












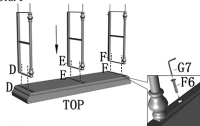
Assembly Instruction

CVFZR1499

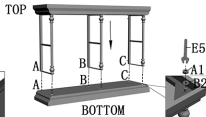
TOP 		BOTTOM 							F6  6PCS
1PC	3PCS	1PC	2PCS	1PC	12PCS	6PCS	3PCS	1PC	G7  1PC

NOTE: UNIT SHOULD BE ASSEMBLED BY TWO OR MORE PEOPLE.
DO NOT TIGHTEN ANY BOLTS UNTIL ALL BOLTS HAVE BEEN STARTED!

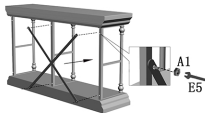
STEP1



STEP2



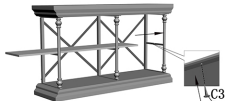
STEP3



STEP4



STEP5



STEP6

