

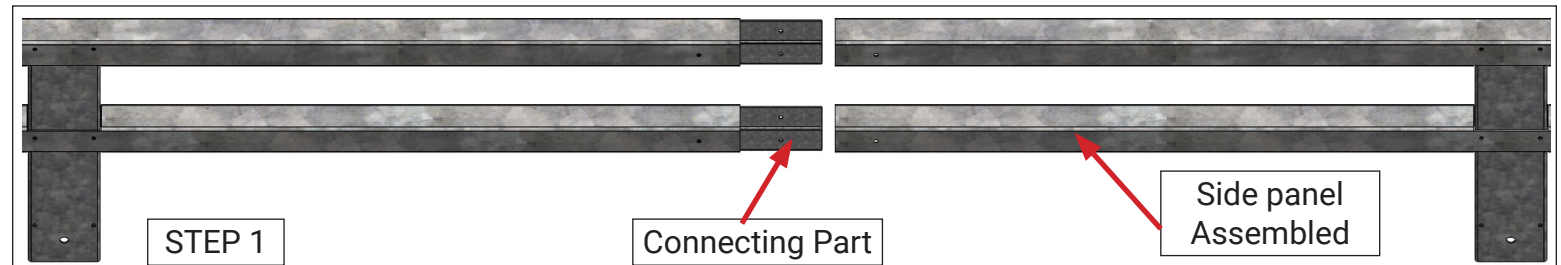
# Side Rails Assembly Instruction

(4ft x 8ft) & (5ft x 8ft)

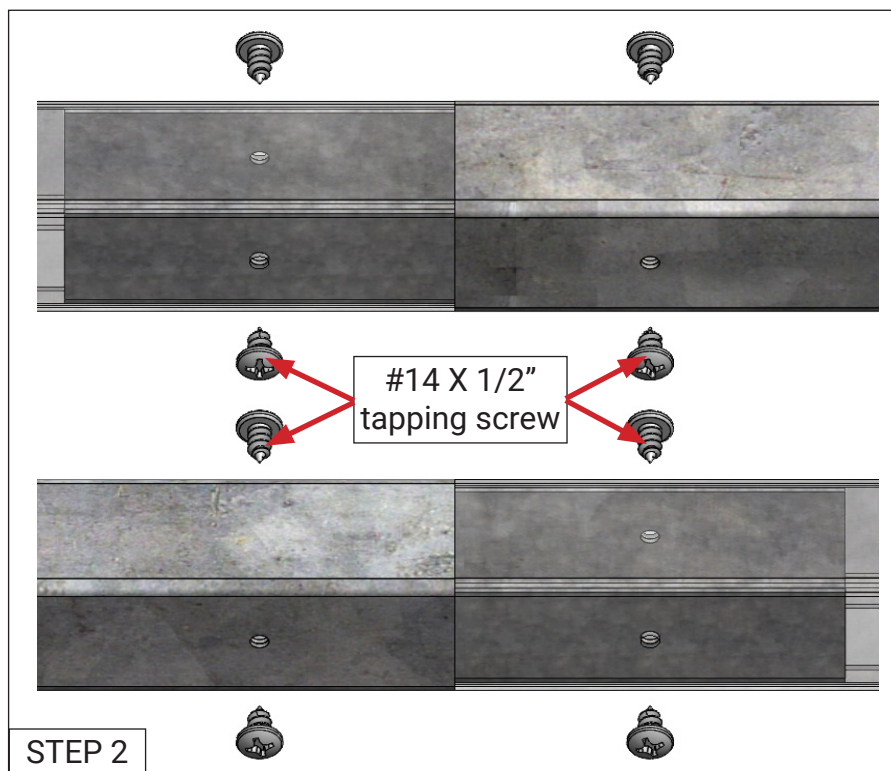
## Tools required:

- Phillips screw driver #14
- 9/16" wrench
- 9/16" ratchet with socket

Step 1: Attach the two assembled sides of 4x8 with the help of a connecting piece, as shown in the picture below.



Step 2: Attach both sides until all holes line up and fasten with a #14 X 1/2" tapping screw pan head.



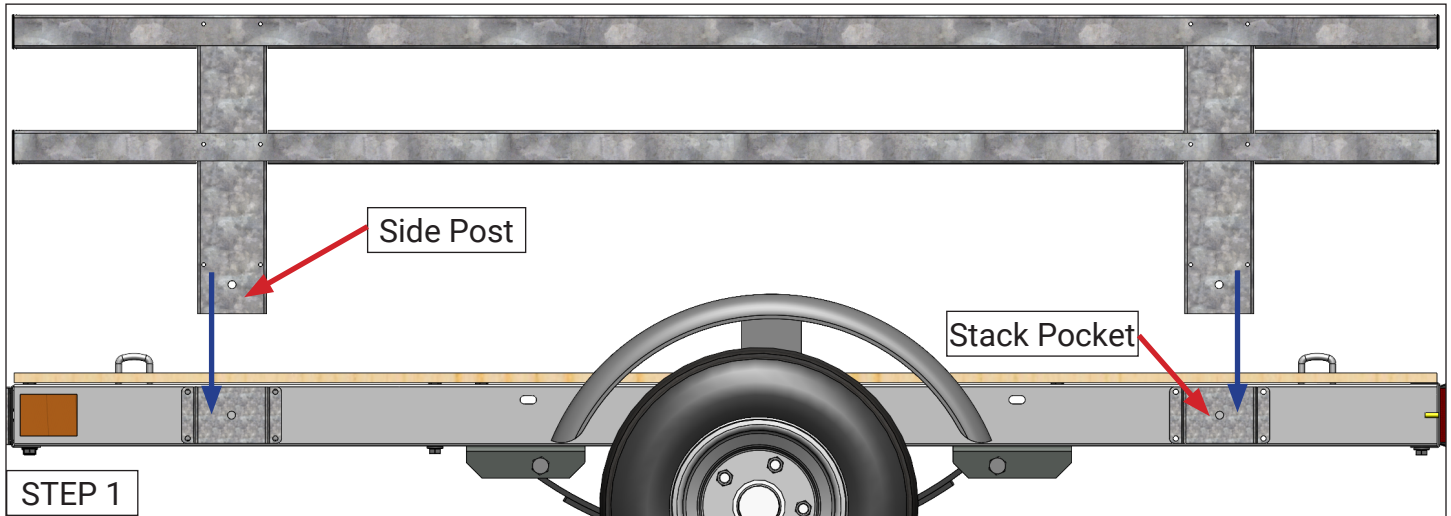
Step 3: Repeat the same step for the other side.

Step 4: After finishing assembly you are ready to install on the kit trailer

# Mounting Side Rails Instruction

The trailer's sides are assembled and need to be securely fastened into place on the trailer.

Step 1: Insert side posts into stack pockets as shown. Secure with a **3/8-16 X 3/4"** hex flange bolt and a **3/8-16** nylon insert hex flange locknut.



Step 2: Repeat the same process for all other sides and attach end caps to each rail.

Step 3: Attach L brackets at the bottom channel of every corner as shown in the below picture. Fasten it with a **3/8-16 X 2-1/2"** hex bolt and a **3/8-16** nylon insert hex flange locknut.

