

PARTICIPATING MEMBER

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P/N: 33165

INTRODUCTION

Rivers Edge[®] Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge[®] customer service department at 800-345-6007 for assistance.

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WARRANTY

RETI offers a one year warranty for all components of the treestand. These warranties apply to the original owner with a proof of purchase. These warranties begin on the date of purchase by the first retail consumer and continue for the period specified above. These warranties apply to products that are not modified, abused or used in a manner that deviates from the product's intended usage. Minor fading in color is normal and is not covered by warranty. Any corrosion of painted surfaces that occurs as a result of paint being removed or damaged is also not covered by warranty. RETI offers no other warranty expressed or implied. Products for which warranty work has been approved must be sent directly to RETI and performed by RETI. **To obtain warranty service and/or replacement instructions, you must obtain prior approval from RETI before shipping your package to us by calling our customer service department at 800-345-6007 or by writing to: Ardisam, Inc., P.O. Box 755, 1160 Eighth Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#). All items must be shipped prepaid. RETI will, at no charge, repair or replace, in RETI's sole discretion, any product that satisfies the conditions stated above. RETI retains the right to change models, specifications and price without notice.**

This equipment has been manufactured under strict quality and safety guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory and imperative for the safety of its user. RETI is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or resulting from any use which deviates from the product's intended usage. RETI is not responsible for any injuries sustained due to failure to read and adhere to the instructions for use. Any misunderstanding or questions regarding the products of their use should be directed to RETI prior to any use. It is the owner's sole responsibility to inspect the product regularly for damage, improper installation, or conditions that could jeopardize the ultimate safety of the product. Failure to use or improper use of a Fall Arrest System may result in serious injury or death. **ALWAYS wear a Fall Arrest System while using this product. Owner is responsible to understand and follow product field weight rating and must never exceed maximum weight rating.** RETI is not responsible for any malfunction or injury resulting from normal wear and tear, damage caused by improper use, improper maintenance, negligence or accidents. This product, if used safely as intended, will provide trouble free service for the useful life of the product. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

STOP

READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE ASSEMBLY

MODEL RE731

TOTAL WEIGHT LIMIT - 300 LB

TREE DIAMETER RANGE - 8" TO 20"

MAXIMUM USE HEIGHT - 23'

WARNING

▲ This product carries strict height and weight restrictions. **Do Not** use this product if you exceed the total weight limit. Please note that the total weight limit includes the user(s) and their equipment.

- A When hunting from a treestand falls can occur any time after leaving the ground causing injury or death.
- ▲ Always wear a Fall Arrest System (FAS) comprising a full body harness at all times after leaving the ground. You must stay connected at all times after leaving the ground while using climbing and hang-on treestands. Single safety belts and chest harnesses are no longer allowed and shall never be used. If you are not wearing a full body harness properly attached to the tree that is protecting you from a fall, do not leave the ground.
- ▲ **Read and understand** all of the manufacturer's Warnings and Instructions and use all safety devices provided by the manufacturer. Contact the manufacturer for any questions. Failure to do so could result in injury or death.
- ▲ **Never** exceed the total weight limit of the treestand or climbing aid.
- ▲ Never use a treestand or climbing aid during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- ▲ Never use a treestand or climbing aid while using drugs (even prescription drugs) or alcohol.
- ▲ Never use a treestand or climbing aid while feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem, that is, heart condition, joints that lock-up, spinal fusions, etc., or if you are not well rested.
- ▲ Never use a treestand or climbing aid on a dead, leaning, diseased or loose barked tree, or a utility pole.
- **A** Never rely on a tree branch for support.
- ▲ Never jump or bounce on a treestand or climbing aid to seat it to the tree.



- ▲ Pull up a bow, backpack, or firearm or other equipment only after being secure in the treestand and a firearm must be pulled up with it unloaded, chamber open, and muzzle down.
- ▲ Always inform someone of the hunting location, where the treestand will be located and the expected duration of the hunt.
- ▲ A signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) must be on your person and readily available at all times.
- ▲ Inspect the treestand/climbing aid and all safety devices each time before use and **Do Not** store a treestand or climbing aid outdoors when not in use.
- ▲ **Never** modify your treestand or climbing aid in any way by making repairs, replacing parts, or altering it except if explicitly authorized in writing by the manufacturer.
- ▲ Practice installing, adjusting and using your treestand or climbing aid at ground level prior to using it at elevated positions. Study your new stand to become familiar with all of its features and design. Doing so will confirm that the product is manufactured, assembled and installed correctly. Failure to install and test at ground level first puts users at risk for serious injury or death.
- ▲ Instructions (written and video) shall be kept in a safe place and reviewed at least annually. It is the responsibility of the treestand or climbing aid owner to furnish the complete instructions to any person who borrows or purchases the treestand or climbing aid.
- ▲ A full body harness with a lineman's/climbing belt must be worn at all times while installing or removing any hang-on climbing aids.
- ▲ Hang-on climbing aids must be placed on the tree at a height above the platform where the user can maintain a handhold on the unit and step downwards onto the treestand. **Never** step up from a climbing device to get into your stand. To ensure that you step down onto the platform, the maximum recommended use height is five feet less than the height of the climbing aid being used.
- ▲ When using a climbing/lineman's belt to ascend the tree, the full body harness shall be attached to the tree before stepping down onto the treestand.
- ▲ Sectional ladders and steps shall be spaced on the tree to insure each step is no more than 18 in. (45.72 cm) apart.
- ▲ Check every stick ladder section connection every time you use the stick ladder before you leave the ground. If stick ladder sections are separating, **Do Not** use the stick ladder.

WARNING

- ▲ Read and perform all inspection and maintenance tasks before each and every use. Replace any questionable components immediately with RETI original replacement parts.
- ▲ Do Not use this product until you have watched the online safety video, understand it, and practiced the techniques for safe hunting discussed in this video. Video can be found with the QR code and/or URL shown on front cover of this manual.
- ▲ Always maintain three (3) points of contact when Ascending or descending a ladder or climbing aid. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the ladder or climbing aid at all times.
- ▲ Always wear the appropriate footwear when using a treestand or climbing aid. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the stand, climbing aid or any of their components (tuck shoelaces into boots before climbing).
- ▲ Always lean forward as you ascend or descend ladder or climbing aid. Never Lean out over edge of device.
- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- Replace any and all treestand or climbing aid straps every two years or when any signs of damage or wear exist before.
- ▲ Never hold onto any section or pull on any section that is not securely attached to the tree with the provided strap and buckle.
- ▲ Always attach the cam strap assembly so the spring loaded cam lever of the strap is facing away from the tree. Never touch the cam lever while putting weight on the stick and/or climbing the stick as this could potentially release the strap and remove that section from the tree.
- ▲ **Do Not** crush tubing when tightening bolt assemblies! Identify and familiarize yourself with all parts before you start.
- ▲ Never use any product that has not been maintained or inspected properly Your life depends on it!
- ▲ Use a haul line to raise and lower the treestand. **Never** climb with anything on your back.

🚹 WARNING

▲ Only use approved RETI parts. Failure to do so may result in serious injury or death!

INSPECTION AND MAINTENANCE

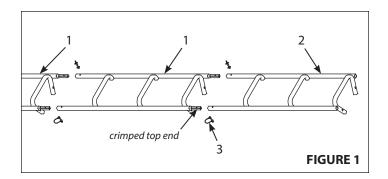
BEFORE EACH USE PERFORM THE FOLLOWING:

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and/or cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (If any exists call RETI customer service.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite, petroleum jelly or silicone spray to prevent noise, wear and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

ASSEMBLY INSTRUCTIONS

No Tools Needed

- Assembly is done on the ground by inserting the male (crimped) top end of each crimped ladder section (1) into the female end of next section, with the top section (2) at the top end of the connected climbing aid. SEE FIGURE 1.
- 2. Secure all of the connection points together with the ten provided lockpins (3). **SEE FIGURE 1.**



- ▲ Never use a treestand on a dead, leaning, diseased or loose barked tree, or a utility pole. Always avoid electrical power lines.
- A Never exceed the stated maximum use height.
- ▲ Bottom of assembled climbing aid **Must Always** touch ground during use. **Never** position climbing aid so the bottom is not touching the ground.
- ▲ Bring ratchet strap(s) up with you in a pocket **Do Not** carry in your hands!

SETUP AND USE INSTRUCTIONS

- 1. Stand the assembled Big Foot Tree Ladder up against a selected straight tree on dry, level ground.
- 2. Hook the S-hook with the long strap through the hole on one of the tree huggers of the lowest ladder section. Feed the long strap through the center slot of the ratcheting mechanism and back around through tightening lever. **SEE FIGURES 2 AND 3A-3B.**

NOTE: Make sure you feed the long strap correctly so there are no twists in the strap.

3. Wrap the ratchet assembly around tree and hook other S-hook through opposite tree hugger hole. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. Be certain the two contact points of tree hugger are contacting tree. "Ratchet" tight to tree. This will securely attach only the lowest ladder section. **SEE FIGURE 2 AND 3B-3C.**

NOTE: To release ratchet, simply pull the release lever and open tightening lever wide open (flat).

- 3. While properly wearing/using a Full Body Harness with a lineman's/ climbing belt, climb the Big Foot Tree Ladder only far enough to reach and attach the second section ratchet strap and properly secure it to the tree following the same instructions written in STEPS 2 and 3. Repeat strap attachment for each section until all sections are securely attached. You must work from the bottom strap up to the top strap, DO NOT skip any straps! Make sure you always and properly wear/use a Full Body Harness with a lineman's/ climbing belt while attaching and detaching this product!
- 4. Reverse Setup and Use Instructions to remove from the tree.

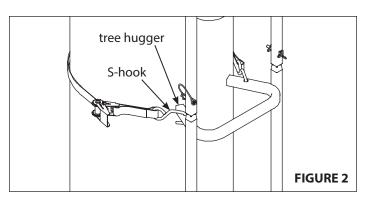
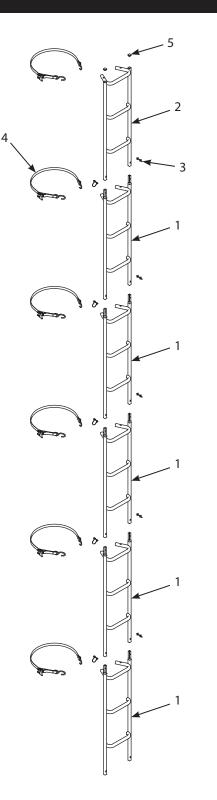


FIGURE 3A FIGURE 3B FIGURE 3C

ILLUSTRATED PARTS BREAKDOWN



PARTS LIST

KEY #	PART #	DESCRIPTION	QTY.
1	25828	CRIMPED LADDER SECTION	5
2	25829	TOP LADDER SECTION	1
3	19847	LOCKPIN 6MM X 50.8MM	10
4	MK013- 3401	RATCHET STRAP ASSEMBLY WITH S-HOOK 1 IN X 6 FT	
5	23439	SQUARE END PLUG 22MM	2

NO EXTENSIONS AVAILABLE FOR THIS MODEL. NEVER MODIFY OR EXCEED ORIGINAL STATED USE HEIGHT!

Bıgfaat	CLIMBING	SYSTEMS
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NOTES

BIGFOOT CLIMBING SYSTEMS

WE ARE HUNTERS

Rivers Edge® Treestands, Inc. 1160 Eighth Avenue, PO Box 755 Cumberland, WI 54829 Phone: 800-345-6007 Fax: 715-822-2124 Email: info@huntriversedge.com

*All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvements, product images may not be exact. Warning labels in some product images may have been removed for photography purposes only. Props shown in photos not included. Some assembly may be required.