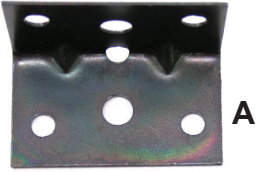


LDS4730, LDS6030, LDS6630, LDS6624, LDS7124, - INSTRUCTIONS VDS6630, VDS6624, VDS7124

Organize your parts and hardware.



Hardware should include:

- A) 5 L-Brackets
- B) 11 Cam Pins
- C) 11 Cam Covers
- D) 30 Screws



NOTE: 11 Cams (shown in Step 2) should already be placed in wooden parts.



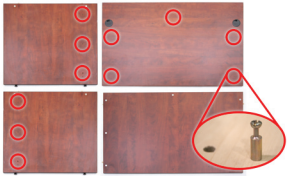
Wooden Components include:

- E) 1 Left Leg
- F) 1 Right Leg
- G) 1 Desk Top
- H) 1 Modesty Panel



Tools Required: Phillips Screwdriver

Step 1: Thread Cam Pins (B) into Small holes, 3 per each Leg (E, F) and 5 for the Desk Top (G), with screwdriver.



Step 2: Check Cams to make sure that the arrow is pointing toward the hole in the side as shown.



Step 3: Insert Pins (B) on Legs (E, F) into holes in Modesty Panel (H); rotate Cams clockwise to lock in place.



Step 4: Insert Pins (B) on Top (G) into holes in Modesty Panel (H) and Legs (E, F); rotate Cams clockwise to lock in place.



Step 5: Attach 3 Brackets (A) as shown, using 6 Screws (D) for each.



Step 6: If peds will not be used with this desk shell, attach remaining 2 Brackets (A) as shown for additional stability.



IMPORTANT NOTE: If only one ped will be used with this desk shell, attach Bracket (A) to the side of the desk without the ped as shown in Step 6.

Step 7: Place Caps (C) over Cams.



This completes desk shell assembly. If attaching peds to the desk shell, proceed to instructions for how to attach your ped before turning desk shell upright.



IMPORTANT NOTICE:

- Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
- Check to be sure that you have all parts and hardware.
- Remove all wrapping materials, including staples & packing straps before you start to assemble.
- Do not tighten all screws/bolts until completely assembled.
- Keep all hardware parts out of reach of children.