

Amish Country



Pergolas

www.AmishGazebos.com

1-(800)700-1777

7x7

Patio Pergola

Assembly Instructions

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*PDF and Videos
available **HERE!***



Getting Started

Please read the entire assembly manual before starting assembly.

This manual, detailing straightforward steps for installing your pergola, should be kept by your side during the assembly process of your pergola kit.

Due to the precise fit of many components we suggest that you stain or paint your pergola after it is assembled.

This manual is designed to give you the necessary guidance throughout each step of your pergola assembly.

If you have questions regarding the content of your kit or installation of your pergola, please contact our **Customer Service Department at (800) 700-1777 Ext. 4**

Hours of operation are Monday-Friday 8:30am-4:00pm (Eastern Standard Time)

Tools Required

Step Ladder



Impact Driver



Drill



Measuring Tape



Square



Clamp



Hardware Included

25 - 2" Screws

15 - 2 1/2" Screws

35 - 3" Screws

10 U-Shaped Tan Brackets

25 - 1 1/4" Screws

2" and 4" square driver bits

Parts List

4 Posts (2 Left and 2 Right)

4 Post Bases

4 Headers

8 Stringers*

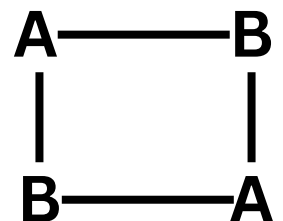
8 Braces

The base unit only utilizes 5 stringers. 3 extra are sent to allow for additional panels to be installed.

Patio Pergola Installation



1. Attach a post base to the post using (2) 2 1/2" screws. Repeat for all four posts.
2. Locate 2 **A** Posts and 2 **B** Posts. They are marked at the top.





3. Take one **A** post and one **B** posts and attach a header in between using 3" screws on the inner of the 2 predrilled holes.



4. Attach a second header to the **A** post and secure it using (2) 3" screws in the predrilled holes. Attach the opposite end to your second **B** post using (1) 3" screw in the inner of the 2 pre drilled holes.



5. Follow the same steps for the other side of the structure.



6. Attach your final header using (4) 3" screws into the predrilled holes.

7. Add in the (4) 3" screws to the outer predrilled holes on the headers.



8. Attach your brace to the posts and the header using (4) 3" screws into the predrilled holes. Be sure to do both sides of the post before moving onto the next post. The braces will be flush with the outside of the structure. Attaching the braces will assist in the squaring of your structure.

NOTE: At this point, if you have ordered any additional accessories you will need to decide how you would like to place them on your structure.

Stringer Installation

NOTE: Our standard structure includes 5 stringers to be evenly placed throughout the top of the pergola.



- Using the following measurements, mark
1. your header to have the five stringers evenly placed.
12 5/16", 26", 39 5/8", 53 1/4" and 66 15/16"

Note

Be sure to ALWAYS mark your lines from left to right to ensure proper stringer spacing.

Using a square make a straight line at each mark.

2. Repeat process on the opposite header.



3. Using (2) 2" screws, attach the bracket to the header lining up the inner left side with the line you created. Repeat process on both sides for all 5 stringers.

4. Place the stringers into the brackets.



5. While the stringer is resting in the bracket, use a drill to pre-drill a hole where the side anchoring screw will go. Using (2) 1 1/4" screws, secure the stringer into place.

NOTE: If you plan to add two panels to the top you would only want to add two stringers. Please refer to the Panel Installation Guide for detailed instructions.

To secure the patio pergola to your foundation use the appropriate type of anchors (not included). Each post base cap has four predrilled holes for anchoring. Do not anchor the pergola until all additional accessories have been installed.

Congratulations on your new Patio Pergola! We HIGHLY recommend you stain or seal your structure after it has been installed. Please refer to your owners manual for more details.