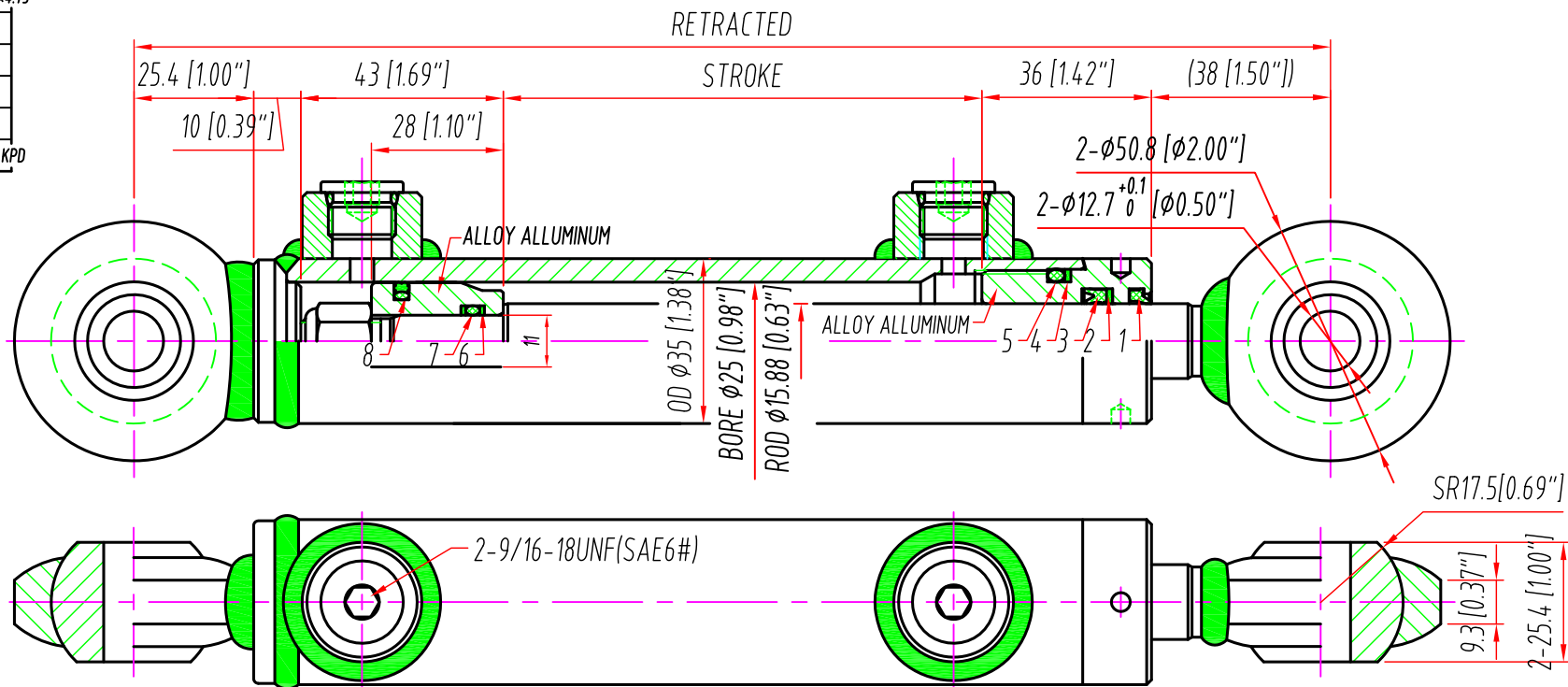


NO.	DESCRIPTION	Q'TY	SPECIFICATION
1	WIPER SEAL	1	15.88x22.23x3.18/4.75
2	BACKUP RING	1	
3	ROD SEAL	1	15.88x22.23x4.75
4	BACKUP RING	1	
5	O-RING	1	3x24.6
6	BACKUP RING	2	
7	O-RING	1	2.4x10.8
8	PISTON SEAL	1	25x17.5x3.2 KPD



NO.	CUSTOMER P/N	STROKE	RETRACTED	TATA P/N
1	400500	101.6 [4.00"]	254.0 [10.00"]	BA10102G-0000-400500
2	400501	152.4 [6.00"]	304.8 [12.00"]	BA10152G-0000-400501
3	400502	203.2 [8.00"]	355.6 [14.00"]	BA10203G-0000-400502
4	400503	254.0 [10.00"]	406.4 [16.00"]	BA10254G-0000-400503
5	400504	304.8 [12.00"]	457.2 [18.00"]	BA10305G-0000-400504

PRODUCT NOTES:

- TORQUE ON PISTON NUT: 3/8-16UNC=40±10 Nm;
- TORQUE ON PORT PLUG: 9/16-18UNF=7-14 Nm;



TYPE :	DOUBLE ACTING							PREP.	QianCY 2017.08.23	CUSTOMER P/N	4005xx	REV.			
BORE :	1.00"							AUDIT.	Wx 2017.08.23						
ROD :	0.625"							APPD.	Yang 2017.08.23						
STROKE :	xxxx							TOLERANCE FOR OPEN LINEAR DIMENSIONS							
RETRACTED :	xxxx							DIMENSION	0.5	8	30	120	400	1000	2000
WORKING/TEST PR.:	3000 / 4500 PSI							Over-Upto	to	to	to	to	to	to	to
PAIN :	BLACK	REV.	LOC.	DATE.	OLD.	NEW.	SIGN.	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0