

# INSTRUCTION MANUAL



ONE  
PART  
**TOUGH**  
COATING

Non Toxic • Water Base • Extremely Low VOC • Environmentally Friendly

## Materials needed for preparation of truck bed



Acetone

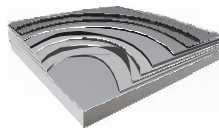


Green Scotch Pad

## Easy clean



with water



Put down layers of rubber to any thickness by applying multiple coats for added protection or cushion desired!

## Contents: Water-base Paint (Do Not Freeze) CAUTION: Avoid eye and skin contact. May cause eye and skin irritation.

Before using this product read the Material Safety Data sheet inside.

NOTE: This product is a waterborne emulsion and under normal operating conditions presents minimal risk of fire or explosion. However, proper handling and use practices should be used at all times.

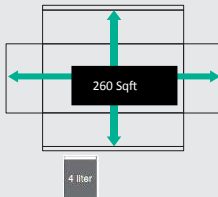
VOC CONTENT: Material VOC = 0.18 lbs/gal, 22 g/l /coating VOC = 0.28 lbs/gal, 33g/l. Not regulated by D.O.T as a hazardous material per title 49 code of Federal Regulations. This product does not contain reportable levels of suspected carcinogens per the following sources OSHA, NTP and CAL-OSHA

## 4 liter (1 gallon) volume coverage

**4 ltr covers \*approx 260sqft**  
**Two coats is recommended for normal truck bed use, 3 or more coats for heavy duty industrial use**

\*Coverage will vary depending method of application. The coverage listed here is based on rolling and brushing on. Spraying will lay down thicker coating.

8ft long surface area (including sides, front & tail gate)



## Easy to Apply:



### Roll & Brush on Application

For Best Results use:  
1/4" nap Micro Fiber rollers  
& Regular house paint brushes  
(Available at the paint department)



### Spray on Application

Bully Spray Gun available  
separately

(See Store Manager for details or website on this box)

## PREPARATION OF TRUCK BED (And any painted metals and fiberglass surface)

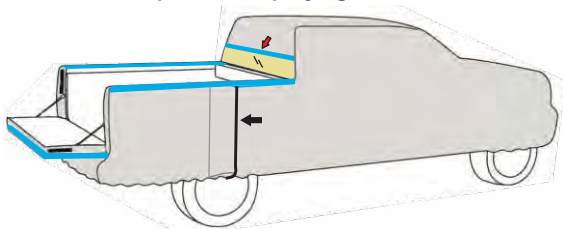
1. The surface must be clean, dry and free of oil & dirt.
2. Wash with soap and rinse with high pressure nozzle. Then let dry.
3. Use a bowl with acetone and 3M (green) Scotch Brite pad or fine sand paper.
4. Scuff the surface down using the Scotch Brite. Scuff the shine down to a dull matte finish.  
(There's no need to sand down to bare metal, light sanding is also recommended).
5. After scuffing, wipe off the sanded white powder with a clean rag & acetone.

**NOTE: Bully Liner will not bond to oil, grease or powder.**



## The BULLY QUICK-MASK COVER

This cover is designed to fit all pickup truck sizes. It quickly covers the entire truck leaving only the truck bed opened for spraying.



1. Tape along the top of the side rails accordingly, to determine whether you're coating the top of rails with the bed or not.
2. Tape a 12" paper along the cover by the cab. This will prevent excessive over spray buildup on the cover over time.
3. The cover is taped to the side rails and tail gate. The position of your tape determines if you're spraying the top rails or not.



## APPLYING BULLY RUBBER COATING (Using a Paint Brush & Roller)



**For best results, use:**  
1/4" nap micro fiber rollers &  
regular house paint brushes



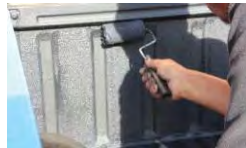
1. Use undiluted and apply onto the prepared surface. Two coats is recommended for normal truck bed use. Apply unlimited, additional coats for heavy duty use.
2. Putting down your first "tack" coat. A "tack" coat is a light coat of material, gently brush/spray onto the surface to establish good adhesion.
3. Allow the tack coat to dry to the touch before applying additional coats. Depending on temperature and humidity, allow (10 -15) mins in 15c° up

**NOTE: Do Not apply material on too thick per coat or cracking will occur. Allow each coat to dry to the touch before additional coats.**

**Do Not Apply below 10c° temperature**



Stir the container to mix any settling of material.



1/4" Nap micro roller



Regular house paint brush

WARNING: KEEP OUT OF REACH OF CHILDREN.

## APPLYING BULLY RUBBER COATING (Using Bully Spray System)



For best results, use:  
**BULLY Spray Gun**

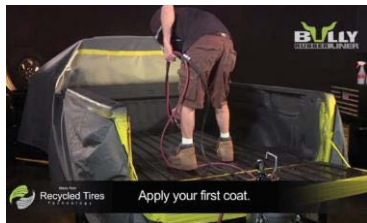
1. Use undiluted and apply onto the prepared surface. Two coats is recommended for normal truck bed use. Apply unlimited, additional coats for heavy duty use.
2. Putting down your first “tack” coat. A “tack” coat is a light coat of material, gently sprayed onto the surface to establish good adhesion.
3. Allow the tack coat to dry to the touch before applying additional coats. Depending on temperature and humidity, allow (10 -15) mins in 15c° up

**NOTE: Do Not apply material on too thick per coat or cracking will occur. Allow each coat to dry to the touch before additional coats. (Spray at 40 psi using the Bully PP Gun System)**

**Do Not Apply below 10c° temperature**



Stir or shake the container to mix any settling of material.



WARNING: KEEP OUT OF REACH OF CHILDREN.

## Using a Paint Brush & Roller Properly

1. Start by coating seams and corners of truck bed using a 2" household paint brush (not provided). Lightly dab BULLYLINER on rather than brushing it on like paint. Start with a light first coat, being careful not to let BULLYLINER clump or run. Coat tailgate areas in the same manner.
2. Use the 2" brush to apply to corners and areas where the roller won't reach. Dab the coating on rather than brushing it on. This will give you a more even surface application. You can later touch up with the brush later on.
3. After you have completed sealing the seams and corners, begin to brush BULLYLINER on front and side panels of truck bed with a roller.
4. Coating the tailgate using step 1-3. NOTE: In some applications it might be helpful to dab BULLYLINER into the lower parts of the floor and tailgate slats with the paint brush and then roll the BULLYLINER onto the top part. Be careful to watch for clumping. Occasionally stir BULLYLINER to keep it from clumping.
5. After the first coat has been applied to the truckbed and tailgate, allow BULLYLINER to set up (approximately 1-4 hours or when it is no longer tacky). Make sure to apply the second coat within 24 hours of the first coat application. Otherwise you will need to clean and scuff the first coat prior to applying the second coat. **NOTE: TWO COATS OF BULLYLINER ARE REQUIRED FOR ADEQUATE COVERAGE.** (Failure to apply two complete uniform coats will compromise the durability and reduce the life of the bullyliner truckbed coating.) Use new roller to apply second coat.



## Using a Paint Brush & Roller Properly (Continue)

6. Repeat the application process for the second coat (steps 1-5).
7. After second coat is dry to the touch, check for any missed spots and touch up.
8. Install tailgate and hardware.
9. The truck bed will be ready for light use in 10-12 hours.
10. Clean all tools using water before BULLYLINER has dried.



## Using BULLY HVLP Spray Gun Properly

1. Connect to an air compressor with a pressure of 50-60 PSI. (Higher pressure will provide a smoother finish.) Before starting the job, test spray the gun away from truck bed to become familiar with the spray pattern and coverage.
2. Spray an even coat over the entire surface to be covered in a quick, "S" -shaped motion. Be careful not to apply coat too thickly. Apply a thin, uniform coat of BULLYLINER to the entire truck bed. Do not apply too thickly to prevent running and drips.
3. Wait about an hour or two, or when surface becomes tacky, then apply a second coat. (Failure to apply two complete uniform coats will compromise the durability and reduce the longevity of the BULLYLINER truck bed coating.)



## Using BULLY HVLP Spray Gun Properly (Cont.)

4. When surface becomes tacky, spray second coat. Extreme climatic conditions of heat, humidity and cold The first coat should be dry to the touch within one hour and cured in 12-24 hours.
5. The more time between the final coat of BULLYLINER and the topcoat, the quicker BULLYLINER will harden for heavy use. For best adhesion, apply topcoat to BULLYLINER surface within 24 hours.  
**NOTE: TWO COATS OF BULLYLINER ARE REQUIRED FOR ADEQUATE COVERAGE.**
6. After second coat is dry to the touch, check for any missed spots and touch up.
7. Install tailgate and hardware.
8. The truck bed will be ready for light use in 12-24 hours.
9. Clean all tools using water before BULLYLINER has dried.



## Bully Pressure-Pot Spray System

Compressor:

1.6 gallon tank compressor delivers

3.80 CFM at 40psi

a 20 gallon compressor

40psi = 6 CFM

## G. Bully Pressure-Pot Spray System (Cont.)

1. Connect to an air compressor with a pressure of 50-60 PSI. (Higher pressure will provide a smoother finish.) Before starting the job, test spray the gun away from truck bed to become familiar with the spray pattern and coverage.
2. Spray an even coat over the entire surface to be covered in a quick, "S" -shaped motion. Be careful not to apply coat too thickly. Apply a thin, uniform coat of BULLYLINER to the entire truck bed. Do not apply too thickly to prevent running and drips.
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## Bully Pressure-Pot Spray System (Cont.)

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**NOTE: TWO COATS OF BULLYLINER ARE REQUIRED FOR ADEQUATE COVERAGE.**
6. After second coat is dry to the touch, check for any missed spots and touch up.
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8. The truck bed will be ready for light use in 10-12 hours.
9. Clean all tools using water before BULLYLINER has dried.

## PRECAUTIONS

Avoid contact with skin and eyes. Can cause irritation. AVOID BREATHING VAPOR. USE IN A WELL VENTILATED AREA. May cause coughing and lung irritation, headache, dizziness, nausea. Harmful or fatal if swallowed. If swallowed, contact doctor or poison control center. Do not induce vomiting. Give a glass of water. If skin contact occurs, wipe clean with Xylene (Xylol) before BULLYLINER dries. Remove contaminated clothing and wash skin thoroughly with soap and water.

**WARNING: KEEP OUT OF REACH OF CHILDREN.**

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