



Jeep Tubular Door Rear

Part: JL04RD



Fit: 2018 - Current

Jeep Wrangler JL



TO AVOID BEING SCRATCHED, PLEASE PROTECT THE SURFACE OF THE TAILGATE VENT COVER CAREFULLY.



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



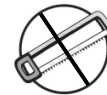
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



PLEASE USE SAFETY GLASSES & ENSURE TO BLOCK VEHICLE MOVEMENT DURING INSTALLATION PROCESS



60-180 min



Cutting Not Required



Drilling Not Required



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WARRANTY POLISHED STAINLESS STEEL – LIMITED LIFETIME
POWDER COATED BLACK – 3 YEARS

REAR TUBULAR DOOR INSTALLATION PARTS LIST

Qty	Part Description	Qty	Part Description
8	M8x25 Half Round Head Socket Hexagon Bolt	8	M8 Spring Washer
16	M8x16x1 Flat Washer	8	M8 Nuts

Hardware Part list Illustration (For Reference)

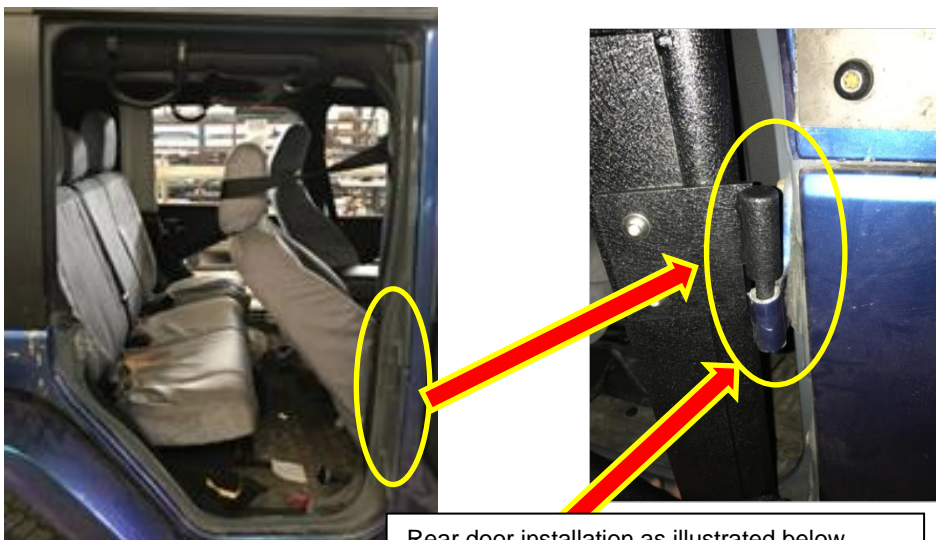


INSTRUCTION PROCEDURE

1. Assemble the doors as shown below.
2. Remove the factory installed rear door. Raise the rear tubular door up into place and align the (2) holes on the frame with the holes on car on the doors.
3. Close the door and debugging screws.
4. Fasten safety belt in doors
5. Install the OEM vehicle bolts
6. Installation completed.

A: Door Assembly**STEP 1**

Install doors connection parts and the safety belt (4xM8x25 bolts, 8xM8 Flat washers, 4xM8 Spring washers, 4xM8 nuts)

STEP 2

Rear door installation as illustrated below

STEP 3



Fix the door and be bugging screws.

STEP 4

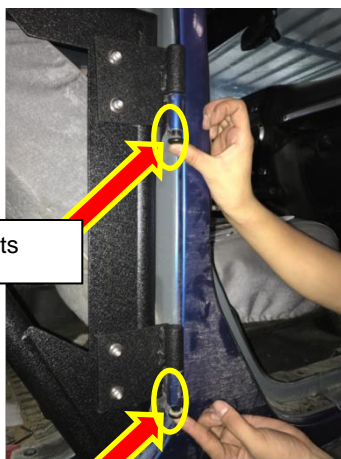


Fasten safety belt in doors



Fasten safety belt in doors

STEP 5



Install OEM Vehicle bolts

Install OEM Vehicle bolts

STEP 6



Recheck hardware count as per the part list.
Installation completed

PRODUCT CARE

1. Periodically check the product to ensure all fasteners are tight and components are intact.
2. Regular waxing is recommended to protect the finish of the product.
3. **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
4. Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
5. Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's

1. **Mounting bracket are not getting Installed properly.**
In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.
2. **Products are thumping / rattling after installation.**
Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.
3. **Missing / Excess Hardware.**
Recheck hardware count as per the part list.
4. **Product not installing properly.**
Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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FULL FRONT REPLACEMENT BUMPER



REAR REPLACEMENT BUMPER



3.5 INCH OVAL BULL BAR



6" OVAL BENT STEP BAR

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