

## Stackable Frame Kit Assembly Instructions

(Pictures may vary slightly from actual product)



Open the box and make sure you have all the parts in the list:

### PARTS LIST

Part#	Description	Image	Quantity
1	Verical Frame Legs		4 pcs
2	Horizontal Dropping Pan Supports		2 pcs
3	Stacking Lugs		4 pcs (only used if stacking for more cages)
4	Nuts & Bolts		12 NUTS and 12 BOLTS

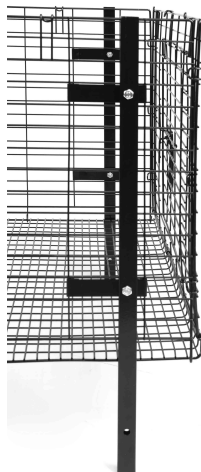
1. Remove top of already assembled cage



3. Repeat step 2 for the remaining legs.



2. Lay the cage on its side and attach the vertical frame legs to the two horizontal plates on each side of the cage. There should be an extra hole at the bottom of the vertical frame leg that will be used to attach the horizontal dropping pan supports. Secure with two nuts and bolts per side. The head of the bolt will be on the outside of the cage.



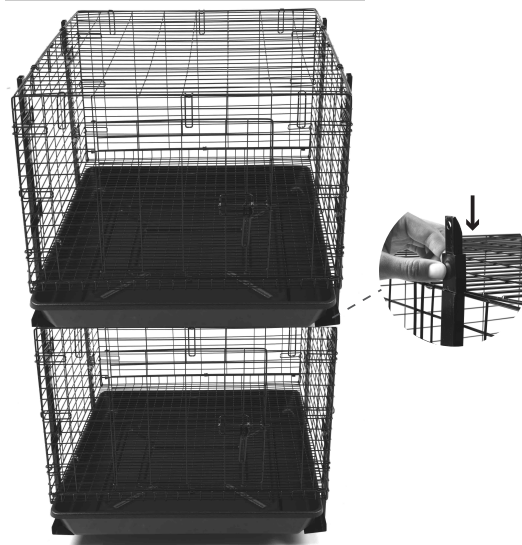
4. Gently, flip the cage upside down and attach the horizontal dropping pan supports on the inside of the vertical frame legs. Bolt the supports through the vertical frame legs from the same direction as the vertical frame legs.



5. Put the cage upright and place the top panel on the cage, then secure the top panel with the hooks on all 4 sides same as when attached side panels.. Slide the tray into the tray supporters underneath the cage.



6. You can stack 2 cages on top of each other using the four stacking lugs.



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Assembly time : 5 minutes  
Required for Assembly: 1 person  
Tools required: 2 small adjustable wrenches or 2 - 10mm wrenches