

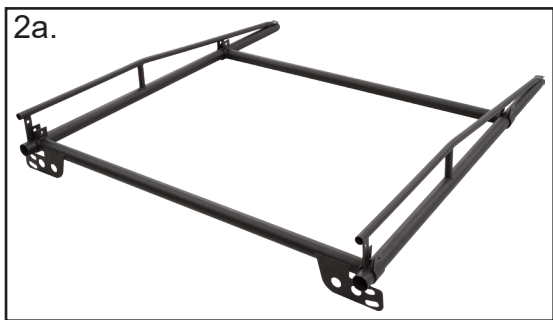


Assembly

Step 1. Slide the front bar (D) onto the front bar side rails (B).



Step 2. Slide the center bar (E) onto the front side bar rails (B).



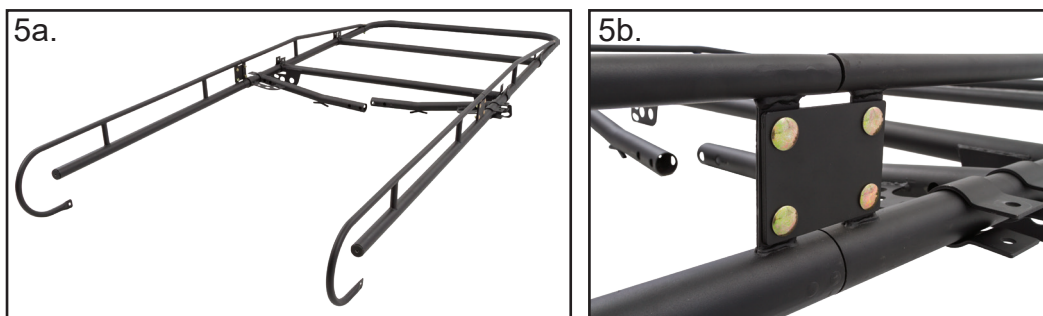
Step 3. Attach the cab hoop (A) to the front side bar rails (B), securing with M10x70 carriage bolts, washers, and nuts (M).



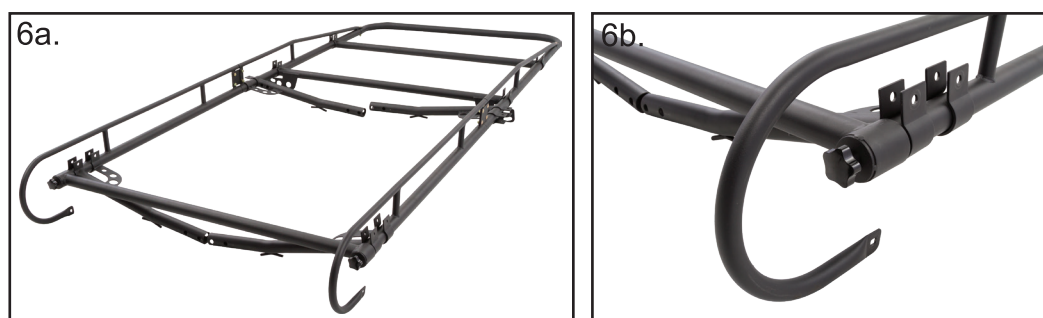
Step 4. Slide the front legs (G1, G2) onto the front side bar rails (B). Note: tie-down cleats should be facing outward.



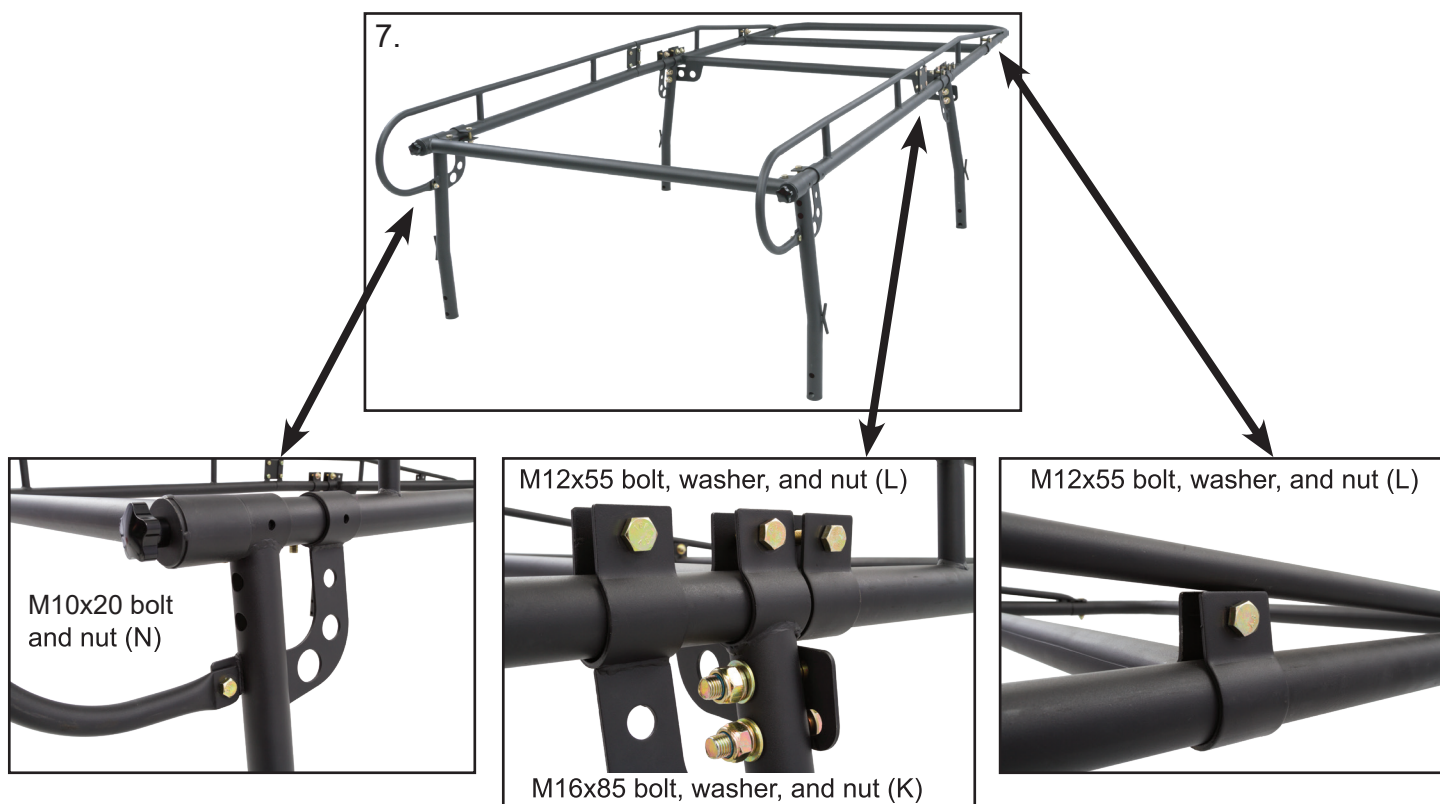
Step 5. Slide the rear side rails (C) onto the front side bar rails (B). Connect the sections using the connecting brackets (I), M10x20 carriage bolts, and nuts (N).



Step 6. Slide the back legs (G3, G4) onto the rear side rails (C). Note: Tie-down cleats should be facing outward. Install the rear bar (F) and secure with turn knobs (J).



Step 7. Secure legs and bars with appropriate hardware.



Step 8. Attach the mounting feet (H1-H4) to the legs (G1-G4) using M16x85 bolts, washers, and nuts.



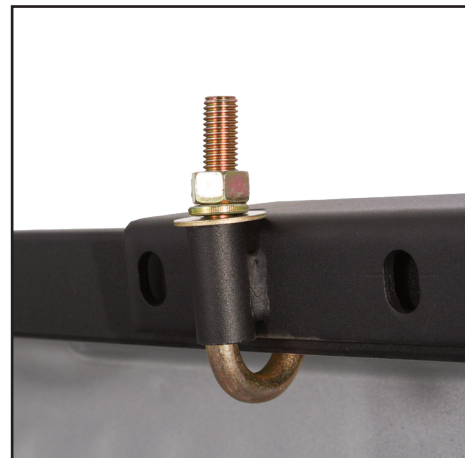
Installation

The truck rack mounts on pick-up trucks with short or long beds. *Note: Will not work with step-side beds.

Step 1. Measure your truck bed and adjust the truck rack legs to the appropriate positions.

Step 2. Set the truck rack on the bed rails with or without padding underneath to prevent paint scratching. Line up the support legs so that they sit level with the cab and are evenly straight. Fully tighten the eight M16x85Bolts (K).

Step 3. Secure the J-Bolts (O) to the inside of your bed rails, making sure they grab onto your vehicle's attaching inside lips. The rack can also be permanently mounted to the bed rails by drilling into the truck and securing it with hardware (not included).



Product Warranty and Liability

GENERAL PRODUCT WARRANTY: Products purchased from the Authorized Dealer (original place of purchase) or Merchant ("Dealer") will be free of defects in material and workmanship at the time of receipt, and will meet the specifications stated at the place of purchase transaction or online at the Dealer's website, under normal use and service when correctly installed, operated and maintained. This product warranty is effective for the period of time stated below, unless otherwise stated in the product instructions or depicted in the product advertisement. **All Authorized Dealer warranties are NON-TRANSFERABLE** and cover only the original end purchaser. This limited warranty does not cover products purchased through non-authorized dealers. Non-authorized dealer receipts are not accepted for warranty verification.

*****Warranty claims must be made directly to the original place of purchase.*****

WARRANTY PERIOD: This warranty remains in force for one year from the date of the product's accepted delivery. The Authorized Dealer offers a one year manufacturer's warranty for most products unless otherwise specified on the product advertisement.

WARRANTY SERVICE: The Authorized Dealer will replace any defective or malfunctioning part at no charge, including payment of the shipping costs of parts or replacement product to and from the manufacturer. The purchaser is responsible for labor charges. If the product does not meet specifications as depicted in the advertisement, the Authorized Dealer will refund the full purchase price of the product.

Questions regarding the warranty on a specific product and warranty claims should be directed to the Authorized Dealer with whom the purchase transaction was made.

WARRANTY LIMITATIONS: The above warranty does not apply to products that are repaired, modified or altered by any party other than the Authorized Dealer; are subjected to unusual physical stress or conditions (such as overloaded ramps or corrosion), natural disaster, governmental actions, wars, strikes, labor disputes, riots, theft, vandalism, terrorism or any reason beyond reasonable control; are damaged due to improper installation, misuse, abuse, accident or negligence in use, storage, transportation or handling, or tampering; or to products that are considered consumable items or items requiring repair or replacement due to normal wear and tear.

Product should be inspected prior to signing for delivery. Product damage incurred during shipping, unless noted on the Bill of Lading at the time of delivery, renders this warranty void.

LIMITED LIABILITY: In no event shall THE AUTHORIZED DEALER be liable to the purchaser or any third party for any indirect, incidental, consequential, special, exemplary or punitive damages arising out of the use of the product, including, without limitation, property damage, loss of value of the product or any third party products that are used in or with the product, or loss of use of the product or any third party products that are used in or with the product.