



Model: DK644WC

Vinyl-Coated Metal Kennel

Assembly Manual



- 1. Check Parts** Make sure you have all the parts prior to assembly and try to get familiar with all the parts on packing list. If an item is missing, please contact sales@rticorporation.com
- 2. Lay out panels** (fig.1) Two panels for each of the four sides. The 1-inch leg extensions are at the bottom of the panel and should face inward in this step.
- 3. Connect Panels** (fig.3 & 4) Place clamps about 6 in. from the top and bottom and fasten with bolts and wing nuts. Make sure the front and rear panels are placed to the outside of the side panels. (Note the corners in fig.2) The width of the kennel will be increased if not placed correctly, and the roof truss frame will not fit in next step. **Note:** wing nuts should face outside of kennel for pet safety.
- 4. Install Roof Truss Frames** (fig.5) Insert roof truss frames into the corner ends of the kennel.
- 5. Install Ridge Pole** (fig.6 & 7) Fasten the wide ends of one set of ridge pole clamps to one truss frame, as close to the peak as possible. The clamp pieces should be at the top and bottom of the frame, facing together. Insert one ridge pole into the narrow end of the clamp. Insert the other end of the pole into another set of clamps, and fasten it to the other truss frame. The ridge pole should be attached to both ends of the kennel, perpendicular to the truss frames.
- 6. Roof Cover** Drape roof cover over frame and evenly attach with bungee cords.
- 7. Gate Latch** (fig.8) Fasten gate latch to the gate panel at a convenient height.

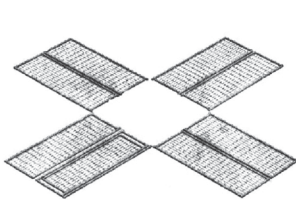


fig. 1

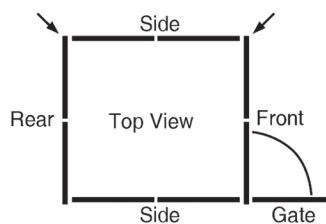


fig. 2



fig. 3



fig. 4



fig. 5



fig. 6



fig. 7



fig. 8