Section 1: PRODUCT AND COMPANY IDENTIFICATION

1.1 Product Name: Rainbow Raw Sienna

Product Form: Mixture

1.2 Product Use: Pigments for Cement and Gypsum Products

1.3 Supplier/Manufacturer: Empire Blended Products Inc.

250 Hickory Lane Bayville, NJ 08721

Phone Number: (732) 269-4949

1.4 Emergency Number: CHEMTREC (800) 424-9300

Section 2: HAZARDS IDENTIFICATION

2.1 Classification of the Chemical: Not classified

2.2 Label Elements:

Hazard Pictogram: N/A
Signal Word: N/A

Hazard Statement: No known significant effects or critical hazards.

Prevention: N/A Response: N/A

Storage: Store in original container protected from direct sunlight in a dry, cool, and

well-ventilated area, away from incompatible materials and food and drink.

Disposal: N/A

2.3 Additional Information:

Hazards not otherwise classified: N/A

Section 3: COMPOSITION / INFORMATION ON INGREDIENTS

3.1 Substance/Mixture: Mixture

There are no ingredient present which, within the current knowledge of the supplier and in the concentration applicable, are classified as hazardous to health and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

Section 4: FIRST AID MEASURES

4.1 Description of First Aid Measures:

Eye: In case of contact, immediately flush eyes with plenty of water, occasionally lifting the

upper and lower eyelids. Check for and remove any contact lenses. Get medical

attention if irritation occurs.

Skin: In case of contact, immediately flush contaminated skin with plenty of water. Remove

contaminated clothing and shoes. Get medical attention if symptoms occur.

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Get medical attention if symptoms occur.

Ingestion: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position

comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

4.2 Most Important Symptoms and Effects, both Acute and Delayed:

Eye: May cause mechanical irritation (abrasion).
 Skin: May cause mechanical irritation (abrasion).
 Inhalation: No known significant effects or critical hazards.
 Ingestion: No known significant effects or critical hazards.

4.3 Indication of Any Immediate Medical Attention and Special Treatments Needed:

Note to Physicians: Treat symptomatically. No specific treatment.

Specific Treatments: No special measures required

Section 5: FIRE FIGHTING MEASURES

5.1 Extinguishing Media:

Suitable Extinguishing Media: Use an extinguishing agent suitable for the surrounding fire.

In case of fire, use water spray (fog), foam or dry chemical.

Unsuitable Extinguishing Media: None known.

5.2 Special Hazards Arising From the Chemical: No specific fire or explosion hazard.

Products of Decomposition: Decomposition products may include the following

materials: metal oxide/oxides

5.3 Special Protective Equipment and Precautions for Fire Fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6: ACCIDENTAL RELEASE MEASURES

- **6.1 Personal Precautions, Protective Equipment and Emergency Procedures:** No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing dust. Put on appropriate person protective equipment.
- **6.2 Environmental Precautions:** Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- **6.3 Methods and Materials for Containment/Cleanup:** Move containers from spill area. Approach release from upwind. Vacuum or sweep up material and place in designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal. Prevent entry into sewers, water courses, basements or confined areas.

Section 7: HANDLING AND STORAGE

- **7.1 Precautions for Safe Handling:** Avoid breathing dust. Remove contaminated clothing and protective equipment before entering eating areas. Workers should wash hands and face before eating, drinking and smoking. Put on appropriate personal protective equipment. Eating, drinking, and smoking should be prohibited in areas where this material is handled, stored and processed.
- **7.2 Conditions for Safe Storage, Including Any Incompatibilities:** Do not store near sources of heat (furnaces, kilns, boilers, etc.). Exposure to excessive heat may cause this product to become unstable (slowly auto-oxidize) which generates additional heat. Under certain circumstances this heat generation may be sufficient to cause combustible materials to ignite. Do not store near strong oxidizers, sources of heat, or near flammable or combustible materials. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Empty containers or liners may retain some product residues.

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

8.1 Control Parameters:

Exposure Guidelines: No exposure limit value known.

8.2 Exposure Controls:

Engineering Controls: Use only with adequate ventilation. If user operations generate dust, fumes,

gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminate

below any recommended or statutory limits.

8.3 Individual Protective Measures:

Personal Protective Equipment:

Eye/Face Protection: If contact with product is possible, wear safety glasses with side

shields.

Skin Protection: Wear suitable protective clothing and gloves. Suitable protective footwear.

Respiratory Protection: Dust-protection mask.

General Hygiene Considerations: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reuse. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on Basic Physical and Chemical Properties:

Appearance: Powder

Color: BrownOdor: Odorless

Odor Threshold: N/A

Physical State: Solid

pH: 4 to 8

Viscosity: N/A

Freezing Point: N/A
Boiling Point: N/A

Melting Point: >1000 °C (>1832 °F)

Flash Point: N/A

Evaporation Rate: N/A

Lower Flammability Limit: N/A

Vapor Pressure: N/A Vapor Density: N/A Relative Density: 4 to 5

Bulk Density: 300 to 1000 kg/m³ **Lower Explosion Limit:** N/A **Upper Explosion Limit:** N/A

Solubility in Water: Insoluble in cold water **Coefficient of Water/Oil Distribution:** N/A

Auto-ignition Temperature: N/A
Percent Volatile, wt. %: N/A
VOC Content, wt. %: N/A

Section 10: STABILITY AND REACTIVITY

10.1 Reactivity: No specific test data related to reactivity available for this

product or its ingredients.

10.2 Chemical Stability: This product is stable

10.3 Possibility of Hazardous Reactions: No hazardous reactions known under conditions of normal

storage and use.

10.4 Conditions to Avoid: Excessive temperatures. At temperatures greater than 176

°F (80 °C), this product may become unstable and slowly auto-oxidize into Fe2O3 which generates additional heat. Under certain conditions this heat may be sufficient to cause

combustible materials to ignite.

10.5 Incompatible Materials: No specific data.

10.6 Hazardous Decomposition Products: Under normal conditions of storage and use, hazardous

decomposition products should not be produced.

Section 11: TOXICOLOGICAL INFORMATION

11.1 Information on Toxicological Effects

Likely routes of exposure: Skin contact, eye contact, inhalation, and ingestion.

Eye: May cause mechanical irritation (abrasion).
Skin: May cause mechanical irritation (abrasion).
Inhalation: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

11.2 Delayed, Immediate and Chronic Effects of Short- and Long- Term Exposure:

Short Term Exposure: N/A Long Term Exposure:

Potential Delayed Effects - N/A

General – Long term exposure to high concentrations of dust containing iron oxide can cause a benign condition termed "pulmonary siderosis". This condition is not associated with any physical impairment of lung function.

Carcinogenicity - No known significant effects or critical hazards.

Mutagenicity - No known significant effects or critical hazards.

Teratogenicity - No known significant effects or critical hazards.

Developmental Effects - No known significant effects or critical hazards.

Fertility Effects - No known significant effects or critical hazards.

Section 12: ECOLOGICAL INFORMATION

12.1 Toxicity: N/A

12.2 Persistence and Degradability: $\ensuremath{\text{N/A}}$

12.3 Bioaccumulative Potential: N/A

12.4 Mobility in Soil: N/A

12.5 Other Adverse Effects: No known significant effects or critical hazards.

Section 13: DIPOSAL CONSIDERATIONS

13.1 Waste Treatment Methods:

Disposal Method: The generation of waste should be avoided or minimized wherever possible.

This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Waste disposal should be in accordance with existing federal state,

provincial and or local environmental control laws.

RCRA Classification: If discarded in its purchased form, this product would not be a hazardous

waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product

should be classified as a hazardous waste. (40 CFR 261.20-24).

Section 14: TRANSPORTATION INFORMATION

14.1 DOT (US): Not regulated14.2 IMDG: Not regulated14.3 IATA: Not regulated

Section 15: REGULATORY INFORMATION

15.1 Safety, Health and Environmental Regulations/Legislations Specific for the Chemical:

SARA Title III:

Ingredient	Section 302	Section 311/312	CERCLA	Section 313
Rainbow Raw Sienna	None	None	None	None

US Toxic Substance Control Act: Listed on the TSCA Inventory

STATE REGULATIONS:

The following chemicals are specifically listed by individual states; other product specific health and safety data in other sections on the SDS may also be applicable for state requirements. For details on your regulatory requirements you should contact the appropriate agency in your state.

<u>Ingredient</u>	CAS#	State Code	Concentration (%)
Iron (III) Oxide C.I. Pigment Yellow 42	1309-37-1 51274-00-1	MA- S, NJ- HS, PA- RTK HS	5-10 % 86-92 %
C.I. Pigment Black 11	1317-61-9		1-3 %

Massachusetts Substances: MA-S

Massachusetts Extraordinary Hazardous Substances: MA- Extra HS

New Jersey Hazardous Substances: NJ- HS

Pennsylvania RTK Hazardous Substances: PA- RTK HS Pennsylvania Special Hazardous Substances: PA- Special HS

California Prop. 65: Potential exposure to some or all of the California Proposition 65 chemicals in this product have been determined to be below the No Significant Risk Level (NSRL). To the best of our knowledge, this product does not contain any of the listed chemicals, which the state of California has found to cause cancer, birth defects, or other reproductive harm.

HMIS- Hazardous Material Information System:

Health: 1 Flammability: 0 Physical: 0

NFPA- National Fire Protection Association:

Health: 1
Fire: 0
Reactivity: 0

Hazard Rating:

0 = minimal 1 = slight 2 = moderate 3 = severe 4 = extreme

Section 16: OTHER INFORMATION

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Prepared by: Empire Blended Products Inc.

Prepared for: Empire Blended Products Inc.