AgKNX HP21 Earth Auger OPERATOR'S MANUAL

Return WARRANTY REGISTRATION (p. 21) within 15 days of receiving this manual.

READ AND UNDERSTAND ALL PARTS OF THIS MANUAL BEFORE USING THIS PRODUCT. BE ALERT TO ALL SAFETY WARNINGS DENOTED BY THE ABOVE SYMBOL. FAILURE TO OBEY SAFE PRACTICES CAN RESULT IN **DEATH, DISMEMBERMENT** AND OTHER SERIOUS INJUTY.



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Dear Owner/Operator,

Thank you for choosing to partner AgKNX, our brand of high quality agricultural and industrial equipment based in Golden, Colorado.

We are proud to supply HP21 Earth Auger as our original hydraulic skid steer digger that has been rigorously tested and vetted by experienced engineers and operators alike.

We support our products and our customers, so if you have any questions or comments please contact us.

Thank you and happy digging!

READ THIS MANUAL ENTIRELY BEFORE USING YOUR EARTH AUGER!

If you have any questions about anything in this manual, contact us before using the earth auger. This equipment can be extremely dangerous if not handled properly.

Warranty

To activate your warranty, complete the registration form on the last page of this manual or register online. Please read and understand the terms of the warranty. Unauthorized modifications of equipment and improper use void the warranty.

Safety

This manual, and the equipment itself, follows a safety code system as follows:

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	"Danger" indicates situations that if not properly handled <u>will</u> result in death or dismemberment.
	"Warning" indicates situations that could result in serious injury or death if proper precautions are not followed.
	"Caution" indications situations that could result in injury, or cautions operator against safety hazards.
<u>NOTE</u>	"Note" indicates important information that is not necessarily a safety issue but is important to maintaining equipment.

All operators, whether owners or not, must have:

- Read and understood the manual
- Understands how to use the auger, the skid steer and safety precautions

A DANGER

Most injuries result from carelessness or unfamiliarity with the equipment, not from equipment failure or random accidents. Thus, **by being alert and understanding safe practices we can eliminate almost all injuries.**

Read the following list of key practices that reduce the danger of being injured or terminated by this machine.

• Entanglement Risk: rotating machinery can pull a person in and cause death and dismemberment. It is especially important to keep loose clothing, body parts and hair away from rotating machinery.

An important risk mitigation is to ensure the proper auger retaining bolt is used. A retaining bolt that is too long poses a serious entanglement hazard. If you lose the proper retaining bolt, contact AgKNX for a new one.

Keep hands, feet, jewelry, hair and clothing away from equipment.

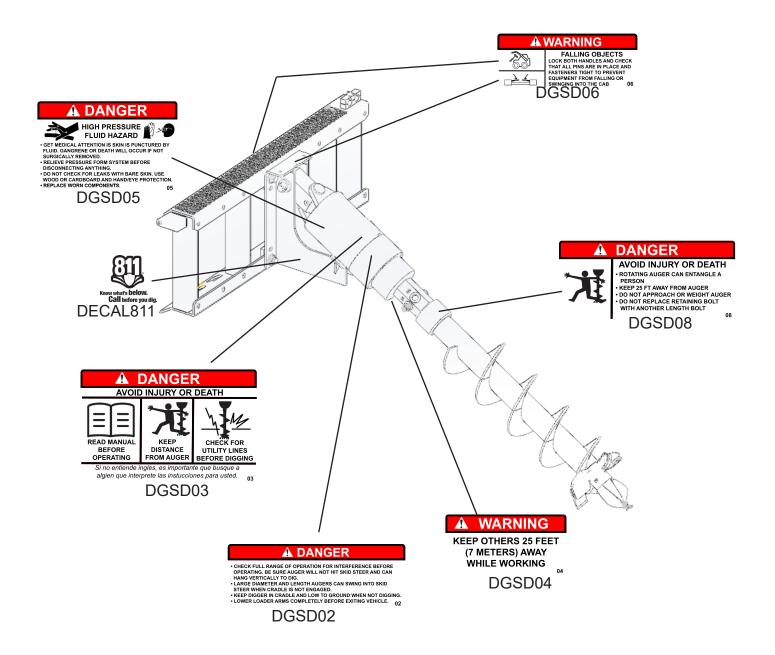
- One Person Use: this auger is to be operated from the drivers seat of the skid steer and no where else. No one else should be withing 25 ft of the auger. Do not let anyone near the auger while in operation. Do NOT try to weight the digger during operation to make it dig faster, people have been maimed, disemboweled and killed by entanglement from attempting this.
- Operator must be trained and competent in skid steer operation. Do NOT let children operate the machine. Do NOT allow any riders on the equipment. Operator should wear personal protection equipment including hard hat, safety glasses, safety shoes, and gloves.
- Do NOT operate under the influence of alocohol, drugs, or certain perscription medication, as this will hinder your alertness and coordination and can lead to disaster. Consult your doctor regarding perscription medications and operating machinery.
- Do NOT operate while distracted by electronics, radio, headphones or anything distracting occuring in your field of vision. Operation requires full attention.
- Learn the proper attachment and removal process as described in this manual. Be sure all pins are in place and latches are locked to skid steer before transporting or using.

- Safety Decals: make sure all are present as described in the manual, and read all before using.
- Pressurized hydraulic systems are dangerous. Hydraulic oil leaks can be invisible, puncture the skin, and inject fluid, causing infection, poisoning and death. Use wood or cardboard to check for leaks, and wear hand and eye protection. If fluid is injected into your skin get medical attention immediately.
- Call 811 before digging to determine if there are gas or electrical lines in the area you're digging. If the auger hits a gas line it can cause an explosion; contact with an electrical line can cause electrocution.
- Check clearances between equipment, skid steer, and operator. Check that as the loader arms go up and down, the auger will not interfere or collide with skid steer or operator. NEVER put any part of your body in the path of movement of equipment.
- Use two or more people to handle heavy components during assembly, removal or service or any type.
- Only handle components with skid steer powered down, loader arms completly lowered, and pressure releived .
- Transport only with auger in cradle and not rotating.
- Beware of instability that may be caused by weight of auger while driving skid steer. Use slow speeds, avoid side hills or steep angles. See skid steer manual for incline maximums. Always use seat belt.
- When on uneven terrain, position the auger UPHILL from the skid steer. Doing otherwise could tip and roll the skid steer when pulling up the auger.
- Before dismounting skid steer: lower arms completely, shut down engine, relieve hydraulic pressure. Do not leave a running skid steer unattended.
- Keep out from under equipment supported by hydraulics, as leaks, burst lines actuated valves can cause heavy equipment to suddenly drop.
- Store on a level surface.
- Replace worn teeth as they will severly hinder performance. Do not modify equipment. Only use parts that meet OEM specifications.

Before each use make sure all safety decals are in place and in readable condition, as described below.

These decals are important to alert the user to safety hazards and keep the user in tune to proper use.

If a decal is missing or not readable, contact AgKNX for a new one. Clean surfaces prior to applying new labels.



These specifications are for continuous operation.

Hydraulic Flow Rate	12 - 21 GPM
Maximum Operating Pressure	3050 psi
Maximum Torque	1980
Planetary Reduction Ratio	3.67:1
Max RPM	97
Output Shaft	2" Hex
Max Auger Diameter	24"

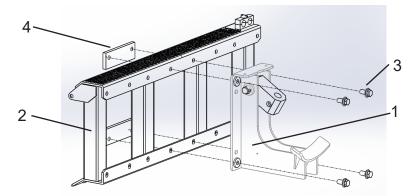
Hydraulic System

NOTE: Clean hydraulic oil is key to the life of hydraulic componenets. Contamination can easily occure when dirt or debris gets in a fitting or hose, and it does not take much contamination to cause motor wear.

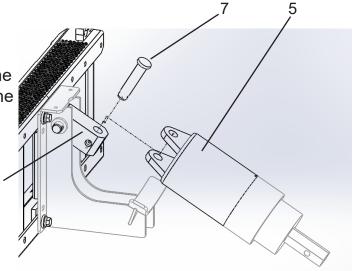
- Pressure: The system is designed to run between 2000 and 3050 psi. Too low of a pressure will inhibit performance, too high of a pressre could cause equipment damage and possibly lead to injury.
- Volume: This system works best with at least 12 gallons per minute flow, and is rate for continuous use up to 21 GPM.
- Hoses & Fittings: Hoses and fittings should be of at least 1/2" nominal inside diameter. Our hose kit is 5/8" inside diameter to lessen resistance. Hoses must be rated for a greater pressure than the skid steer outputs.
- Hydraulic Fluid: Use premium petroleum based fluids with anti-wear, anti-foaming agents, rust inhibitors, oxidation inhibitors. Viscosity should never be below ISO 22. We recommend ISO 32 or 46.
- Use a filter of 25 microns or finer in the hydraulic circuit.

Review the diagram below and be sure you have all components and fasteners.

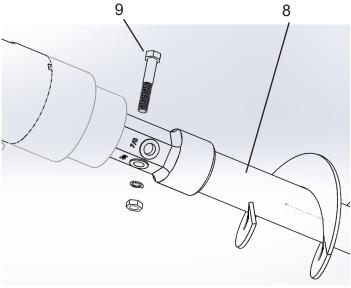
1. Attach the drive cradle (1) to the mount frame (2) with bolts (3) and plates (4).



2. This step is best done with **two or more people**, as it requires maneuvering heavy components. Attach the auger drive (5) to the clevis bracket (6) of the drive cradle using the pin (7) and lock pin that came on the drive cradle.



3. This step is best done with **two or more people**, as it requires maneuvering heavy components. Line up the auger (8) with the hex drive shaft. To align the shaft and collar may requre lifting the auger drive slightly. Slide the auger onto the shaft with the holes aligned, and use the provided bolt (9) to keep the auger attached. This is not a shear bolt, as the hex design transfers torque, it is to keep the auger on the drive, and **it is important to use the provided bolt as it is a special length designed to minimize the chance of entanglement.**



- 4. Attach the assembled auger to the skid steer as you would with other skid steer attachments. Be sure to lock the skid steer mounts onto the frame, serious injury or death can result if the frame comes off the skid steer mounts, which will happen if it is not locked in place.
- 5. Attach the hydraulic hoses to the auger drive, and once securely tightened on the auger drive run the hoses through the dual hose clamp on the top of the mount frame. With the hoses secured in the dual hose clamp, you can connect them to the skid steer via the flush-face quick connect fittings. Our augers come with 1/2" ISO 16025 Fittings, one male, one female. Check the fittings on your skid steer to make sure they match.

NOTE: Keep fittings clean, and be sure the fittings on both hoses and skid steer are clean prior to connecting. Debris and dirt on the fittings will prematurely wear hydrualic components.

AWARNING

It is important to ensure that hydraulic system pressure has been relieved prior to connecting or disconnecting hydraulic fittings. Shut down the engine and cycled hydraulic controls to relieve pressure. When disconnecting a quick connect fitting, push the hose fitting into the skid steer fitting, hold it for a couple seconds (allows pressure to equalize), then move the collar on the female fitting away from the connection point to release the male fitting.

- 6. Once the hoses are connected, enter the skid steer with the load arms fully down (do not go under raised load arms to enter a skid steer). From the operator seat, slowly raise the lift arms, watching to ensure the hoses move freely, do not get caught, and have enough length to cover the full range of operating motion. Take care to route hoses so that they will not be pinched or stretched.
- 7. Before operating the auger, use a safe method to check the hydraulic system for leaks. Protect yourself by wearing gloves and glasses, and use wood or cardboard to find leaks.

AWARNING

Pin hole leaks in a hydraulic system can be invisible to the eye and can penetrate the skin. Hydraulic oil in the skin causes gangrene, blood poisoning and death. Always wear gloves and glasses and use wood or cardboard, not your bare hands or eyesight, to find leaks. If hydraulic oil penetrates your skin get medical attention immediately.

Gas lines and electrical lines can run in unexpected places. Contacting a gas or electrical line with an auger can result in an explosion or electrical shock that can cause serious injury or death. Call 811 and/or local utility companies to locate underground utilities. Do not dig near utility lines.

Earth augers can send debris flying through the air. The only person within 25 feet of the auger during operation should be the operator, who should be within the sole seat of the skid steer. It is the responsibility of the operator to ensure that bystanders are 25 feet away. Do not allow anyone to try to assist digging or to ride on the skid steer or attached equipment.

AWARNING

Large diameter earth augers can come dangerously close to the operator when the loader arms are raised. Check the travel of the auger and limit it with the cradle. Be careful not to let the auger swing in towards you as you operate.

AWARNING

When moving the skid steer:

- Keep the auger lifted up in the cradle to avoid it swinging around.
- Do not spin the auger while moving the skid steer.

AWARNING



Before operating the skid steer, double check that the skid steer is locked onto the auger frame, that all bolts are tight, nuts and lock washers are in place, all pins are secured, and hoses are secured and connected. If the frame is not latched onto the skid steer attachment plates, it will come off when you start digging and could fall onto you in the operators seat.

Preparing to dig:

- 1. Inspect the area(s) in which you plan to dig. Call 811 or local utility companies to locate any utility lines. Clear the area of obstacles and objects that could become entangled or thrown by the auger. Check for uneven ground, ditches or obstacles that could cause the skid steer to become stuck or roll. Mark any objects that cannot be moved so you are aware of them while operating.
- 2. Decide the locations of your holes and mark them in a way that you can easily identify when in the operators seat.

- 3. Tip the auger up so it rests in the cradle while moving toward your hole location. Do not spin the auger during transport.
- 4. After the hole location has been approached, with the loader arms sufficiently raised, tip the mount plate forward so the auger hangs freely. Do not dig with the auger against the cradle; the auger needs the freedom to move in any direction should it hit a hard object.
- 5. Lower the auger slowly, while not rotating, until the auger tip has bit into the ground. Do not power the auger yet.
- 6. With the auger's weight on the ground, adjust the position of the skid steer if necessary to ensure the auger is aligned vertically.

Only position the auger by maneuvering the skid steer from the operators seat. DO NOT try to position the auger by hand or with tools. Keep any person away from the auger and drive.

7. The hydraulic control has three positions. Nuetral in the center, and opposing directions on each side of nuetral. Determine the control position that rotates the auger clockwise (from above) allowing the auger to dig in and remove ground from the hole.

NOTE: The flow rate and pressure supplied by the skid steer should not exceed the limits of the auger drive, as given in the Specifications section. The minimums specified there should also be met or performance may be unsatisfactory.

Digging the hole:

1. Ease down the loader arms, allowing the auger to dig into the ground. Do not use excessive down pressure as this will cause the auger to frequently stall. Only use enough down pressure to allow the auger to continuously dig.

NOTE: If the auger becomes stuck, do not simply pull the auger up. Instead, reverse the rotation as to unscrew the auger, and slowly lift while rotating in reverse.

AWARNING

If the auger retaining bolt breaks it is an indication of excess pressure being used to dig. Contact AgKNX for a new bolt as the bolt length is important; a bolt that is too long causes an entanglement hazard.

2. After every 2 feet of penetration, raise the auger by raising the loader arms (not tilting

the attachment plate) to clear the dirt out of the hole. You can give the auger a spin when above ground to help the dirt fly off of the auger. Repeat this every 2 feet until your desired depth is reached.

AWARNING

Do not approach a rotating auger to clean it. Shovels can be caught and thrown by an auger, and limbs can be entangled. Keep clear of active augers.

- 3. When the auger reaches the desired depth, allow it to rotate for a couple seconds at that depth before pulling it out to clean out the hole.
- 4. Raise the auger from the hole. For heavy soil conditions, you can slowly rotate the auger while lifting.
- 5. With the auger removed from the hole, quickly rotate it to clear it of dirt. If the hole is not sufficiently clean, repeat steps 10-12.
- 6. When finished with a hole, deactivate rotation and hold the auger and drive in the cradle during transport.
- 7. When finished digging, inspect the equipment and follow the Removal & Storage procedures.

NOTE: Worn auger tip and teeth can severly reduce the efficiency of the auger and end up causing excessive wear on the rest of the system. It is highly recommended to keep spare parts on hand so you can replace worn parts as soon as they are noticed.

- 1. CLEAN all dirt and debris from the auger, auger drive and frame before storage to prevent corrosion and potential contamination of hydraulic components.
- 2. Lower the auger onto a flat surface, in a place that it will not be an obstacle to persons or vehicles.
- 3. Relieve pressure from hydraulic lines and disconnect the hoses from the skid steer's auxiliray hydraulic ports.

AWARNING

Hydraulic systems may still hole pressure after shut down of the skid steer, this pressure could cause injury while disconnecting hoses. Cycle all hydraulic controls to equalize and dissipate pressure prior to disconnecting hoses.

- 4. Connect the ends of the hoses to help avoid debris from contaminating the connections. If you are storing in an area prone to dust, cover all hydraulic components to prevent them from getting dusty.
- 5. Remove the digger frame from the skid steer following the recommended procedure in your skid steer manual.

ACAUTION

Two or more people may be needed to maneuver the auger parts or change/remove auger bits.

6. Inspect the auger for loose bolts, missing pins, damaged or worn parts, and abrasions to the hoses. Inspect the safety decals and replace if worn or lost.

These maintenance recommendations will help prevent damage and injury and will extend the life of your equipment.

AWARNING

Modifications of the implement will void the warranty and can cause safety hazards and premature wear and damage to the machine.

Before each use:

- Inspect for the following wear:
 - worn auger bit teeth
 - cracked welds
 - loose bolts
 - worn safety decals
- Check hydraulic system for leaks

Pin hole leaks in a hydraulic system can be invisible to the eye and can penetrate the skin. Hydraulic oil in the skin causes gangrene, blood poisoning and death. Always wear gloves and glasses and use wood or cardboard, not your bare hands or eyesight, to find leaks. If hydraulic oil penetrates your skin get medical attention immediately.

- Check gear oil level in planetary gearbox
 - angle the drive unit 30 degrees off vertical
 - orient the drive such that a fill port is facing upward (still 30 deg off vertical)
 - open the upward fill port
 - at 30 degress off vertical, the oil level should be at the bottom of the fill port
 - check for debris in the hydraulic oil. replace if there is debris.
 - if gear oil is needed, use 85W-140 gear oil

Each time an auger bit or extension is attached

• Coat the inside of the auger collar with grease to minimize friction wear from digging

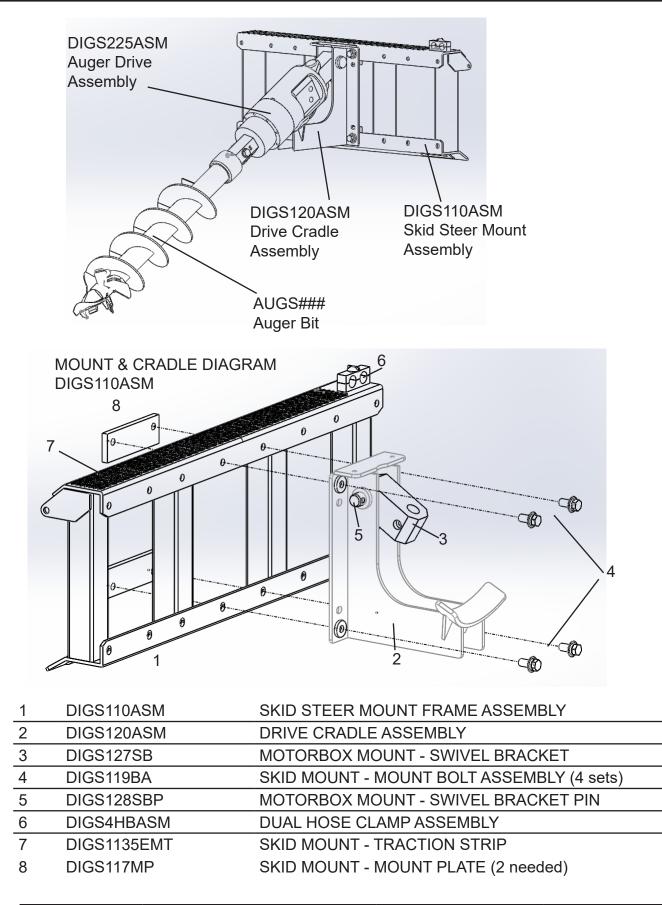
After first 500 hrs or first 6 months of use (whichever comes first)

• Fully change gear oil in planetary gearbox. Replace with heavy duty, extreme pressure APLI-GL-5 85W-140 lubricant.

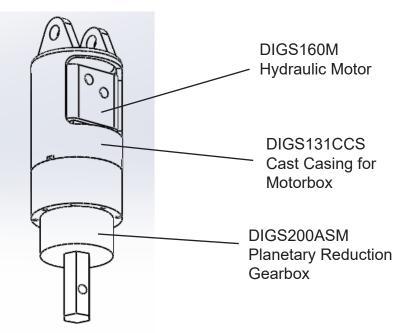
Every 2000 hrs or 12 months of use (whichever comes first)

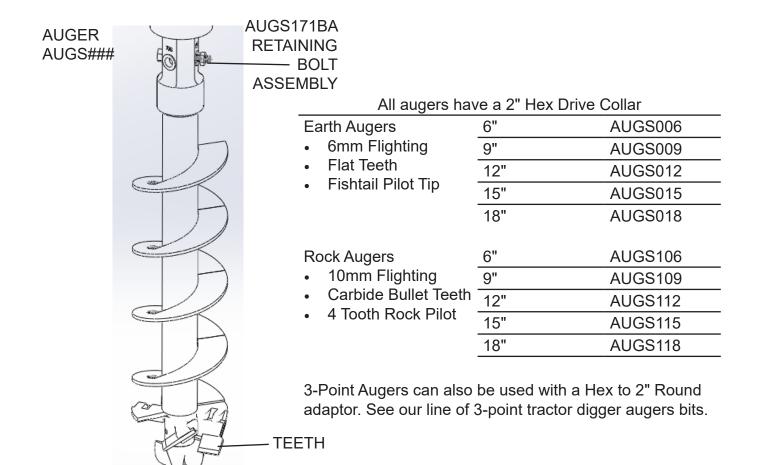
• Fully change gear oil in planetary gearbox. Replace with heavy duty, extreme pressure APLI-GL-5 85W-140 lubricant.

Issue	Cause	Solution		
	Low fluid flow rate	Use a flow meter to check the flow at the end of the hoses. If the flow is low, there could be an obstruction in the system or the main hydraulic motor could be failing		
Slow Rotation of Auger	Fittings or hoses are too small	This is a flow restriction. Size up small fittings and hoses.		
	Restrictions in lines	Clear system of kinks, debris or other restrictions		
	Debris in oil and/or oil filter	Change skid steer oil and oil filter		
	Slow speed or low torque	See above		
	Worn teeth or point	Replace teeth and/ or point		
Auger Not Digging	Wrong auger application	If ground is too hard going from dirt to rock auger with carbide teeth may be necessary		
	Low system PSI	Use a pressure gauge to determine if the auger drive is getting necessary pressure		
Oil Leaks	Fittings	Tighten or replace damaged fittings		
	Hoses	Tighten or replace damaged hoses		
	Motor seals	If the motor seals are worn and leaking oil, the motor will have to be rebuilt with new seals.		
	Low oil level	Check oil reservoir and fill if necessary		
	Wrong oil viscosity	Check skid steer oil requirements and fill with proper oil weight		
Oil Temperature	Dirty oil and/or oil filter	Replace oil and oil fitler		
Overheating	Improper hose or fitting size	Check hose size against recommended size for a given auger drive		
	Restriction in system	Check for damaged or kinked hoses and fittings and low flow and pressure		
Hydraulic Hose or Fitting Failure	Relief pressure set too high	Check drive unit specs and do not exceed maximum pressure		
	Hoses/fittings worn or damaged	Replace		
	Incorrect Hoses	Make sure hose's pressure rating meets or exceeds maximum pressure of auger system		
	Hoses pinched	Reroute hoses, use hose clamp attached to top of auger drive mount frame		



AUGER DRIVE ASSEMBLY DIGS225ASM 2" Hex Drive





L TIP

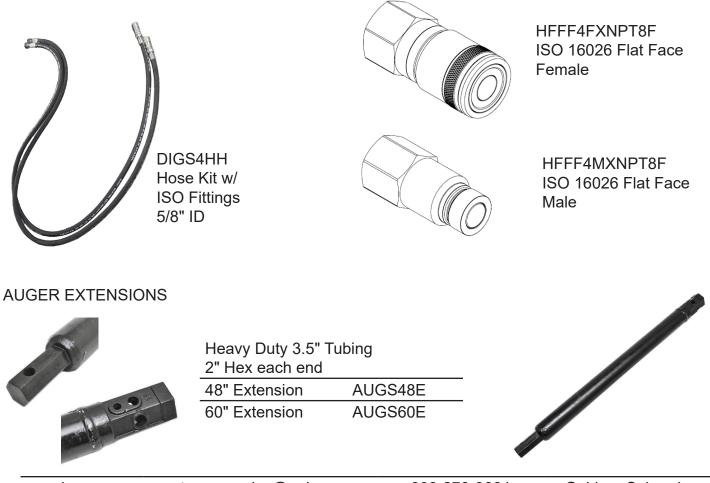
PARTS LIST

AUGER TEETH & TIPS



Application	Part Option	Part Number		20
Flat Teeth	40/50 Wisdom Tooth	AUGS4050		
	35C Wisdom Tooth	AUGS35C		
	C35 Outside Gage Tooth	AUGSC35		
Bullet Teeth	C21 Tooth	AUGSC21		
	C21H Tooth	AUGSC21H		
Dirt Tips	Fishtail Pilot	AUGSFTDP	– FTDP	4TRP
Rock Tips	4 Tooth Rock Pilot	AUGS4TRP		

HYDRAULIC HOSES



AgKNX warrants its products, under normal use and maintenance, to be free from defects in material and workmanship as specified below from the purchase date.

You must return this warranty page with the purchase date for the warranty to be effective. Warranty Period begins on the purchase date specified on this warranty page. Keep a copy for your records.

Warranty: 1 Year parts warranty usable by original purchaser.

- 1. During the applicable warranty period, AgKNX will provide replacement parts determined to be defective.
- 2. Parts may not be returned without written authorization from AgKNX.
- 3. Some components are subject to the inspection and warranty of the contracted manufacturer. Delays in a warranty determination can be expected while AgKNX awaits their decision.
- 4. This warranty is void if any attempt is made to make field repairs to hydraulic motors or planetary gears.
- 5. To make a claim under this warranty, first contact dealer purchase from, if applicable. The Warranty Claim Form must be completed and submitted. If parts must be returned, written authorization from AgKNX must be obtained. All warranty claims must include detailed information regarding make and model of vehicle on which the AgKNX product was mounted, hours of use, fluids used and hours of use of fluids, description of events that led up to the failure, and any other information helpful in reviewing the warranty claim.
- 6. All warranty returns (if applicable) must be prepaid. The freight charge will be credited if the parts are determined to be defective. NOTE: Hydraulic motors must arrive with all ports sealed from dirt and moisture. If a motor arrives with open ports, the warranty is void and no inspection will be made.
- 7. Products that show wear from normal use, have been improperly operated, damaged by accident or negligence, field repaired, altered or modified are not considered defective in material and workmanship and are not covered by this warranty.
- 8. This warranty does not apply to parts subject to normal wear ("Wear Items" include auger teeth, auger tip, hydraulic hoses, certain seals fittings, bolts, pins, and more) or to damage caused by the failure to perform recommended maintenance or to replace worn parts.
- 9. This warranty shall not obligate AgKNX to bear any cost of labor for field repair, replacement, testing, or adjustment nor for damage caused by accident, abuse, misuse, or environmental elements.
- 10. Parts repaired or replaced are covered by this warranty only for the remainder of the original warranty.
- 11. AgKNX may change its specifications and designs at any time.
- 12. Any information found to be dishonest in the claim file will void warranty.

This warranty is exclusive. It does not extend beyond the duration specified. No employee, dealer, salesman, or representative is authorized to change this warranty in any way or grant any other warranty. AgKNX shall not be liable for any consequential, incidental, or punitive damages, losses, or expenses, including those resulting from or caused by any defects.



Quick Hitches Categories: 1, 2, 2 HD, 3, 3 Narrow, 2/3



3-Point Post Hole Diggers ***** Category 0, 1, 2 sizes available



Portable Hydraulic Power Packs



Hydraulic Tanks 5, 15, 25 gallon options



PTO Drivelines and accessories



Hydraulic Cylinders, pumps, valves and more

We carry all this and much more!

customerservice@agknx.com

Contact us for details.

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HP21 Earth Auger	WARRANTY REGISTRATION
WARRANTY VOID IF REGISTRATION IS NOT MAILED WITHIN	N 15 DAYSOF RECEIVING ITEM.
Fill out this page and mail to the address below.	
HP21 Auger Serial Number (located on hydraulic drive)	225
Purchase Date //	
Purchased From: Purchaser:	
Owner's Name &Address:	
City: ST: ZipCode:	
Phone: Email: ***Attach a Copy of Proof of Purchase***	
 Acceptance of responsibility: All items must be truthfully marked I (Purchaser) have read operators manual and Limited Warra explained all instructions to me. I understand this warranty does not cover any labor and that a binding arbitration. Warranty void if any attempt to repair or replace defective par personnel. I have received my Owner's Manual and fully understand the I understand that I alone am responsible for proper maintenar of this Hydraulic Digger. Received and read or will read prior to use the safety warning Specifications accepted Controls understood Storage of Digger I (purchaser) also understand that persons not familiar with the should not be allowed to use it. Children especially should not operate or be near equipment. ANYONE OPERATING EQUIPMENT SHOULD HAVE READ A MANUALS AND SAFETY MANUALS. 	for warranty nty or someone has read/and all disputes will be settled by ts has been made by unauthorized stipulations. nce, care and safe operation gs
Is this Post Hole Digger used in a business NOYES, If yes, business type:	
Owners Signature:Date:/It is recommended that a copy of the registration be given to the You must sign this warranty and mail copy to/	/ seller.
AgKNX, 15000 W 44th Avenue Suite B. Golden, CO, 80403.	
NOTE: The Manufacturer may refuse warranty of any kind unless legible and signed warranty registration. It is the responsibility of	

Send warranty registration to

AgKNX 15000 W 44th Ave Ste B Golden CO 80403

within 15 days of purchase

WARRANTY CLAIM FORM

AgKNX	PURCHASE DATE:		
15000 W 44TH AVE STE B GOLDEN, CO 80403	CLAIM DATE:		
303-278-0664 SALES@AGKNX.COM	SERIAL #:		
CUSTOMER ADRESS & INFORMATION	SKID STEER INFORMATION		
	MAKE		
	MODEL		
TEL	GPM		
EMAIL	PSI		
CLAIM INFORMATION	HYDRAULIC FLUID		
AUGER USED: LENGTH", DIAMETER	", TYPE(ROCK/DIRT)		
HOURS USED SOIL TYPE	& CONDITION		
SHARP AUGER TEETH AND TIP(Y/N)	OEM PINS & BOLTS(Y/N)		
HYDRAULIC PARTS SHOW NO SIGN OF WEAR_	(Y/N)		
DESCRIPTION OF DEFECT OF WORKMANSHIP:	: (provide details of what occured leading to,		

during, and after part failure)

Requesting return for inspection of the following part(s): (include quantity, part #, description)

DEALER NAME & LOCATION			I UNDERSTAND THE WARRANTY AGREEMENT		
		PRINT NAME	:		
		S	GIGNATURE:		
	agknx.com	customerservice@agk	nx.com	303-278-0664	Golden, Colorado23

If you need to file a warranty claim, send this page to

AgKNX Warranty Claim 15000 W 44th Ave Ste B Golden CO 80403