



FLYWAY 30

ASSEMBLY INSTRUCTIONS



WHAT'S INCLUDED



<u>QTY</u>	<u>DESCRIPTION</u>	<u>ID</u>
1	FLYWAY30 CLAY PIGEON HEAD UNIT	A
1	CORDED FOOT PEDAL	B
1	SPRING WITH SPADE BOLT	C
1	TENSION KNOB	D
1	REAR LEG STAND	E
2	FRONT LEGS	F
2	FRONT LEG MOUNTS	G
2	SAFETY RING MOUNT ARMS	H
1	ORANGE SAFETY RING TUBING	I
4	CLAY PIGEON STACK RODS	J
1	HORSESHOE FOR STACK RODS	K
4	SET SCREWS FOR LEGS	L
4	ALLEN SCREWS FOR FRONT LEG MOUNT	M
4	BOLTS FOR HORSESHOE	N
2	STRAIGHT HEX BOLTS FOR SAFETY RING	O

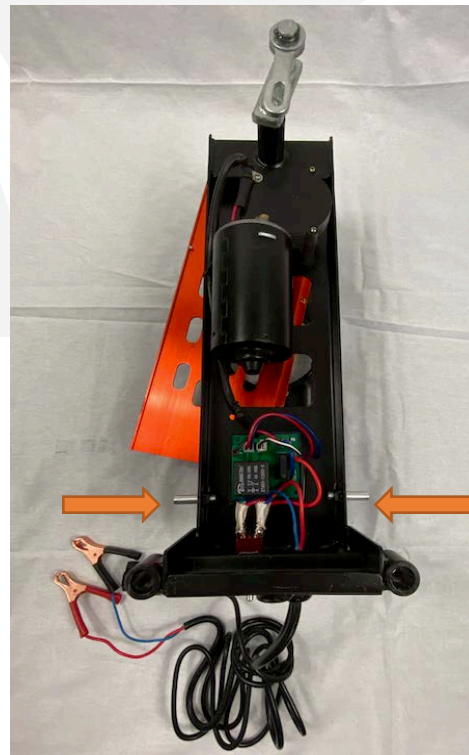
STEP 1

PLACE CLAY PIGEON HEAD UNIT UPSIDE DOWN ON SURFACE. YOU WILL BE ABLE TO SEE THE CIRCUIT BOARD AND MOTOR. (FUSE: 10 AMP AUTOMOTIVE)



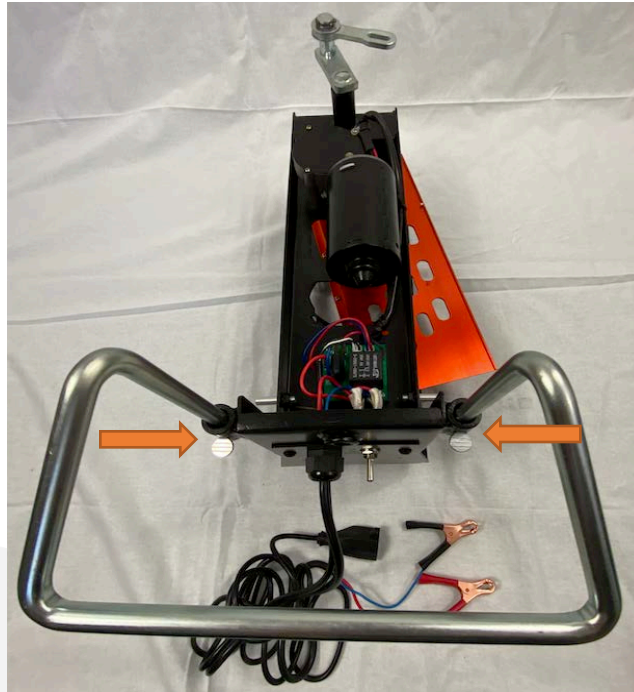
STEP 2

INSERT 2 STRAIGHT HEX BOLTS (ID: Ø) FOR SAFETY RING IN 2 HOLES



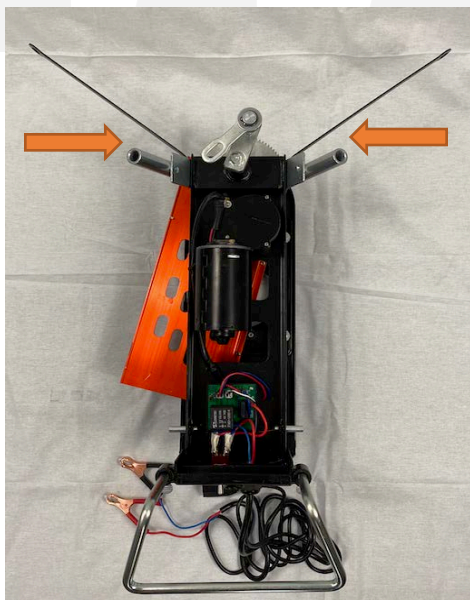
STEP 3

INSERT REAR LEG STAND (ID: E) INTO 2 HOLES AND SECURE WITH 2 OF THE SET SCREWS FOR LEGS (ID: L)



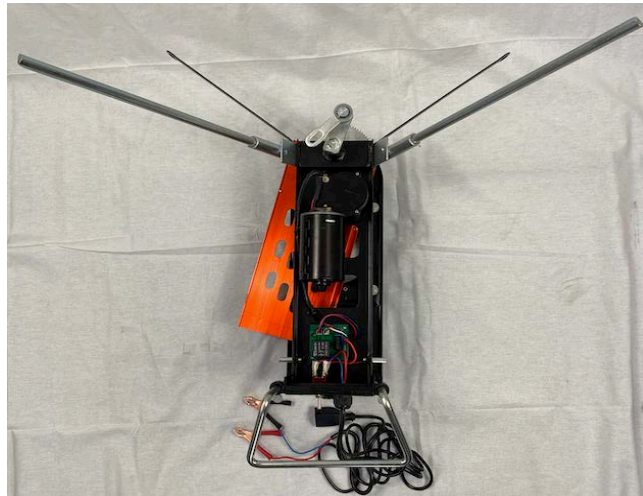
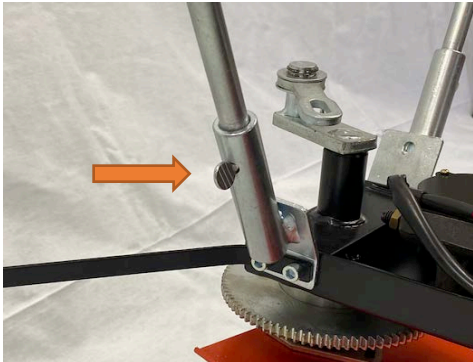
STEP 4

ATTACH FRONT LEG MOUNTS (ID: G) AND SAFETY RING MOUNT ARMS (ID: H) USING ALLEN SCREWS FOR FRONT LEG MOUNTS (ID: M)
NOTE: SEE PIC ALLEN SCREWS (ID:M) GO THROUGH BOTH FRONT LEG MOUNTS & SAFETY RING ARM



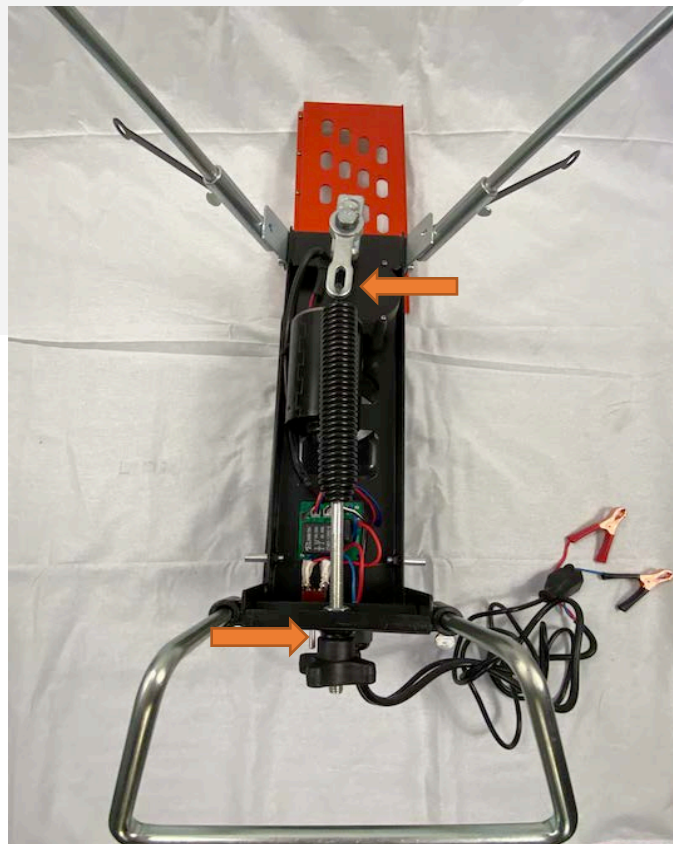
STEP 5

INSERT FRONT LEGS (ID: F) INTO FRONT LEG MOUNTS AND SECURE IN DESIRED HOLE ANGLE WITH A SET SCREW FOR EACH LEG (ID: L)



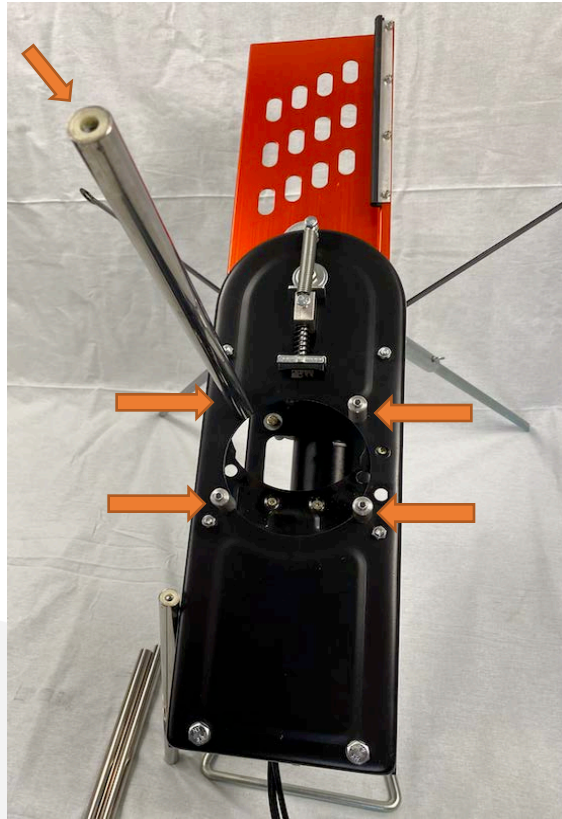
STEP 6

STRAIGHTEN OUT THROWING ARM (ONLY MOVES ONE DIRECTION) FEED THREADED SPADE BOLT WITH SPRING (ID: C) THROUGH HOLE, HOOK SPRING TO METAL SLOTTED TAB THAT DRIVES THROWING ARM, THREAD ON TENSION KNOB (ID: D)



STEP 7

FLIP CLAY PIGEON THROWER OVER AND PUT THE 4 CLAY PIGEON STACK RODS (ID: J) ONTO MALE KNUBS (NOTE THREADED HOLE AT TOP TO FASTEN CLAY STACK HORSESHOE (ID: K) MOUNT ALL 4 RODS



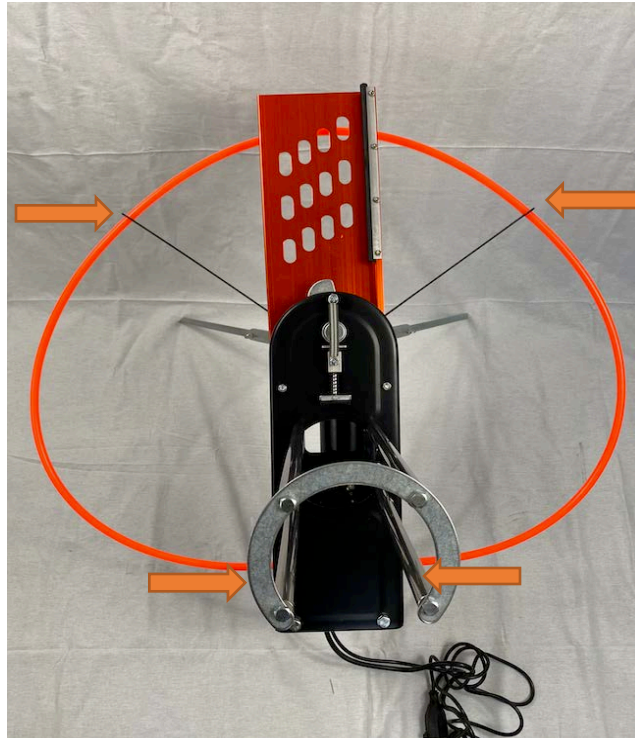
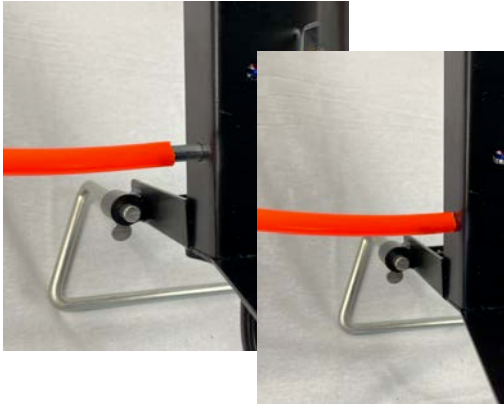
STEP 8

MOUNT AND TIGHTEN CLAY STACK HORSESHOE (ID: K) ONTO TOP OF CLAY STACK RODS (ID: J) USING 4 BOLTS FOR HORSESHOE (ID: N). NOTE: OPEN END OF HORSESHOE IS FACING THE BACK (CLAYS MAY NOT FEED CORRECTLY IF BACKWARDS)



STEP 9

FEED ORANGE SAFETY RING TUBING (ID: I) THROUGH SAFETY RING MOUNT ARMS (ID: H) AND THEN SLIDE ENDS OF TUBING OVER STRAIGHT HEX BOLTS FOR SAFETY RING (ID: O)



ENJOY YOUR DO ALL OUTDOORS FLYWAY 30 CLAY PIGEON THROWER
THANK YOU FOR YOUR BUSINESS!

CUSTOMER SERVICE CONTACT:
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1(866)SHOT-DOC
www.doalldoors.com





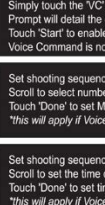
COMPATIBLE ACCESSORIES

01DW WIRELESS REMOTE (**NOT INCLUDED**)



SSBC20 SMARTSHOT VOICE CONTROL (**NOT INCLUDED**)

TELL YOUR DO ALL AUTO TRAP WHAT TO DO!

	<p>Voice Command Simply touch the 'VC' voice command button Prompt will detail the commands recognized Touch 'Start' to enable voice control Voice Command is now on</p>
	<p>Set shooting sequence, Part 1: Touch the 'MT' multi-throw button Scroll to select number of clays to throw in sequence Touch 'Done' to set Multi Throw <i>*this will apply if Voice Commands are on</i></p>
	<p>Set shooting sequence, Part 2: Touch the 'DS' delay button. Scroll to set the time delay between all clay pigeon throws Touch 'Done' to set time delay <i>*this will apply if Voice Commands are on</i></p>