

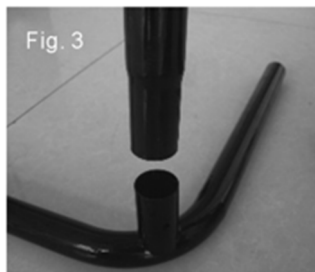
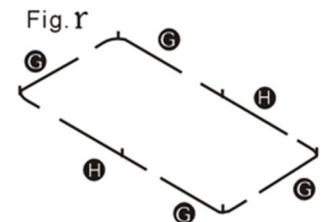


Model: DK6510BLWC

Powder Coated Metal Kennel

Assembly Manual

1. **Check Parts** – Before beginning assembly, review the packing list and ensure that you have all of the parts. If an item is missing, please contact sales@rticorporation.com
2. **Build Frame (fig. 1 & fig. 2)** – Each piece of the lower frame has a swedge, or smaller end that fits inside of a larger piece. Push the swedged pieces together as indicated in fig. 1. Ensure that all of the posts are pointing up and in the same direction for the vertical posts to be installed. Build the upper frame in the same manner and set it aside.
3. **Place Hinge** – Place the hinge post near the corner of the left side of the frame. The hinge should be in the door opening with the hooks pointing approximately 45 degrees outward so that the chain link fabric can be readily attached. Please note: The gate is specifically designed to sit on the left side near the corner position, but there may be limited flexibility to position it slightly differently.



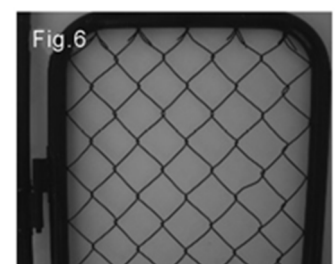
4. **Install Vertical Posts (fig. 3 & fig. 4)** – Insert the 5 vertical posts (C) into the lower frame. To protect the tube, use a block of wood instead of a hammer to press the pieces firmly together.



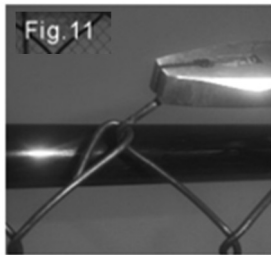
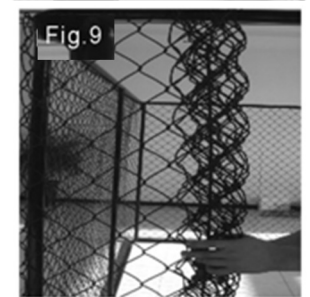
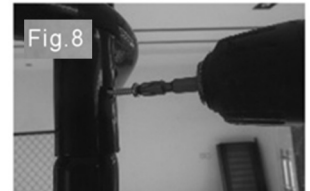
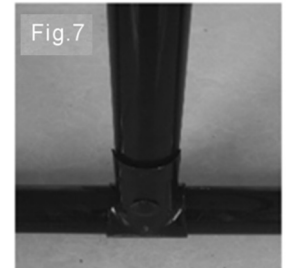
5. **Attach Upper Frame (fig. 5)** – With all vertical posts and hinge post in place, locate the upper frame that was assembled in step 2 and place it on top of the vertical posts. Please note: This portion of assembly requires 2 people.



6. **Install Gate (fig. 6)** – The gate is pre-assembled with hinges. Drop the gate hinge pins into the hinge opening on the hinge post. Push a cotter pin (E) into each hinge and bend back with pliers around the hinge. The latch is pre-assembled on the latch post.



7. **Install Latch Post** – The latch post (A) must be placed on the left side of the hinge post (B) and on the latch side of the gate. To adjust the gate opening, slide the post clamps to the upper and lower frame.
8. **Set Latch Post and Secure (fig. 7)** – Set the latch post at the preferred location for easy operation and tighten the nut on the top and bottom of the clamps to secure. For precise latch closure, loosen the clamps on the latch post to adjust.
9. **Secure Vertical Posts (fig. 8)** – Using a Phillips screwdriver, put a self-tapping screw through pilot holes in posts and into all vertical posts attached to the upper and lower frames.
10. **Unroll Chain Link Fabric (fig. 9)** – Remove wires that hold the roll together. Carefully lift the roll and hook the chain link fabric onto the hinge post tension bar. Unroll the fabric around the kennel frame. This portion of assembly requires 2 people. Ensure that the fabric stays attached to the frame and that tension is adequate as it is pulled around the kennel frame to prevent animals from escaping.



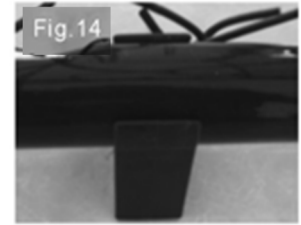
11. **Attach Chain Link Fabric (fig. 10 & 11)** – Hook the fabric onto the tension bar. Fabric may be too long and may be cut. To cut the chain link fabric, use pliers to unhook one wire at both the top and bottom of the fabric. Turn the newly loosened wire repeatedly in the same direction (clockwise or counter-clockwise) until the wire has fully been removed from the fabric. Please note: For best fit, it may be necessary to top to bottom. Once the desired final tension has been achieved, tension hooks can be bent down to secure the chain link fabric in place.



12. **Wire Stitching Process (fig. 12 & 13)** – Secure the end of the wire (F) to one of the installed self-tapping screws (I) (fig. 12). Weave the spool through the diamond in the fabric and around the top frame (fig. 13) Attach every other diamond in this fashion. Secure end by attaching to a self-tapping screw. Repeat the whip stitching process on the bottom frame. Secure every diamond to frame on the bottom. This will provide better safety for your pet.



13. **Install Feet (fig. 14)** – Press the plastic feet into the lower frame as desired. Use two feet on each side and position them to best fit the kennel to the ground. This will keep the kennel lifted slightly off the ground and make cleaning easier.



14. **Install Roof Shade (fig. 15)** – Unfold roof shade to match the shape of the kennel frame and line up the corner of the shade with one front corner. Position the shade and proceed to the other front corner, attaching zip ties loosely through grommets and around the top frame. Work around the kennel, installing zip ties as you go. Once all zip ties are fitted evenly, return to each zip tie to tighten one at a time.

