



INSTALLATION INSTRUCTIONS

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2019-2020 DODGE 2500/3500

EVOLUTION FRONT REPLACEMENT

EFR1934D

FACTORY BUMPER REMOVAL:

1. Open hood and disconnect the negative terminal from the battery.
2. If applicable, disconnect the negative terminal from the auxiliary battery.
3. If applicable, disconnect the factory wiring harness from the inside of the driver side wheel well.
4. Remove two bolts from tow hooks and remove tow hooks from frame.
5. Remove the two factory bumper bolts that hold the factory bumper to the frame rail from each side and remove bumper.
6. If applicable, disconnect and remove fog lights from housing from factory bumper.
7. If applicable, remove harness, sensors and plugs from factory bumper.

REPLACEMENT BUMPER INSTALLATION:

1. If applicable, install fog lights into the correct supplied brackets with supplied hardware and mount to the bumper.
2. If applicable, install harness, sensors and plugs into the bumper.
3. Install support bracket to the outside of the frame using factory hardware in the top and bottom holes. Hand tighten for now.
4. If applicable, relocate factory tow loops to dedicated pocket on front bottom side of the bumper and reinstall mounting hardware.
5. Using provided hardware secure middle hole and back hole. Hand tighten for now. (See picture below for reference.)
6. Hand tighten bumper to support brackets.
7. Install upper flare vanity plate on both sides with rounded edge facing forward.
8. Align and position bumper to desired location and tighten all support bracket tow loop and bumper hardware.
9. We also recommend trimming and securing fender liners after installation of this bumper.

See Pictures for reference.

Here are the 2500-3500 Pictures to help with installation. (Passenger side)



THANK YOU FOR CHOOSING TOUGH COUNTRY PRODUCTS