10 TON HYDRAUALIC LOG SPLITTER



INSTRUCTION MANUAL

ASSEMBLY AND OPERATING INSTRUCTIONS



This safety alert symbol identifies important safety messages in this manual. Failure to understand and follow safety, assembly and operating instructions could result in serious injury or death.

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READ and UNDERSTAND this manual completely before using 10 Ton Log Splitter.

Operator must read and understand all safety and warning information, operating instructions, maintenance and storage instructions before operating this equipment. Failure to properly operate and maintain the log splitter could result in serious injury to the operator or bystanders.

Operation Warnings

- Do not at any time carry passengers, sit or stand on the log splitter.
- Do not allow children to play on, stand upon or climb on the log splitter.
- Always inspect the log splitter before using to assure it is in good working condition.
- Replace or repair damaged or worn parts immediately.
- Always use the splitter on a flat and level surface.
- Always check and tighten hardware and assembled parts before operation.
- Only use the log splitter for its intended purpose, splitting logs.
- Do not exceed log length of 18 inches or the diameter of 8 inches.
- Always split wood in the grain direction. Do not split wood against the grain.
- Do not exceed equipment maximum load capacity of 10 tons.
- Never leave the log splitter unattended while operating the equipment.
- Keep area around the log splitter clear of debris to prevent injury.
- Always clear away wood pieces from work area before splitting another log.
- Do not tow the log splitter with any motorized vehicle, Lawn/Garden Tractors or ATVs.

Crush and Cut Hazards

- Always keep hands and feet clear from moving and cutting parts while operating the equipment.
- Always clear and keep work area clean and free of debris when operating.
- Always wear safety gear, eye protection, gloves and work boots when operating the log splitter.

WARNING

The warnings, cautions, and instructions outlined in this instruction manual cannot cover all possible conditions or situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product and must be supplied by the operator.

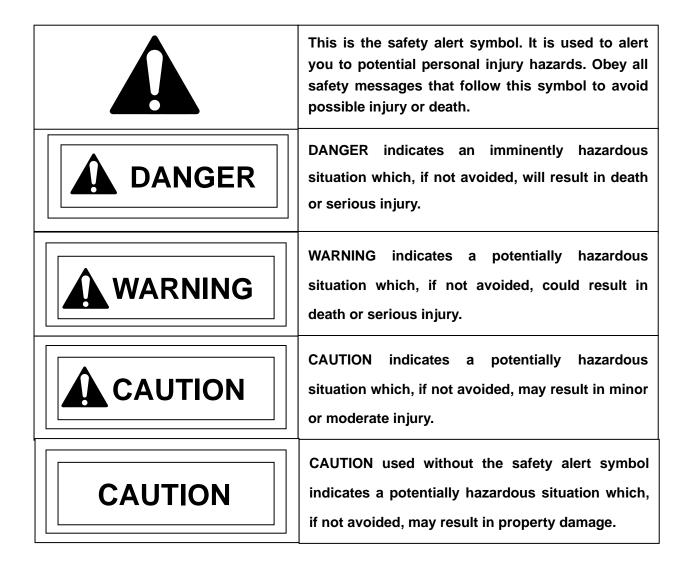
A PROP 65 WARNING

This product can expose you to chemicals including lead and lead compounds which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov

Assembly Is Required

This product requires assembly before use. See "Assembly" section for instructions. Because of the weight and/or size of the log splitter, it is recommended that another adult be present to assist with the assembly. **INSPECT ALL COMPONENTS** closely upon receipt to make sure no components are missing or damaged.

Hazard Signal Word Definitions



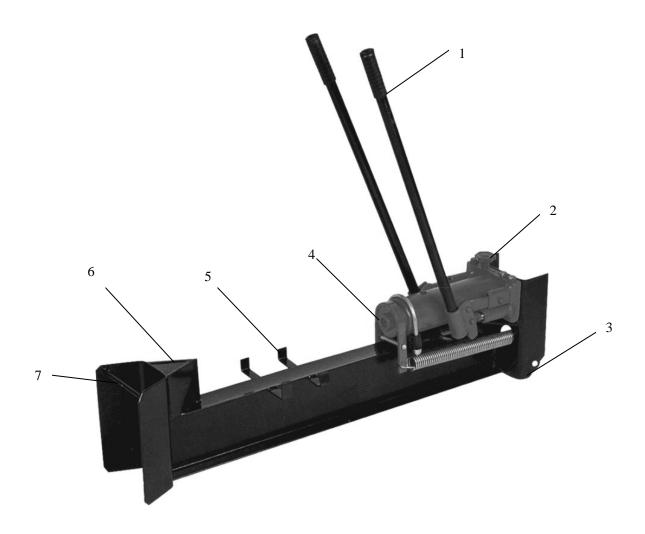
ABOUT YOUR 10 TON MANUAL LOG SPLITTER

This 10 ton hydraulic log splitter is made of heavy duty steel and is designed to split some of the most difficult logs from Oak, Elm, Walnut and Cherry to name a few. With only a few pumps this powerful log splitter makes a difficult job easy. It is portable, lightweight and can be operated both indoors/outdoors. Never exceed the rated load capacity of 10 tons when operating the log splitter as it may damage the log splitter.

Technical specifications on the log splitter are provided in the "Specifications" section of this manual.

Controls and Features Identification

Read this owner's manual before operating the equipment. Familiarize yourself with the location and function of the controls and features. Save this manual for future reference.



- 1) **Operating Handles** –Move handles back and forth to move the ram forward.
- 2) Hand Wheel -Turn knob to retract ram.
- 3) Wheels –Used to maneuver the splitter.
- 4) **Hydraulic Pump** Do not exceed rated capacity of 10 Tons.
- 5) Log Cradle -Holds log in place during splitting.
- 6) Splitting Wedge-Splits wooden log.
- 7) Log Splitter Handle Use to maneuver the log splitter.



Read and follow all instructions for assembly and operation. Failure to properly assemble this equipment could result in serious injury to the user or bystanders, or cause equipment damage.

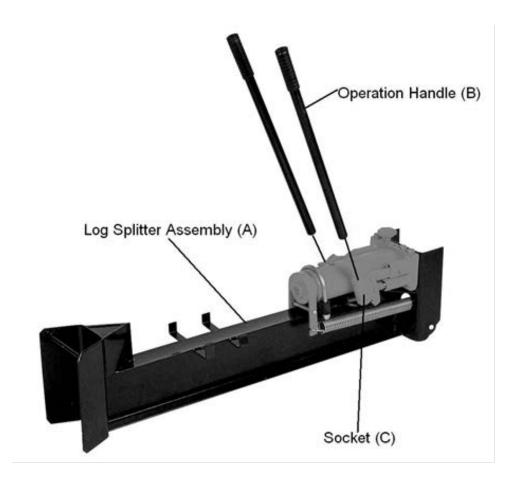
10 TON HYDRAULIC LOG SPLITTER ASSEMBLY

Take all parts out of the shipping crate and inspect components to ensure there are no missing pieces before starting to assemble the log splitter.

Assembly Instructions

STEP 1: Attach Handles to the Log Splitter

1. Insert the both operation handles (B) into each of the sockets (C) on the hydraulic pump.



Operation Instructions

WARNING

Before using the log splitter, review the instructions below and all safety information. Failure to follow these instructions may result in property damage or injury to the operator or bystanders.

SPLITTING OPERATION / ADDITIONAL SAFETY INSTRUCTIONS

- 1. When loading or positioning a log always use the bark side, never the ends. Never place your hands or body parts between the log and the splitter.
- 2. Never load or unload logs while the ram is moving.
- 3. Do not pile logs to be split in a place where you need to reach across the splitter in order to load them.
- 4. Log ends need to be cut square so they do not slide out while splitting and cause a safety hazard or excessive force to the log splitter components. Use a chainsaw (not included) to cut the logs ends square before attempting to split them.
- 5. Never attempt to split more than one log at a time. A piece of a log can unexpectedly be thrown from the machine, causing personal injury.
- 6. Do not use if there is any indication of damage to the hydraulic cylinder.
- 7. Do not use the splitter to split logs across the grain. Doing so will damage the log splitter and could cause log pieces to be thrown, injuring the operator or bystanders.

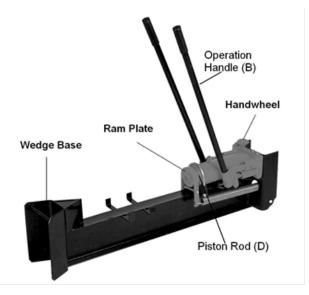
WARNING

Accidents occur when there is more than one person involved in loading and operating the log splitter.

Only one person should operate the splitter, if a second person is assisting in loading the splitter, NEVER allow an assistant to hold the log in place while the operator is using the working the handles.

USING YOUR 10TON LOG SPLITTER

- 1. Grip one handle in each hand and pump the handles back-and-forth stroke motion. This action will force the log against the wedge.
- 2. Remove the split pieces.
- Turn the hand wheel counterclockwise, no more than one full turn to retract the ram.
 Turn the hand wheel clockwise unit it is snug.
- 5. When finished splitting turn the hand wheel counterclockwise one turn to relieve the pressure.



Operation Instructions

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WARNING

NEVER attempt to remove a stuck log from the splitter. If there is a stuck log never do the following: Using the hydraulic force of the log splitter to split the log, never modify the log splitter or add attachment to the log splitter.

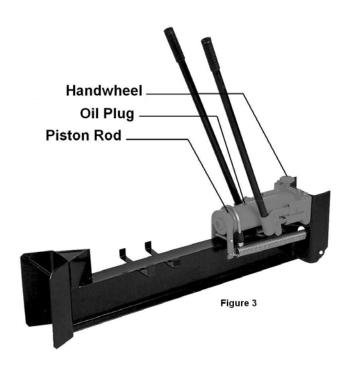
HOW TO REMOVE A STUCK LOG

If a log gets stuck on the wedge base or the wedge becomes embedded in the log and will not completely split and separate the log. Follow the directions below to remove the log:

- 1. Fully retract the ram.
- 2. Remove the stuck log from the wedge manually with a pry bar.
- 3. IMPORTANT: Be extremely careful as log pieces may fly off as they separate from the wedge.
- 4. Do not attempt to re-split a stuck log once it has been removed from the wedge.
- 5. Manually split the log with a maul or cut it with a chainsaw.

HOW TO BLEED THE LOG SPLITTER

- 1. Extend the ram to its maximum length.
- 2. Remove the oil Plug and make sure the oil level is full. If needed add more hydraulic oil to the hydraulic pump (Figure 3).



- 3. Turn the hand wheel counterclockwise as fast as possible. The piston rod will retract into the hydraulic pump and push the air out of the cylinder via the oil plug hole.
- 4. Check the oil level again and if need add more hydraulic oil.
- 5. Replace the oil plug and repeat steps 1-3 as needed.
- 6. To add oil, remove the oil plug and add oil to just below the fill plug.
- 7. Then replace the oil plug.

Maintenance and Storage

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WARNING

Improper maintenance and storage of the log splitter may void your warranty.

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WARNING

Periodically apply a light coat of rust resistant oil to the springs to keep them in good working order.

MAINTENANCE

- Periodically check all fasteners for tightness.
- Annually clean and lightly lubricate parts.
- Use a glossy enamel spray paint to touch up scratched or worn painted metal surfaces.
- Never exceed load capacity rating of 10 tons it will damage the log splitter.

IMPORTANT:

If a part needs replacement, only use parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation.

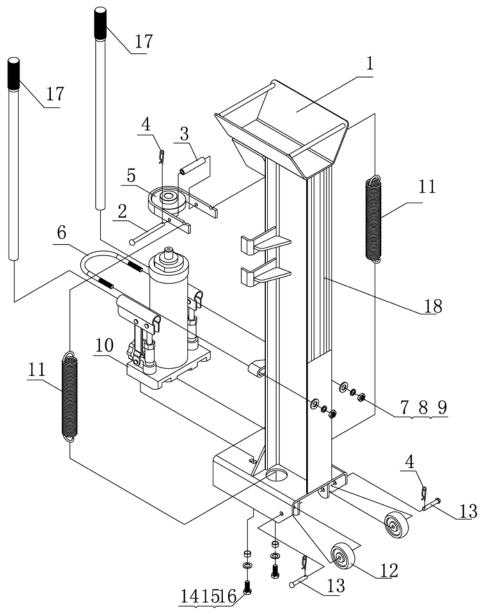
STORAGE

- Before storing make sure the log splitter is clean and dry for years of trouble-free service.
- The hydraulic pump needs to be in the released position before storing.
- Lightly lubricate all metal surfaces before storing.
- Store indoors or protected area during severe weather and winter months.

Specifications

Load Capacity	10 Ton
Material	Steel
Max. Log Length	18 inches
Max. Log Diameter	8 inches

Parts Drawing & Parts List



Ref#	Drawing No.	Description	Qty
1	N020-10000	Wedge Base	1
2	N020-00003-DX	Pin	1
3	N020-00004-DX	Spacer	1
4	E041-60029	Lock Spring	3
5	N020-20000	Ram Plate	1
6	N020-00001-DX	U-Bolt	1
7	939903-10000-DX	Big Flat Washer Ø10	2
8	9206-10000-DX	Lock Washer Ø10	2
9	9201-10000-DX	Hex Nut M10	2
10	N020-30000	Ram Assembly	1
11	N020-00002-FH	Ram Return Spring	2
12	N020-00005	Wheel	2
13	N020-00006	Wheel Axle	2
14	9301-08000-DX	Flat Washer Ø8	2
15	N020-00008-DX	Spacer	2
16	9101-08020-DX	Hex Bolt M8x20	2
17	N020-30023	Handle Assembly	2
18	N020-00009	Rubber Blanket	1

Limited Warranty

Warranty

For 3 years from the date of purchase YTL International will replace or repair defects in material and workmanship for the original purchaser of the log splitter. For 1 year from date of purchase YTL International will repair or replace hydraulic system components. The warranty will not apply to any unit which was not assembled correctly, misused, overloaded or which has been used or operated contrary to our instructions, or which has been repaired or altered by anyone other than a service representative authorized by YTL International Inc.

Warranty Exclusions

This warranty does not cover cosmetic defects such as paint, decals or wear items such as tires. This warranty will not cover failures or problems due to acts of God, or events or forces beyond the control of the manufacturer.

Normal Wear Exclusion

The log splitter needs periodic service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

Installation, Use and Maintenance Exclusion

This warranty will not apply to parts and/or labor if the log splitter has been misused, neglected, involved in an accident, abused, loaded beyond its limits, modified or assembled incorrectly. Normal maintenance is not covered under this warranty.

Limits of Implied Warranty and Consequential Damage Exclusion

YTL International disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this log splitter. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR.

An exchange unit will be subject to the original warranty. The length of the warranty governing the exchanged unit will have the date as the purchase date of the original unit. This warranty gives you certain legal rights which may change from state to state. Your state may also have other rights you may be entitled to that are not listed within this warranty.

Contact Information

YTL International Inc. 17517 Fabrica Way, Suite H Cerritos, CA 90703

Phone: (888) 723-6534 Phone: (562) 404-8016 Fax: (562) 404-8013

Email: parts@ytlinternational.com Website: www.ytlinternational.com

Warranty & Customer Support Questions

Phone: (888) 723-6534