### **Technical Information**

# **General Description**

Series DS12 and DS75 accessory valves are twoposition, double selector valves. They are designed for directing flow from one single hydraulic circuit to two separate hydraulic lines. This permits operation of two, double-acting cylinders with:

- one four-way control valve, or
- four single-acting cylinders with two three-way control valves.

The valve should be operated (shifted) prior to applying pressure to it. When the spool begins to move, all ports are momentarily connected.

# Operation

In the normal mode, pump flow can enter the valve through either A or B port. The other port then becomes the return port. Port A is connected to Port D; Port B is connected to Port C. When the lever is pushed in, Port A is connected to Port E; Port B is connected to Port F.

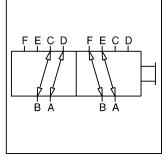
#### **Features**

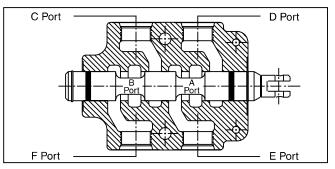
- Chrome plated spool
- High-tensile cast iron body

### **Specifications**

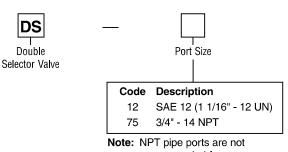
Input Flow	93.75 LPM (25 GPM)
Operating Pressure SAE Ports NPTF Ports	207 Bar (3000 PSI) 138 Bar (2000 PSI)
Operating Temperature Range (Ambient)	Nitrile Seals: -40°C to +93°C (-40°F to +200°F)
Material	Body – High strength cast iron Spool – Hardened and ground steel
Filtration	ISO Code 16/13 SAE Class 4 or better
Mounting Position	In-line; no restrictions







# **Ordering Information**



**lote:** NPT pipe ports are not recommended for pressures above 138 Bar (2000 PSI)

#### **Service Parts**

Handle Kit	06656001
Kit – Spool Seals and	06492001
Retaining Rings	
Clevis and Lock Washer Kit	08650235

Note: The body and the spool are not service items.



DS.p65, dd

## **Dimensions**

Inch equivalents for millimeter dimensions are shown in (\*\*)

