

# Guide Manual

1/ Check the model No. of your welder, this replacement spool gun is only suitable for Millermatic 141, Millermatic 190, Millermatic 211, Millermatic 140(After #LH210051N), Millermatic 180(After #LH210051N), Multimatic 215, Renegade 180, Syncrowave 210 TIG (Retrofit kit 269044 and accessory kit 301254 required).

2/ NOTE: If you have run in reverse when you use it, you can try the following:



## STEP1

First, use two wrenches (pictured: On one side and the other side of the tail connector) to unscrew the tail of the gun.



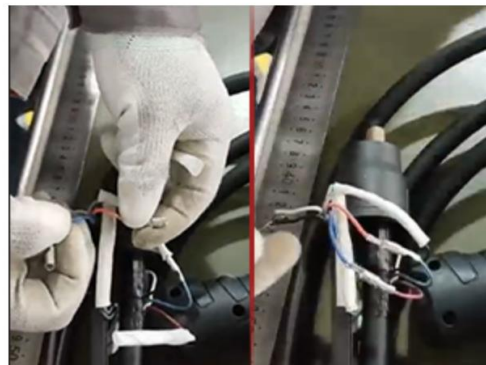
## STEP2

Remove this black part.



## STEP3

Cut the cable tie and unfold it.  
Then unplug the white tube connecting the red and blue wires.



## STEP4

Connect the upper half of the red wire to the lower half of the blue wire; Connect the blue wire on the upper half to the red wire on the lower half.