









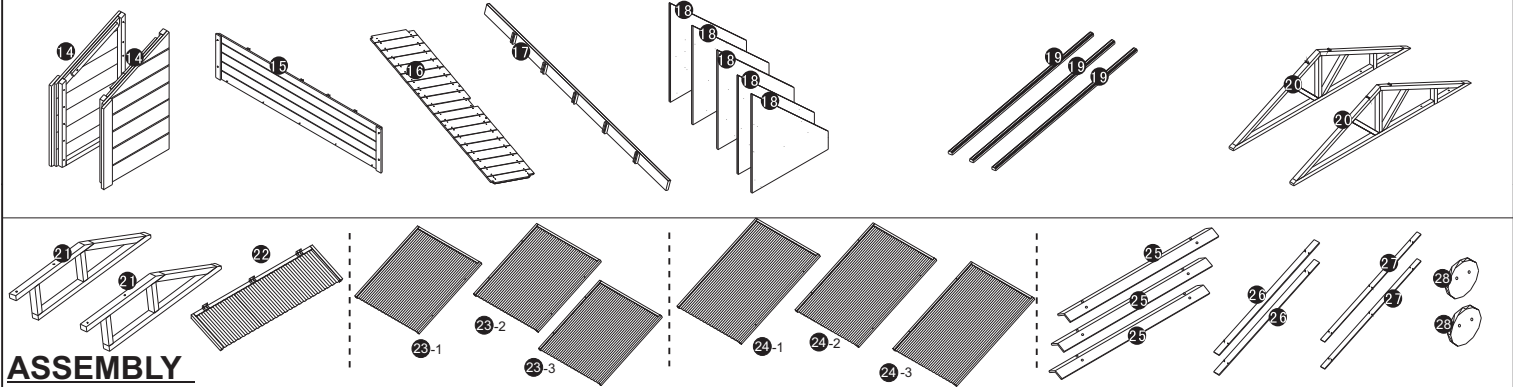
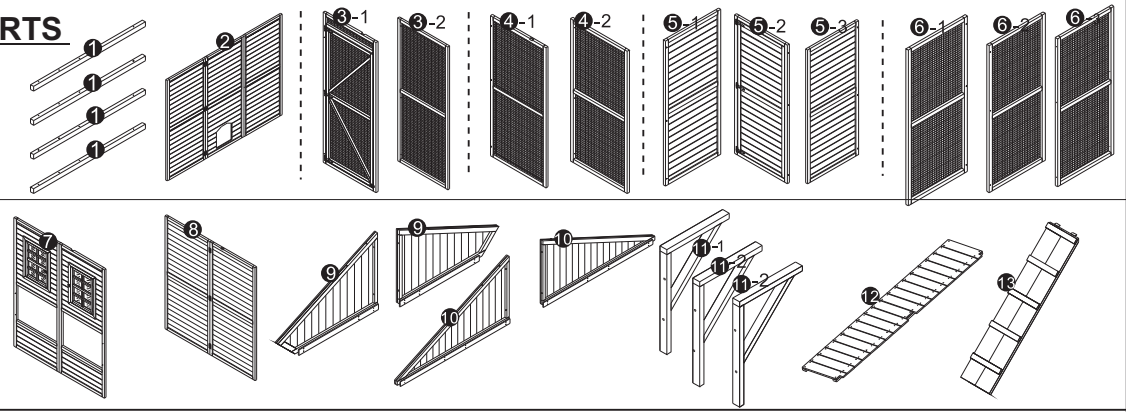


ASSEMBLY INSTRUCTION

DDP-1553-PVC

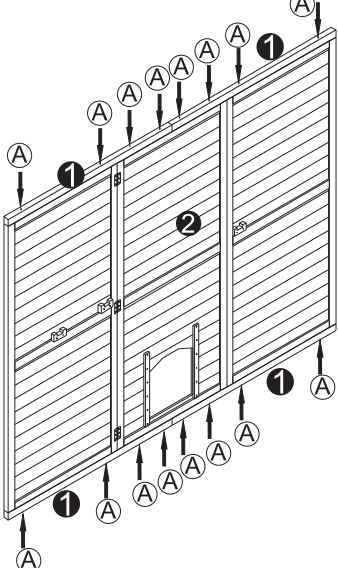
- (A)  3.5x60=40x
- (B)  3.5x50=34x
- (C)  3.5x35=12x
- (D)  3.5x25=56x
- (E)  3.0x16=32x
- (F)  M6x75=8x
- (G)  M6x60=8x
- (H)  +⊙ M4x50=8x
- (I)  2.5" =3x
- (J)  1.2" =2x


PARTS



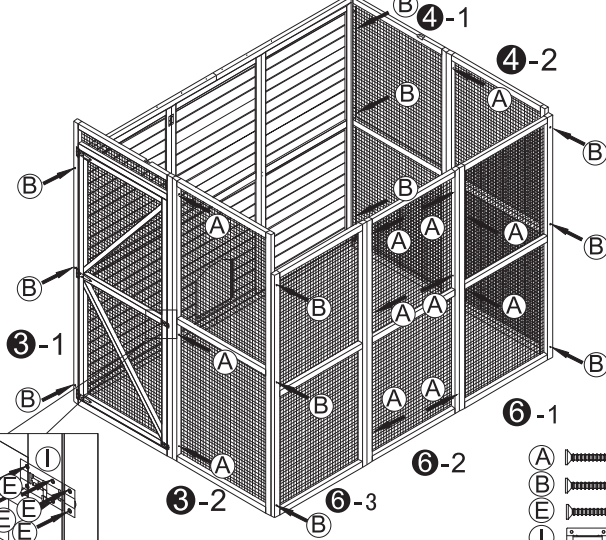
ASSEMBLY





1



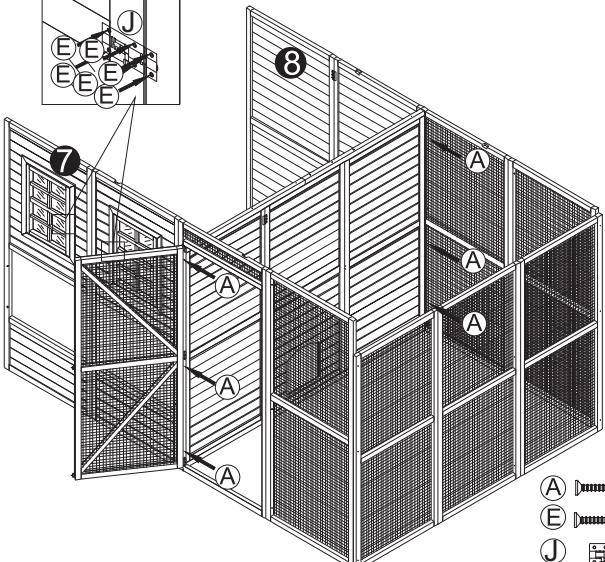
(A)  =16




2



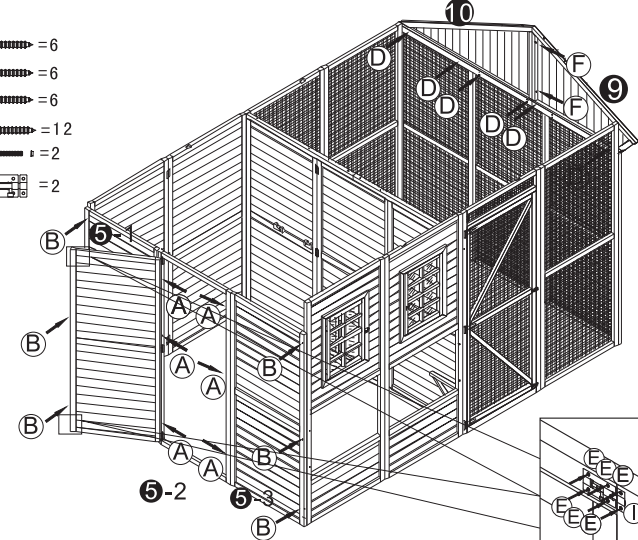
(A)  =12
 (B)  =12
 (E)  =6
 (I)  =1







3



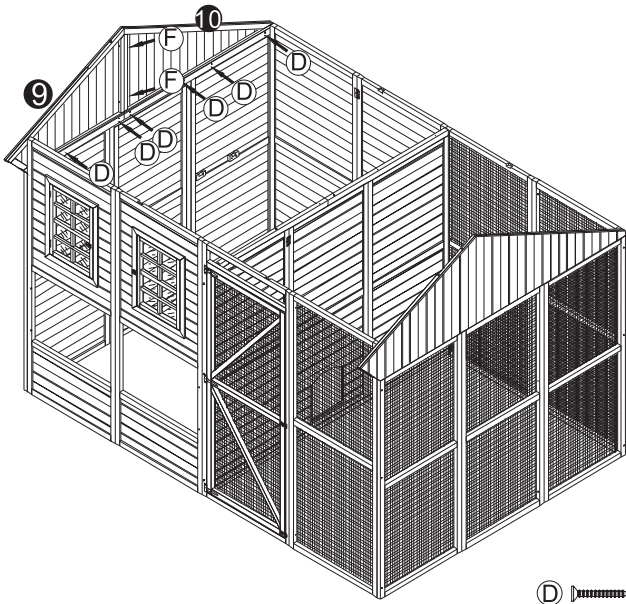
(A)  =6
 (E)  =12
 (J)  =2

4



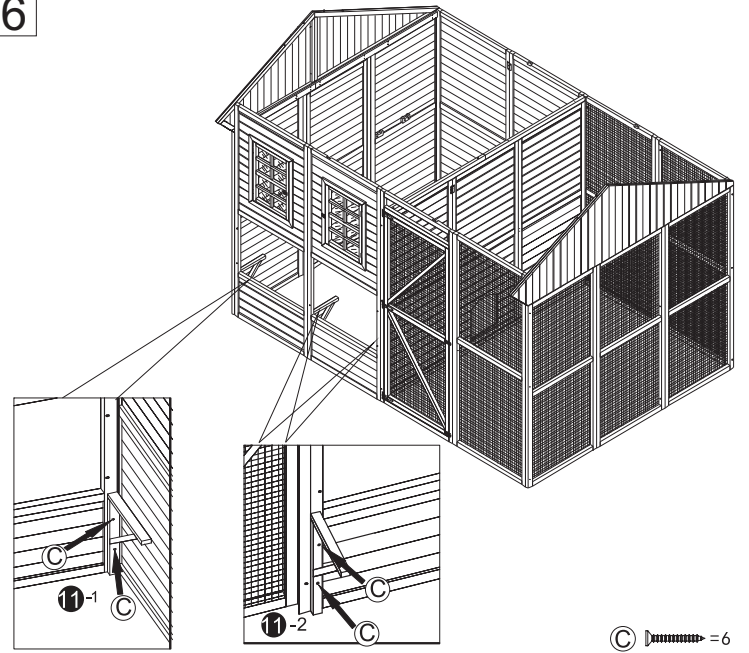
(A)  =6
 (B)  =6
 (D)  =6
 (E)  =12
 (F)  =2
 (I)  =2

5



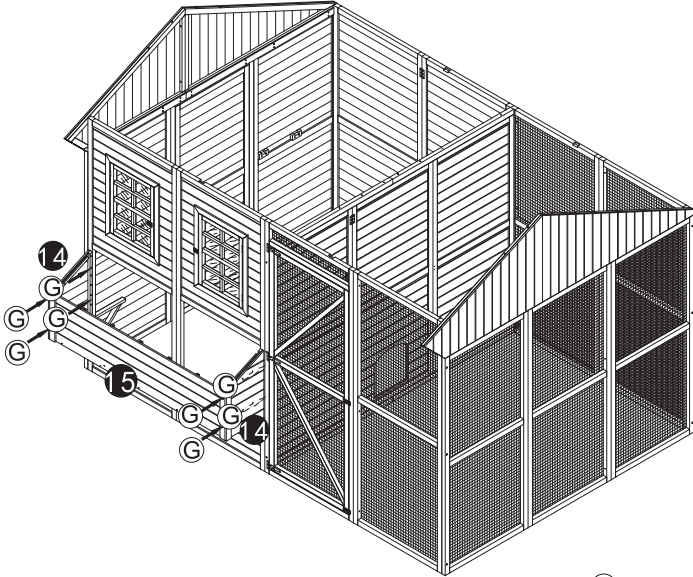
D = 6
 F = 2

6



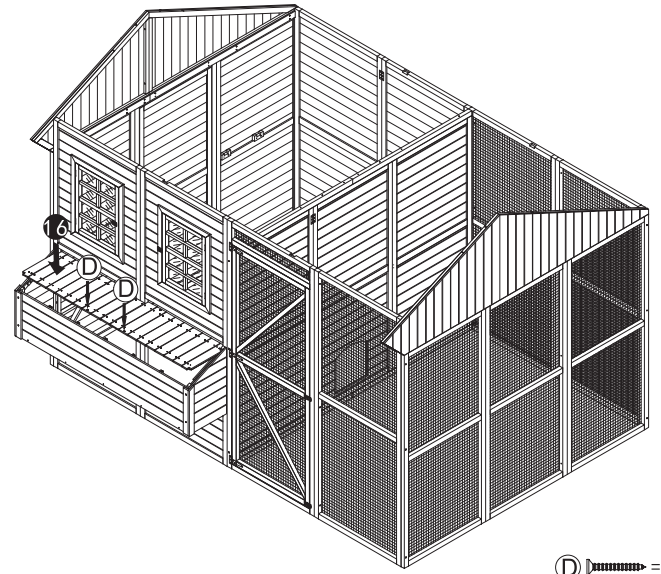
C = 6

7



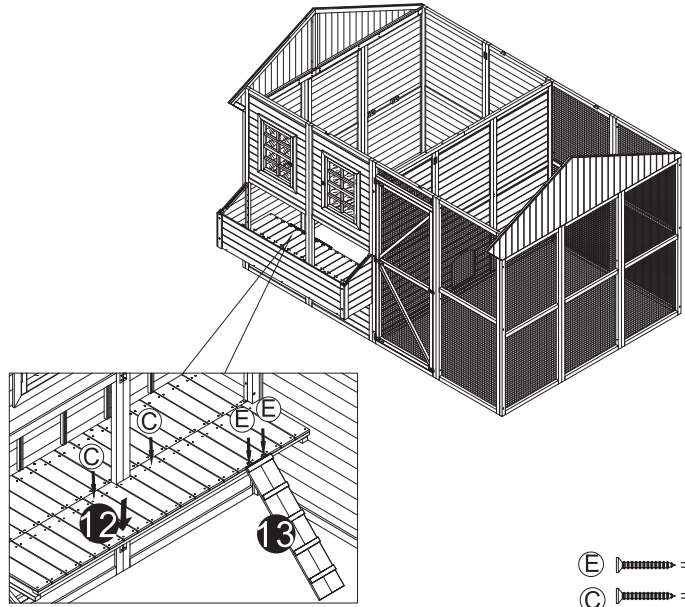
G = 8

8



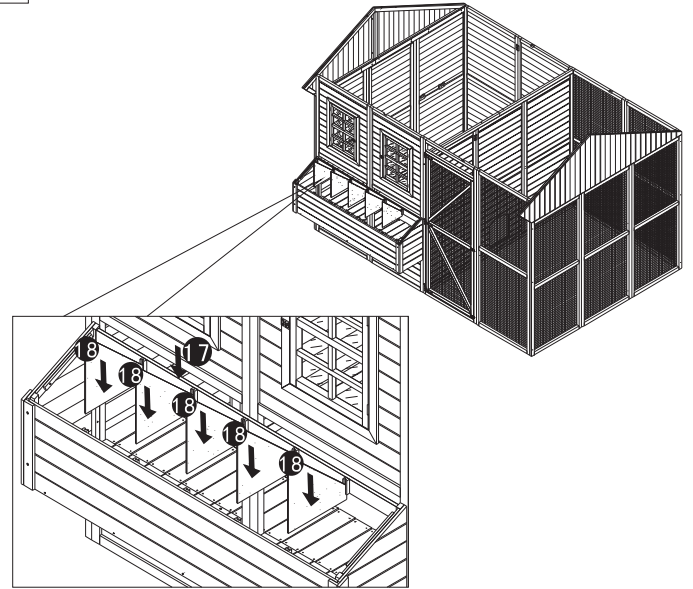
D = 2

9

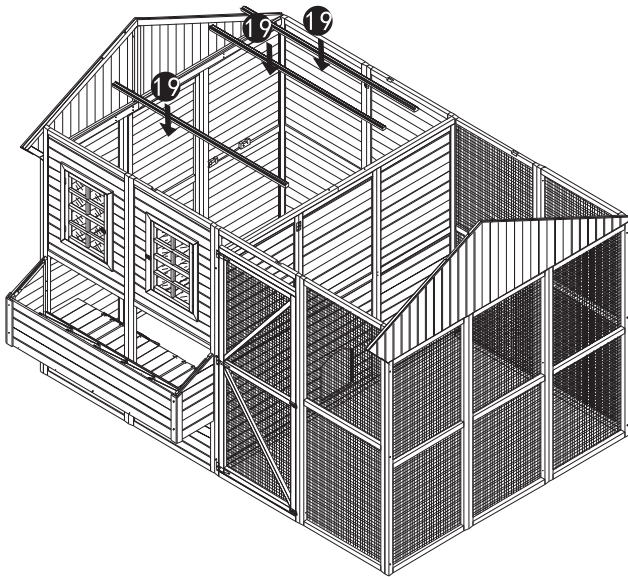


E = 2
 C = 2

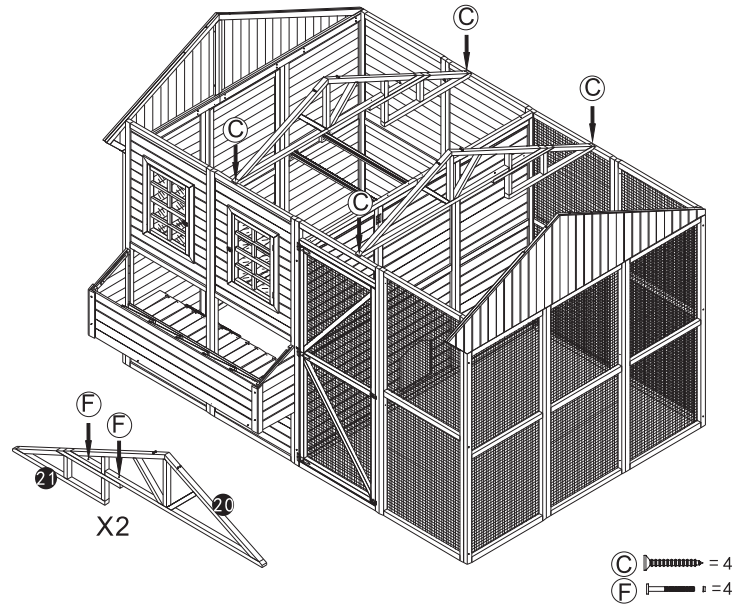
10



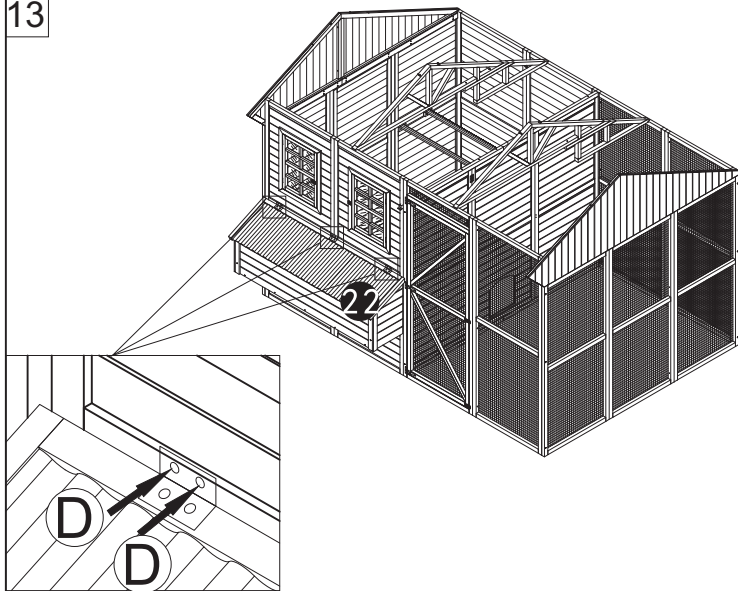
11



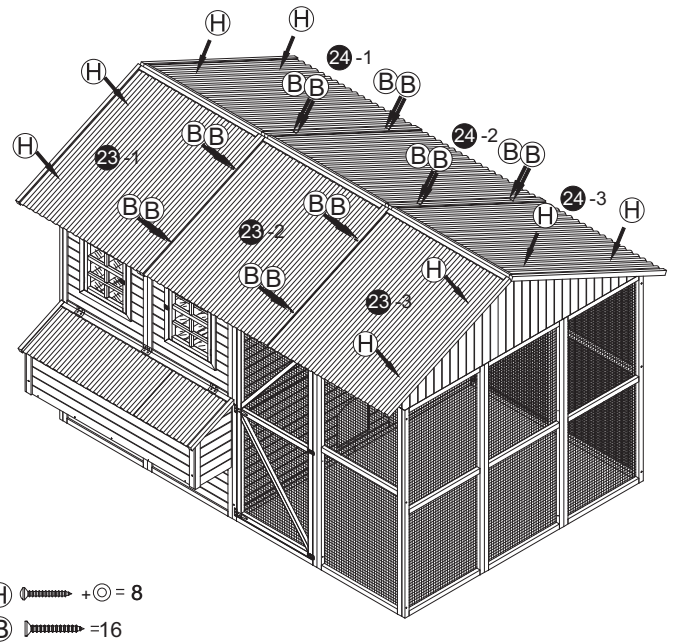
12



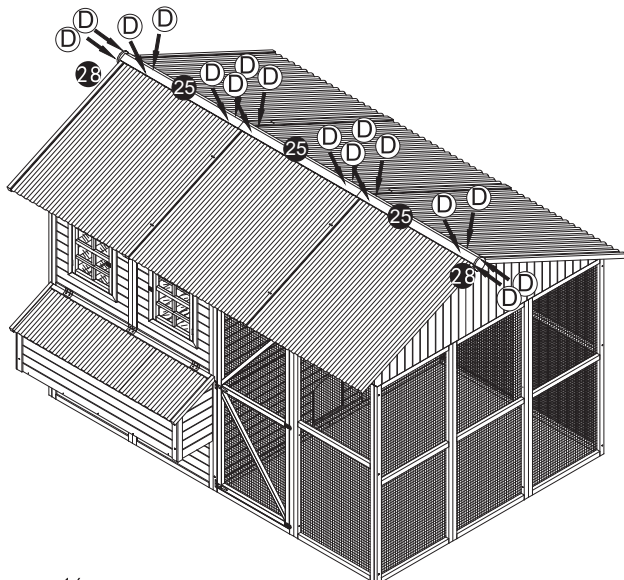
13



14



15



16

