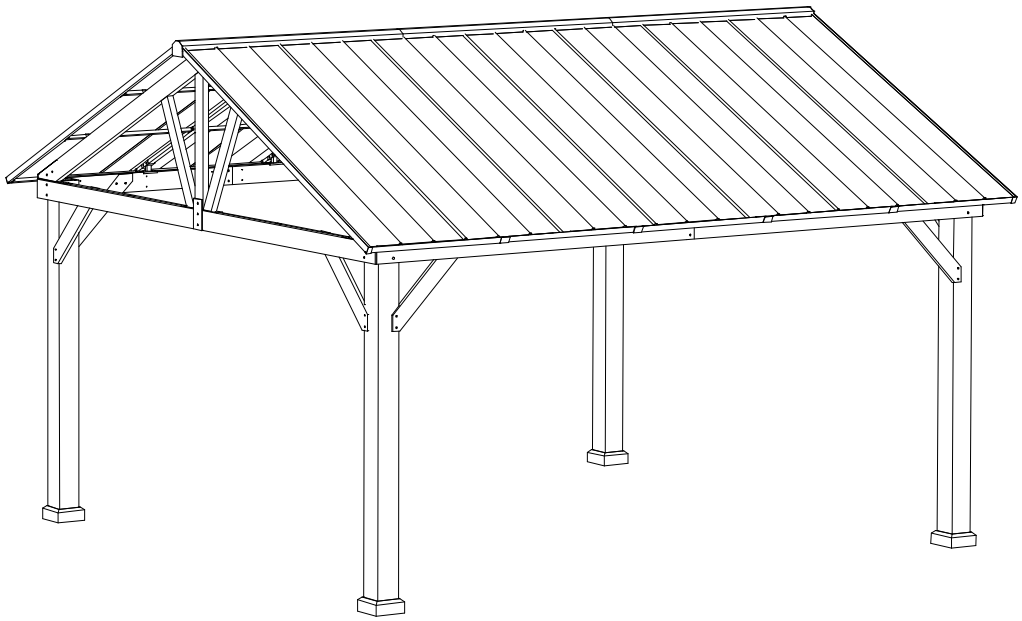
ASSEMBLY INSTRUCTION
ITEM#: A102008101



WE HAVE YOU IN MIND, LET US SERVE YOU!

Questions? Issues?

CONTACT US

24 hours / 7 days a week

Warranty Parts www.sunjoyonline.com

customer.care@sunjoygroup.com

Toll Free 1-(866)-578-6569

Important Safety Instructions

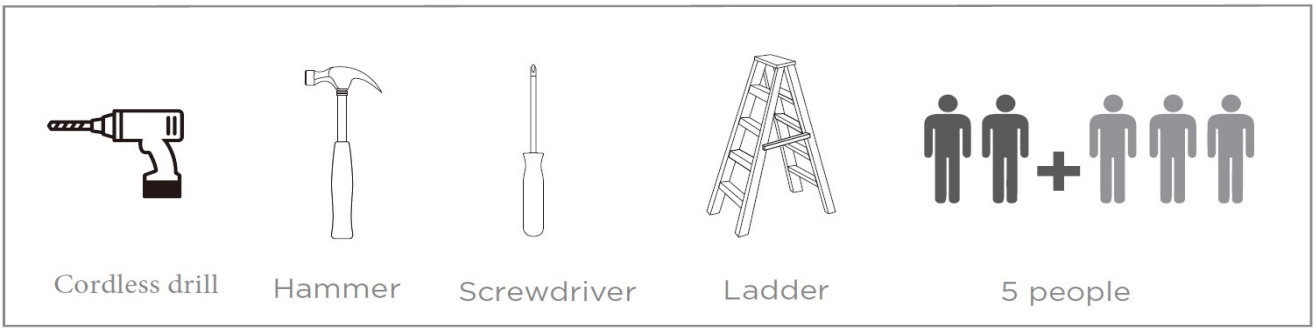
Warning! To reduce the risk of serious injury, read the following safety instructions before assembling and using the gazebo.
Please check with your local governing authority/local municipal codes regarding installation of structures before assembly.

Caution! Proper placement of your gazebo is essential.
Do not place the product underneath electrical lines.
Keep children away during assembly.
This product contains small parts which can be swallowed by children.
Keep fingers away from the places where they can be pinched or trapped.
Do not attempt to assemble the gazebo if any parts are missing.

- This product is intended for domestic outdoor use only.
- The product should be placed on flat, horizontal ground.
- Ensure enough clearance around the product. Before assembling the product, find level ground not less than 6' (1.8 m) away from any structures or obstructions, such as fences, garages, houses, overhanging branches, laundry lines, or electrical wires.
- This gazebo is not to be regarded as part of a building/house structure. The gazebo is to be anchored onto the ground for added safety. Do not assemble the gazebo onto soil/earth ground. It is best advisable to have the gazebo built onto a wooden deck or concrete ground for stability. If it is to be build onto a wooden deck/ground, do ensure that the wooden deck/ground has a strong foundation. It is advisable to use appropriate floor plugs (not provided) to anchor the gazebo onto the wooden/concrete ground.
- Some structures may require two or more people to install safely. Check for underground utilities before digging or driving stakes into the ground.
- During installation, follow all safety warnings provided with your tools, and use safety glasses.
- In case you set up more than one gazebo, keep a minimum distance of 10' (3 m) between the gazebos.
- Any assembly or maintenance of the product must be carried out by adults only.
- Arrange necessary manpower when assembling or moving the product.
- Some parts may contain sharp edges. Wear protective gloves if necessary.
- Keep children and pets away while setting up the gazebo.
- Check all nuts and bolts periodically to ensure bolts/nuts are tightened.
- Repairing and replacing parts should be done by a qualified technician.
- This gazebo is intended for decorative and sunshade purposes only, and it is not designed to withstand harsh weather, including high winds, rain, and snow.
- Do not light any fires inside or near the product!
- Stay calm if fire breaks out. Search for the nearest exit. Do not return to the gazebo before firemen allow you to do so.
- Do not hang heavy weights on the roof frame.
- Do not climb onto the roof of the gazebo. Falling off the gazebo can result in serious injury.
- Retain the original packaging to store the gazebo.

IMPORTANT:

- Please read and understand this manual before any assembly. Before beginning assembly of product, make sure all parts are present. Compare parts with packaging contents list.
- If any part is missing, or if you have any questions, contact the service centre at 1-(866)-578-6569 (toll free).
- When assembling wooden parts, do not overtorque the bolts to avoid splitting the wood. See image illustration.
- Place all parts from the box in a cleared area and position them on the floor in front of you.
- Remove all packing materials and place them back into the box. Do not dispose of the packing materials until assembly is complete.
- Read each step carefully before beginning any assembly and make sure you understand each step. If you are missing a part, please call our toll-free number for assistance 1-(866)-578-6569.
- Needed for assembly:（The following tools are not included）





This identifies information that requires special attention. Improper assembly could lead to an unsafe or dangerous condition.



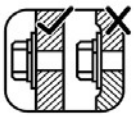
Use Level

Check that set or assembly is properly level before proceeding.



Square Assembly

Check that assembly is square before tightening bolts.



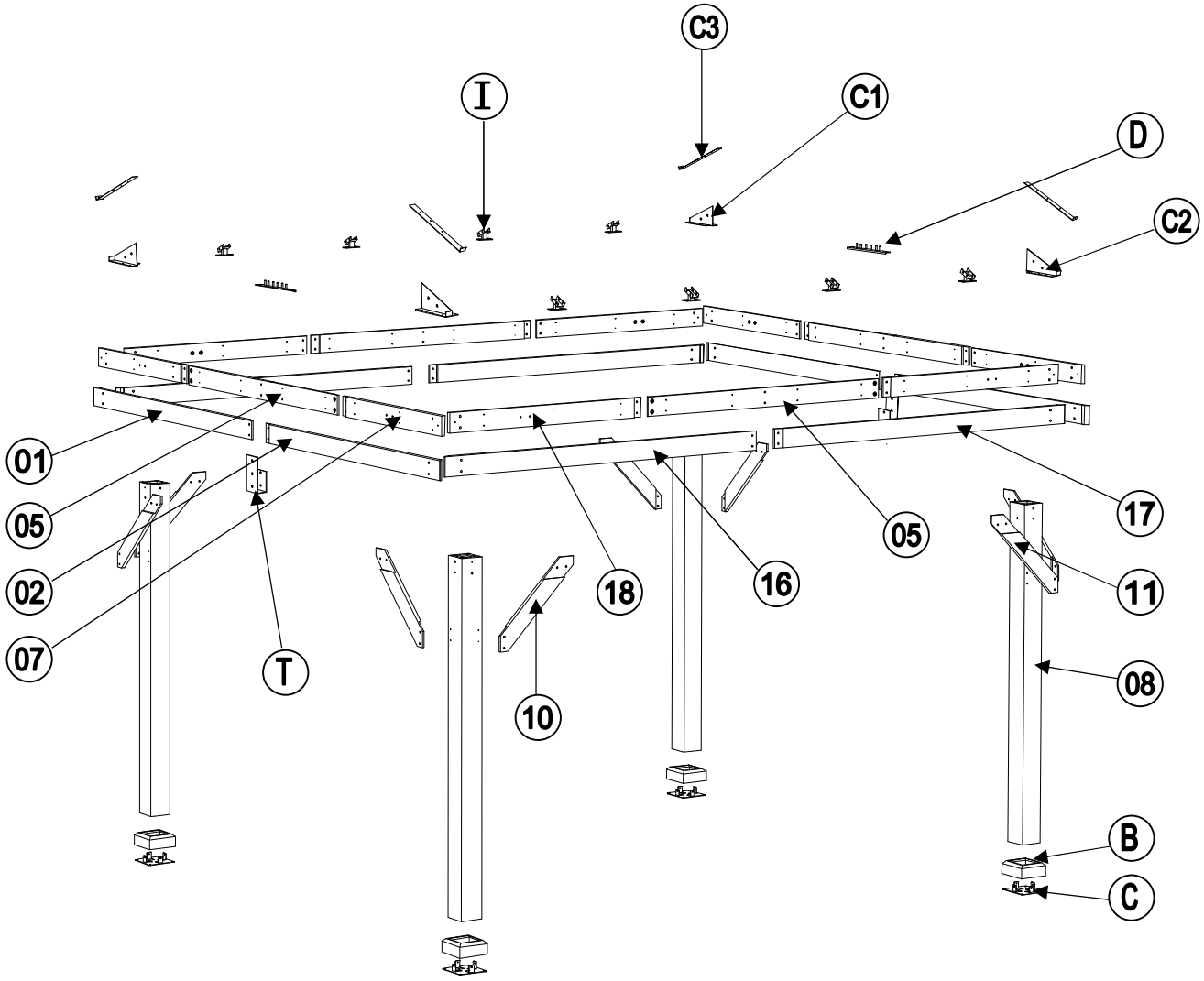
Tighten Bolts

Do not overtorque mounting bolts. Over-tightening may cause the wood to crack creating splinters and other structural damage.

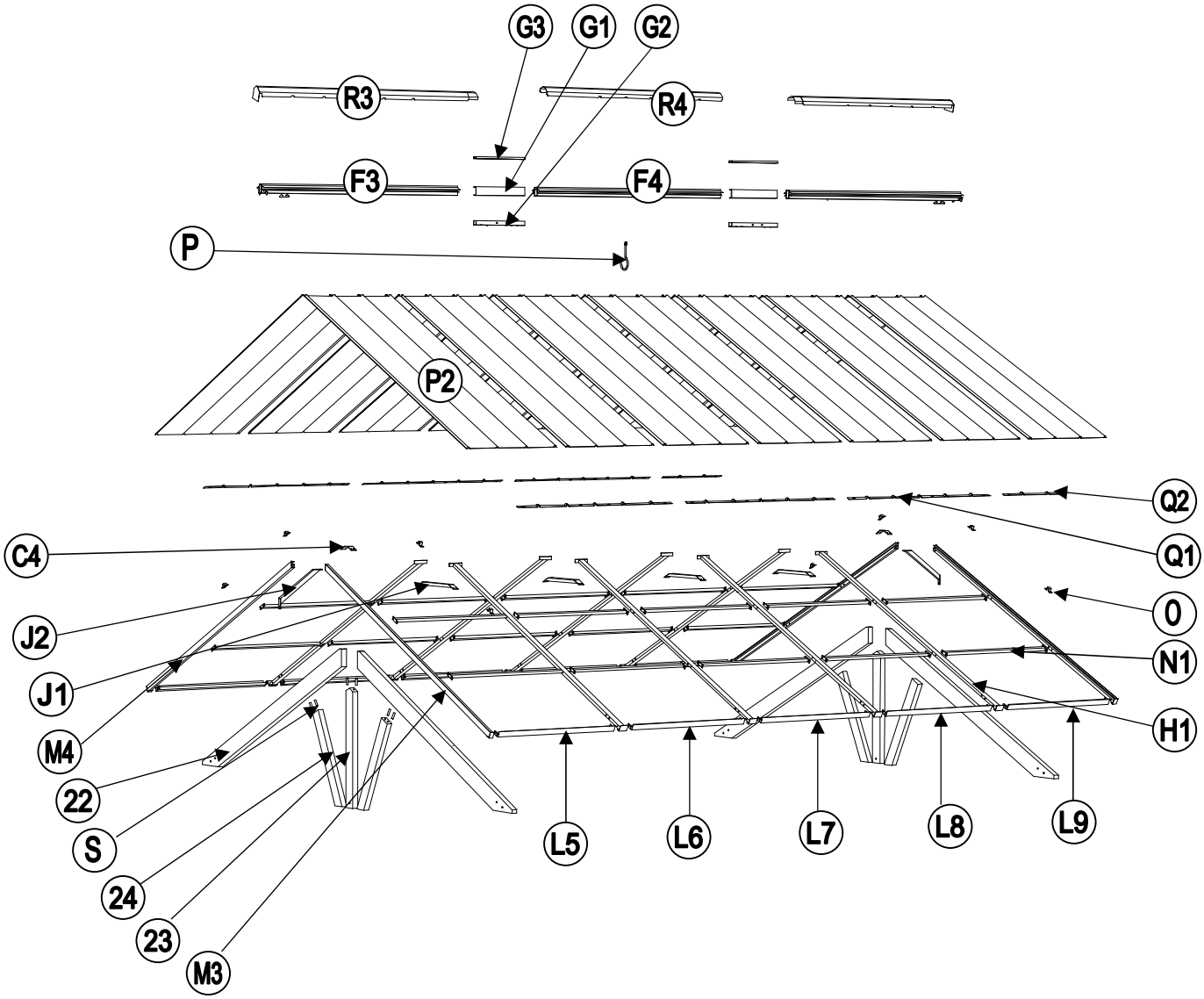


Measure Distance

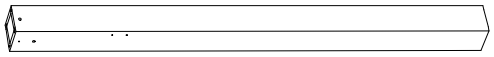
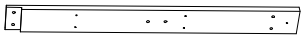
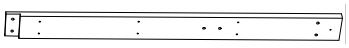
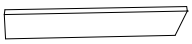
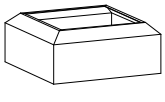
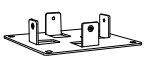
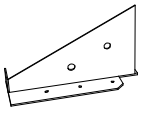
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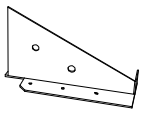
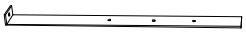
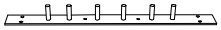
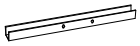


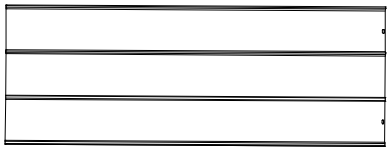
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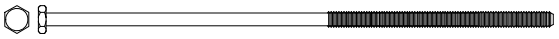
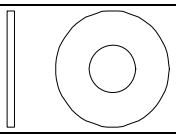
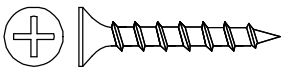
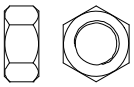
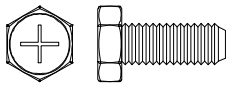
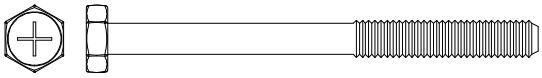
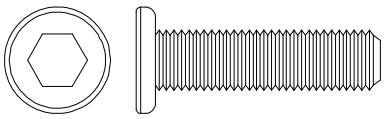
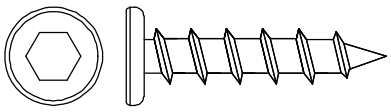
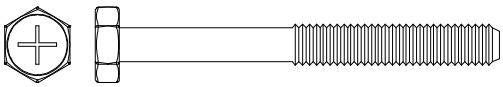
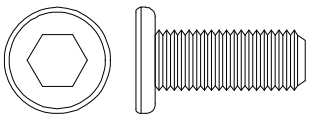
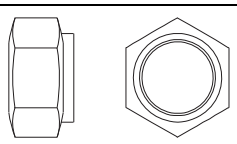
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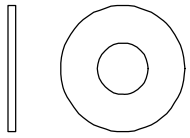
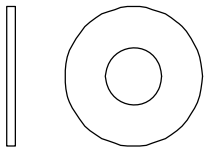
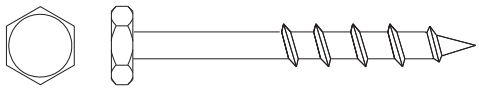
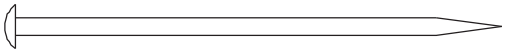
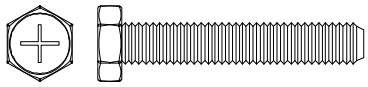
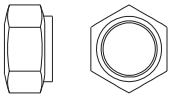
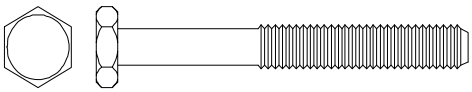
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08	P000200227	Post	4	
10	P005000200	Arc Support 1	4	
11	P005000201	Arc Support 2	4	
01	P000400506	Outer Long Left Beam（Short）	2	
02	P000400507	Outer Long Right Beam（Short）	2	
05	P000400510	Inner Long Middle Beam	4	
07	P000400511	Inner Short Beam（Short）	4	
16	P000400946	Outer Long Left Beam（Long）	2	
17	P000400947	Outer Long Right Beam（Long）	2	
18	P000400948	Inner Short Beam（Long）	4	
22	P000601468	Triangular Support Beam	4	
23	P005000439	Triangular Middle Support Beam	2	
24	P005000438	Triangular Frame Slanting Beam	4	
B	P006100178	Base Cover	4	
C	P000100339	Base	4	
C1	P000501268	Triangular Connector 1	2	

C2	P000501269	Triangular Connector 2	2	
C3	P000501270	Triangular Connector 3	4	
D	P000501271	Beam Upper Connector	2	
C4	P002200231	Triangular Upper Press	2	
F3	P000601496	Big Roof Beam 1	2	
F4	P000601497	Big Roof Beam 2	1	
G1	P000501265	Roof Beam Connector 1	2	
G2	P000501266	Roof Beam Connector 2	2	
G3	P000501267	Roof Beam Connector 3	2	
H1	P000601495	Big Roof Middle Beam	8	
I	P000501264	Middle Beam Lower Connector	8	
J1	P005000440	Support Tube 1	4	
J2	P005000441	Support Tube 2	2	
P	P005800001	Hook	1	
L5	P000601498	Big Roof Lower Tube 1	2	
L6	P000601499	Big Roof Lower Tube 2	2	
L7	P000601500	Big Roof Lower Tube 3	2	
L8	P000601501	Big Roof Lower Tube 4	2	
L9	P000601502	Big Roof Lower Tube 5	2	
M3	P000601504	Big Roof Side Tube 1	2	

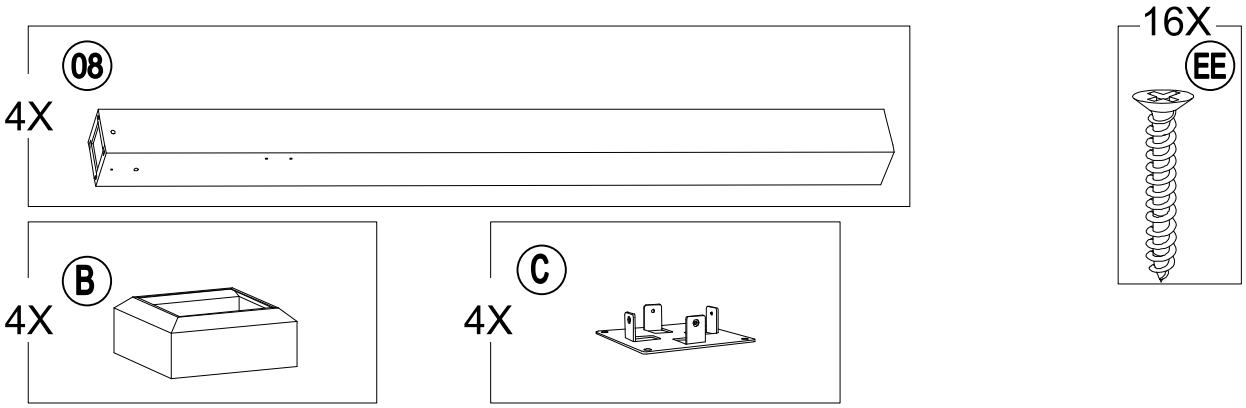
M4	P000601505	Big Roof Side Tube 2	2	
N1	P000601503	Big Roof Small Beam	20	
O	P002200229	Small Beam Presser	8	
P2	P000700648	Roof Cover	14	
Q1	P002200232	Depression Bar 1	6	
Q2	P002200233	Depression Bar 2	2	
R3	P000800261	Big Roof Cover 1	2	
R4	P000800262	Big Roof Cover 2	1	
S	P005100267	Steel Pin	12	
T	P005600326	Catch	2	

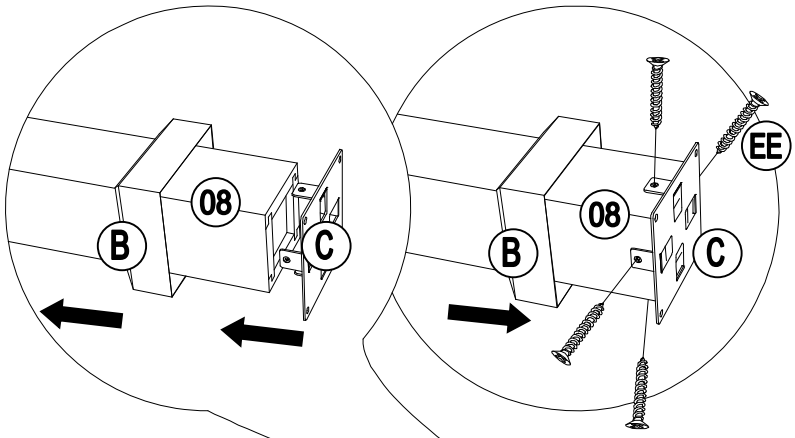
Hardware Pack

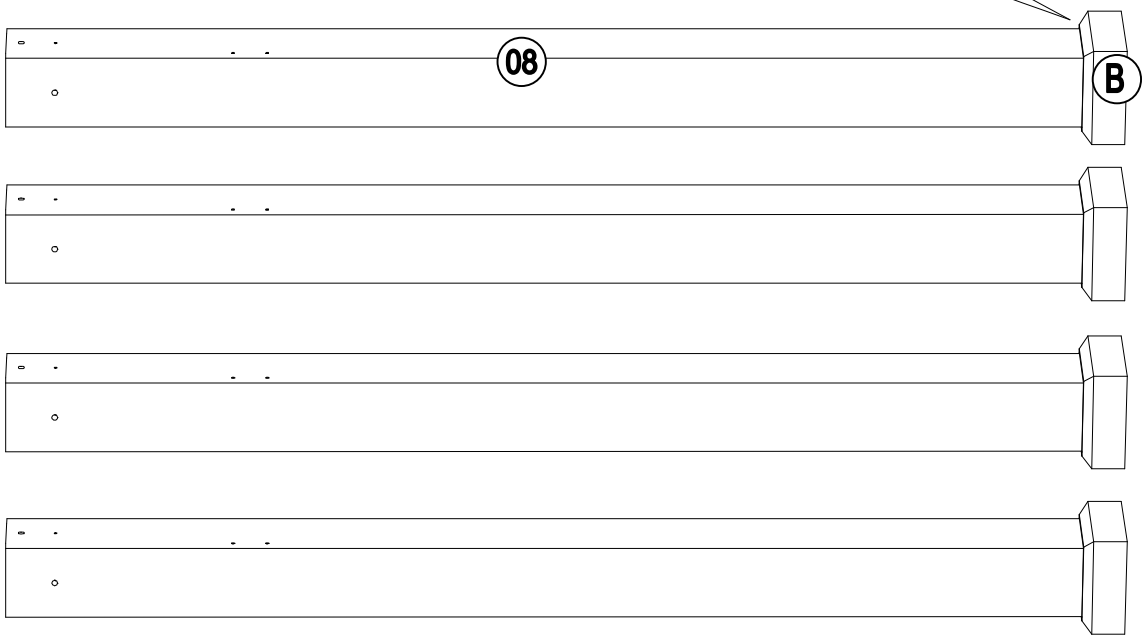
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AA	H010010276	Bolt M10*200	8	1	
BB	H050010020	Flat Washer M6	222	12	
CC	H030050037	Screw M5*35	80	4	
DD	H040010004	Nut M6	24	2	
EE	H030050036	Screw M5*25	124	7	
FF	H010020011	Bolt M6*15	170	9	
GG	H010020024	Bolt M6* 75	8	1	
HH	H010030083	Bolt M8*35	16	1	
II	H030030010	Bolt M8*35	18	1	
JJ	H010020009	Bolt M6*55	16	1	
KK	H010030084	Bolt M8*20	24	2	
LL	H040050020	Non-slip Nuts M10	8	1	

MM	H050010060	Flat Washer M8	78	4	
NN	H050010059	Flat Washer M10	24	2	
OO	H030010031	Screw M10*80	8	1	
PP	H070010003	Stake Φ8*180	8	0	
QQ	H010020013	Bolt M6*35	4	1	
RR	H090990002	M3 Drill	2	0	
SS	H040050024	T-Nut M8*20	16	1	
UU	H040050021	Non-slip nuts M8	10	1	
VV	H040050025	T-Nut M8*8	24	2	
WW	H010010363	Bolt M8*50	10	1	
Z1	H090010017	Wrench M6	2	0	
Z2	H090030003	Allen Key M8	1	0	
Z3	H090010004	Wrench M8	2	0	
Z4	H090010015	Wrench M10	2	0	

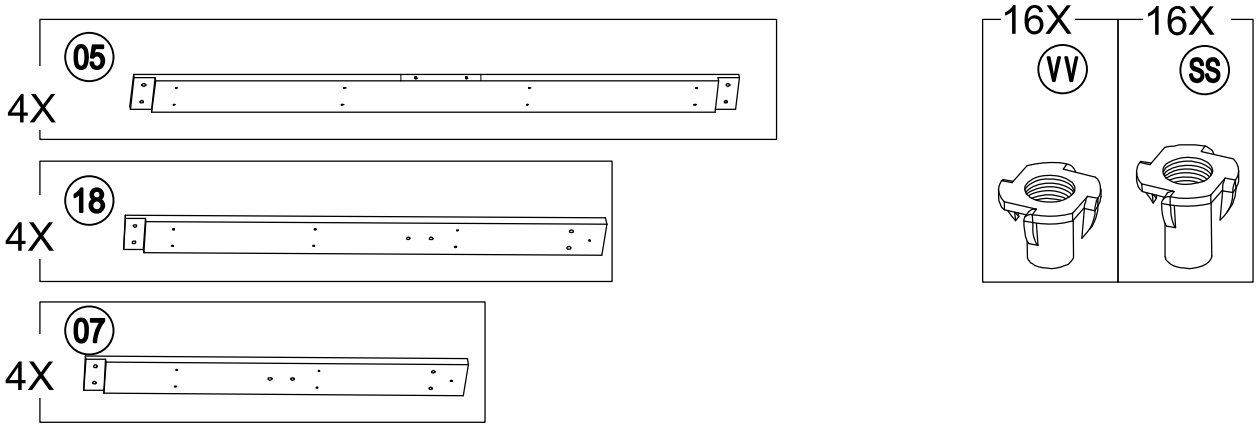
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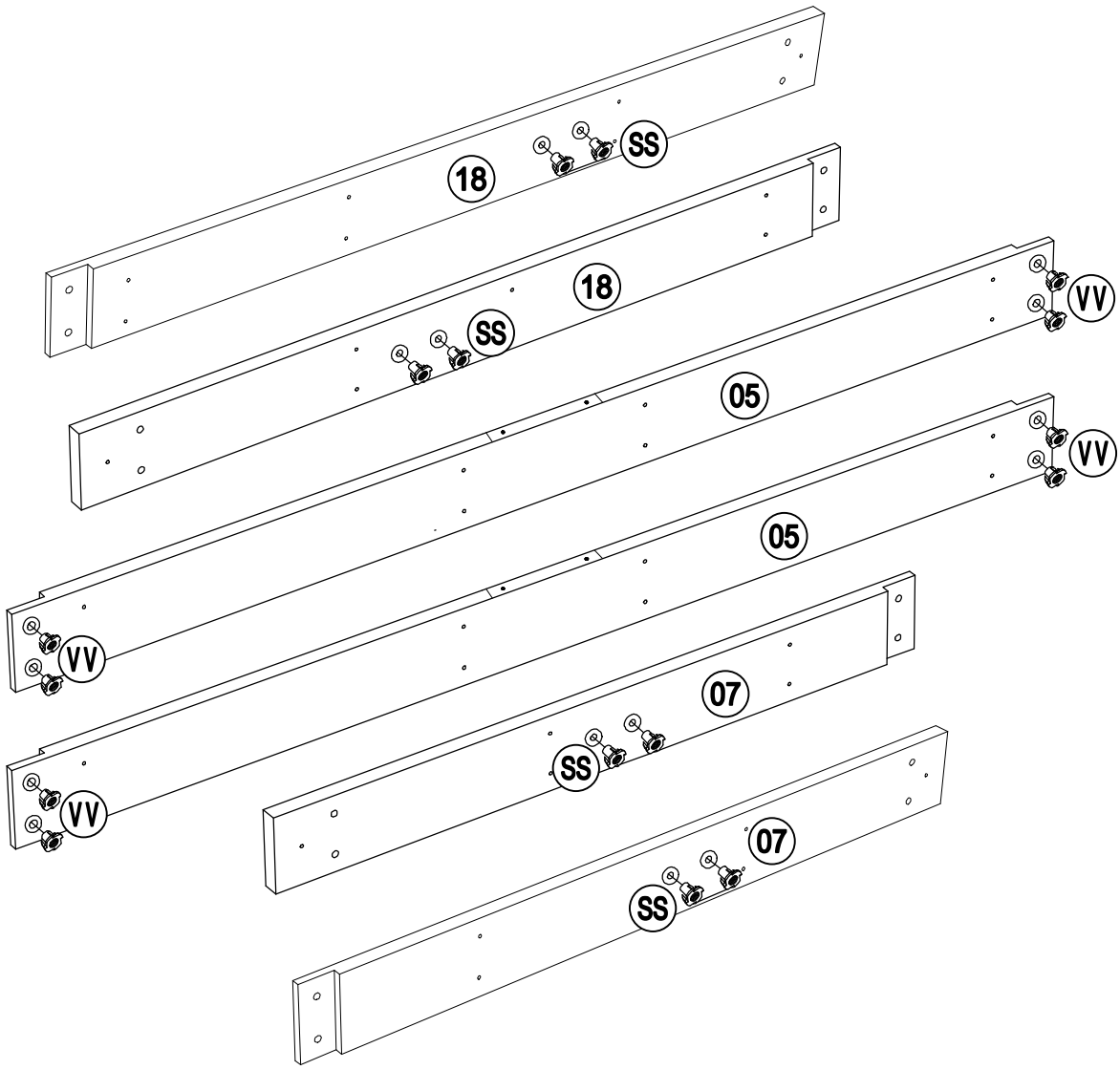




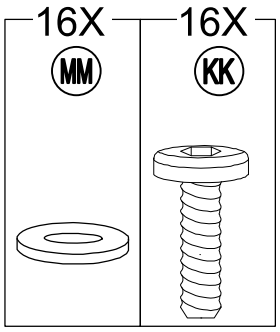


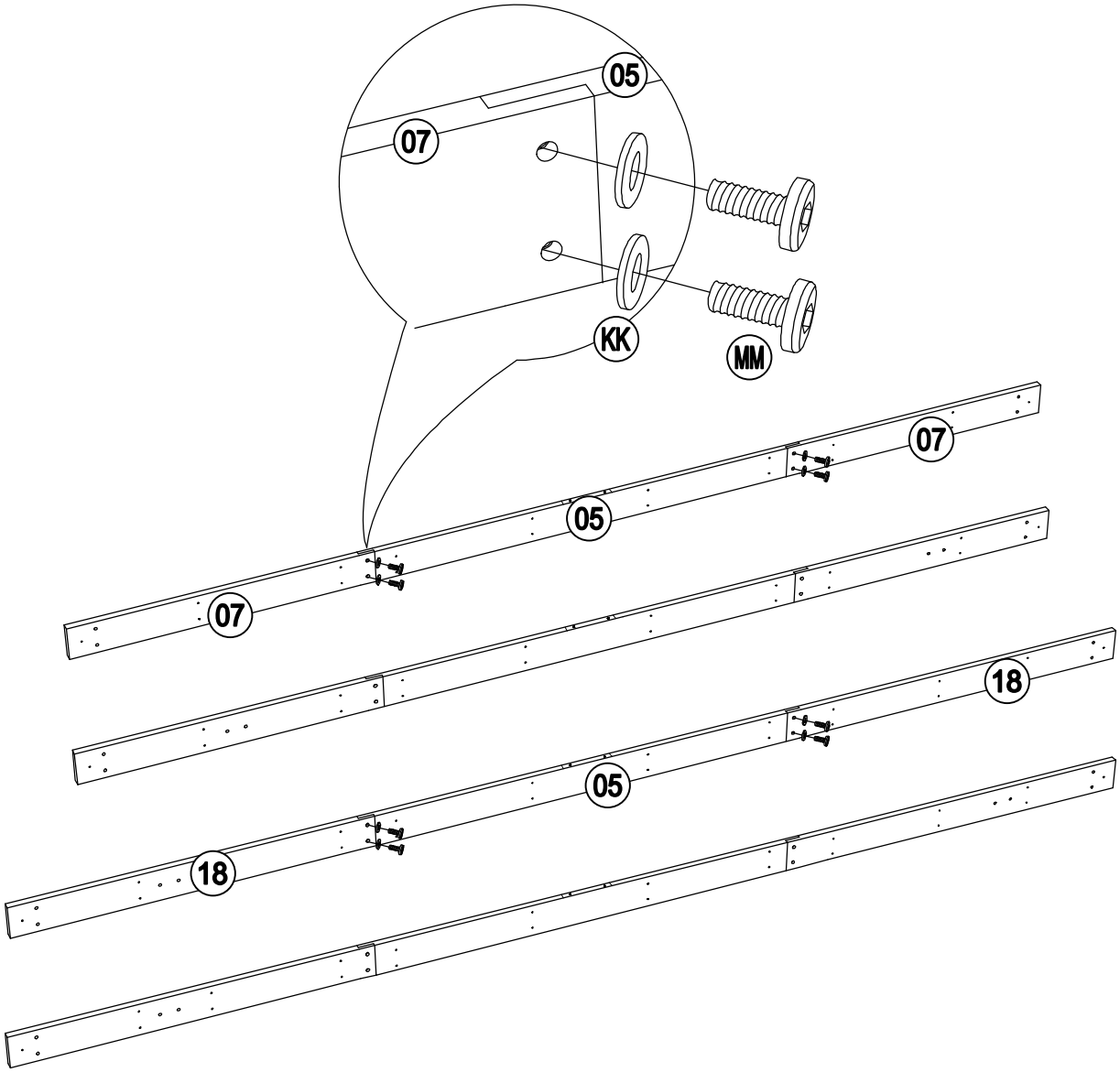
2


05
4X
18
4X
07
4X
16X
VV
16X
SS

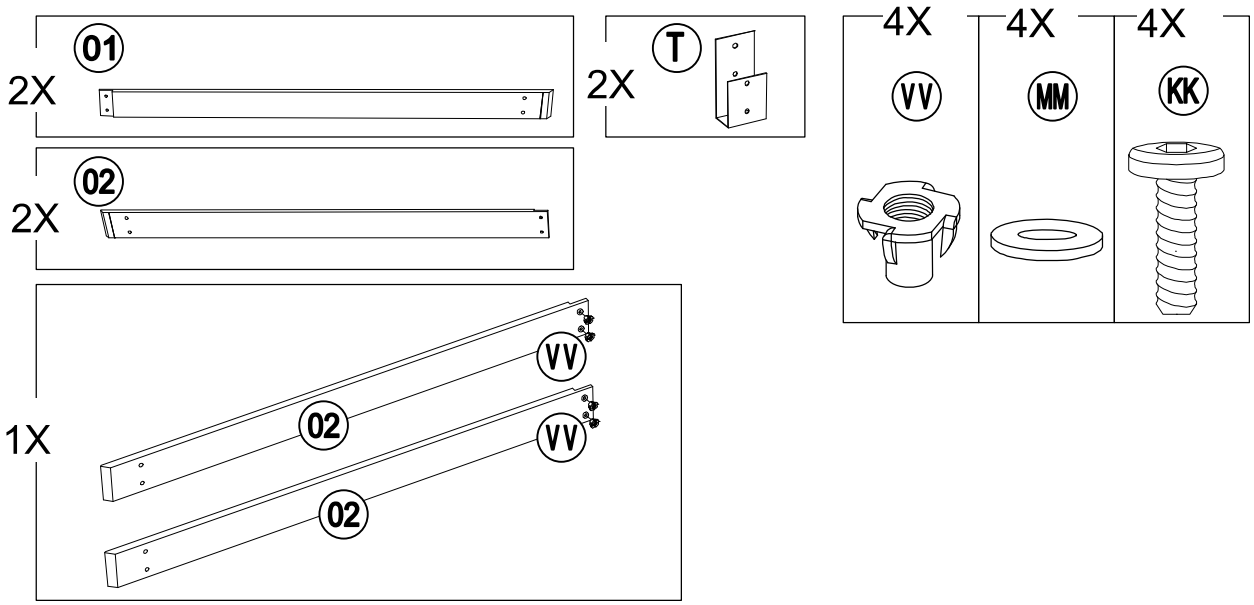

18
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VV
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VV
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VV
07
SS

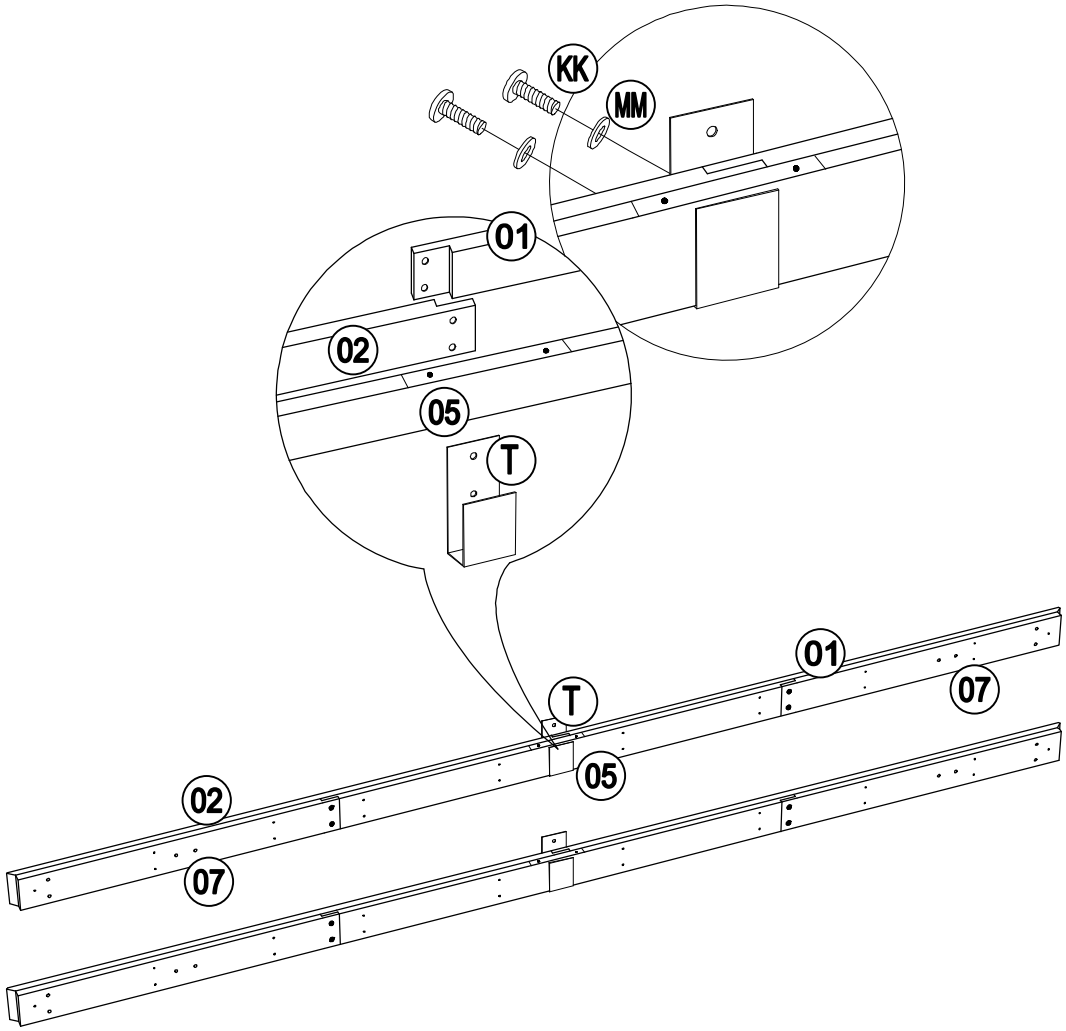
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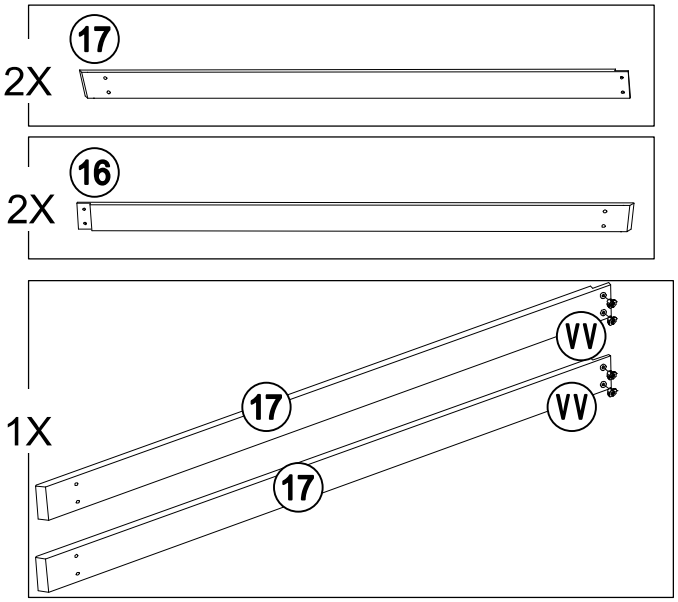


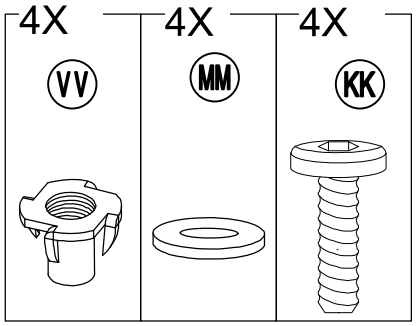
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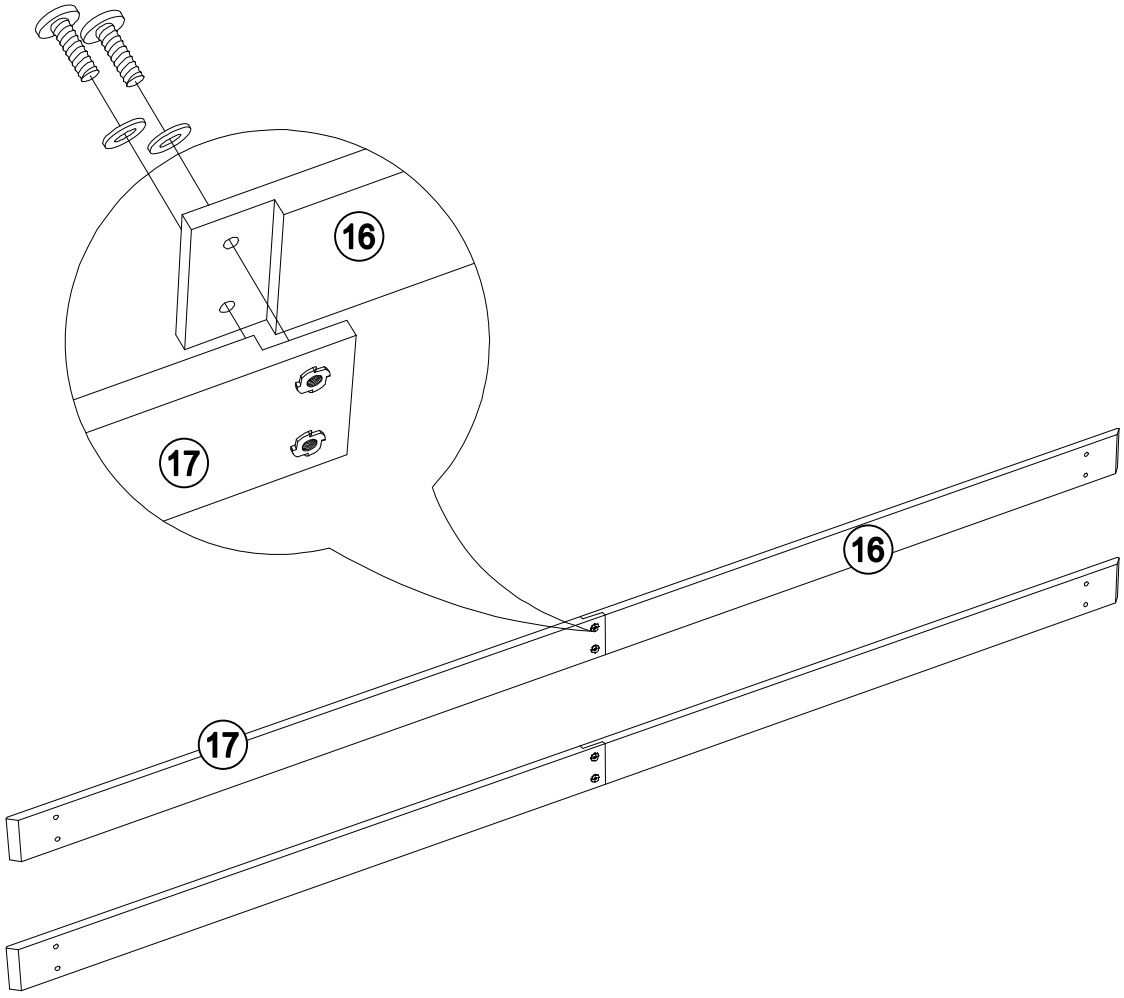

2X
01
2X
T
4X
VV
4X
MM
4X
KK
2X
02
1X
VV
02
VV
02


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01
07
T
05
02
07

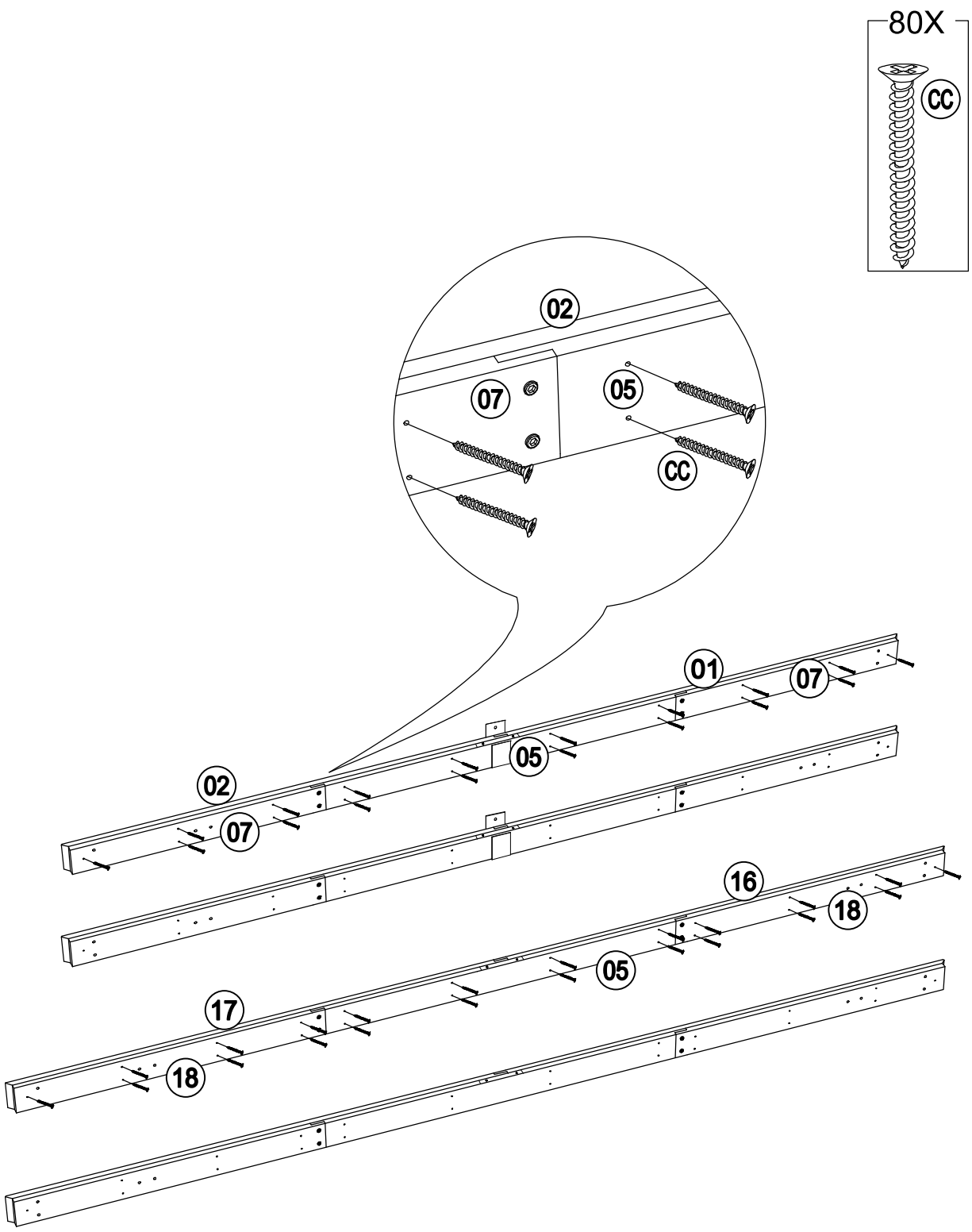
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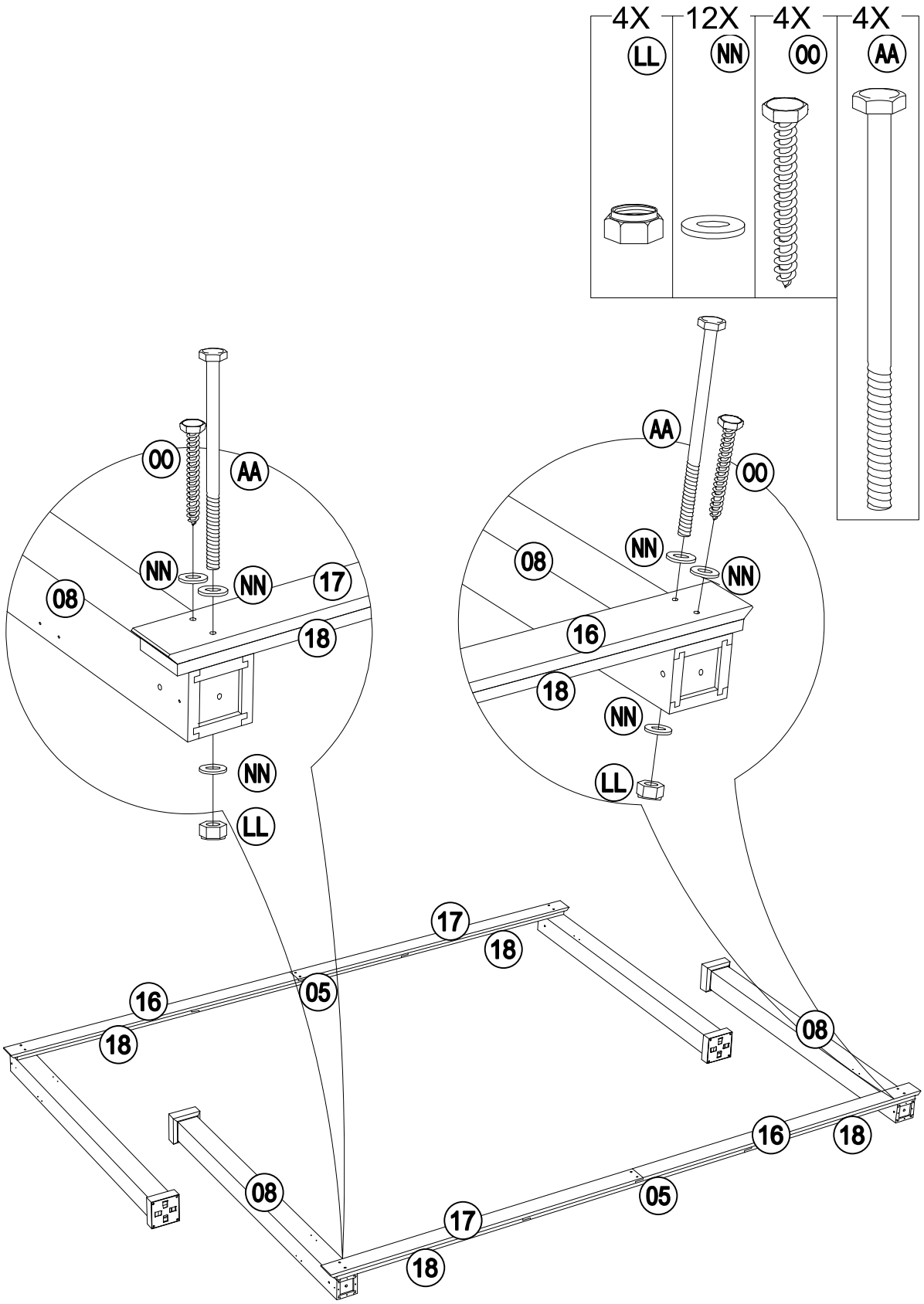




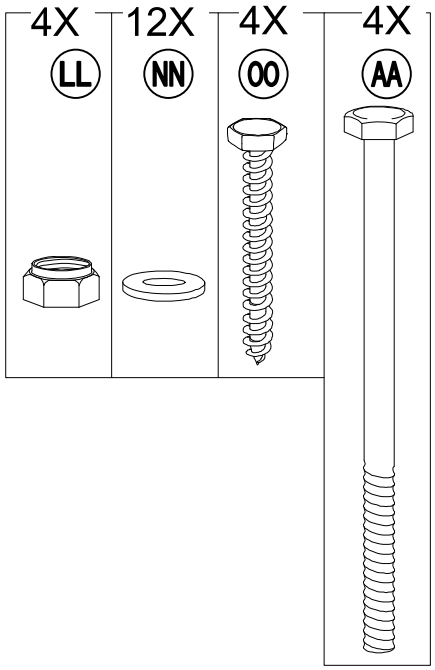
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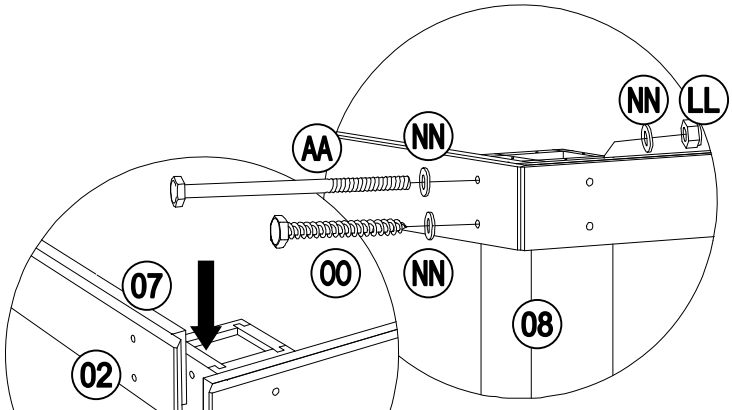


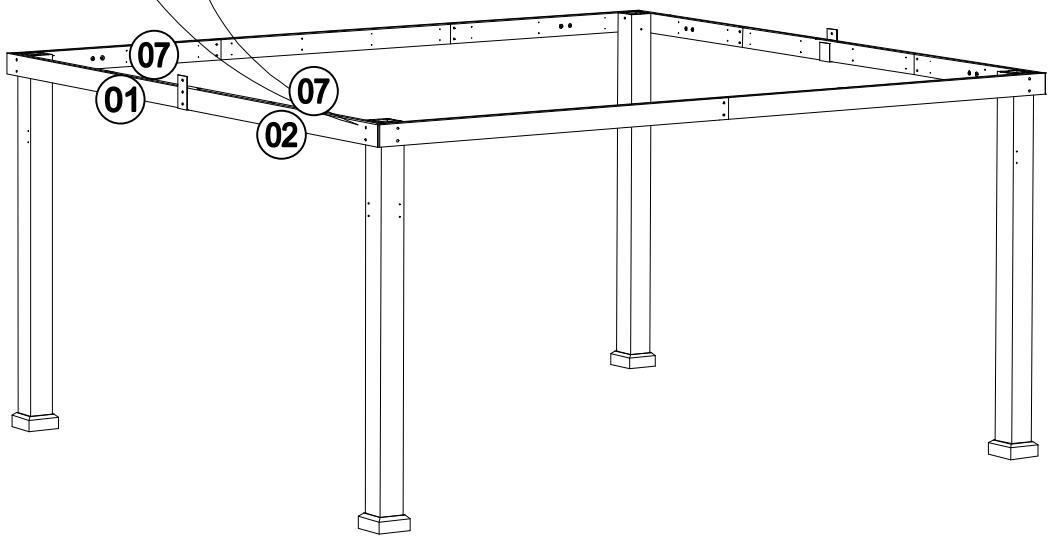
7


4X
LL
12X
NN
4X
00
4X
AA
00
AA
NN
NN
17
08
18
NN
LL
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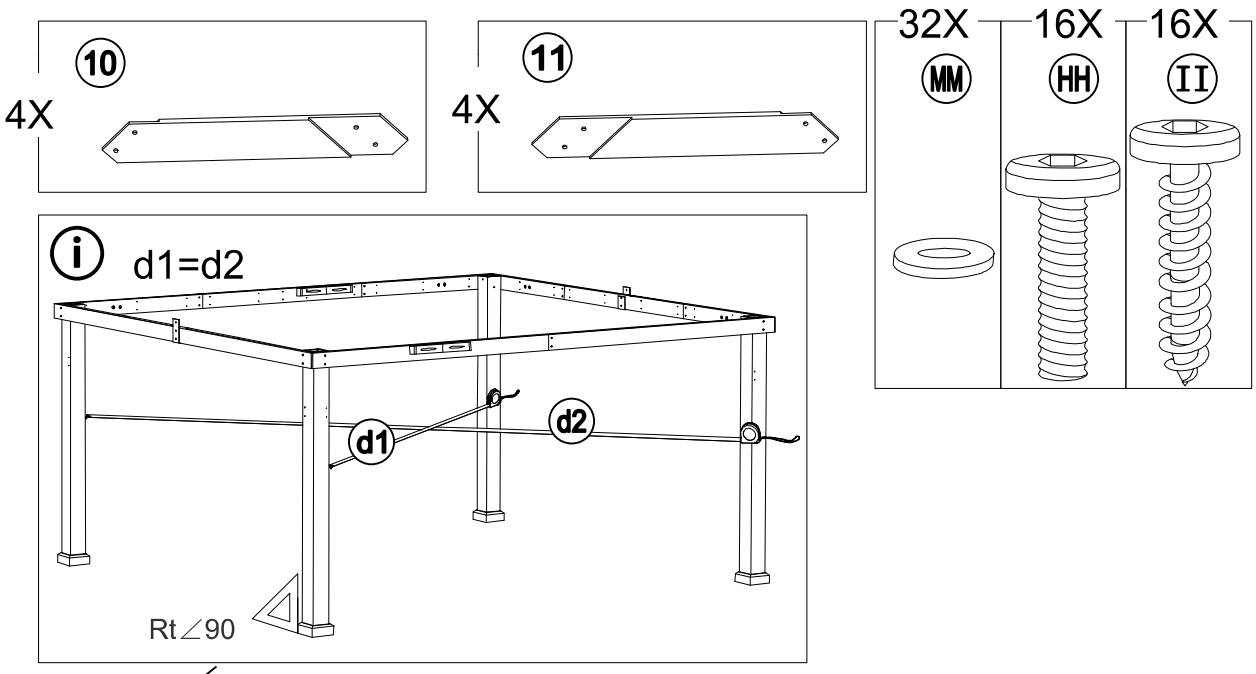
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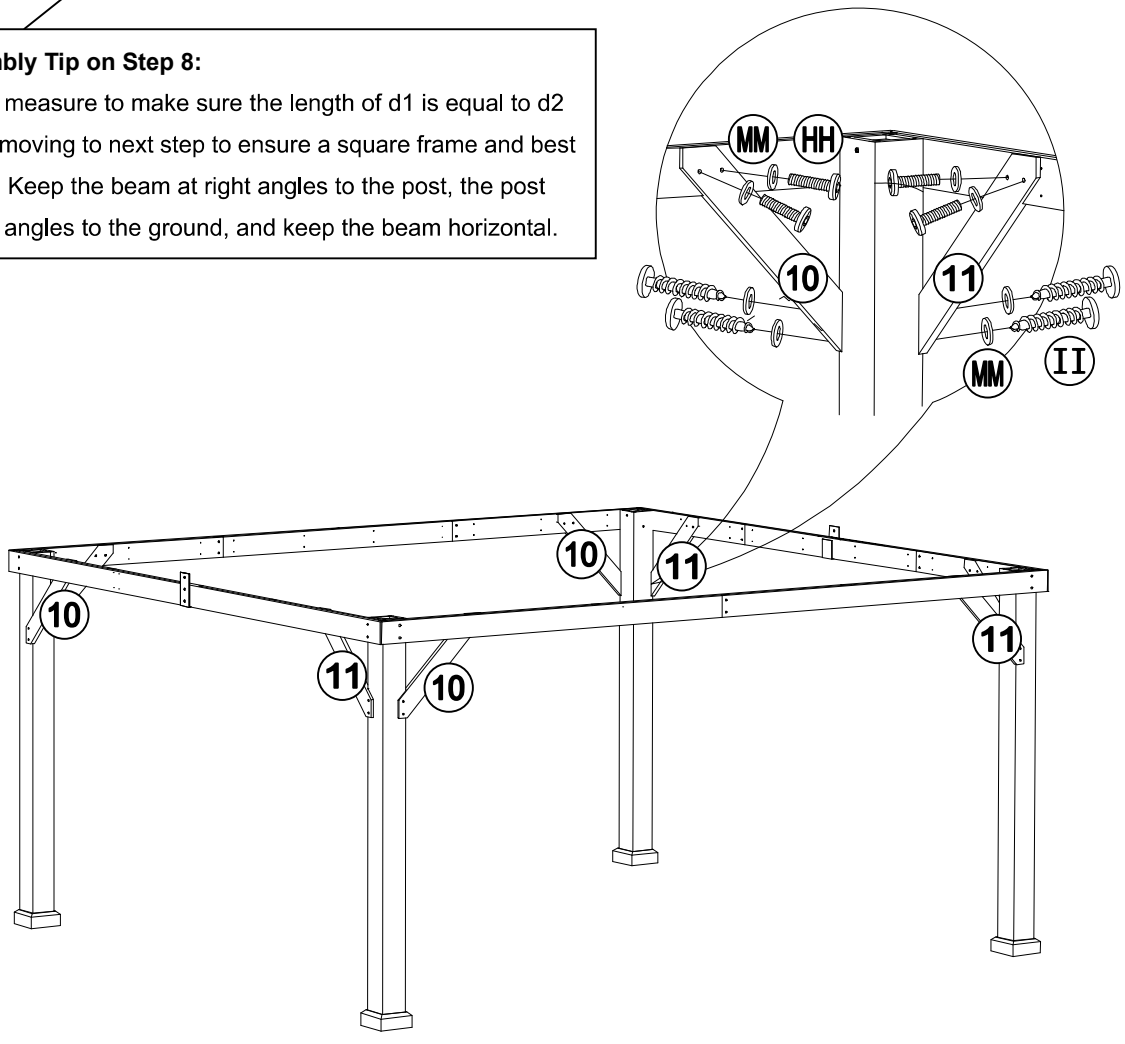


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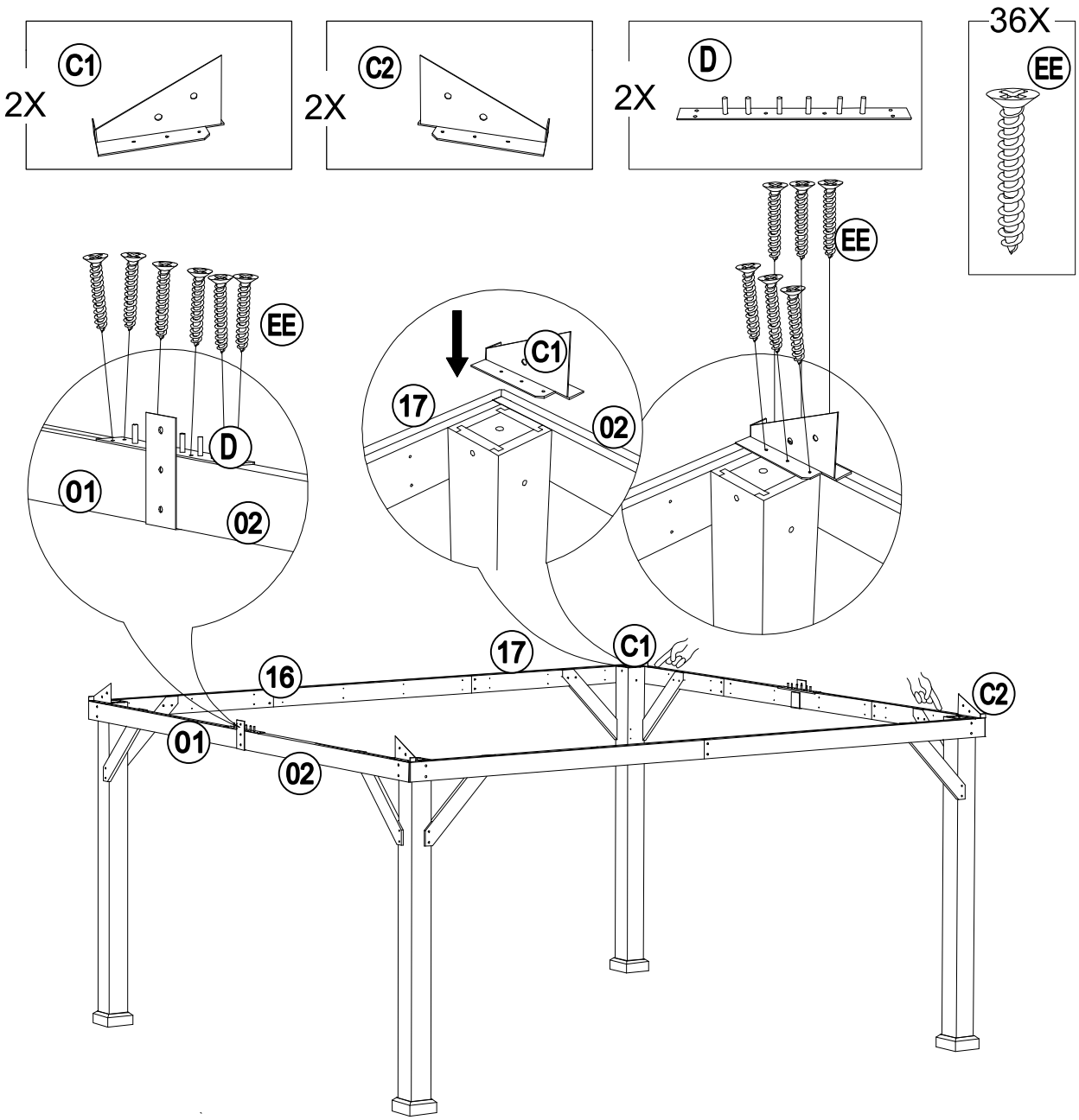


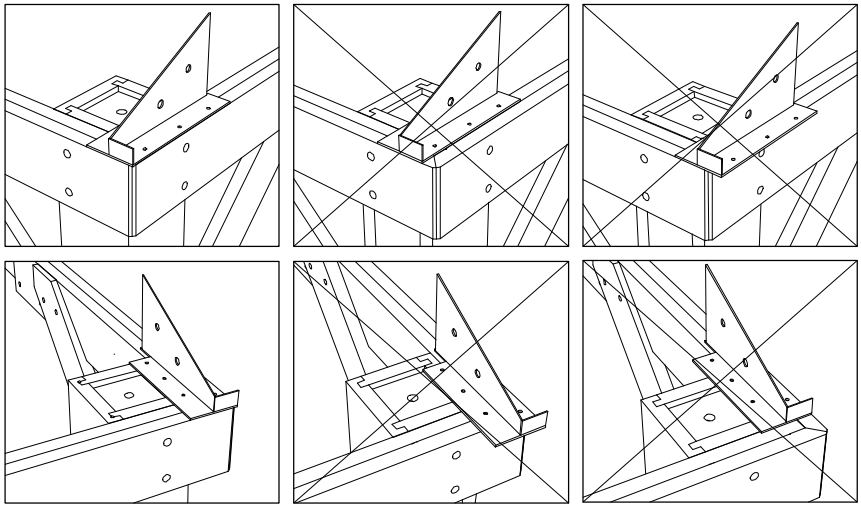
Assembly Tip on Step 8:

Please measure to make sure the length of d1 is equal to d2 before moving to next step to ensure a square frame and best results. Keep the beam at right angles to the post, the post at right angles to the ground, and keep the beam horizontal.

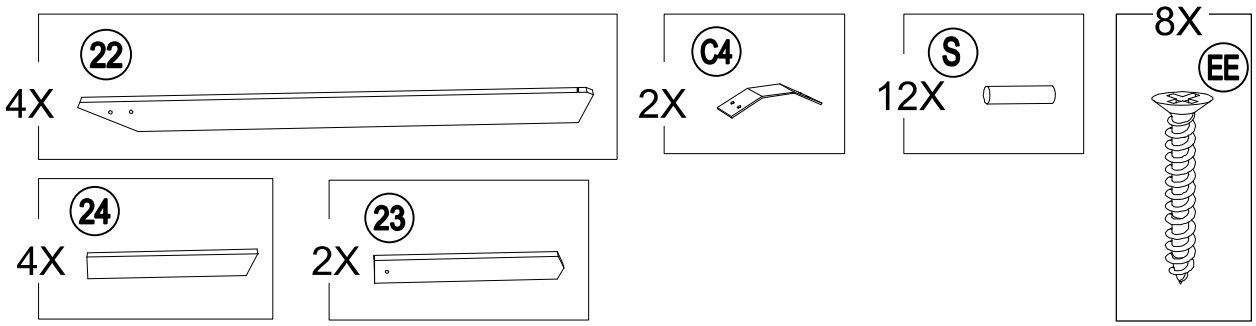


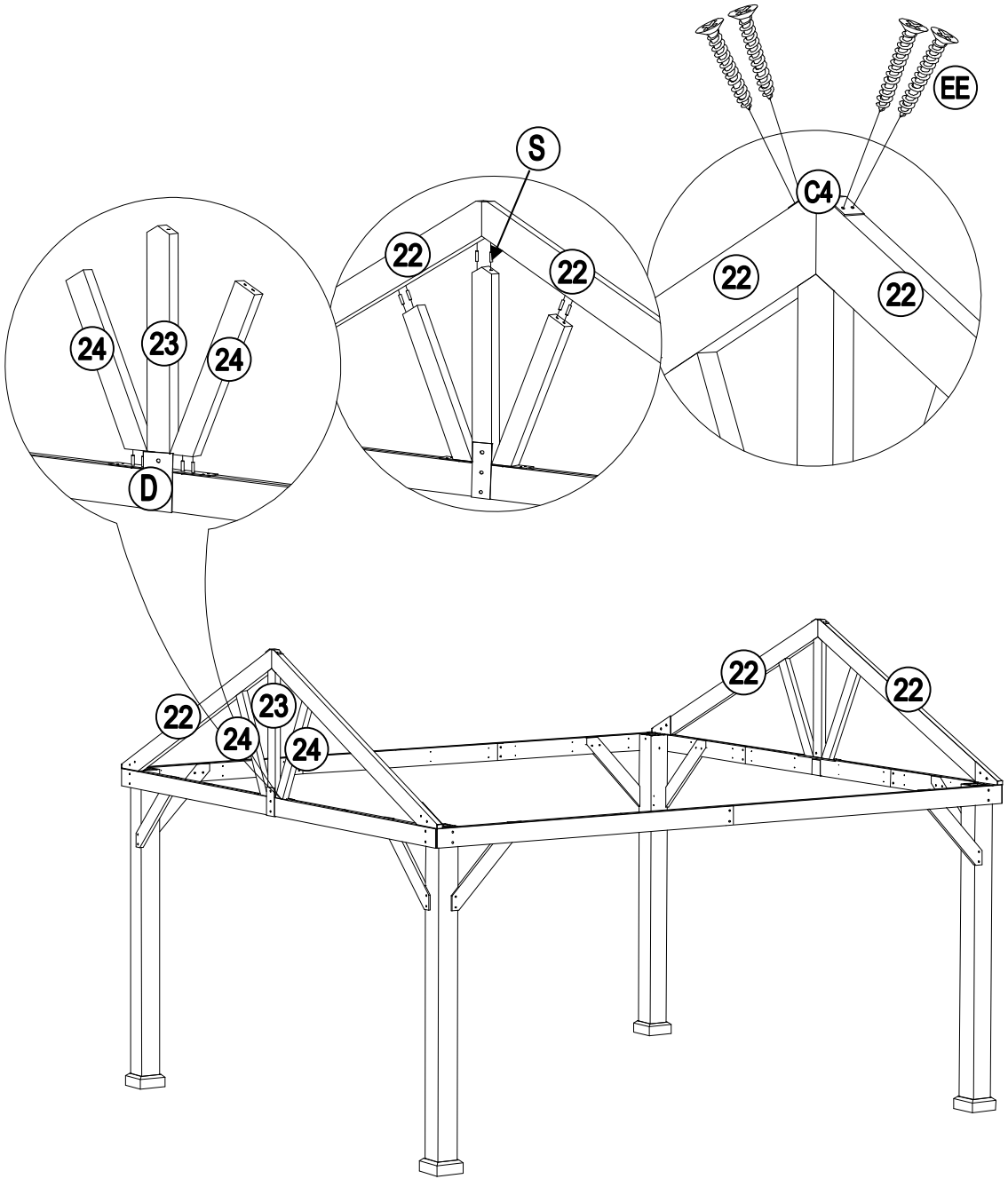
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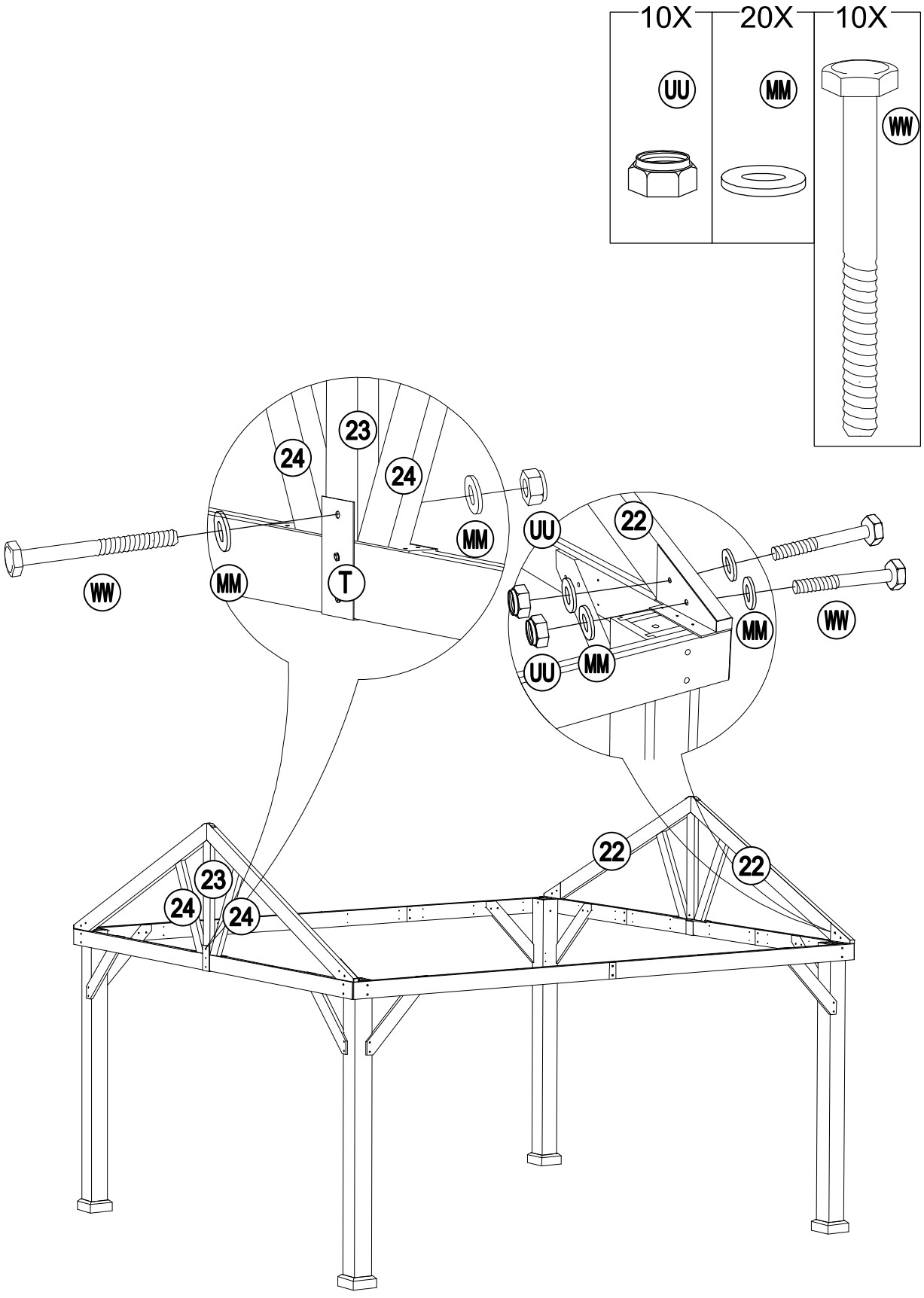


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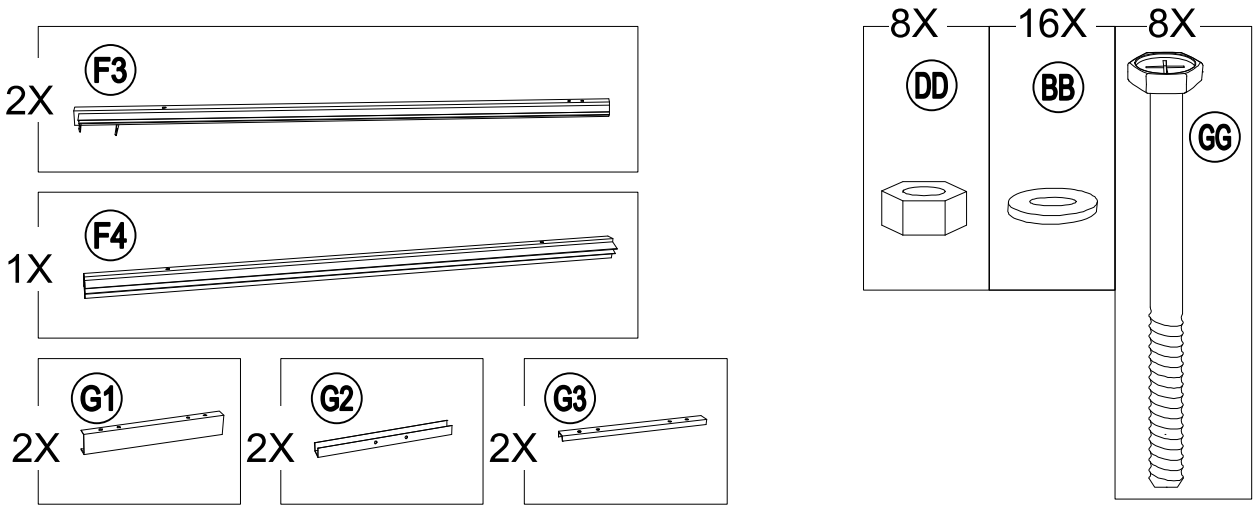

22
4X
C4
2X
S
12X
8X
EE
24
4X
23
2X

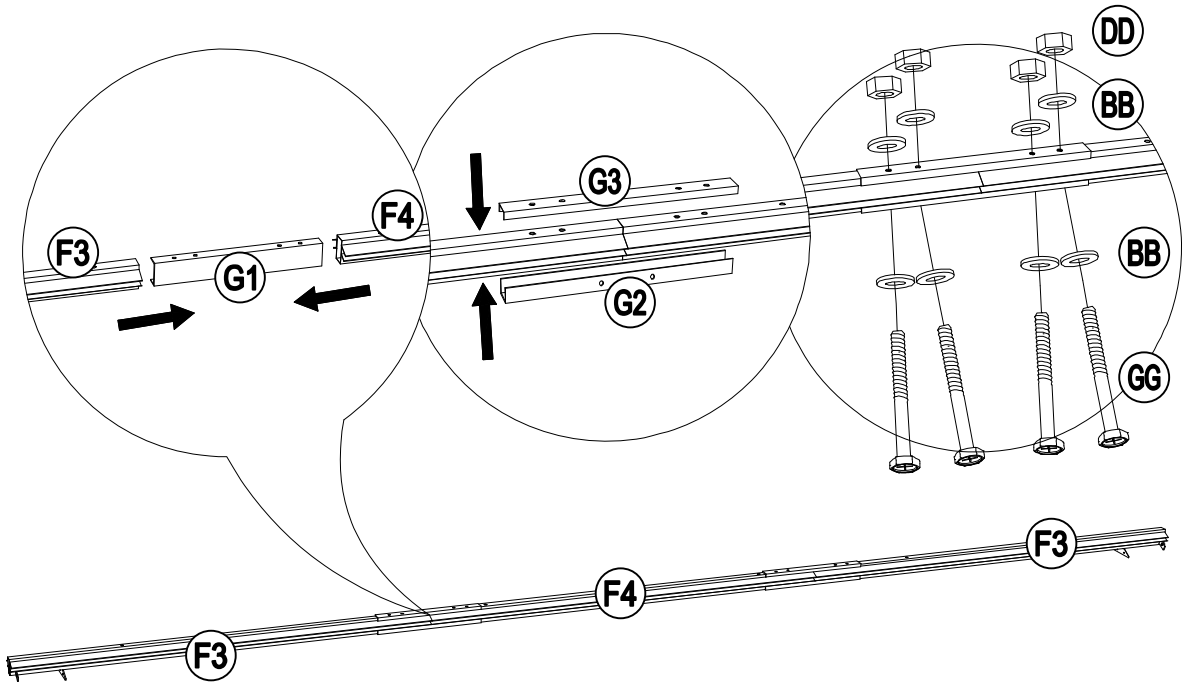

EE
S
C4
22
22
22
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24
23
24
D
22
22
22
23
24
24

12

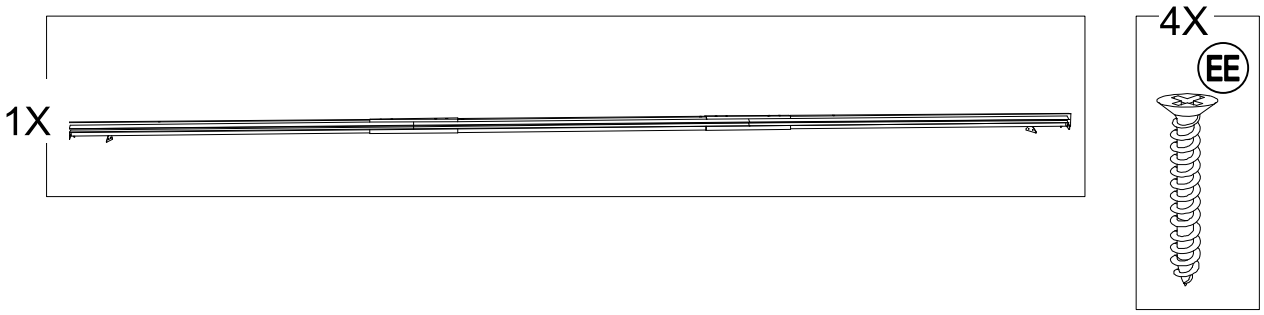

10X
20X
10X
UU
MM
WW
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24
24
MM
T
WW
MM
22
UU
MM
WW
UU
MM
22
22
23
24
24

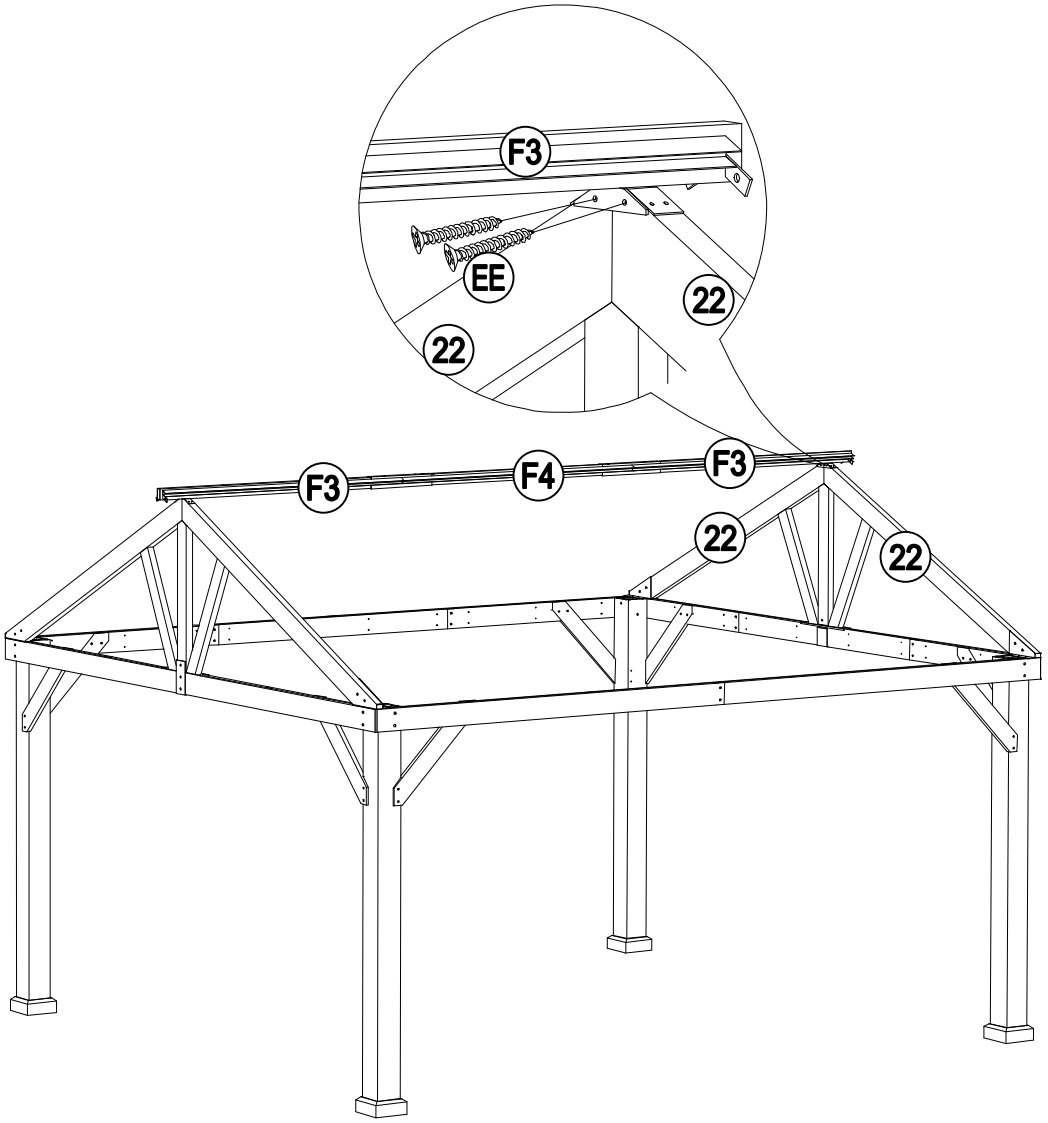
13


2X
F3
1X
F4
G1
2X
G2
2X
G3
2X
8X
DD
16X
BB
8X
GG

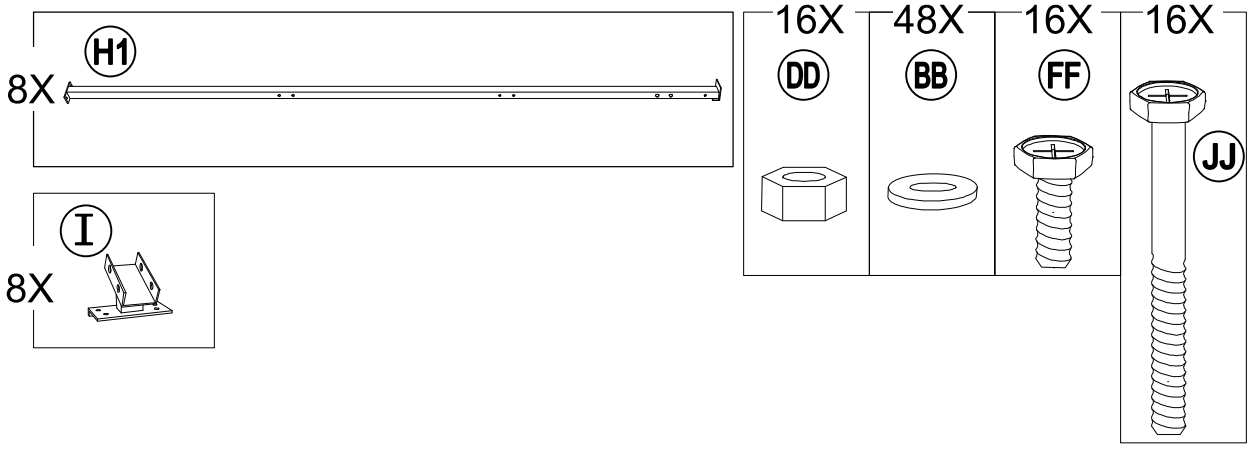

F3
G1
F4
G3
G2
DD
BB
BB
GG
F3
F4
F3

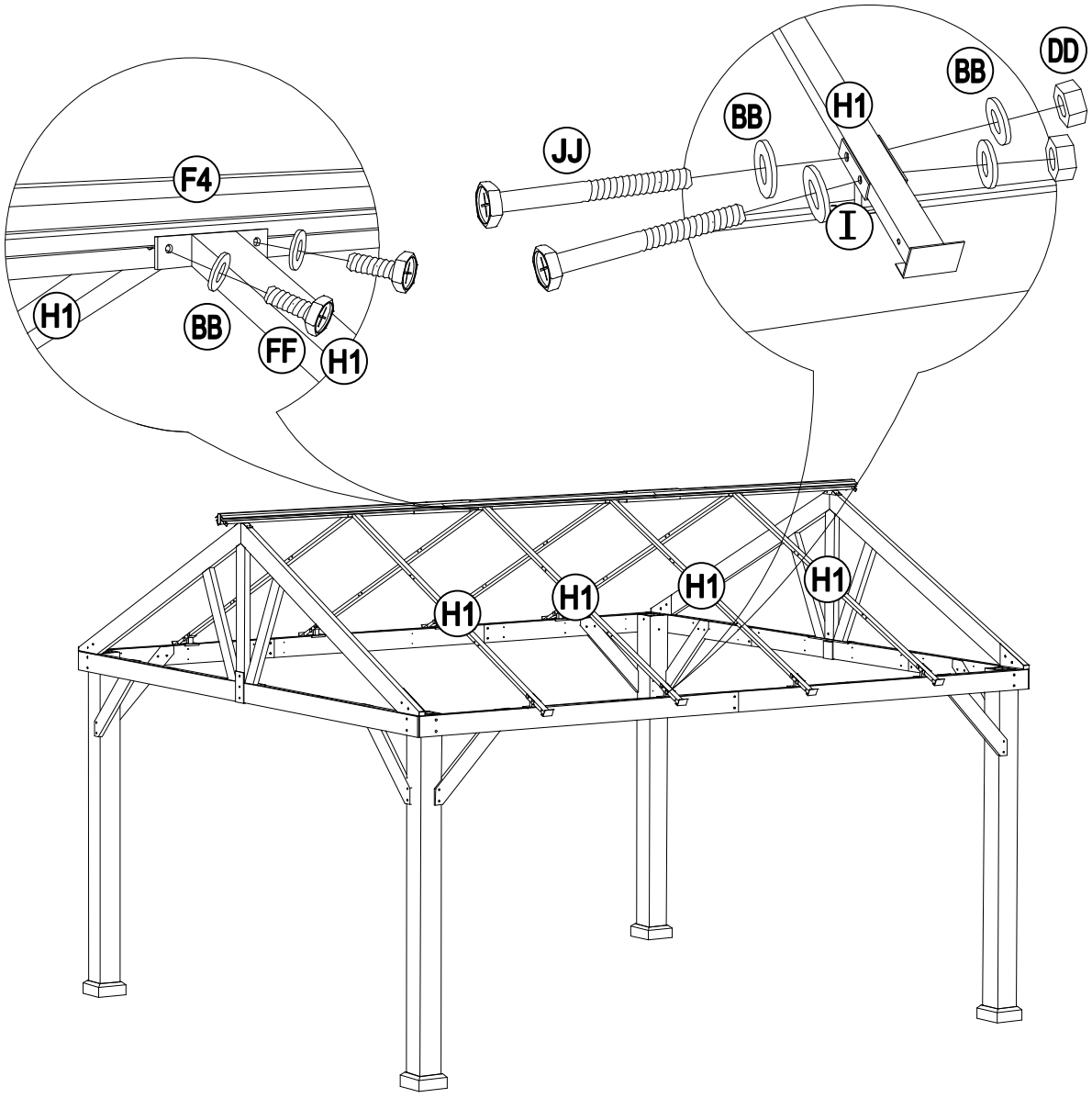
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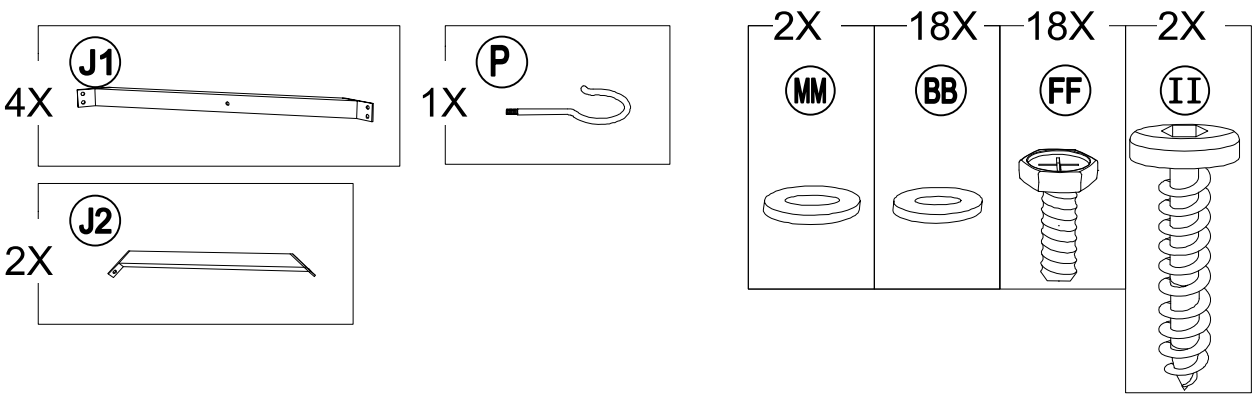


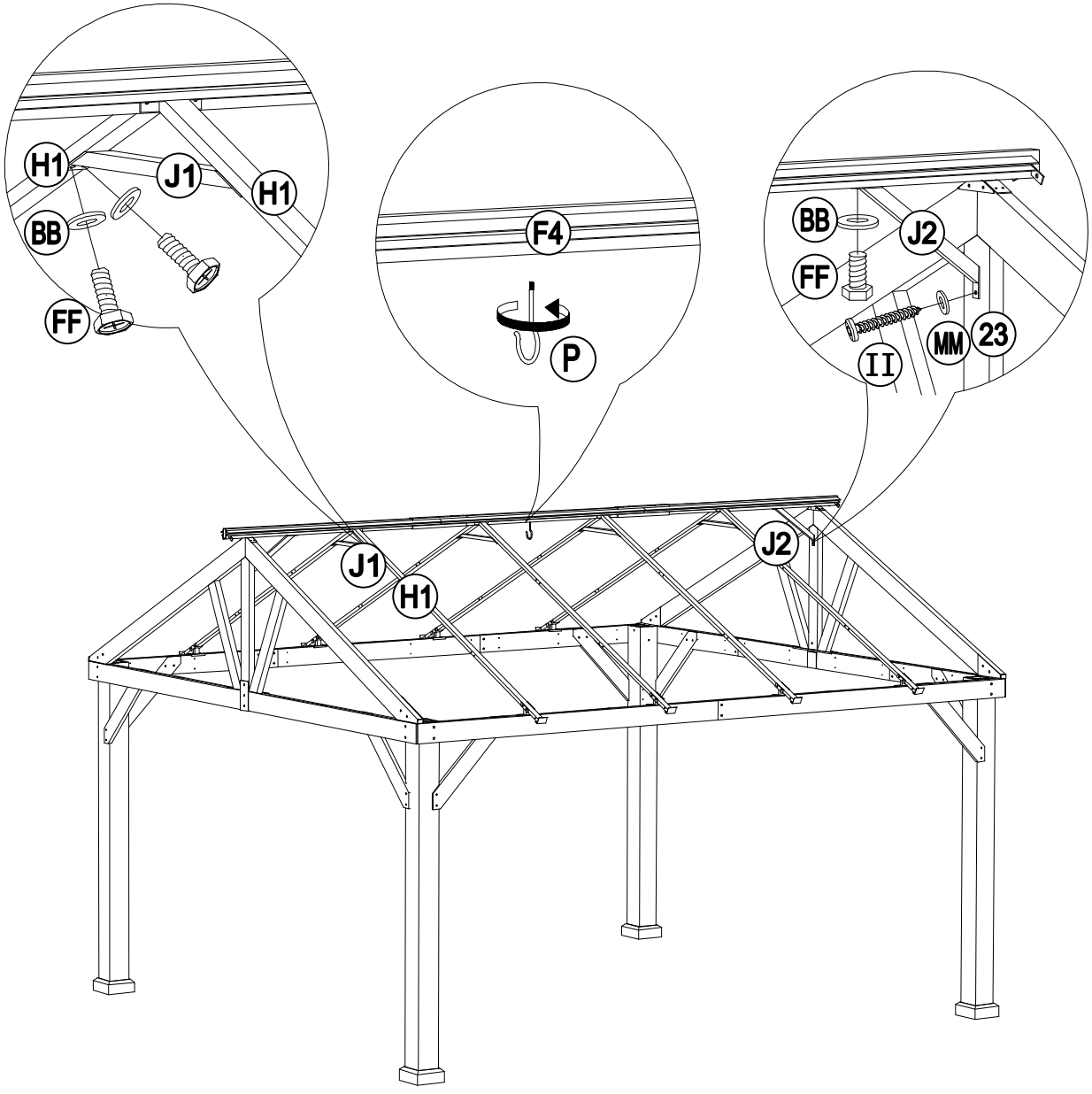
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8X
H1
8X
I
16X
DD
48X
BB
16X
FF
16X
JJ

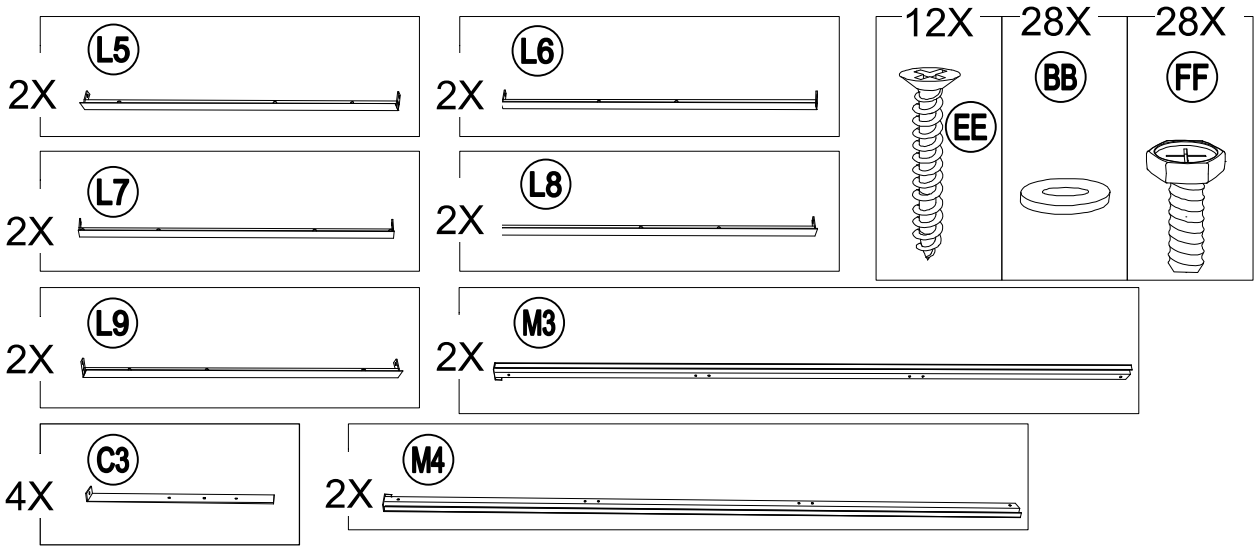

F4
H1
BB
FF
H1
JJ
BB
H1
I
BB
DD
H1
H1
H1
H1

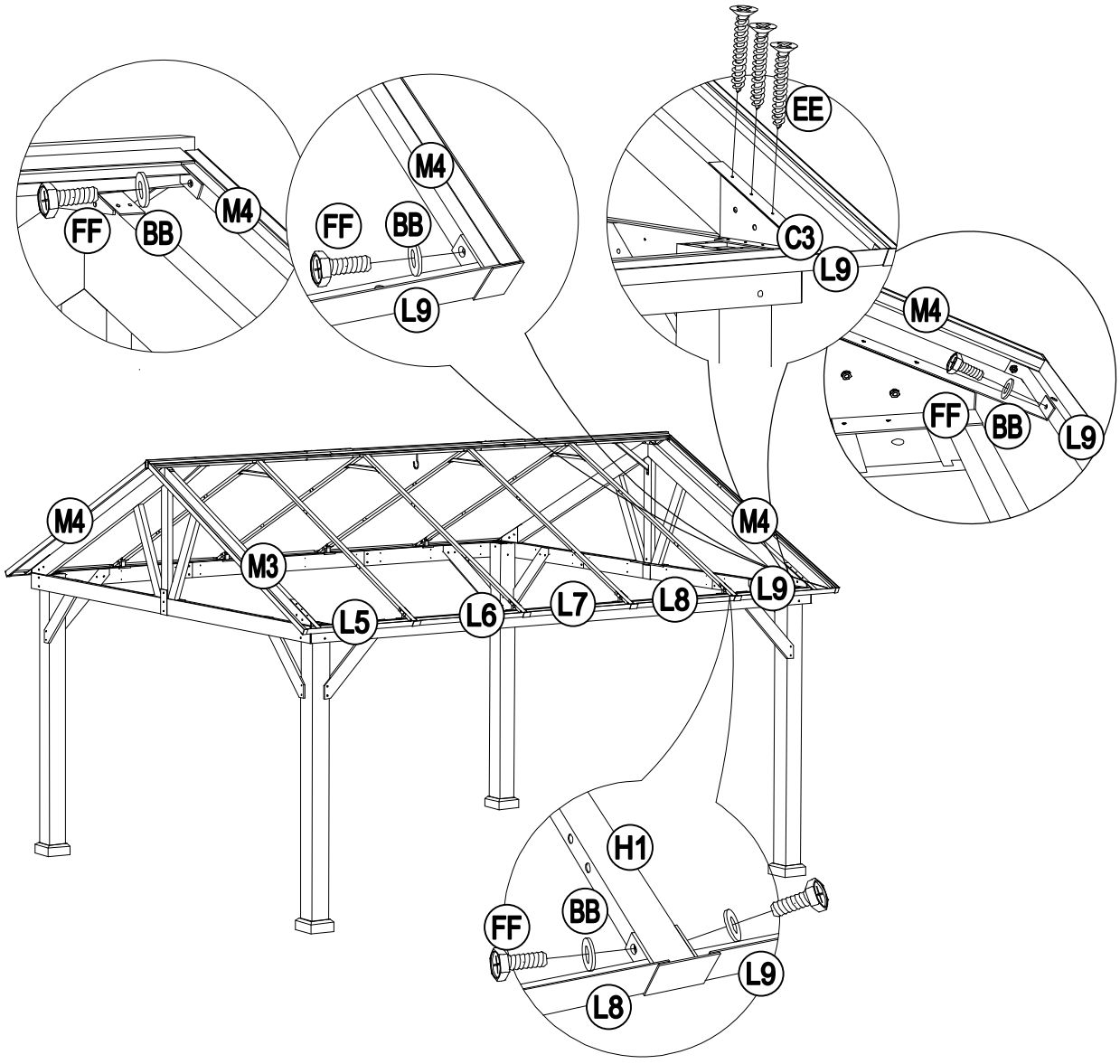
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4X
J1
1X
P
2X
J2
2X
MM
18X
BB
18X
FF
2X
II

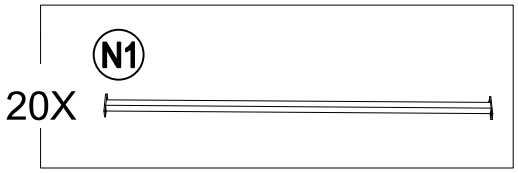

H1
J1
H1
BB
FF
F4
P
BB
J2
FF
MM
23
II
J1
H1
J2

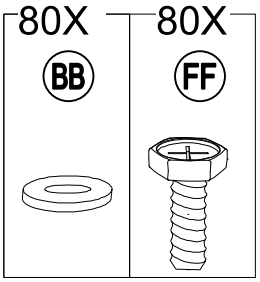
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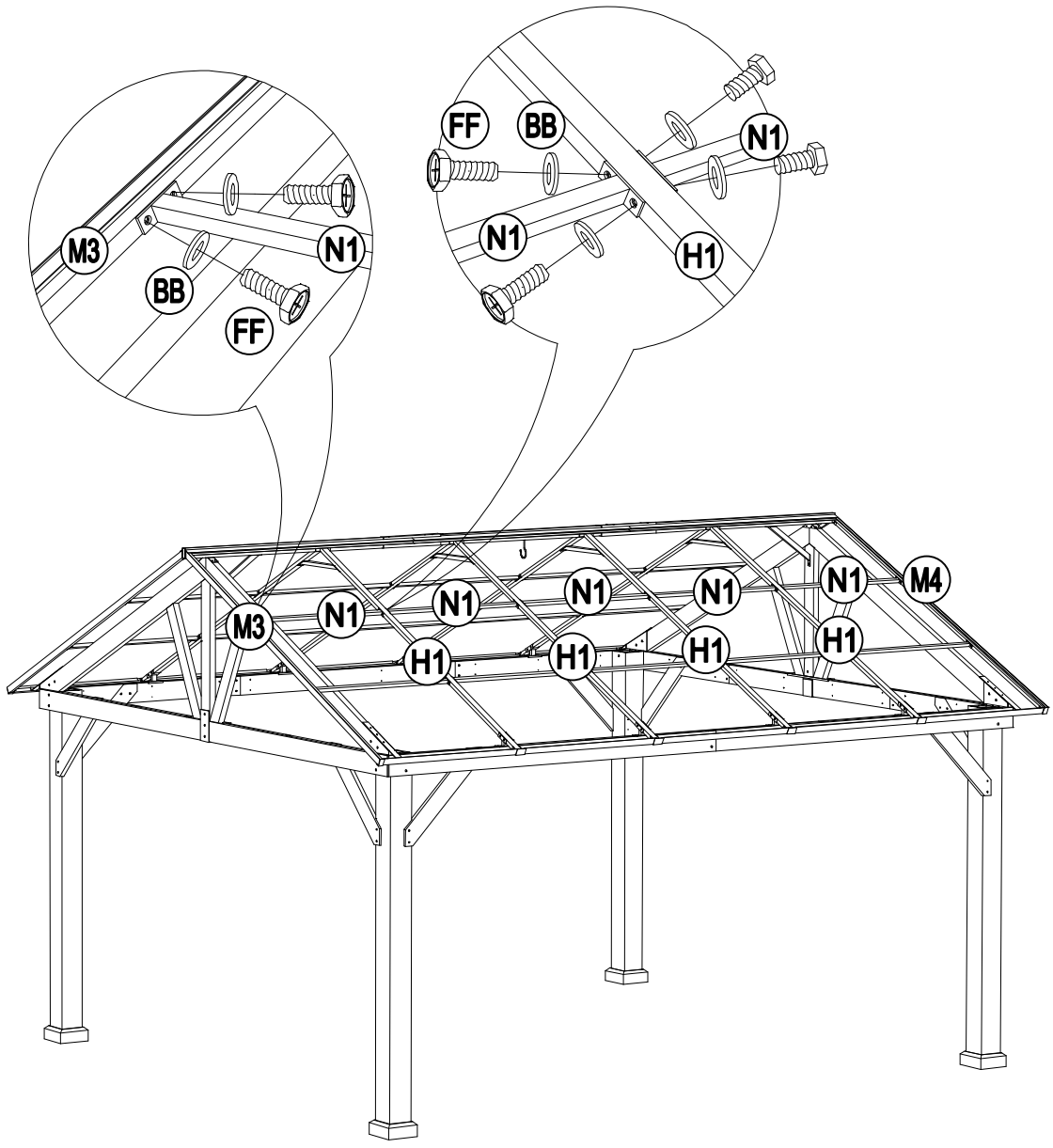

2X L5
2X L6
12X
28X
28X
EE
BB
FF
2X L7
2X L8
2X L9
2X M3
4X C3
2X M4


M4
FF
BB
M4
FF
BB
L9
EE
C3
L9
M4
FF
BB
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M4
M3
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L5
L6
L7
L8
L9
H1
FF
BB
L9
L8

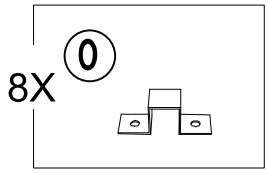
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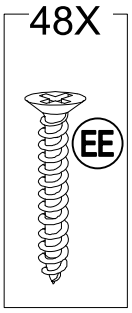

N1
20X

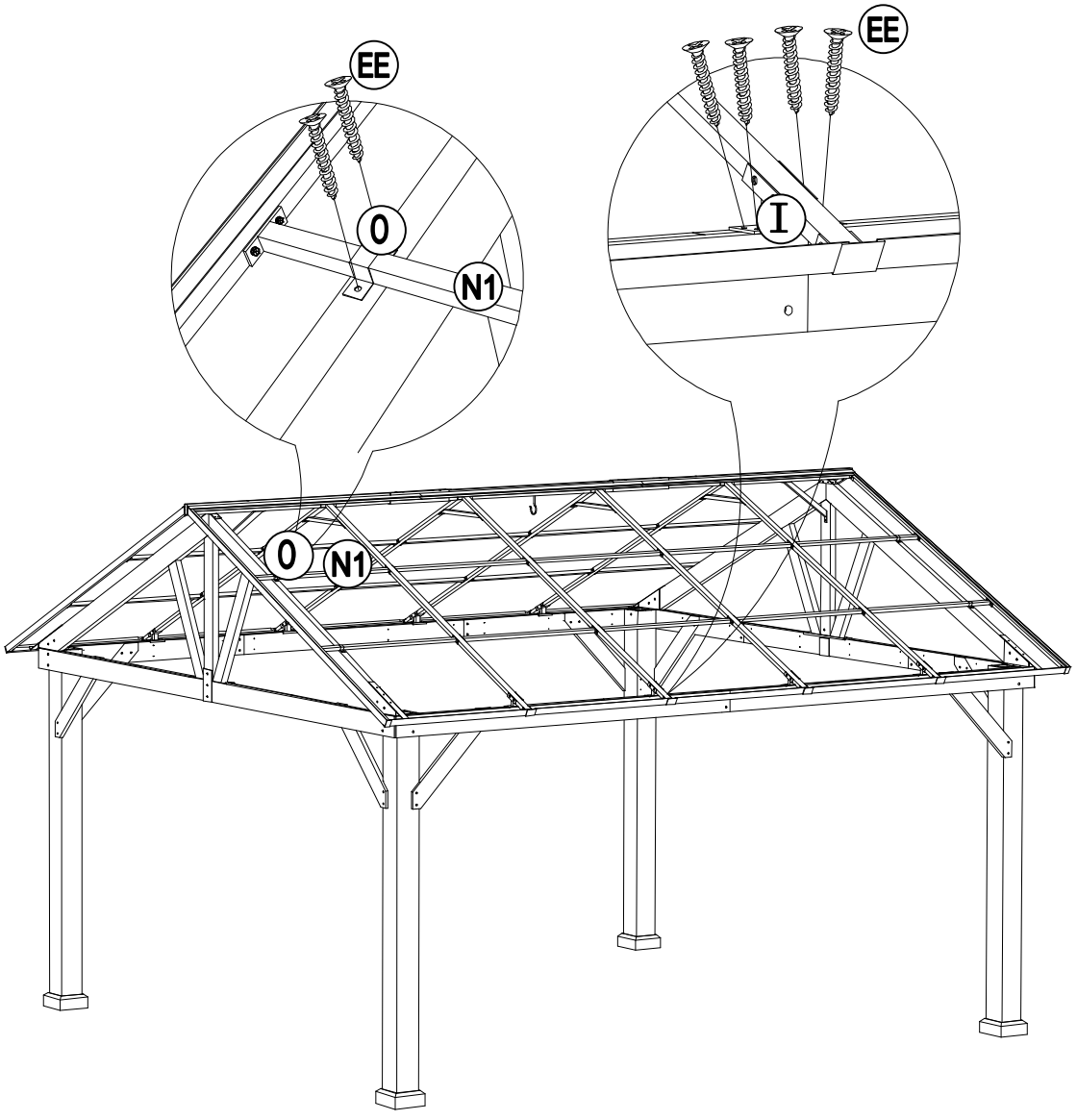

80X
BB
80X
FF


M3
N1
BB
FF
FF
BB
N1
N1
H1
M3
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H1
H1
H1
H1

19

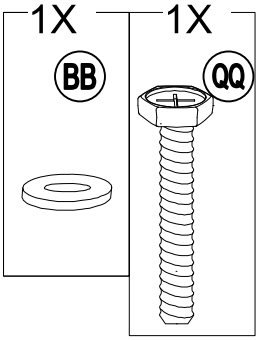


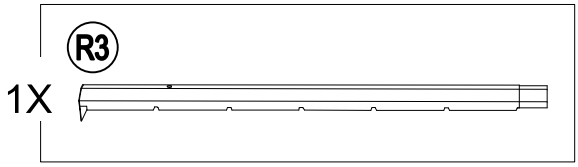


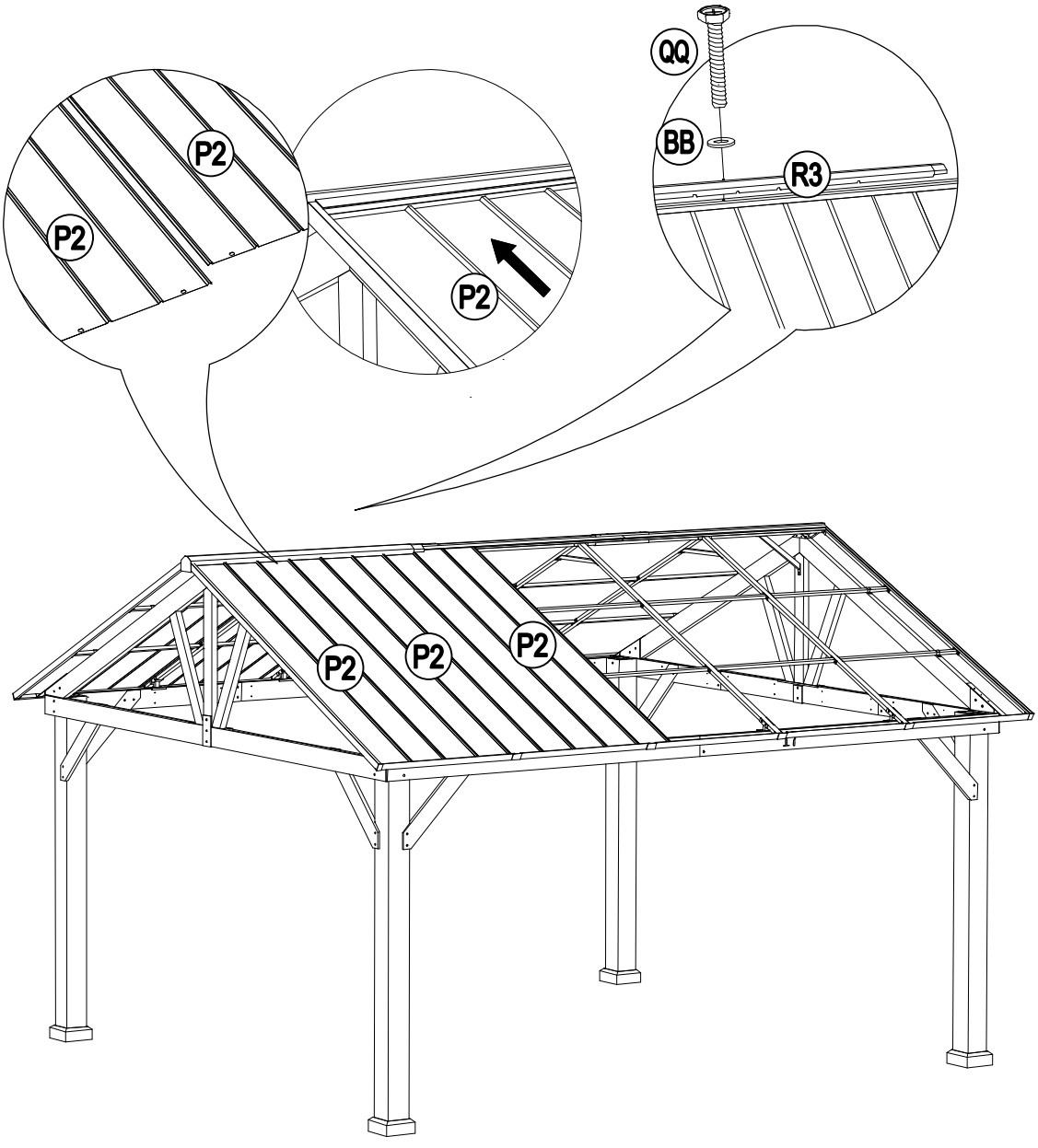


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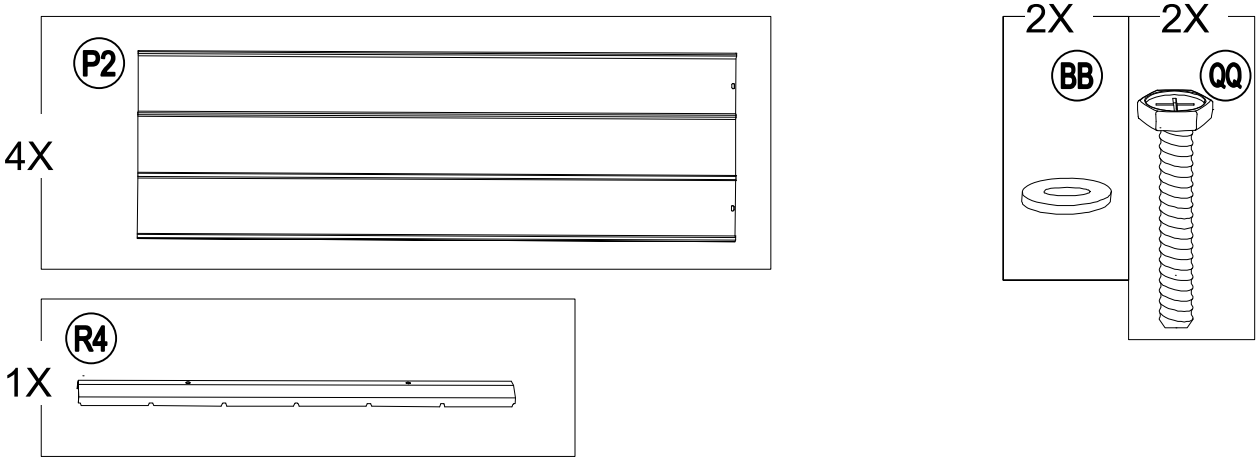


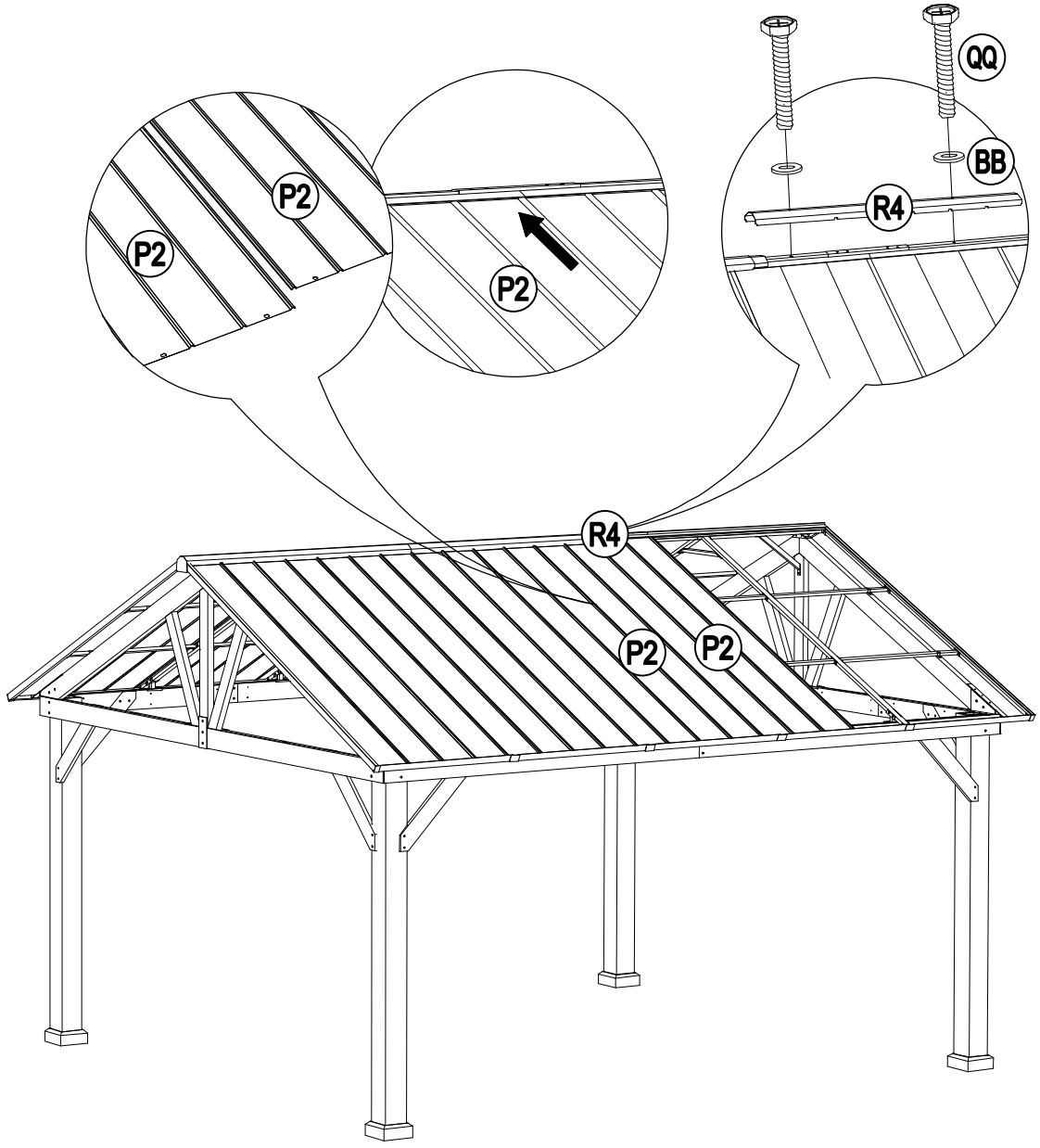




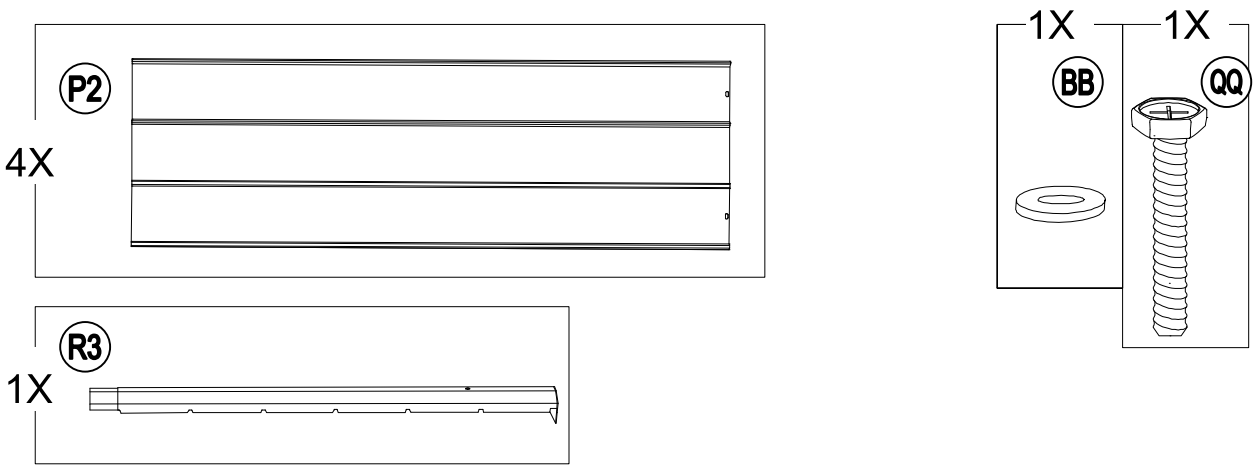


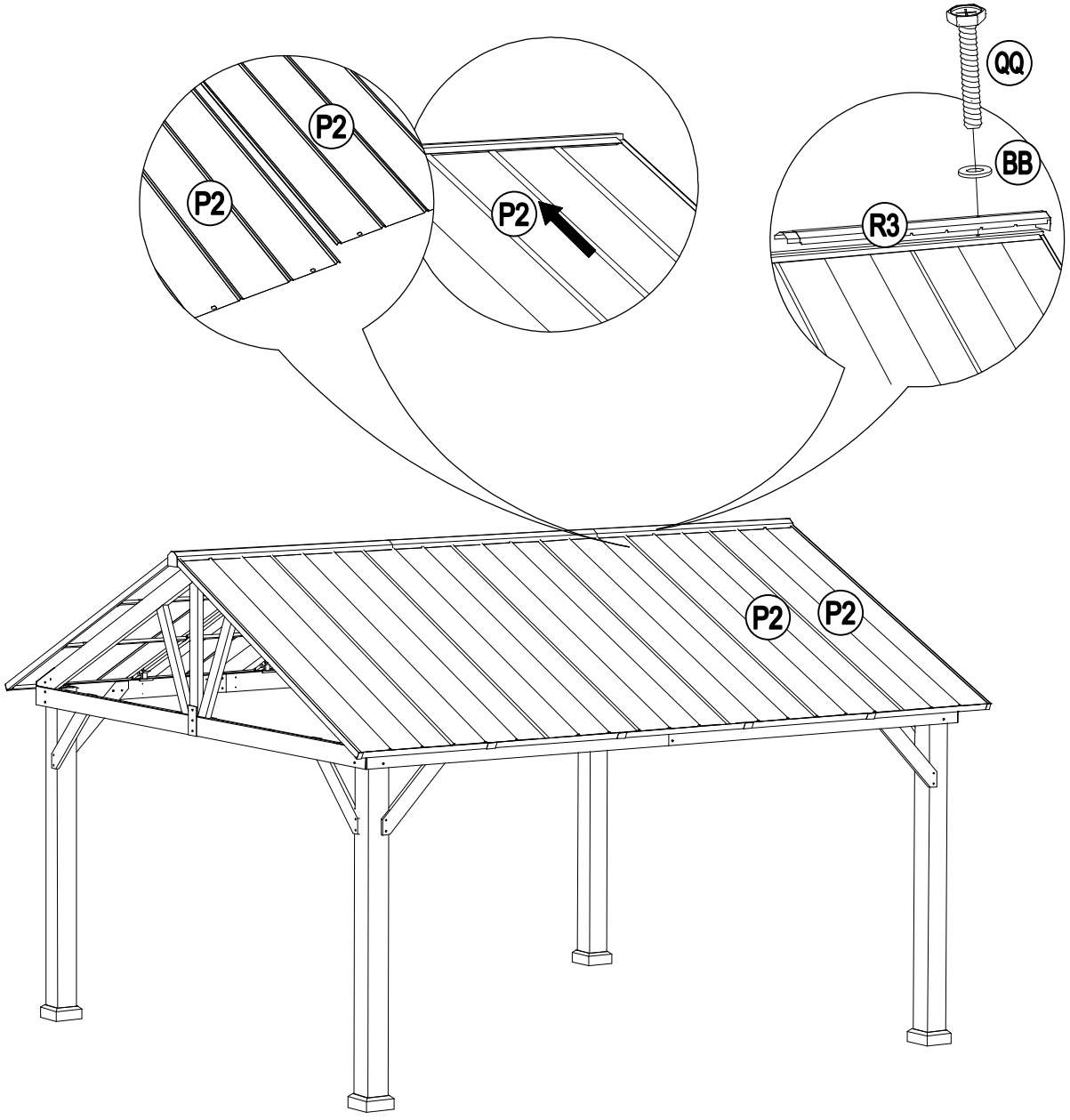
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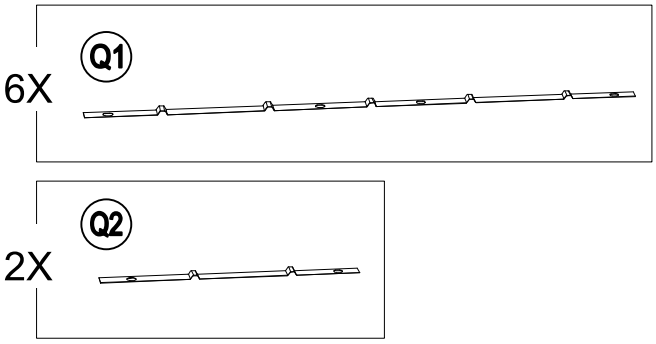


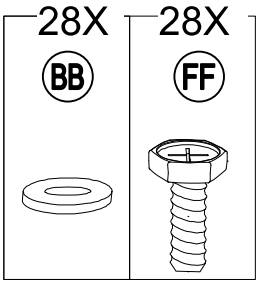
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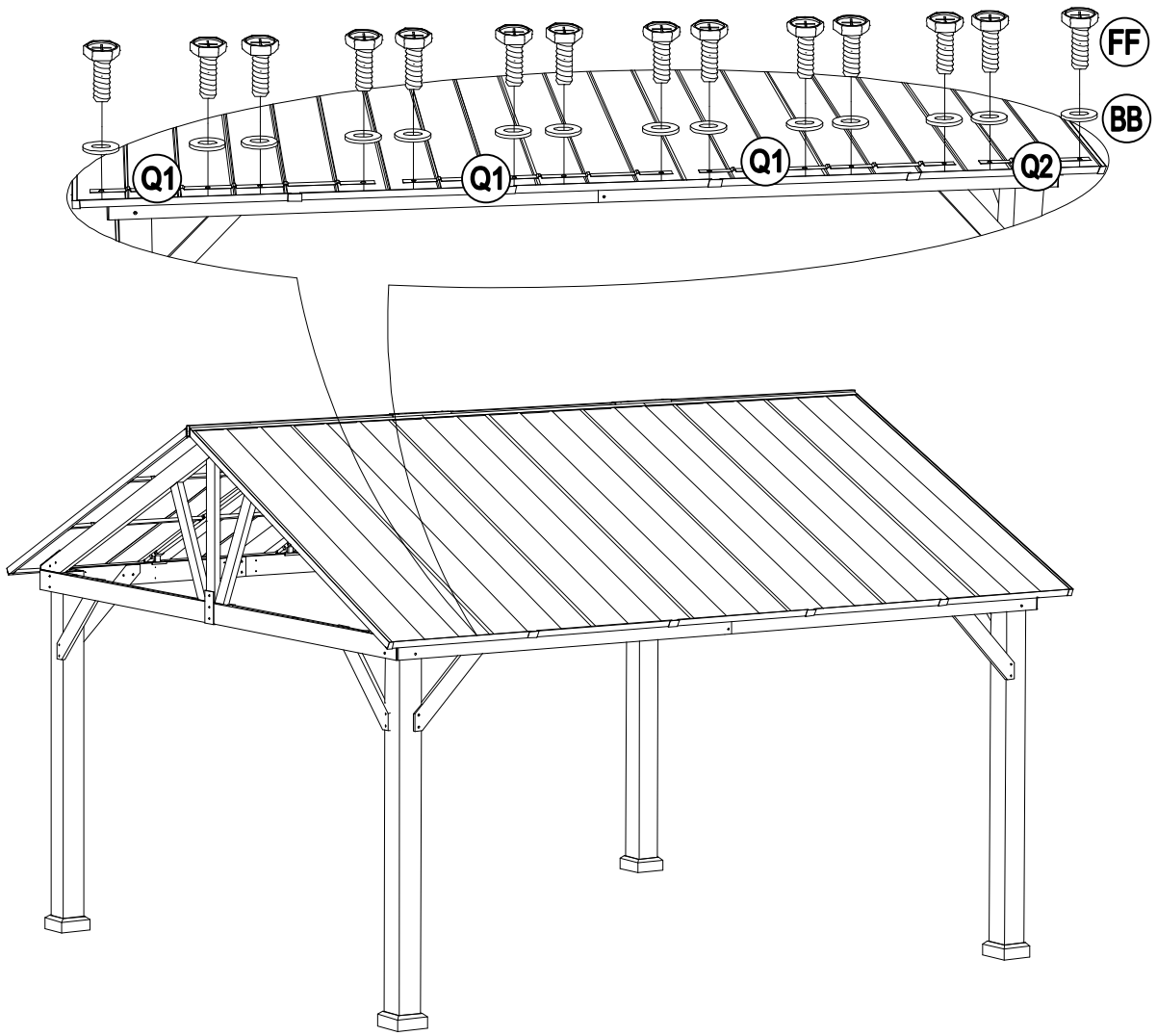




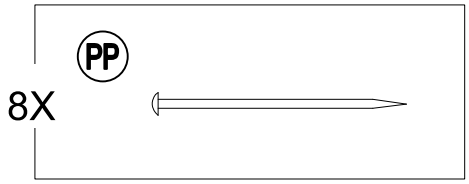
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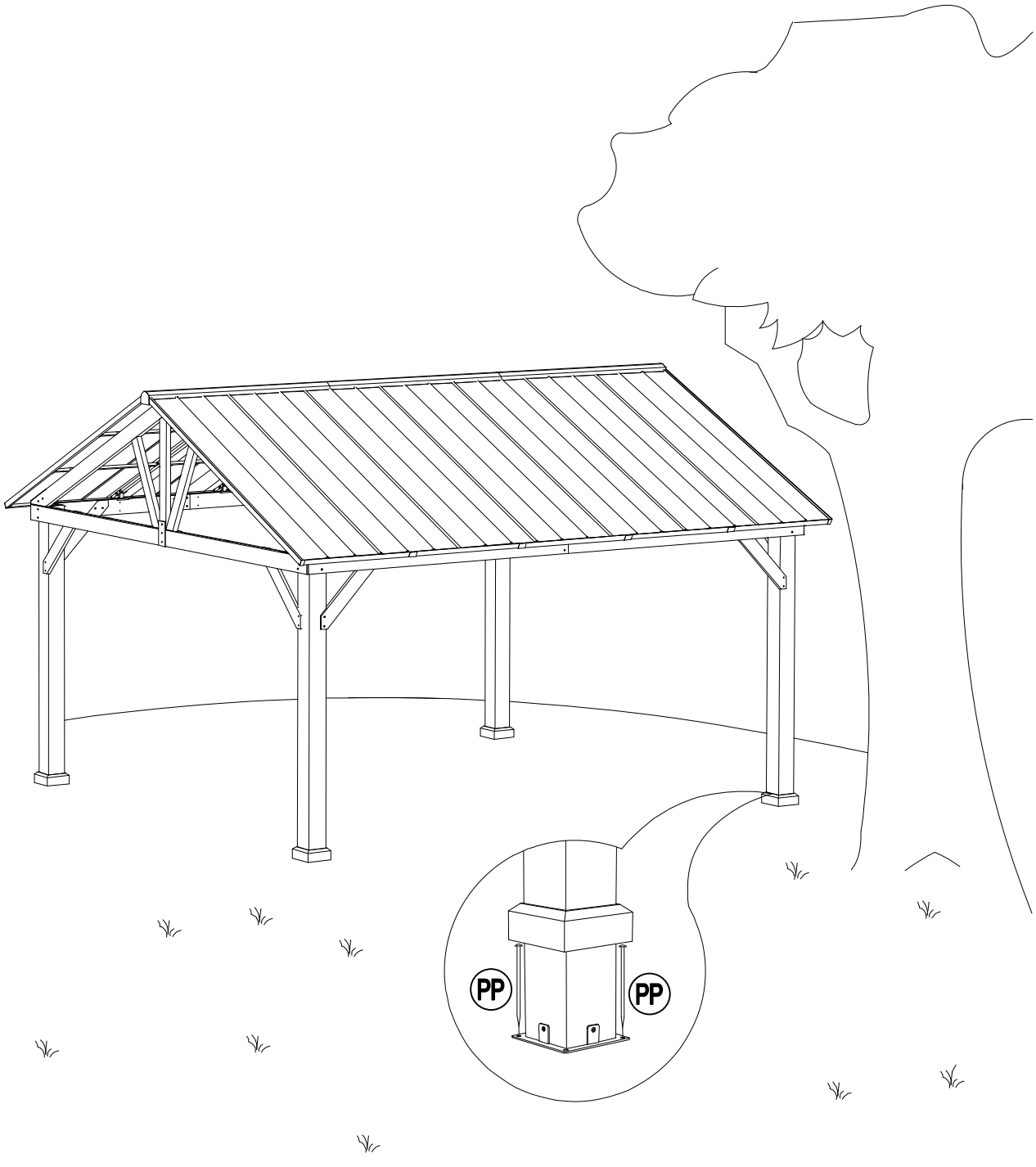






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Care and Maintenance

- Our steel components for garden accessories and furniture are treated with rust inhibiting paint that protects it from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur once these protective coatings are scratched. This is not a defect and thus not covered by the warranty.
- To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.
- Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- Use damp cloth to wipe off the stains as quickly as possible.
- If necessary, wash with a mild solution of soap and water; rinse thoroughly and dry completely.
- Periodically check and ensure that all bolts are well-tighten during use

Limited Manufacturer's Warranty

Sunjoy Group warrants to the original purchaser that this item is free from defects in workmanship and materials for a period of 1 year from the date of purchase, provided the item was factory-sealed at the time of purchase and is maintained with care and used only for personal, residential purposes. Should any manufacturing defect arise within this warranty period, Sunjoy Group will replace (at our option) any defective merchandise or parts upon proof of purchase; however, transportation and delivery costs, as well as payments to a third party for assembly or disassembly of the item, remain the responsibility of the purchaser. A purchaser of an "open box," previously-returned, or "clearance" item, as well as original purchasers outside of the warranty period, may obtain replacement parts from Sunjoy Group for products in current production, at nominal cost.

Exclusions:

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.