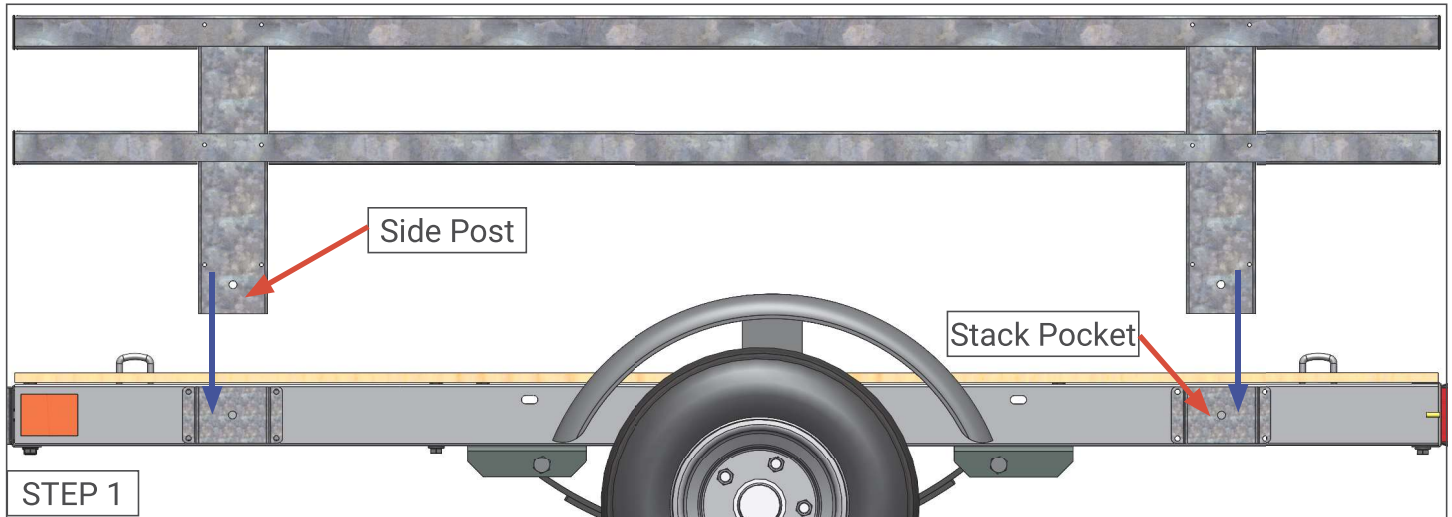


Kit Trailer Sides Assembly

The trailer's sides are assembled and need to be securely fastened into place on the trailer.

Tools required: 9/16" wrench,
9/16" ratchet with socket

Step 1: Insert side posts into stack pockets as shown. Secure with a 3/8-16 X 3/4" hex flange bolt and a 3/8-16 nylon insert hex flange locknut.



Step 2: Repeat the same process for all other sides and attach end caps to each rail.

Step 3: Attach L brackets at the bottom channel of every corner as shown in the below picture. Fasten it with a 3/8-16 X 2-1/2" hex bolt and a 3/8-16 nylon insert hex flange locknut.

