

Hi-Lux, Inc.

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INSTRUCTIONS FOR INSTALLING FINE ELEVATION ADJUSTMENT SET (ITEM NO.: SEASET)



- (1) Remove the standard cross bolt from the rear scope block, taking care not to lose the washers on the cross bolt.
- (2) Attach the side bracket to the left side of the rear mount bracket, using the two M3X9 screws into the two holes in the left side of the rear mount bracket.
- (3) Install the new fine elevation adjustment screw shaft in either the top or bottom slot of the side bracket. Replace the washers and the cross bolt thumbnut.
- (4) Tighten the thumbnut until the cross bolt is fully in the scope block and the fine adjustment screw shaft is fully engaged in the slots in the bracket.
- (5) The fine elevation adjustment thumbnut can be adjusted to remove any backlash by loosing the setscrews in thumbnut and adjusting the thumbnut on the fine elevation adjustment screw shaft.
- (6) The cross bolt has a screw that squeezes the fine elevation adjustment screw shaft. This will remove any slack between the cross bolt and the fine elevation shaft.
- (7) The thumbnut is graduated in 0.001 increments. Each turn moves the block 0.020. This means that two and $\frac{1}{2}$ turns equal one graduation on the mount bracket.

If you have any questions about this product, please feel free to contact us at the toll free no. 1-888-HI-LUX-12 (445-8912) or send us an e-mail to techsupport@hi-luxoptics.com



You must install the mount securely before you shoot the rifle. This should be done by a competent gunsmith.

