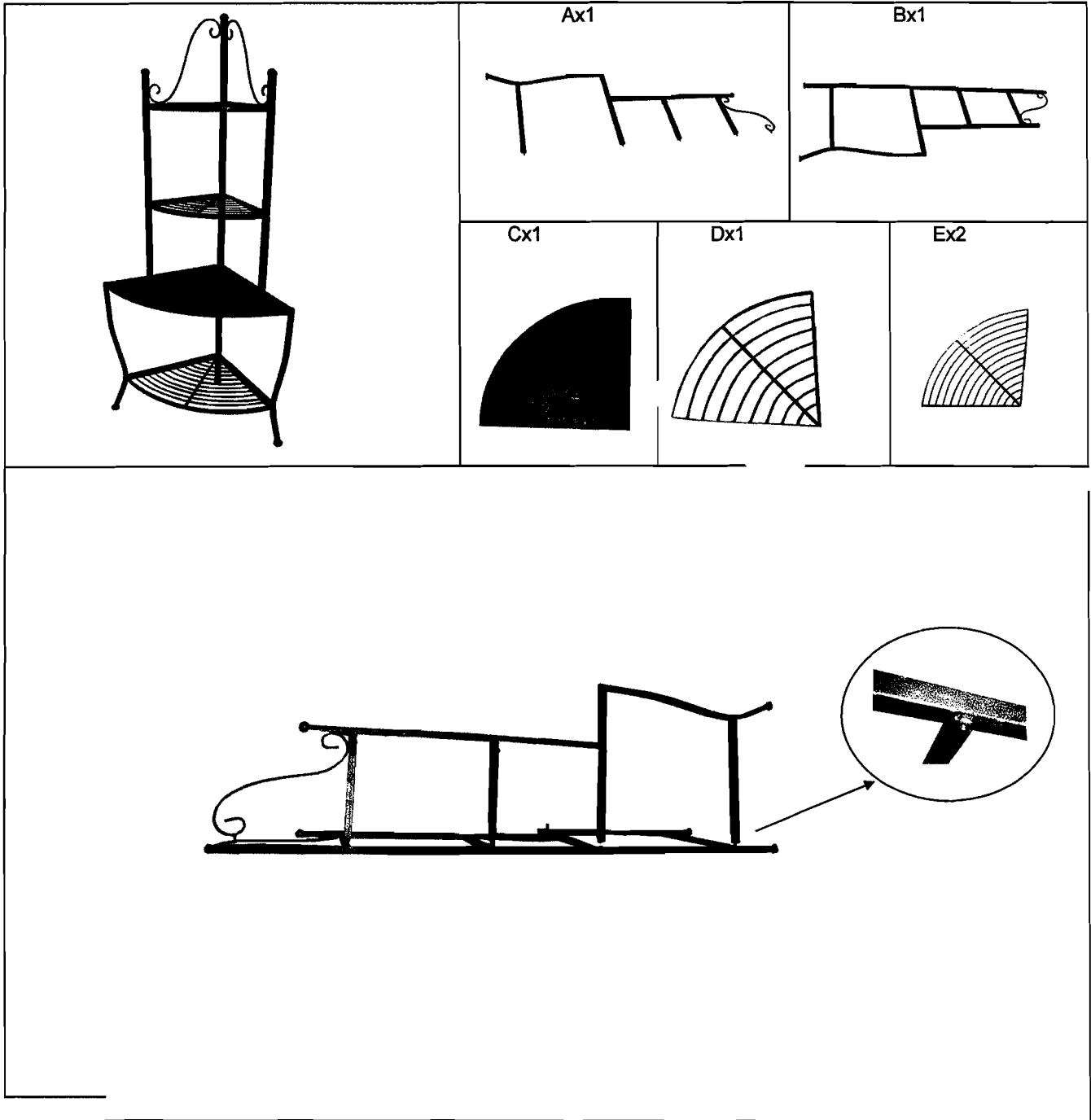


ASSEMBLY INSTRUCTIONS



NOTE: PERIODICALLY CHECK AND TIGHTER BOLTED CONNECTIONS.