



TITEBOND PVC TRIM JOINT ADHESIVE

Titebond® PVC Trim Joint Adhesive is a single component, high strength adhesive designed for the construction of PVC miter, shiplap & scarf joints along with the installation of column wraps. This solvent-free formulation bonds immediately, forming a complete joint that can be worked with in under 60 seconds. It is 100% waterproof, impact resistant and dries clear allowing for a professional looking finish.



Features & Benefits

Ideal For: PVC Joints and Column Wrap Installation

Recommended for: Construction of PVC Trim miter, shiplap and scarf joints along with column wrap installation

High strength, permanent bond

Single component for ease of use

100% Waterproof

Two year shelf life

High viscosity that will not run or drip

Dries clear

Excellent alternative to two-part systems

Impact resistant

Titebond PVC Trim & PVC Trim Joint Adhesive

Application Guidelines

Application Temperature: Above 50°F

Service Temperature Range: -60°F to 200°F

Cure Speed: 30 second handling, 20 second set and 60 second cure. Full cure in 8 hours.

Prep: Surfaces must be clean and free of any material that may prevent adequate adhesion.

Application: Apply adhesive to one surface in a continuous bead and press surfaces firmly together. Product bonds immediately. **User has 30 seconds for alignment and 20 seconds for initial set.**

Cleanup: Tools and adhesive may be cleaned with acetone or mineral spirits. Follow solvent vendor's precautions.

Physical Properties

Type: Ethyl cyanoacrylate

State: Liquid

Color: Clear

Solids: 100%

Viscosity: 60,000 cps

pH : 7.0

VOC: < 50 g/L

Flashpoint: > 178°F

Freeze / Thaw Stability: Stable

Storage Life: 24 months in tightly closed bottles stored between 40°F and 75°F

Limitations

Product exhibits an aggressive bond - protect hands and work area. For best results, apply adhesive between 55°F - 85°F.

Product SKUs

Part Number	UPC	Case UPC	Size	Weight	Units Per Package	Packages Per Pallet
6422	037083064223	10003708306426	4 Oz. Bottle	3.61	10	270

Important Notice: Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

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