## WEDED HVORAULCGTLINORS



## CHIEF"' WC WELDED CYLINDERS

The CHIEF ${ }^{\text {TM }}$ WC 3000 PSI is a high quality welded cylinder with a strong forged steel base. The new CHIEF $^{\text {TM }}$ WC model has a screw-in gland that reduces the cylinder profile by replacing the collar style gland. The CHIEF ${ }^{\text {TM }}$ WC provides added strength to agricultural implements, compact construction and transportation equipment, as well as waste/recycling applications. The base end clevis extends out 2 inches to ensure greater swing radius and maximum flexibility. Need more? The cylinders have SAE O-ring ports that allow for easy hookup.

Every CHIEF $^{\text {TM }}$ WC cylinder is functionally tested and pressurized to 1.5 times the normal working pressure to ensure performance reliability. Available in bore sizes from $1.5^{\prime \prime}$ to $4^{\prime \prime}$ and strokes from 4 " to 48 ". The CHIEF ${ }^{\text {TM }}$ WC has a $3,000 \mathrm{PSI}$ operating range and 3 year limited warranty. Custom colors and stroke lengths are available.

## 3000 PSI

## DESCRIPTION

Intended Use: Double-acting applications • Piston: Ductile iron • Gland: Ductile iron, drilled oil passages • Tube: Precision honed steel $\bullet$ Rod: Hard chrome plated $\cdot$ End Mounts: Ductile iron female clevises with pins and clips included $\cdot$ Tube Seals: Buna O-ring •Rod Seal: Deep polypak with B lip design • Rod Wiper: Urethane, snap-in • Piston Seal: Hallite 755 for prolonged wear resistance with wear ring • All Seals: Manufactured to US specifications•Ports: NPT • Paint: Black, unless otherwise indicated. Custom colors are available • Packaging: Individually poly bagged


Dimensional Data in Inches (Millimeters)

| DIMENSIONS |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| BORE | A* $^{*}$ | B | C | D | E | G | H | I | $J$ | K | L | M | N | 0 | Q | R | T |
| $\begin{array}{r} 1.500 \\ (38.10) \end{array}$ | $\begin{gathered} 10.250 \\ (260.35) \end{gathered}$ | $\begin{aligned} & 0.188 \\ & (4.78) \end{aligned}$ | SAE 6 | $\begin{gathered} .75^{* * *} \\ (19.05) \end{gathered}$ | $\begin{gathered} 1.850 \\ (46.99) \end{gathered}$ | $\begin{gathered} 1.732 \\ (43.99) \end{gathered}$ | $\begin{gathered} 0.787 \\ (19.99) \end{gathered}$ | $\begin{gathered} 0.787 \\ (19.99) \end{gathered}$ | $\begin{gathered} 2.216 \\ (56.29) \end{gathered}$ | $\begin{gathered} 2.125 \\ (53.98) \end{gathered}$ | $\begin{gathered} 0.906 \\ (23.01) \end{gathered}$ | $\begin{gathered} 0.922 \\ (23.42) \end{gathered}$ | $\begin{gathered} 2.126 \\ (54.00) \end{gathered}$ | $\begin{gathered} 0.787 \\ (19.99) \end{gathered}$ | NA | $\begin{gathered} 0.765 \\ (19.43) \end{gathered}$ | NA |
| $\begin{gathered} 2.000 \\ (51) \end{gathered}$ | $\begin{gathered} 10.250 \\ (260) \end{gathered}$ | $\begin{aligned} & 0.188 \\ & (4.8) \end{aligned}$ | SAE 8 | $\begin{aligned} & 1.125 \\ & (28.6) \end{aligned}$ | $\begin{gathered} 2.618 \\ (66.50) \end{gathered}$ | $\begin{aligned} & 2.500 \\ & (63.5) \end{aligned}$ | $\begin{gathered} 1.126 \\ (28.60) \end{gathered}$ | $\begin{gathered} 1.165 \\ (29.59) \end{gathered}$ | $\begin{aligned} & 2.125 \\ & (54.0) \end{aligned}$ | $\begin{gathered} 1.895 \\ (48.13) \end{gathered}$ | $\begin{aligned} & 1.000 \\ & (25.4) \end{aligned}$ | $\begin{aligned} & 1.044 \\ & (26.52) \end{aligned}$ | $\begin{aligned} & 2.125 \\ & (54.0) \end{aligned}$ | $\begin{aligned} & 1.000 \\ & (25.4) \end{aligned}$ | 11/8-12 UNF | $\begin{aligned} & 1.011 \\ & (25.7) \end{aligned}$ | NA |
| 2.500 | 10.250 | 0.188 | SAE 8 | 1.250 | 2.618 | 2.500 | 1.134 | 1.165 | 2.125 | 2.020 | 1.000 | 1.044 | 2.125 | 1.000 | 11/8-12 UNF | 1.011 | NA |
| (64) | (260) | (4.8) |  | (31.8) | (66.50) | (63.5) | (28.80) | (29.59) | (54.0) | (51.31) | (25.4) | (26.52) | (54.0) | (25.4) | 11/8-12 UNF | (25.7) |  |
| 3.000 | 10.250 | 0.188 | SAE 8 | 1.500 | 2.618 | 2.717 | 1.134 | 1.165 | 2.125 | 2.199 | $1.132$ | 1.310 | 1.875 | 1.000 | 11/4-12 UNF | 1.011 | NA |
| (76) | (260) | (4.8) |  | (38.1) | (66.50) | (69.01) | (28.80) | (29.59) | (54.0) | (55.85) | (28.75) | (33.27) | (47.6) | (25.4) | 11/4-12 UNF | (25.7) |  |
| 3.500 | 10.250 | 0.188 | SAE 8 | 1.750 | 2.618 | 2.717 | 1.134 | 1.165 | 2.125 | 2.313 | 1.132 | 1.252 | 1.875 | 1.000 | 11/4-12 UNF | 1.011 | NA |
| (89) | (260) | (4.8) |  | (44.5) | (66.50) | (69.01) | (28.80) | (29.59) | (54.0) | (58.75) | (28.75) | (31.80) | (47.6) | (25.4) | 11/4-12 UNF | (25.7) |  |
| $\begin{aligned} & 4.000 \\ & (102) \end{aligned}$ | $\begin{gathered} 10.250 \\ (260) \end{gathered}$ | $\begin{aligned} & 0.25 \\ & (6.4) \end{aligned}$ | SAE 8 | $\begin{aligned} & 2.000 \\ & (50.8) \end{aligned}$ | $\begin{gathered} 2.622 \\ (66.60) \end{gathered}$ | $\begin{gathered} 2.717 \\ (69.01) \end{gathered}$ | $\begin{gathered} 1.134 \\ (28.80) \end{gathered}$ | $\begin{aligned} & 1.165 \\ & (29.59) \end{aligned}$ | $\begin{aligned} & 2.125 \\ & (540) \end{aligned}$ | $\begin{gathered} 2.208 \\ (56.08) \end{gathered}$ | $\begin{aligned} & 1.132 \\ & (28.75) \end{aligned}$ | $\begin{gathered} 1.614 \\ (41.00) \end{gathered}$ | $\begin{aligned} & 1.750 \\ & (44.5) \end{aligned}$ | $\begin{gathered} 1.250 \\ (31.75) \end{gathered}$ | 11/4-12 UNF | $\begin{aligned} & 1.011 \\ & (25.7) \end{aligned}$ | NA |

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[^0]:    * Dimension "A" is $121 / 4$ " (311.2) for 8 " $(203.2)$ stroke ASAE cylinders. * * Clevis welded to rod on 1.5 " bore sizes, all other sizes are threaded ** 1.5 " bore with strokes $18^{\prime \prime}$ and above have $1^{\prime \prime}$ rod diameter.

