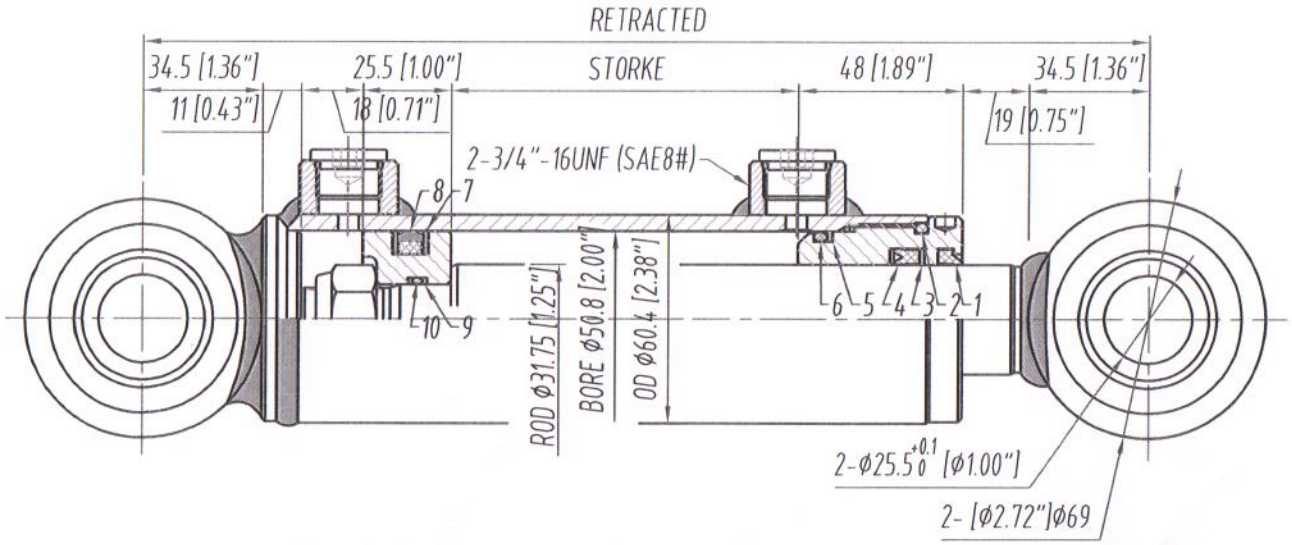
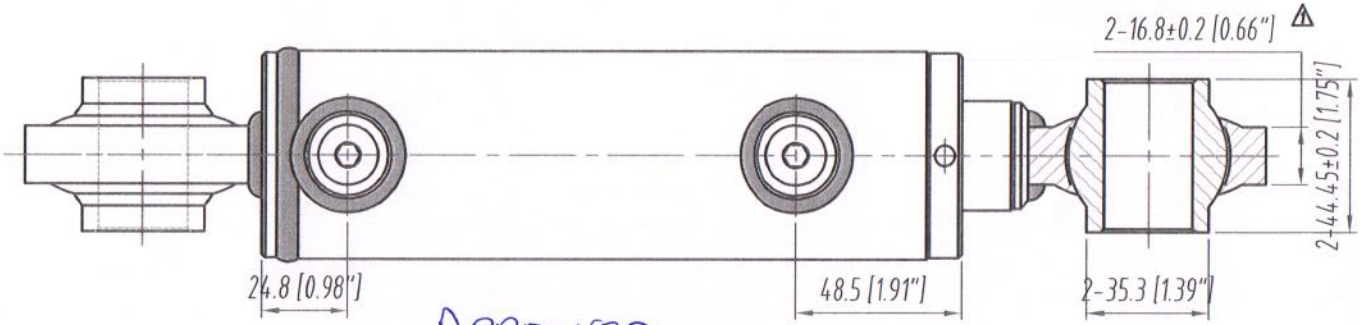
NO.	DESCRIPTION	Q'TY	SPECIFICATION
1	WIPER SEAL	1	
2	O-RING	1	
3	BACKUP RING	1	
4	ROD SEAL	1	
5	BACKUP RING	1	
6	O-RING	1	
7	BACKUP RING	2	
8	PISTON SEAL	1	
9	BACKUP RING	2	
10	O-RING	1	





PRODUCT NOTES:

1.TORQUE ON PISTON NUT: M18×1.5=92±10Nm;

2.TORQUE ON PORT PLUG: 9/16"-18 UNF=7-14Nm;

NO.	CUSTOMER P/N	STROKER	RETRACTED	TATA P/N
1	400-511	152.4 [6.00"]	342.9 [13.50"]	BA20152G-0000-400-511
2	400-512	203.2 [8.00"]	393.7 [15.50"]	BA20203G-0000-400-512
3	400-513	254.0 [10.00"]	444.5 [17.50"]	BA20254G-0000-400-513
4	400-514	304.8 [12.00"]	495.3 [19.50"]	BA20305G-0000-400-514
5	400-515	508.0 [20.00"]	698.5 [27.50"]	BA20508G-0000-400-515
6	400-516	609.6 [24.00"]	800.1 [31.50"]	BA20610G-0000-400-516
7	400-517	762.0 [30.00"]	952.5 [37.50"]	BA20762G-0000-400-517

APPROVED

28 Jun 2016

TYPE :	DOUBLE ACTING						
BORE :	2.00"						
ROD :	1.25"						
STROKE :	xxxx						
RETRACTED :	xxxx						
WORKING/TEST PR.:	3000 / 4500 PSI	1	⚠	2016.06.22	15.3	16.8	QianCY
PAINT :	BLACK	REV.	LOC.	DATE.	OLD.	NEW.	SIGN.

	NAME / DATE
PREP.	QianCY 2016.06.21
APPD.	W U 2016.06.22

TOLERANCE FOR OPEN LINEAR DIMENSIONS

DIMENSION Over-Upto	0.5 to 6	8 to 30	30 to 120	120 to 400	400 to 1000	1000 to 2000	2000 to 4000
TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0

CUSTOMER P/N	400-xxx	REV.	1
TATA P/N	BA20000G-0000-400-xxx		

TATAKJ 大大科技(宁国)有限公司

TA TA SCIENCE AND TECHNOLOGY(NINGGUO)CO.,LTD