



1-800-779-2102

Mon – Thurs: 8:00am - 5:00pm | Friday: 8:00am - 4:00pm CST

INSPECT YOUR PRODUCT FOR DAMAGE & MISSING PARTS BEFORE PROCEEDING TO INSTALLATION

PROCEDURE FOR RETURNS OR MISSING HARDWARE

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

-CONTACT DEE ZEE DIRECTLY FOR MISSING PARTS OR HARDWARE

WWW.DEEZEE.COM

REGISTER YOUR PRODUCT ONLINE: www.deezee.com/registration

VIEW INSTRUCTIONS ONLINE: www.deezee.com/instructions

⚠ WARNING: Cancer and Reproductive Harm
www.P65Warnings.ca.gov

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



DEE ZEE, INC. WARRANTY AGREEMENT

Dee Zee, Inc. guarantees the original purchaser a limited lifetime warranty against manufacturer defects in materials, workmanship, and design under normal use, excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, improper repairs, spills, vandalism, product neglect, or acts of God.

This warranty applies only to the original purchaser of new product(s) and is limited to the replacement of genuine Dee Zee products. Modification of any kind to Dee Zee products voids all warranty coverage. Warranty does not include electrical components, installation, cost of removal, labor, transportation costs, loss of use, inconvenience, or consequential damages.

WARRANTY COVERAGE - MATERIALS & WORKMANSHIP

LIMITED LIFETIME WARRANTY:

- **STAINLESS STEEL:** Side Steps, Grill Guards, Bull Bars, Bed Caps, and Side Rails
- **ALUMINUM:** Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Bed Protection, Side Rails, Invis-A-Racks, and Cab Racks
- **PLASTIC:** Storage Boxes
- **OTHER:** Front and Rear Bumpers

THREE-YEAR WARRANTY:

- **POWDER-COATED / E-COATED STEEL:** Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Cab Racks, Sport Bar Ladder Racks, Cargo Carriers, Mounting Brackets (NX, Rough Step, and Bumper Guards only)
- **OTHER:** Tailgate Assist, Bed Mats, Floor Mats, Auxiliary Fuel Connection Kits, and All Products Not Otherwise Listed Individually

WARRANTY COVERAGE – FINISH PROTECTION

The finish of all Dee Zee products is covered for one-year (1) from the date of purchase. Dee Zee products have a high quality finish that must be cared for and maintained like any other exposed finish on the vehicle. Protect the finish with non-abrasive automotive wax (e.g. Pure Carnauba) on a regular basis. Applying soaps, polishes, or waxes that contain an abrasive compound may scratch the finish and leave the exposed material susceptible to corrosion.

WARRANTY COVERAGE – COMPONENT PARTS

Operational items such as shocks, latches, hinges, and wear items including, but not limited to, mud flaps, step pads, toolbox tray, end caps, hardware, seals, etc. have a one-year (1) warranty. Replacement component parts can be ordered via credit card (MasterCard or VISA) by calling 1-800-779-2102. All replacement parts are non-returnable and non-refundable.

GPI® FUEL PUMPS & ACCESSORIES

All Great Plains Industries (GPI) products, including transfer tank pumps and fuel meters are covered by GPI's warranty policies. Dee Zee's warranty terms do not apply to GPI products. To submit a warranty claim, please contact GPI at 1-800-835-0113 or visit www.gpi.net.

WARRANTY SUBMISSION PROCEDURE

All warranty claims will be initiated at the place of purchase. The original purchaser will be required to present the original sales receipt with purchase date shown and provide photographs of the defect.

In the event the originally purchased product style is no longer available, Dee Zee will warranty the defective part with a current equivalent. If a comparable product is no longer available, the product would be returned to the store of purchase for a refund or the applicable cost difference can be paid to choose an alternate style.

DISCLAIMER

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

Review the instruction pages in their entirety to prepare the required tools

Warning: Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

Cleaning: To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.

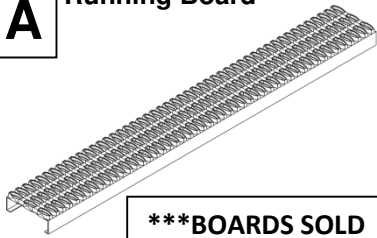
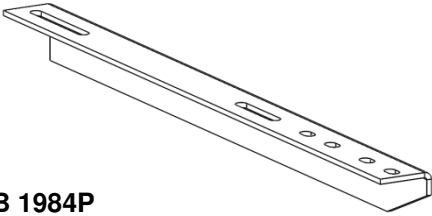
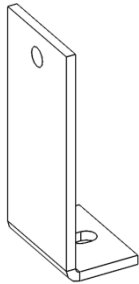
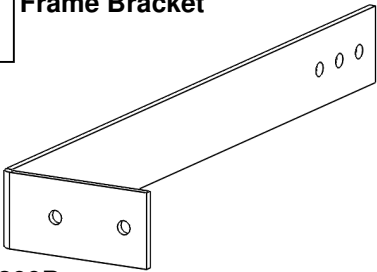
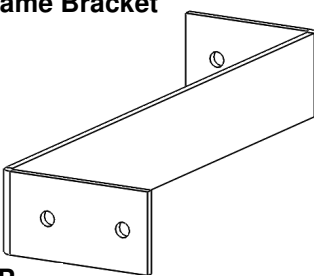
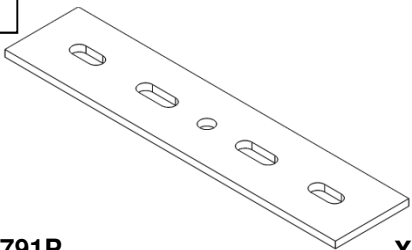
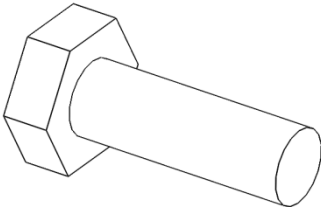
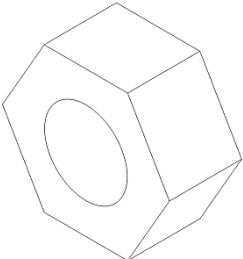
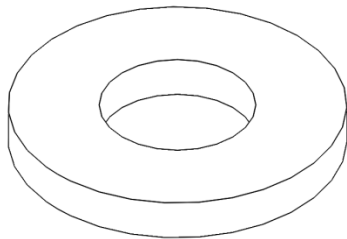
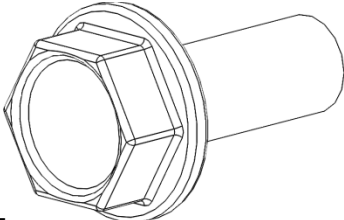
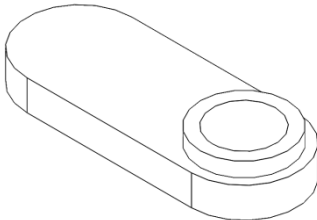


Dee Zee Cares - Please Recycle

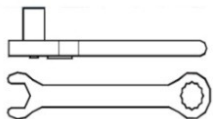
For an electronic version of these instructions visit: www.deezee.com/instructions

Register your product online: www.deezee.com/registration

Rough Step Running Board Installation Instructions DZ 15328 (2015-Current) Ford Transit Van (Front Only)

<p>A Running Board</p>  <p>Various</p> <div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 5px auto;"> <p>***BOARDS SOLD SEPERATELY</p> </div>	<p>B Angle Brace</p>  <p>X2 B 1984P X4</p>	<p>C Rocker Panel Brace</p>  <p>B 2298P X4</p>
<p>D Frame Bracket</p>  <p>B 2299P X2</p>	<p>E Frame Bracket</p>  <p>B 2300P X2</p>	<p>F Strap Bracket</p>  <p>B 1791P X4</p>
<p>G 1/4"-20 X 3/4" Hex Head Bolt</p>  <p>PN 70 X22</p>	<p>H 1/4"-20 Hex Nut</p>  <p>PN 71 X22</p>	<p>I 1/4" Washer</p>  <p>PN 72 X44</p>
<p>J M8-20mm Hex Head Bolt</p>  <p>PN 527 X2</p>	<p>K 8MM Small Threaded Plate</p>  <p>PN 714 X1</p>	

Tools Required



Ratchet / Wrench
9/16", 7/16", 3/8"
13mm



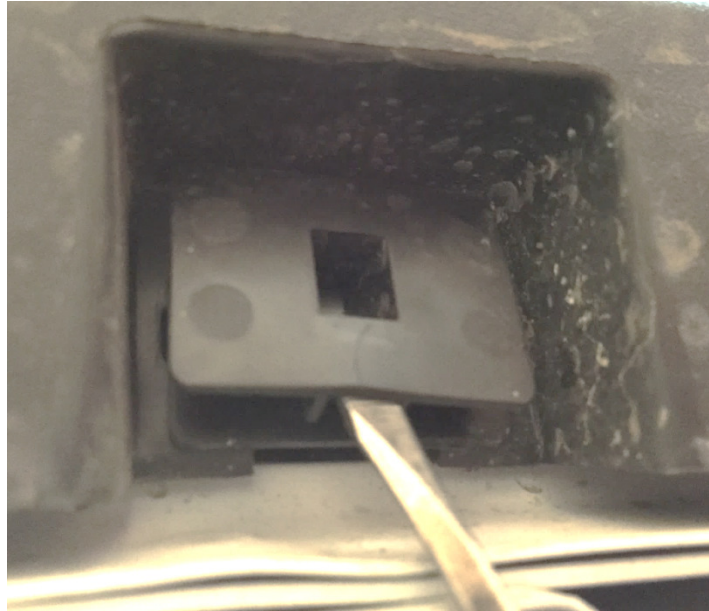
3/16" bit
1/4" bit

Straight Blade
Screwdriver

Level

1

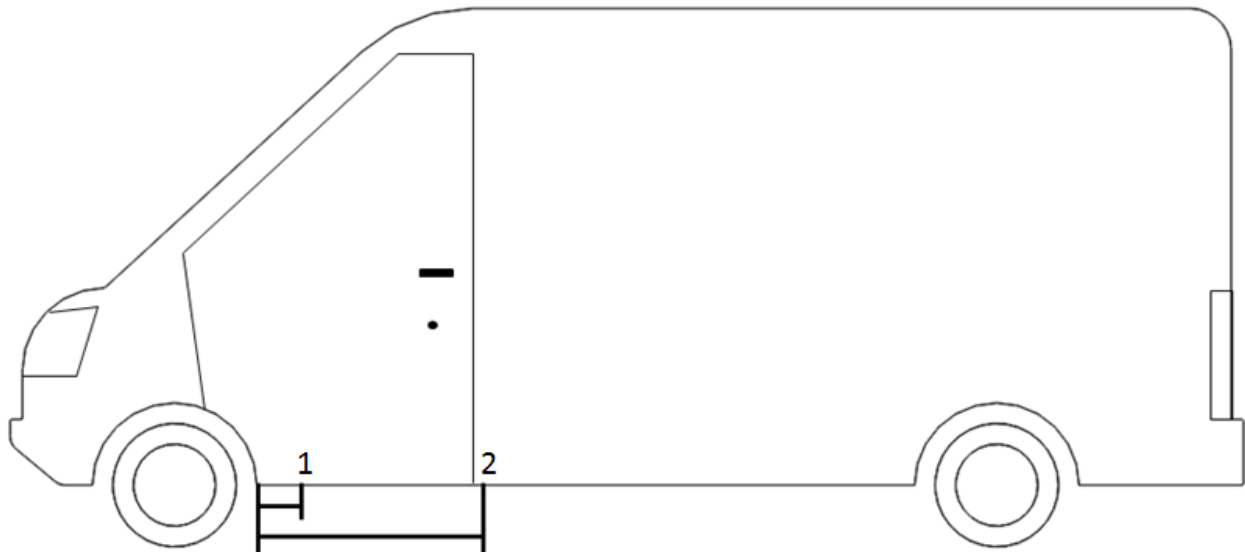
Using a straight blade screw driver, pry the clips at the bottom of the trim open as shown below. Do this for both sides of the vehicle around the front doors only. Do not completely remove the clips.



2

Approximate locations of where to place each brace are shown in the two diagrams below.

Driver's Side

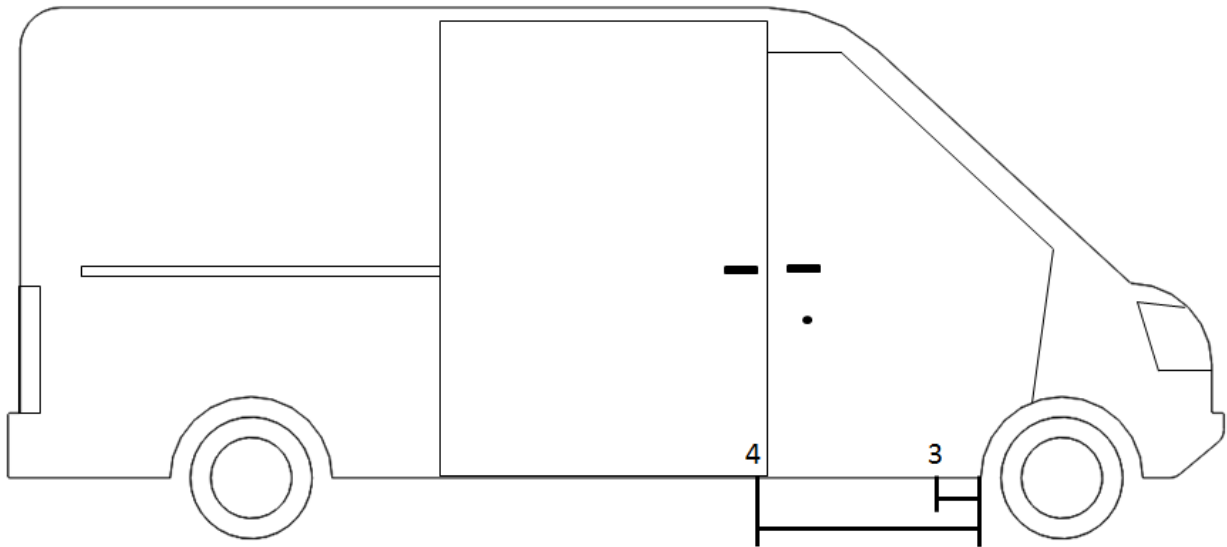


Approximate Distance From Front Wheel Well
(Measured From Inner Well to Front of Angle Brace)

To Location 1 – 8.50 inches

To Location 2 – 31.25 inches

Passenger's Side (Front Only)

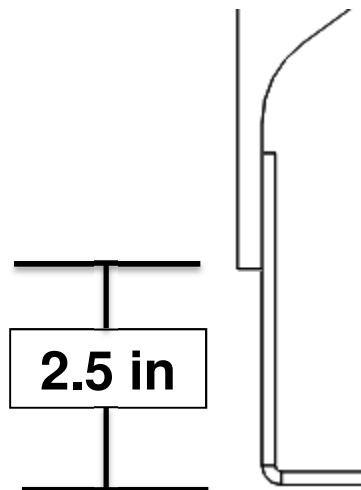


Approximate Distance From Front Wheel Well
(Measured From Inner Well to Front of Angle Brace)
To Location 3 – 12.50 inches
To Location 4 – 35.75 inches

3

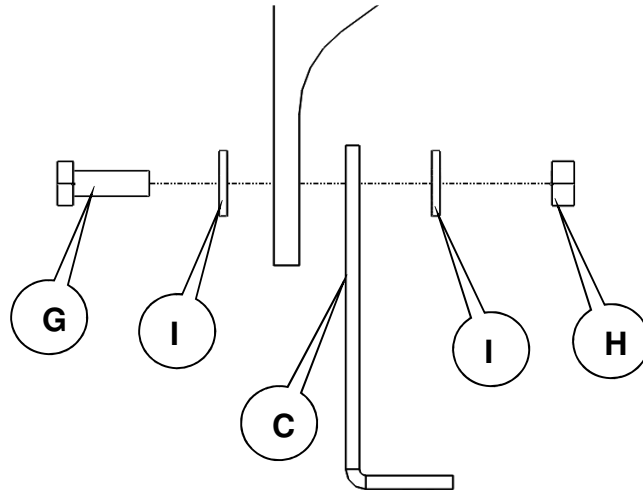
Using a Rocker Panel Brace (C) mark where to drill a hole so that the brace can be mounted to the rocker panel. Drill a 1/4" hole at each of these seven locations.

Note: The hole in the Rocker Panel Brace (C) must be completely covered. It is recommended that the Rocker Panel Brace (C) is located as shown in the picture below.

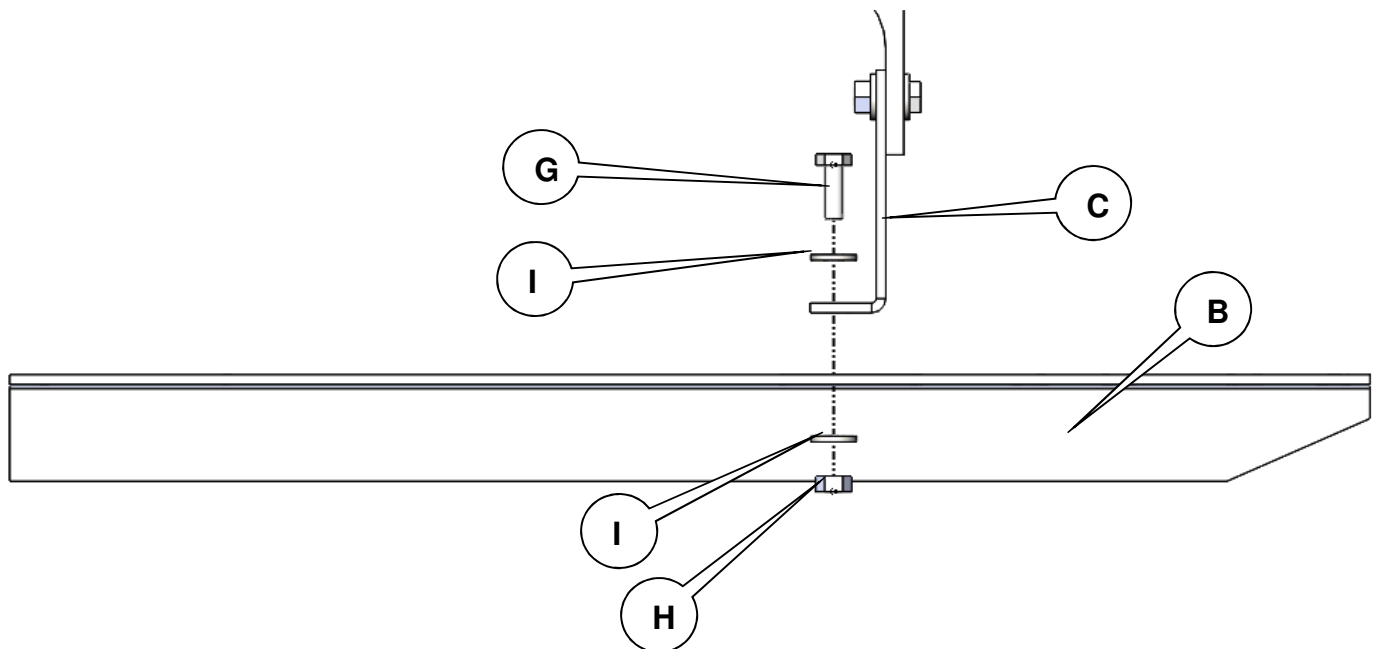


4

Attach the Rocker Panel Brace (C) at each drilled location using one 1/4"-20 X1" Bolt (G), two 1/4" Washer (I), and one 1/4"-20 Nut (H) using a 7/16" Wrench or Ratchet.

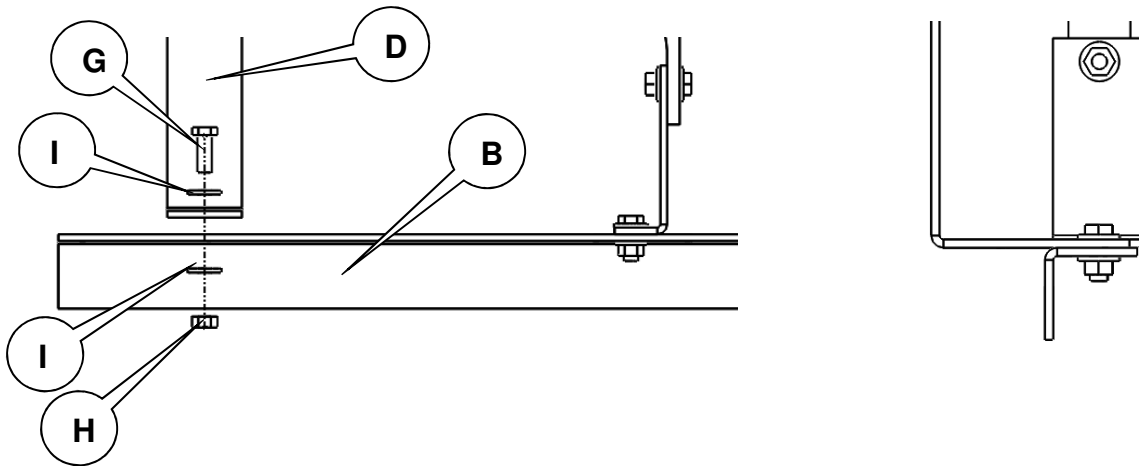
**5**

After each Rocker Panel Brace is installed, attach an Angle Brace (B) at each location using one 1/4"-20 X1" Bolt (G), two 1/4" Washer (I), and one 1/4"-20 Nut (H) using a 7/16" Wrench or Ratchet. Do not completely tighten at this time.

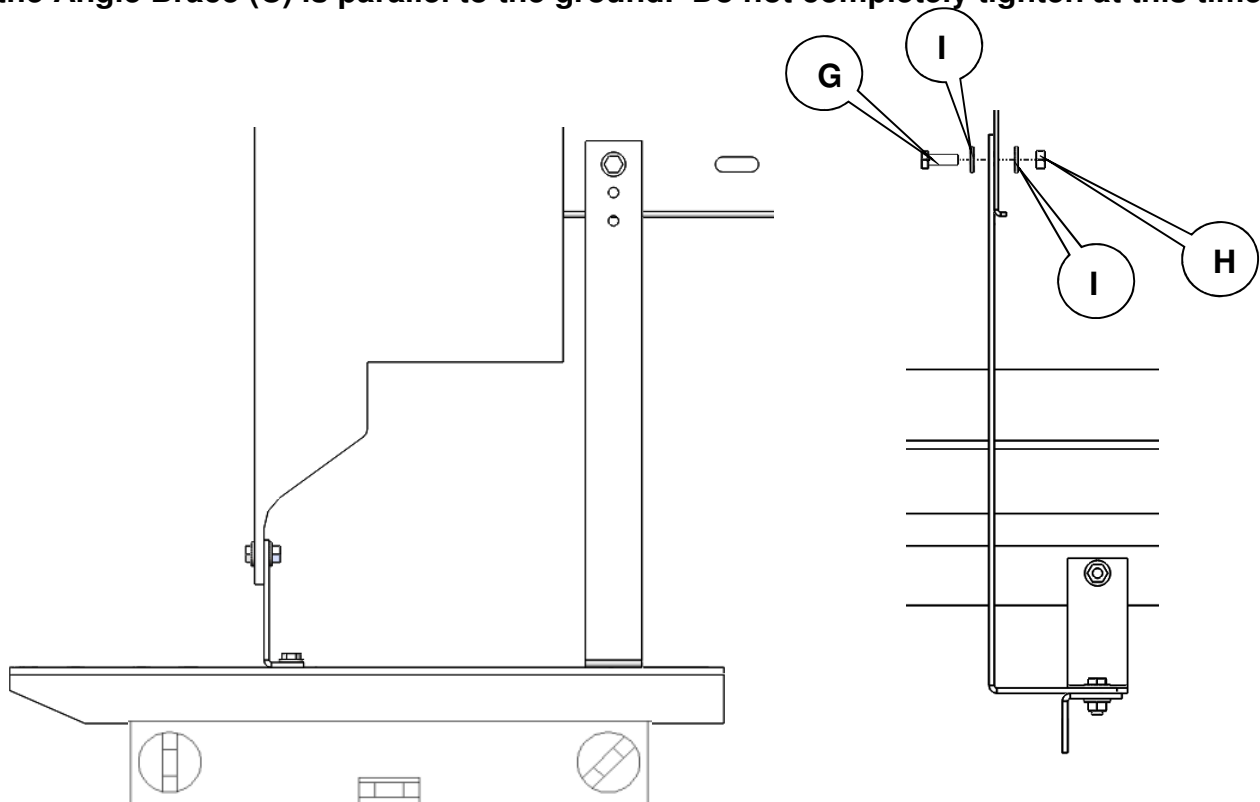


6

At the front Driver's Brace Location (Marked as 1 on the Diagram on Page 4), use a Frame Bracket (D) and attach to the Angle Brace (B) using one 1/4"-20 X1" Bolt (G), two 1/4" Washer (I), and one 1/4"-20 Nut (H) using a 7/16" Wrench or Ratchet. Do not completely tighten at this time.

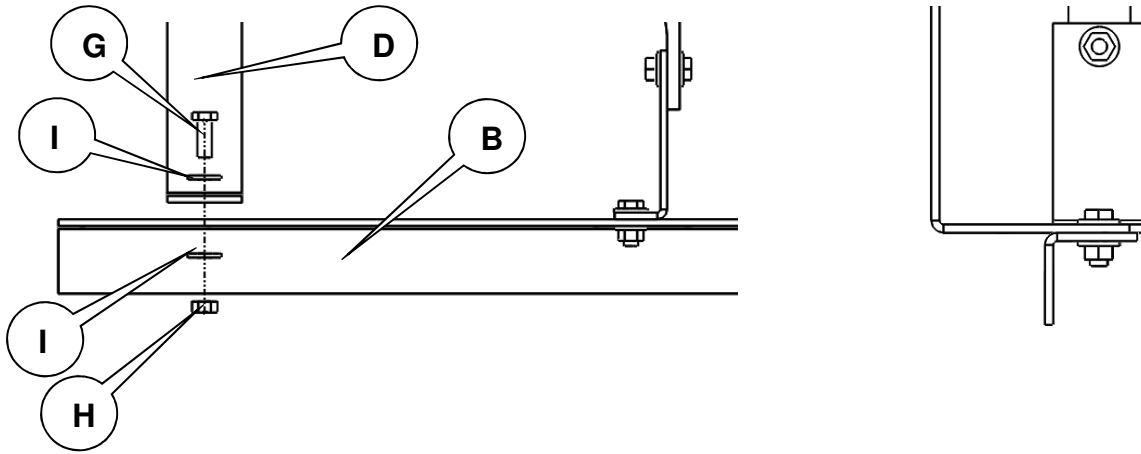
**7**

At the front Driver's Brace Location, attach the top of Frame Bracket (E) to the undercarriage panel as shown below using one 1/4"-20 X1" Bolt (G), two 1/4" Washer (I), and one 1/4"-20 Nut (H) using a 7/16" Wrench or Ratchet. Use a level to make sure that the Angle Brace (C) is parallel to the ground. Do not completely tighten at this time.



8

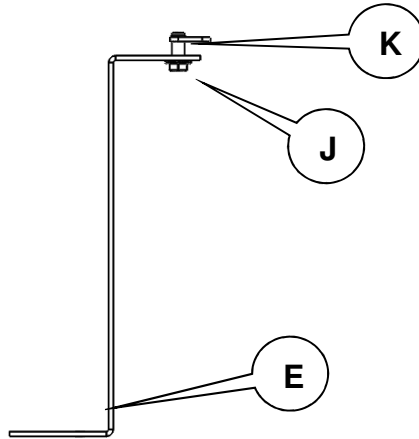
At the rear Driver's Brace Location (Marked as 2 on the Diagram on page 4), use a Frame Bracket (D) and attach to the Angle Brace using one 1/4"-20 X1" Bolt (G), two 1/4" Washer (I), and one 1/4"-20 Nut (H) using a 7/16" Wrench or Ratchet. Do not completely tighten at this time.

**9**

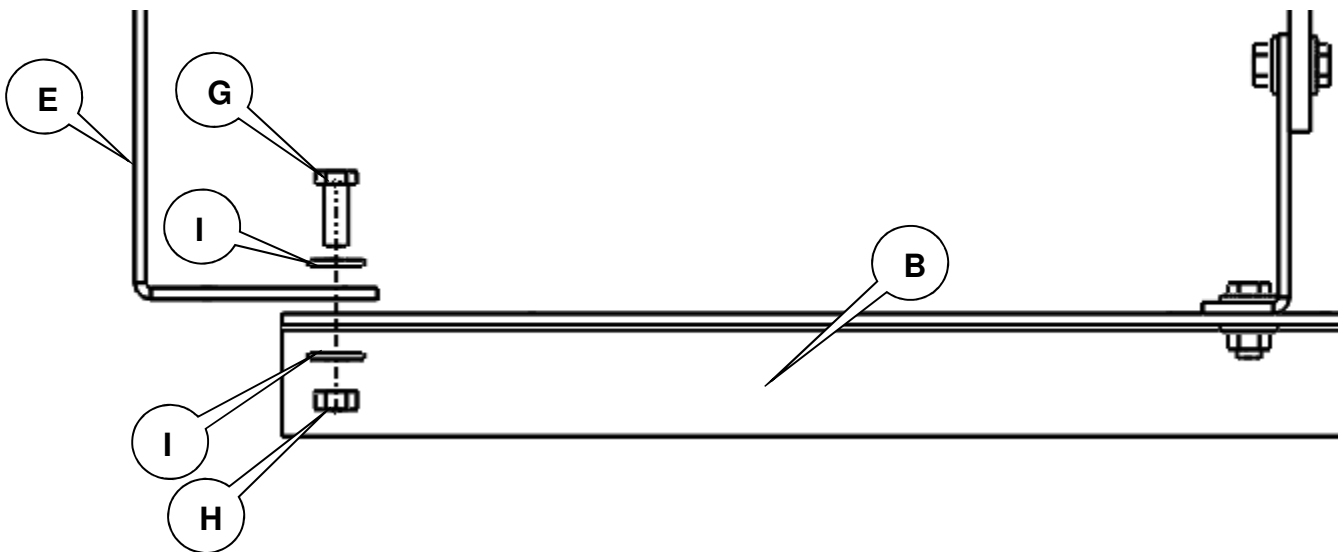
At the rear Driver's Brace Location, attach the top of Frame Bracket E to the undercarriage panel as shown below using one 1/4"-20 X1" Bolt (G), two 1/4" Washer (I), and one 1/4"-20 Nut (H) using a 7/16" Wrench or Ratchet. Use a level to make sure that the Angle Brace (B) is parallel to the ground. Do not completely tighten at this time. Try to use the existing holes. If the holes don't match up with any of the brace holes, drill a hole using a 1/4" Drill Bit where the hole needs to be. Install the hardware similar to step 8.



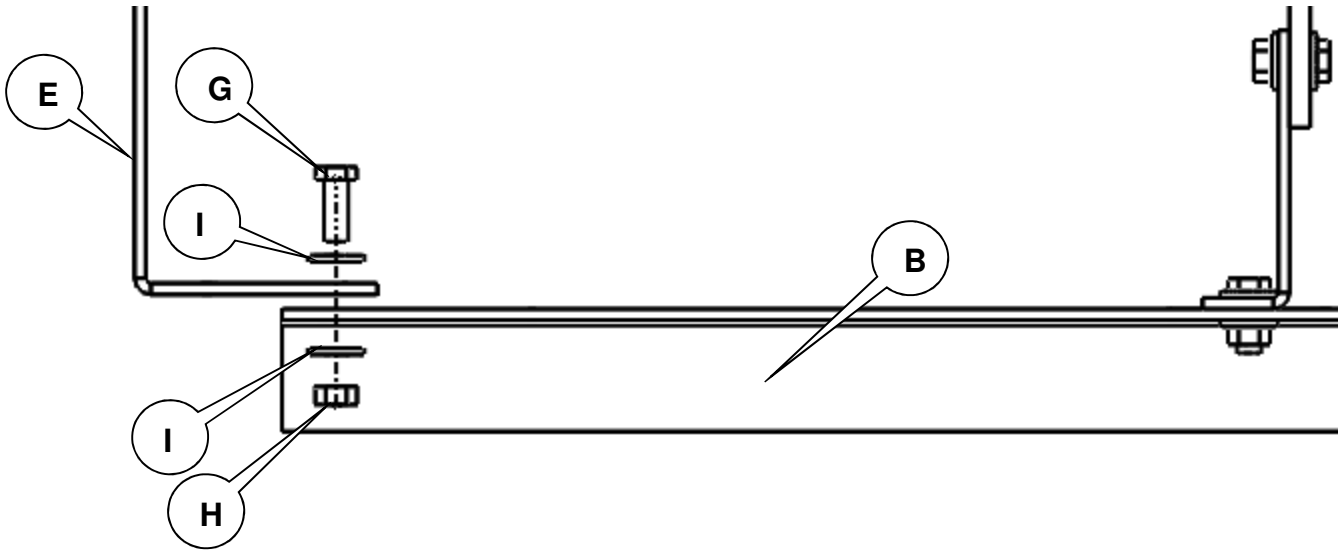
- 10** At the front Passenger's Brace Location (Marked as 3 on the Diagram on Page 5), use a Frame Bracket (E) and attach to the tube running lengthwise of the vehicle using one 8mm Small Threaded Plate (K) and one M8-20mm Hex Head Bolt (J). Insert the M8 bolt (J) through the side with the single hole and attach the 8mm Small Threaded Plate (K) as shown in the picture below. While pulling down on the brace, tighten the M8 bolt J using a 13mm Wrench or Ratchet. Do not completely tighten at this time.



- 11** At the front Passenger's Brace Location, use a Frame Bracket (E) and attach to the Angle Brace (B) using one 1/4"-20 X1" Bolt (G), two 1/4" Washer (I), and one 1/4"-20 Nut (H) using a 7/16" Wrench or Ratchet. Use a level to make sure that the Angle Brace (B) is parallel to the ground. Do not completely tighten at this time.



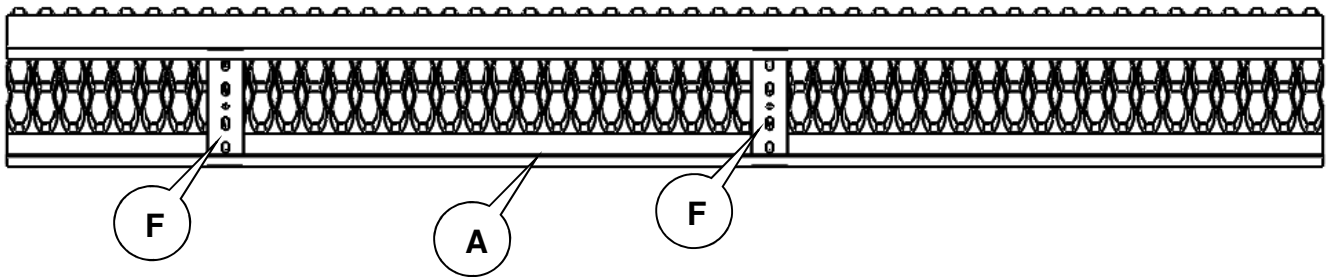
- 12** At the rear Passenger's Brace Location (Marked as 4 on the Diagram on page 5), use a Frame Bracket (E) and attach to the Angle Brace using one 1/4"-20 X1" Bolt (G), two 1/4" Washer (I), and one 1/4"-20 Nut (H) using a 7/16" Wrench or Ratchet. Do not completely tighten at this time.



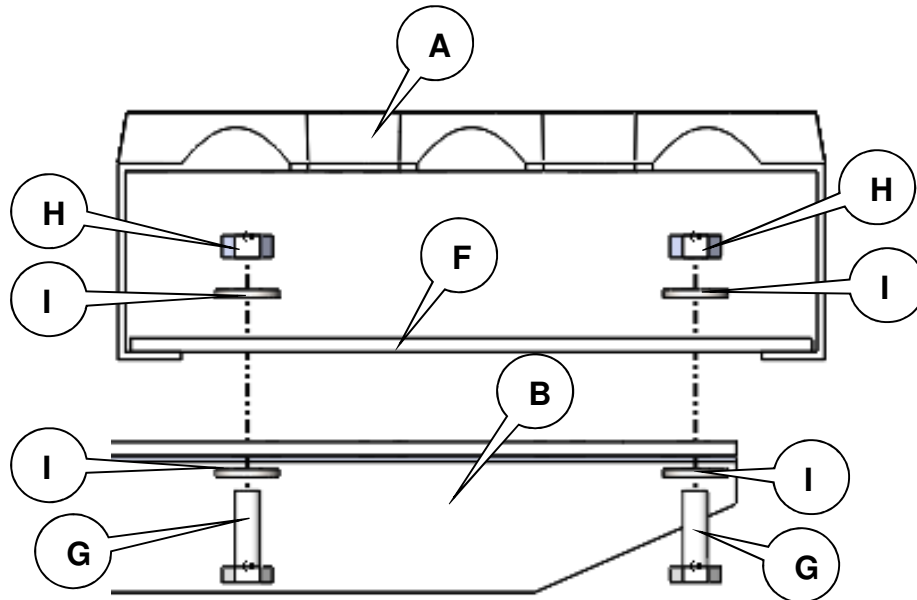
- 13** At the rear Passenger's Brace, use a Frame Bracket (E) and attach to the tube running lengthwise of the vehicle using one M8-20mm Hex Head Bolt (J). In the tube running the length of the vehicle, there is one hole that is threaded as shown below. Use this hole to install the Bolt (J) using a 13mm socket. Use a level to make sure that the Angle Brace (B) is parallel to the ground. Do not completely tighten at this time.



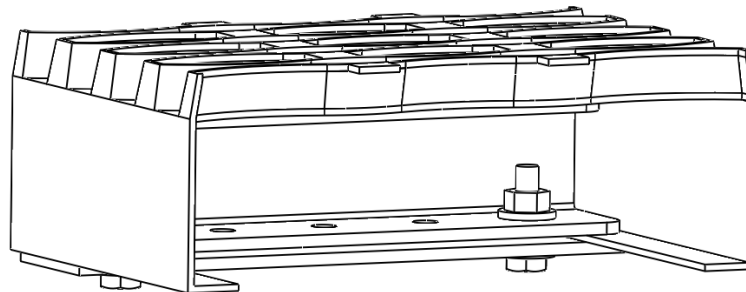
14 Slide two Strap Brackets (F) into the Running Boards (A).



15 Attach Slide Strap Bracket (F) to Angle Brace (B) using two 1/4-20 Bolt (G), four 1/4 Washers (I), and two 1/4-20 Hex Nut (H) at each location using two 7/16" ratchets or wrenches. Do not completely tighten at this time.



16 Attach the End Cap Assembly (that came with the Running Boards) to each end of both boards. Tighten the nut and bolt fully using two 7/16" ratchets or wrenches.



17 Before fully tightening all of the nuts and bolts, adjust the running boards so that it is in the desired position on the vehicle. After the running board is in the desired position, fully tighten all nuts and bolts.

18 Reinstall clips that are located along the plastic molding that run along the bottom of the vehicle. To do this, pull the clip down, so that the ends of the clip are in the hole located in the sheet metal. Then push up on the clip until the clip is fully re-attached.