# INSTALLATION INSTRUCTIONS

# POLARIS 900 GAS

#### 2013 POLARIS FRONT REPLACEMENT

**TOOLS NEEDED:** 

# RATCHET

**15MM SOCKET** 

#### **SUPPLIED PART:**

2x Pipe Spacers

## FACTORY BUMPER REMOVAL:

- 1. USING 15MM SOCKET, REMOVE UPPER MOUNTING BOLTS LOCATED ON SIDE OF FRAME AND SET BOLTS ASIDE.
- 2. USING 15MM SOCKET, REMOVE 2 BOLTS FROM BOTTOM OF BUMPER AND SET BOLTS ASIDE.
- 3. REMOVE BUMPER.

## **INSTALLATION OF REPLACEMENT BUMPER:**

- 1. SET BUMPER IN PLACE, INSERT SPACER IN BETWEEN FRAME. INSERT FACTORY BOLTS INTO SIDE OF FRAME THROUGH THE SPACER AND HAND TIGHTEN.
- 2. INSTALL FACTORY BOLTS INTO BOTTOM HOLES AND HAND TIGHTEN.
- 3. PROPERLY ALIGN BUMPER AND TIGHTEN ALL BOLTS SECURELY.

# THANK YOU FOR CHOOSING TOUGH COUNTRY BUMPERS