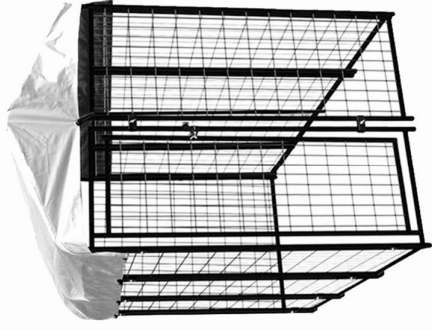




Model: DK646WC
Vinyl-Coated Metal Kennel

Assembly Manual



- 1. Check Parts** Make sure you have all the parts prior to assembly and try to get familiar with all the parts on packing list. If an item is missing, please contact sales@rtcorporation.com
- 2. Lay Out Panels (fig.1)** Two panels for the front and back, and three panels for each side. The 1-inch leg extensions are at the bottom of the kennel and should face inward in this step.
- 3. Connect Panels (fig.3)** Place clamps about 6 in. from the top and bottom and fasten with bolts and wing nuts. Make sure the front and rear panels are placed to the outside of the side panels. (Note the corners in fig.2) The width of the kennel will be increased if not placed correctly, and the roof truss frame will not fit in next step.
Note: wing nuts should face outside of kennel for pet safety.
- 4. Install One Roof Truss Frame (fig.4)** Insert the ends of the roof truss frame into the corners of the kennel.
- 5. Install Ridge Poles (fig.5 & 6)** Fasten the wide ends of one set of ridge pole clamps to the truss frame, as close to the peak as possible. The clamp pieces should be at the top and bottom of the frame, facing together. Insert one end of the ridge poles into the narrow end of the clamp.
- 6. Connect Ridge Poles (fig.7)** Find the ridge pole with a swedge (smaller end), connect the two poles by inserting the swaged end into the end of the other pole.
- 7. Install the Other Roof Truss Frame** Repeat Step 5 to attach the other end of the poles to the remaining truss frame, so that the ridge poles are attached and perpendicular to the truss frames. Repeat Step 4 with the other truss frame and the roof's frame is now set.
- 8. Roof Cover** Drape roof cover over frame and evenly attach with bungee cords.
- 9. Gate Latch (fig.8)** Fasten gate latch to the gate panel at a convenient height.

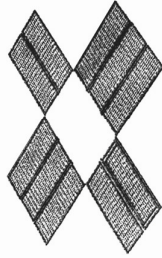


fig. 1



fig. 2

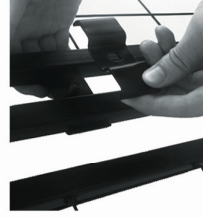


fig. 3



fig. 4



fig. 5



fig. 6



fig. 7



fig. 8