

EMP P/N - 13330

John Deere Gator Windshield

**Fits: XUV550/XUV550 S4, XUV560/XUV560 S4
And XUV590i/XUV590i S4**

Tools Required:

1. 7/16" Wrench
2. Phillips Head Screwdriver
3. Tape Measure or Ruler

Includes:

1. (1) Polycarbonate Windshield (13330-01)
2. (1) Upper Windshield Stiffener, Black (13330-02)
3. (1) Hardware Kit

Contents of Hardware Kit:

1. (6) Rubber Windshield Strap with hardware (11651)
2. (2) 1/2" wide x 3/16" thick x 2" long self-adhesive backed black foam
3. (1) 1/2" wide x 3/16" thick x 16" long self-adhesive backed black foam
4. (2) 1" wide x 12" long self-adhesive backed black "Hook & Loop"
5. (4) Plastic Rivet, Black
6. (1) EMP® Logo Decal



www.ExtremeMetalProducts.com

Must be installed by a professional Technician.

Installation:

Note; Throughout the installation you will leave the protective film attached to the Windshield, peeling back just enough to complete each step of the installation process. The EMP Logo will face forward when the Windshield is installed.

1. Start by peeling away a few inches of protective film and installing the Upper Windshield Stiffener onto the Inside Upper Edge of the Windshield using the (4) Plastic Rivets. Refer to Figure 1
2. Position the (2) 2" pieces of self-adhesive backed foam onto the inside edge of the Upper Windshield Stiffener; measure 3" up from the bottom of the Stiffener along the outside edge and peel & stick in place. Refer to Figure 2
3. Peel back a few inches of protective film at the Inside Bottom Edge of the Windshield. Measure 2-1/2" from the outside Vertical Edge of the Windshield and install the 12" Velcro Strips along the Bottom Edge of the Windshield leaving the protective film on one side of the Velcro. Press firmly in place. Refer to Figure 3
4. Wipe down the Forward Cage Assembly and Forward Facing Lower Dash Section with a damp cloth in preparation of the Windshield Assembly. Dry the area completely with a clean/dry towel.
5. Remove film from 16" long black foam and adhere to middle of Forward Facing Dash Section as shown in Figure 5
6. Position (1) Rubber Windshield Strap at the top of each Vertical Roll Cage Tube just below the Gusset attachment point. Refer to Figure 4
7. Pull back the protective film from the edge of the Windshield and loosely install onto the previously installed upper Rubber Windshield Straps using the supplied Phillips Head Screws & Fender Washer installed rearward thru the Windshield and Rubber Windshield Straps, securing in place with the Small Flat Washer & Nyloc Nut on the backside.
8. Install the remaining (4) Rubber Windshield Straps into their relative position on the vertical roll cage tube.
9. Remove the protective film from the Velcro at the bottom edge of the Windshield and press firmly into place on the Forward Facing Dash Section.
10. Install the remaining Phillips Head Screws with Fender Washers, securing each from the backside using the Small Flat Washers & Nyloc Nuts.
11. Fully tighten all hardware being careful NOT to over-tighten. You want to slightly compress the Small Flat Washer into backside of the Rubber Windshield Strap.
12. Fully remove the protective film from the Windshield on both sides.
13. Your installation is now complete!



Fig. 1



Fig. 4

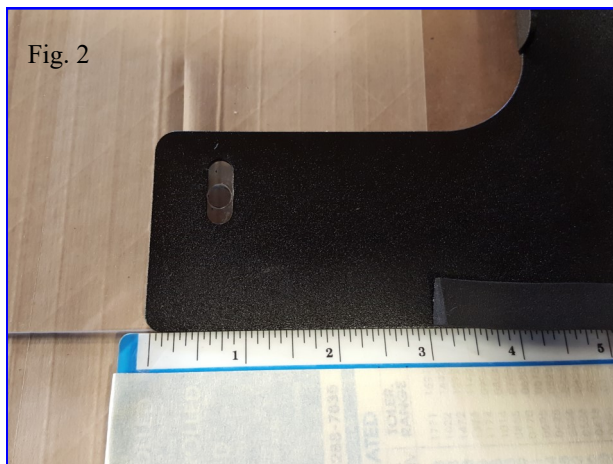


Fig. 2



Fig. 5

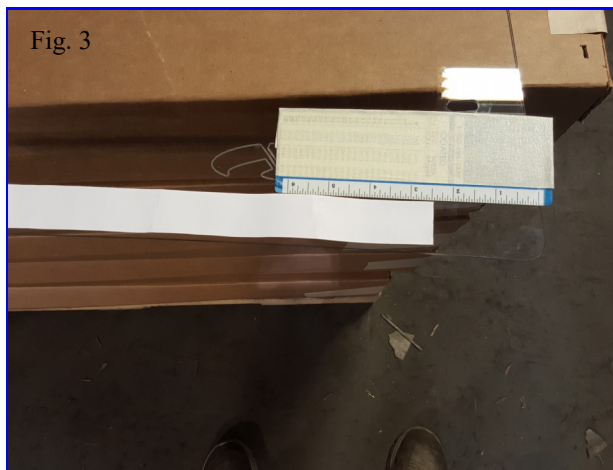


Fig. 3



Fig. 6

