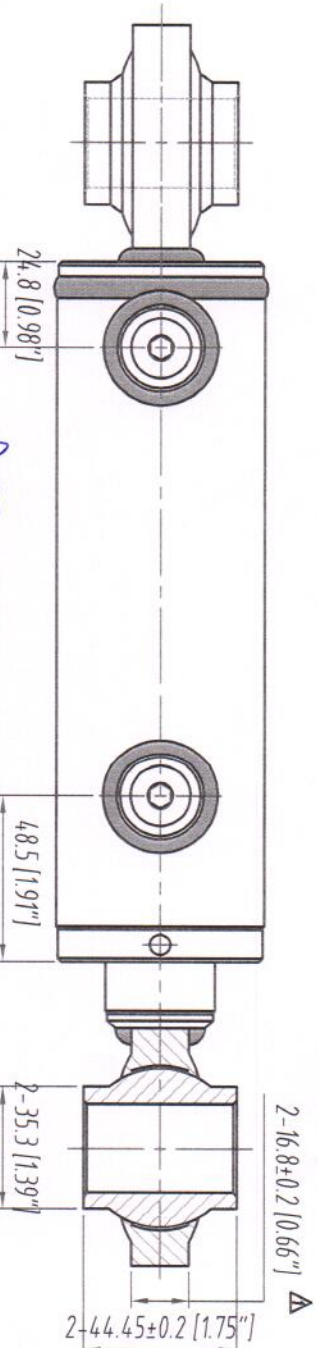
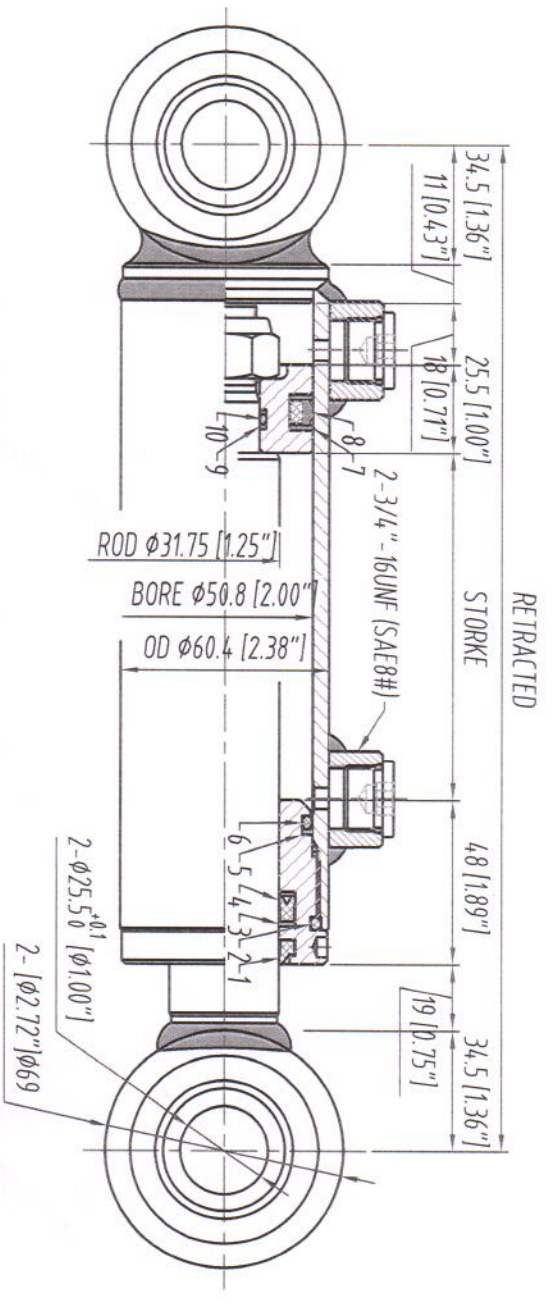


NO.	DESCRIPTION	Q'TY	SPECIFICATION
1	WIPER SEAL	1	
2	O-RING	1	
3	BACKUP RING	1	
4	ROD SEAL	1	
5	BACKUP RING	1	
6	O-RING	1	
7	BACKUP RING	2	
8	PISTON SEAL	1	
9	BACKUP RING	2	
10	O-RING	1	



**PRODUCT NOTES:**

1.TORQUE ON PISTON NUT: M18 $\times$ 15-92 $\pm$ 10Nm;

2.TORQUE ON PORT PLUG: 9/16" -18 UNF-7-14Nm;

NO.	CUSTOMER P/N	STROKER	RETRACTED	TATA P/N
1	400-511	152.4 [6.00"]	342.9 [13.50"]	BA201526-0000-400-511
2	400-512	203.2 [8.00"]	393.7 [15.50"]	BA202036-0000-400-512
3	400-513	254.0 [10.00"]	444.5 [17.50"]	BA202546-0000-400-513
4	400-514	304.8 [12.00"]	495.3 [19.50"]	BA203056-0000-400-514
5	400-515	355.6 [14.00"]	546.1 [21.50"]	BA203566-0000-400-515
6	400-516	406.4 [16.00"]	596.9 [23.50"]	BA204076-0000-400-516
7	400-517	457.2 [18.00"]	647.7 [25.50"]	BA204586-0000-400-517

*APPROVED*

*A. N. N. N. N. N. N. N.*

*28 Jun 2016*

TYPE :	DOUBLE ACTING	NAME / DATE :	QianCY 2016.06.21																																							
BORE :	2.00"	PREP. :	QianCY 2016.06.21																																							
ROD :	1.25"	APP. :	W U 2016.06.22																																							
STROKE :	xxxx	<table border="1"> <thead> <tr> <th colspan="2">TOLERANCE FOR OPEN LINEAR DIMENSIONS</th> <th>0.5</th> <th>0.8</th> <th>30</th> <th>75</th> <th>150</th> <th>300</th> <th>450</th> <th>600</th> <th>900</th> <th>1500</th> <th>2000</th> </tr> </thead> <tbody> <tr> <td>Over-</td> <td>Up to</td> <td>to</td> <td>to</td> <td>to</td> <td>to</td> <td>to</td> <td>to</td> <td>to</td> <td>to</td> <td>to</td> <td>to</td> <td>to</td> </tr> <tr> <td></td> <td></td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.5</td> <td>±0.8</td> <td>±1.2</td> <td>±2.0</td> <td></td> <td></td> <td></td> <td>±2.0</td> </tr> </tbody> </table>		TOLERANCE FOR OPEN LINEAR DIMENSIONS		0.5	0.8	30	75	150	300	450	600	900	1500	2000	Over-	Up to	to	to	to	to	to	to	to	to	to	to	to			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0				±2.0
TOLERANCE FOR OPEN LINEAR DIMENSIONS		0.5	0.8	30	75	150	300	450	600	900	1500	2000																														
Over-	Up to	to	to	to	to	to	to	to	to	to	to	to																														
		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0				±2.0																														
RETRACTED :	xxxx	CUSTOMER P/N :	400-xxx																																							
WORKING/TEST PR. :	3000 / 4500 PSI	REV. :	1																																							
PAINT :	BLACK	TATA P/N :	BA200006-0000-400-xxx																																							

