

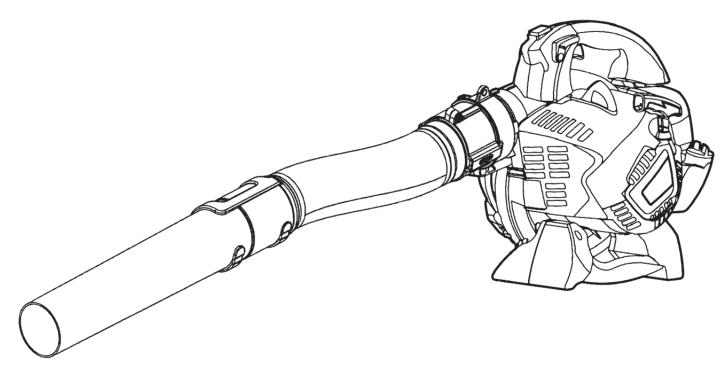




# **PARTS LIST**

# HANDHELD BLOWER

MODEL: PHB2444





Version: B - Issue Date: 2023/03/15

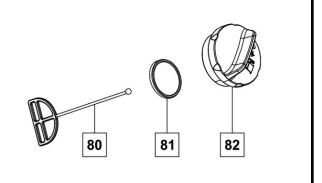


# **SPARE PARTS / CHASSIS AND ENCLOSURE**

# **FUEL TANK CAP ASSEMBLY**

Part Number: 20073434

No.	Description	Qty
80	Fall Prevention Board	1
81	O-Ring	1
82	Fuel Tank Cover	1

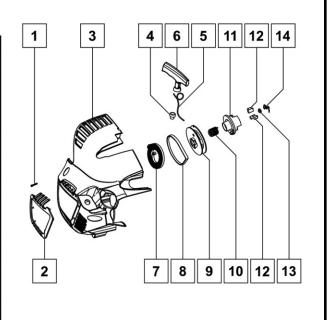


# **SPARE PARTS / STARTING MECHANISM**

#### STARTER ASSEMBLY

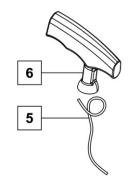
Part Number: 20077165

No.	Description	Qty
1	Screw M5x20	7
2	Starter Housing Frame	1
3	Starter Housing	1
4	Pull Cord Sheath	1
5	Starter Pull Cord	1
6	Starter Handle	1
7	Coil Spring	1
8	Coil Spring Cover	1
9	Starter Pulley	1
10	Starter Torsional Spring	1
11	Starter Ratchet	1
12	Starter Dial Claw	2
13	Plate Washer	1
14	Circlip	1



## STARTER GRIP AND ROPE ASSEMBLY

No.	Description	Qty
5	Starter Pull Cord	1
6	Starter Handle	1



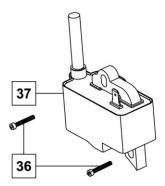


# **SPARE PARTS / STARTING MECHANISM**

#### **IGNITION ASSEMBLY**

Part Number: 68844402

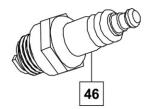
No.	Description	Qty
37	Igniter	1
36	Screw M4x20	2



#### **SPARK PLUG**

Part Number: 20050466

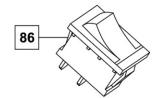
No.	Description	Qty
46	Spark Plug	1



#### **FLAME OUT SWITCH 1**

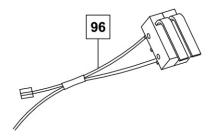
Part Number: 20050386

No.	Description	Qty
86	Flame Out Switch 1	1



#### **MICRO SWITCH 2**

No	. Description	Qty
96	Micro Switch 2	1



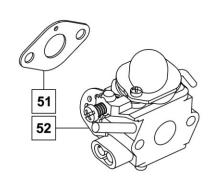


# **SPARE PARTS / CARBURETOR**

# **CARBURETOR ASSEMBLY**

Part Number: 68844404

No.	Description	Qty
52	Carburetor	1
51	Carburetor Gasket	1

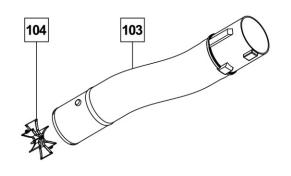


# **SPARE PARTS / TUBING**

## **TUBE SERPENTINE ASSEMBLY**

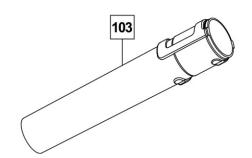
Part Number: 68844401

No.	Description	Qty
103	Tube Serpentine	1
104	Safety Grid	1



#### **TUBE FRONT ROUND**

No.	Description	Qty
105	Tube Front Round	1



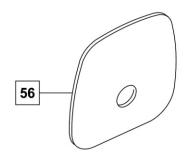


# **SPARE PARTS / FILTER AND ACCESSORIES**

#### **AIR FILTER**

Part Number: 20060004

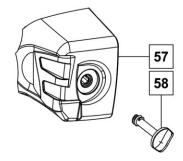
No.	Description	Qty
56	Air Filter	1



#### **FUEL TANK HOUSING ASSEMBLY**

Part Number: 68844405

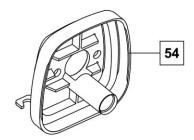
No.	Description	Qty
57	Air Filter Cover	1
58	Air Filter Knob	1



#### **AIR FILTER HOUSING BASE**

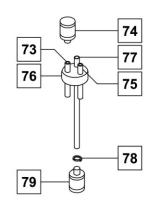
Part Number: 20060005

No.	Description	Qty
54	Air Filter Housing Base	1



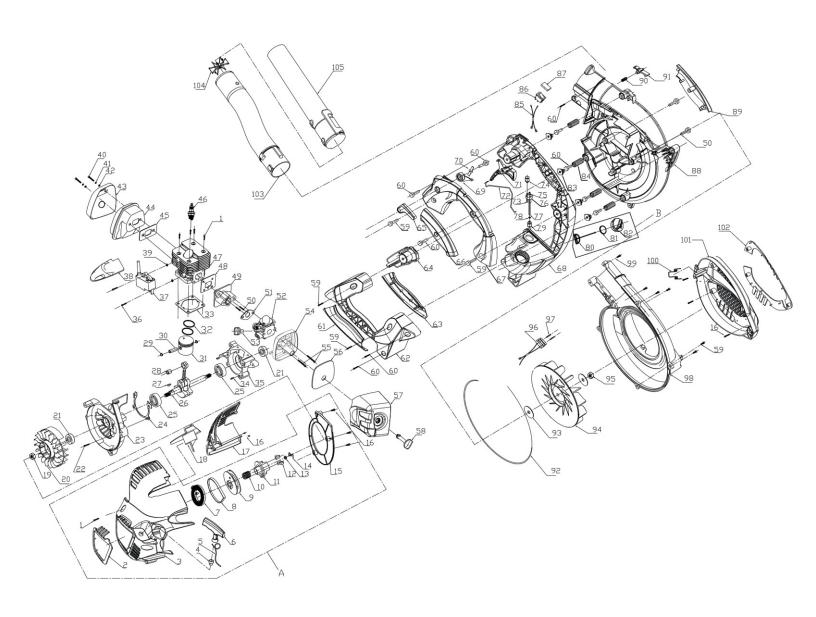
#### **FUEL FILTER ASSEMBLY**

No.	Description	Qty
73	Air Tube	1
74	Balancer	1
75	Oil Return Pipe	1
76	Fuel Tube Retainer	1
77	Fuel Tube	1
78	Snap Rings	1
79	Filter Fuel	1



# POWER and RELIABILITY™

# **ASSEMBLY PARTS LIST**





# **ASSEMBLY PARTS LIST**

No.	Description	Qty
1	Screw M5x20	7
2	Starter Housing Frame	1
3	Starter Housing	1
4	Pull Cord Sheath	1
5	Starter Pull Cord	1
6	Starter Handle	1
7	Coil Spring	1
8	Coil Spring Cover	1
9	Starter Pulley	1
10	Starter Torsional Spring	1
11	Starter Ratchet	1
12	Starter Dial Claw	2
13	Plate Washer	1
14	Circlip	1
15	Air Deflector	1
16	Self-Tapping Screw ST4x10	8
17	Muffler Cover	1
18	Rubber Pad	1
19	Flange Nut M8	1
20	Magneto Rotor	1
21	Oil-Seal Φ12xΦ22x7	2
22	Screw M5x35	4
23	Crankcase LH	1
24	Gasket \ Crankcase	1
25	Ball Bearing 6201	1
26	Crank Shaft	1
27	Key 3x5x13	1
28	Bearing Ф8хФ11х10	1
29	Circlip \ Piston Ring	2
30	Piston Pin	1
31	Piston	1
32	Piston Ring	2
33	Gasket \ Cylinder	1
34	Ріп Ф3х9	2
35	Crankcase RH	1

No.	Description	Qty
36	Screw M4x20	2
37	lgniter	1
38	Spark Plug Cover	1
39	Heat Insulation Pad	2
40	Screw M5×60	2
41	Lock Washer Φ5	2
42	Plate Washer Φ5	2
43	Muffler Insulation Cover	1
44	Muffler	1
45	Muffler Gasket	1
46	Spark Plug	1
47	Cylinder	1
48	Inlet Pipe Gasket	1
49	Admitting Pipe	1
50	Screw M5x25	5
51	Carburetor Gasket	1
52	Carburetor	1
53	Air Door Knob	1
54	Air Filter Housing Base	1
55	Screw M5x45	2
56	Air Filter	1
57	Air Filter Cover	1
58	Air Filter Knob	1
59	Self-Tapping Screw ST5x19	9
60	Self-Tapping Screw ST5x16	10
61	Handle Bottom Cover Left	1
62	Bottom Handle	1
63	Handle Bottom Cover Right	1
64	Trigger Support	1
65	Trigger	1
66	Top Handle Cover Left	1
67	Top Handle Left	1
68	Top Handle Right	1
69	Driving Lever	1
70	Reed	1



## **ASSEMBLY PARTS LIST**

No.	Description	Qty
71	Throttle Push Rod	1
72	Trigger	1
73	Air Tube	1
74	Balancer	1
75	Oil Return Pipe	1
76	Fuel Tube Retainer	1
77	Fuel Tube	1
78	Snap Rings	1
79	Filter Fuel	1
80	Fall Prevention Board	1
81	O-Ring	1
82	Fuel Tank Cover	1
83	Fixed Block	4
84	Damping Spring	4
85	Off Line	1
86	Flame Out Switch 1	1
87	Waterproof Cap	1
88	Volute Left	1

No.	Description	Qty
89	Top Handle Cover Right	1
90	Button Spring	1
91	Fixed Link	1
92	Strip Seal	1
93	Plate Washer	2
94	Worm Wheel	1
95	Left Handed Nut M8	1
96	Micro Switch 2	1
97	Pin	2
98	Volute Right	1
99	Self-Tapping Screw ST5×14	1
100	Torsional Spring	1
101	Worm Wheel Cover	1
102	Worm Wheel Cover Border	1
103	Tube Serpentine	1
104	Safety Grid	1
105	Tube Front Round	1