



**1-800-779-2102**

Mon – Thurs: 8:00am - 5:00pm | Friday: 8:00am - 4:00pm CST

**INSPECT YOUR PRODUCT FOR DAMAGE & MISSING  
PARTS BEFORE PROCEEDING TO INSTALLATION**

**PROCEDURE FOR RETURNS OR MISSING HARDWARE**

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:  
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

-CONTACT DEE ZEE DIRECTLY FOR MISSING PARTS OR HARDWARE

**WWW.DEEZEE.COM**

REGISTER YOUR PRODUCT ONLINE: [www.deezee.com/registration](http://www.deezee.com/registration)

VIEW INSTRUCTIONS ONLINE: [www.deezee.com/instructions](http://www.deezee.com/instructions)

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**⚠ WARNING:** Cancer and Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



## DEE ZEE, INC. WARRANTY AGREEMENT

Dee Zee, Inc. guarantees the original purchaser a limited lifetime warranty against manufacturer defects in materials, workmanship, and design under normal use, excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, improper repairs, spills, vandalism, product neglect, or acts of God.

This warranty applies only to the original purchaser of new product(s) and is limited to the replacement of genuine Dee Zee products. Modification of any kind to Dee Zee products voids all warranty coverage. Warranty does not include electrical components, installation, cost of removal, labor, transportation costs, loss of use, inconvenience, or consequential damages.

## WARRANTY COVERAGE - MATERIALS & WORKMANSHIP

### LIMITED LIFETIME WARRANTY:

- STAINLESS STEEL: Side Steps, Grill Guards, Bull Bars, Bed Caps, and Side Rails
- ALUMINUM: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Bed Protection, Side Rails, Invis-A-Racks, and Cab Racks
- PLASTIC: Storage Boxes
- OTHER: Front and Rear Bumpers

### THREE-YEAR WARRANTY:

- POWDER-COATED / E-COATED STEEL: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Cab Racks, Sport Bar Ladder Racks, Cargo Carriers, Mounting Brackets (NX, Rough Step, and Bumper Guards only)
- OTHER: Tailgate Assist, Bed Mats, Floor Mats, Auxiliary Fuel Connection Kits, and All Products Not Otherwise Listed Individually

## WARRANTY COVERAGE – FINISH PROTECTION

The finish of all Dee Zee products is covered for one-year (1) from the date of purchase. Dee Zee products have a high quality finish that must be cared for and maintained like any other exposed finish on the vehicle. Protect the finish with non-abrasive automotive wax (e.g. Pure Carnauba) on a regular basis. Applying soaps, polishes, or waxes that contain an abrasive compound may scratch the finish and leave the exposed material susceptible to corrosion.

## WARRANTY COVERAGE – COMPONENT PARTS

Operational items such as shocks, latches, hinges, and wear items including, but not limited to, mud flaps, step pads, toolbox tray, end caps, hardware, seals, etc. have a one-year (1) warranty. Replacement component parts can be ordered via credit card (MasterCard or VISA) by calling 1-800-779-2102. All replacement parts are non-returnable and non-refundable.

## **GPI® FUEL PUMPS & ACCESSORIES**

All Great Plains Industries (GPI) products, including transfer tank pumps and fuel meters are covered by GPI's warranty policies. Dee Zee's warranty terms do not apply to GPI products. To submit a warranty claim, please contact GPI at 1-800-835-0113 or visit [www.gpi.net](http://www.gpi.net).

### **WARRANTY SUBMISSION PROCEDURE**

All warranty claims will be initiated at the place of purchase. The original purchaser will be required to present the original sales receipt with purchase date shown and provide photographs of the defect.

In the event the originally purchased product style is no longer available, Dee Zee will warranty the defective part with a current equivalent. If a comparable product is no longer available, the product would be returned to the store of purchase for a refund or the applicable cost difference can be paid to choose an alternate style.

### **DISCLAIMER**

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

**Review the instruction pages in their entirety to prepare the required tools**

**Warning:** Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

**Cleaning:** To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.



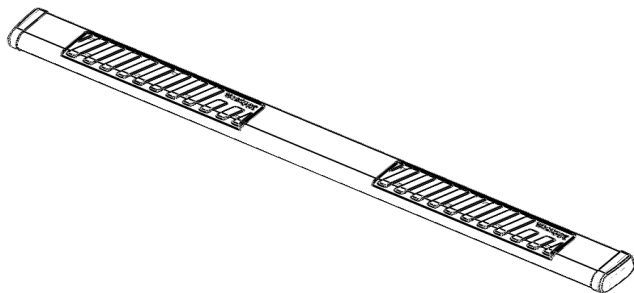
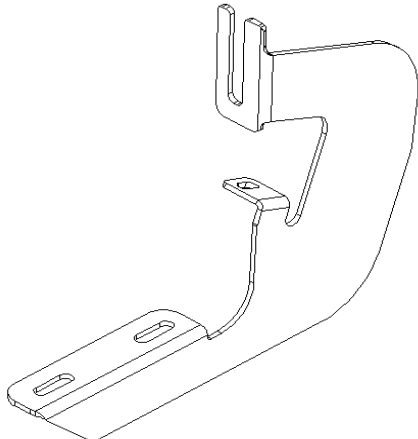
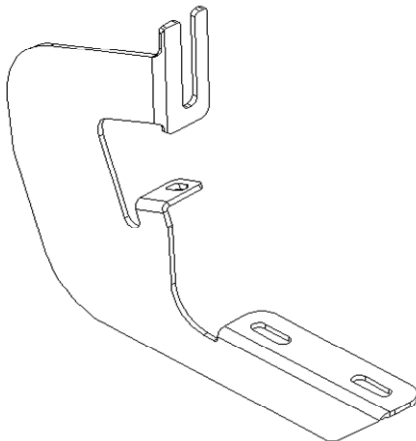
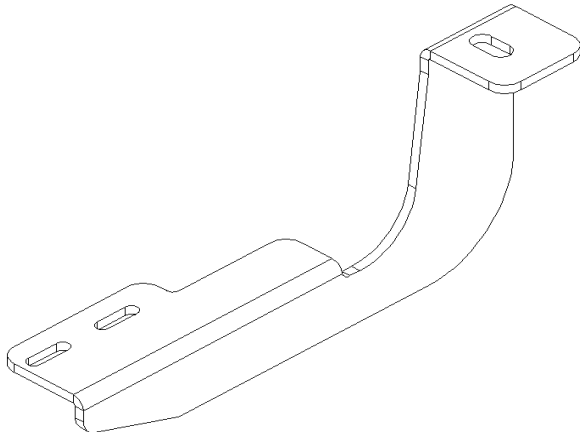
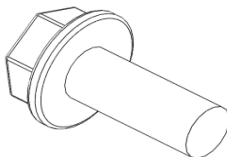
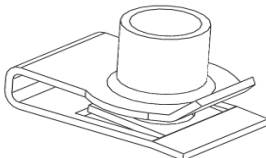
Dee Zee Cares - Please Recycle

For an electronic version of these instructions visit: [www.deezee.com/instructions](http://www.deezee.com/instructions)

Register your product online: [www.deezee.com/registration](http://www.deezee.com/registration)

# DZ 16318

## CHEVY SILVERADO / GMC SIERRA 2015-CURRENT WITH DEF TANK

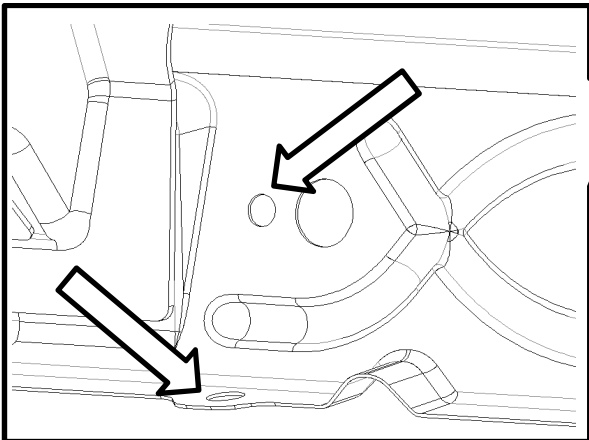
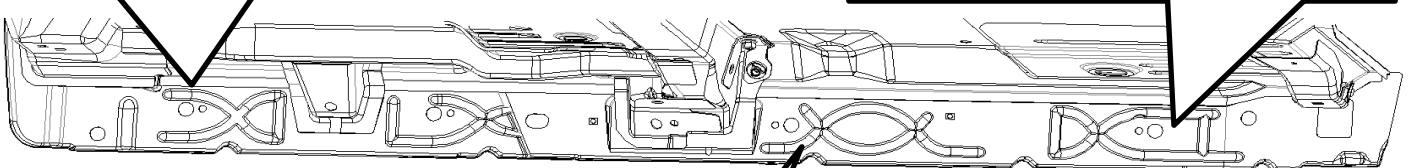
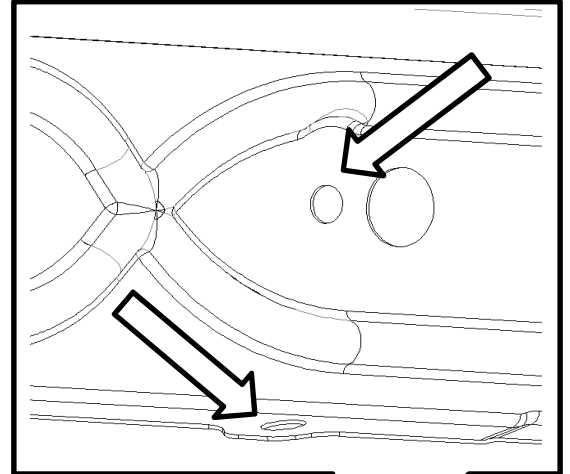
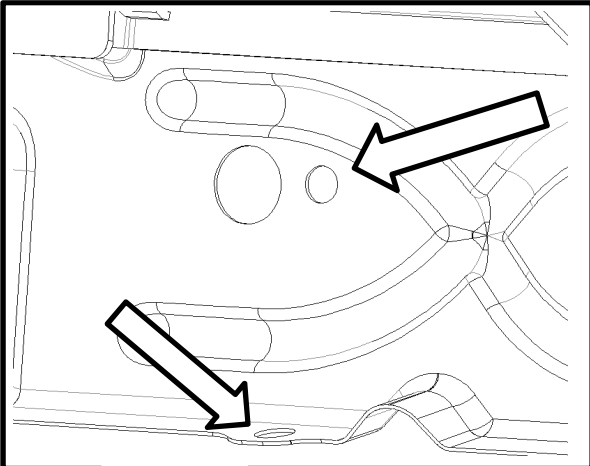
<div>A</div>	<div>SIDE STEP TUBE</div>	<div>B</div>	<div>BRACKET LEFT HAND</div>
<div></div>		<div></div>	
<div>*** TUBES SOLD SEPARATELY</div>			
<div>VARIES</div>	<div>X2</div>	<div>B 2231LP</div>	<div>X3</div>
<div>C</div>	<div>BRACKET RIGHT HAND MIDDLE / REAR</div>	<div>D</div>	<div>BRACKET RIGHT HAND FRONT</div>
<div></div>		<div></div>	
<div>B 2231RP</div>	<div>X2</div>	<div>B 2232P</div>	<div>X1</div>
<div>E</div>	<div>8mm X 25mm FLANGE HEAD BOLT</div>	<div>F</div>	<div>8mm U-NUT</div>
<div></div>	<div></div>	<div>G</div>	<div>8mm X 20mm FLANGE HEAD BOLT</div>
<div>PN 525</div>	<div>X12</div>	<div>PN 909</div>	<div>X12</div>
<div>FROM TUBE BOLT PACK</div>	<div>X12</div>	<div>FROM TUBE BOLT PACK</div>	<div>X12</div>

## TOOLS REQUIRED

WRENCH/RATCHET  
13mm, 21mm

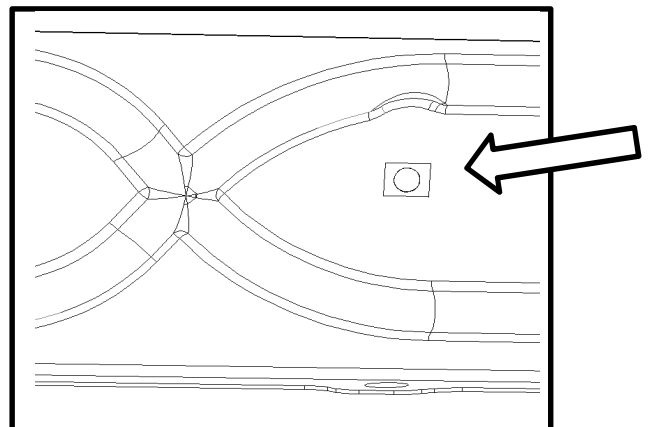


- 1 Locate the bracket mounting locations on the inside of the rocker panel. Shown below is the driver side of the crew cab. The front of the vehicle is to the right side.



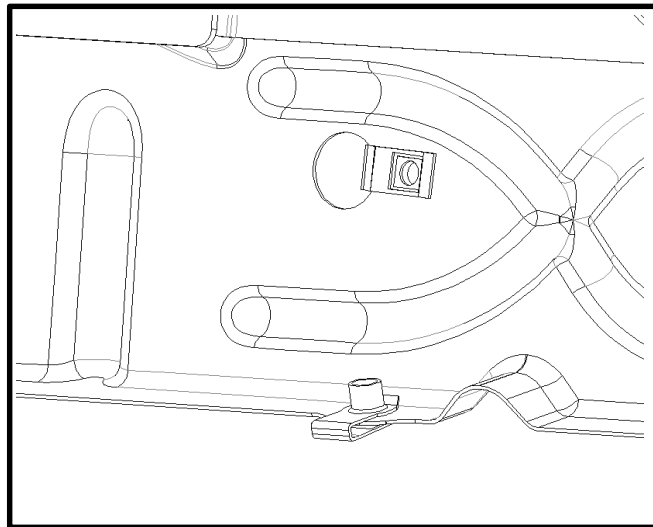
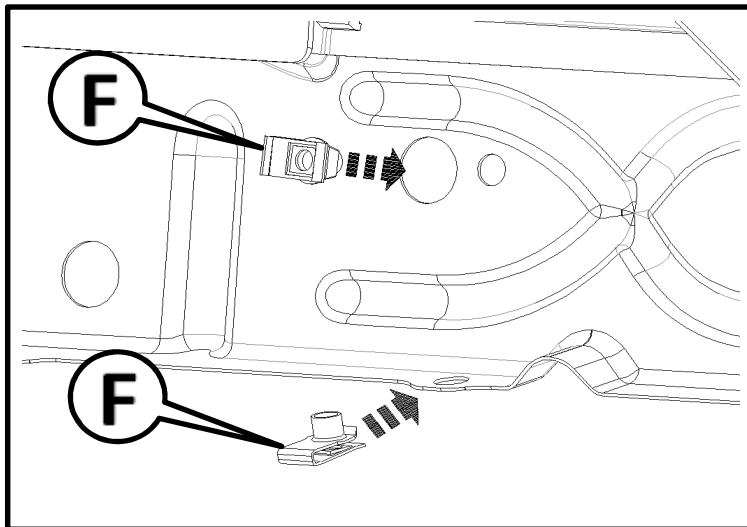
NOTE:  
For regular cab  
trucks there will not  
be a middle mounting  
location.

Depending where your vehicle was manufactured, the front and middle top mounting locations may have weld nuts instead of open hole. If this is the case, the bolt will thread into the weld nut and the clip will not be used.

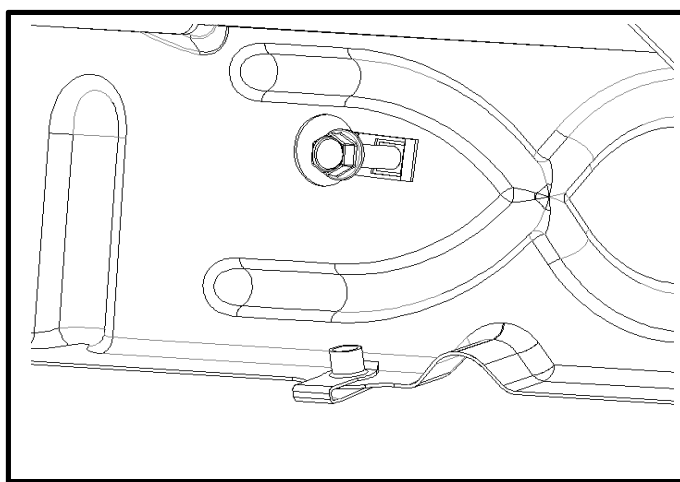
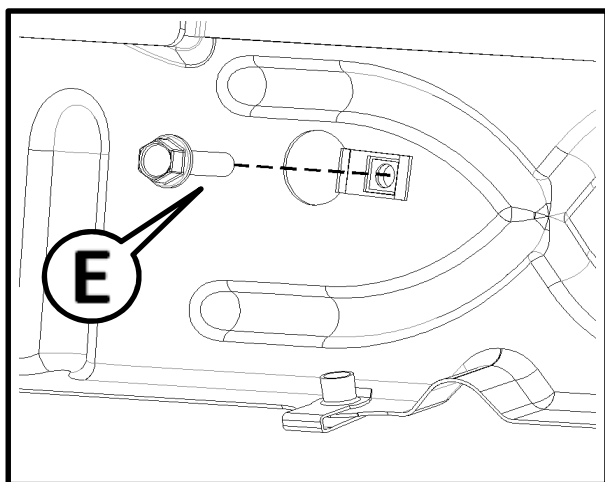


**2**

Install the 8mm U-nut [F] in all of the mounting locations, unless there is a weld nut.

**3**

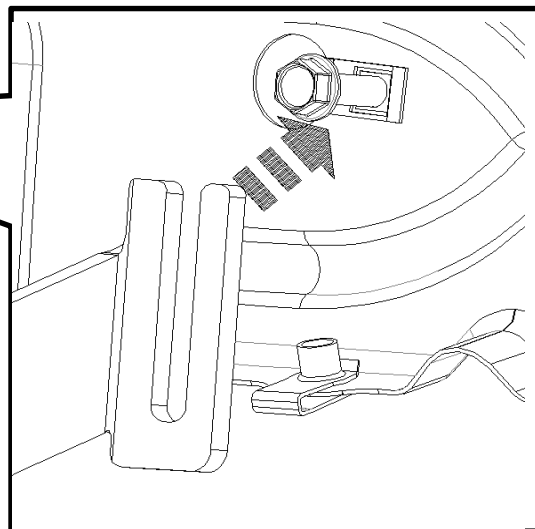
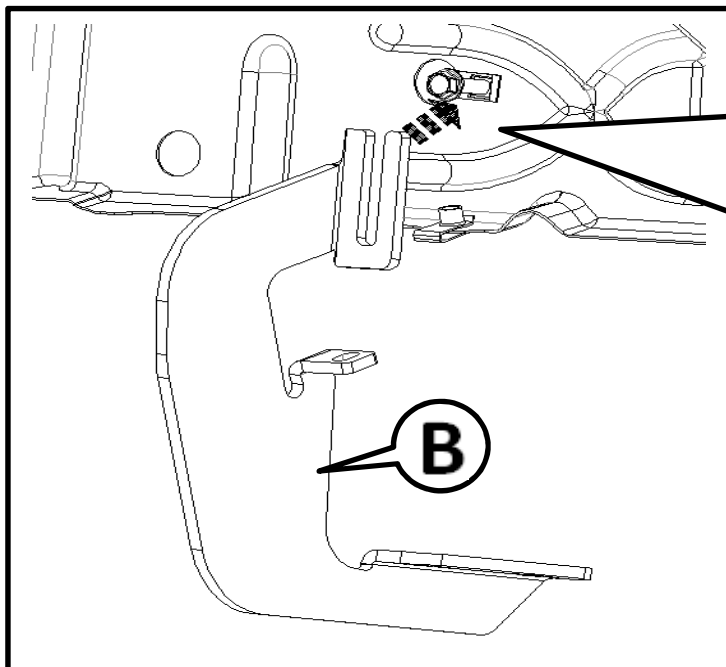
Thread an 8mm bolt [E] part way into all of the top mounting locations.



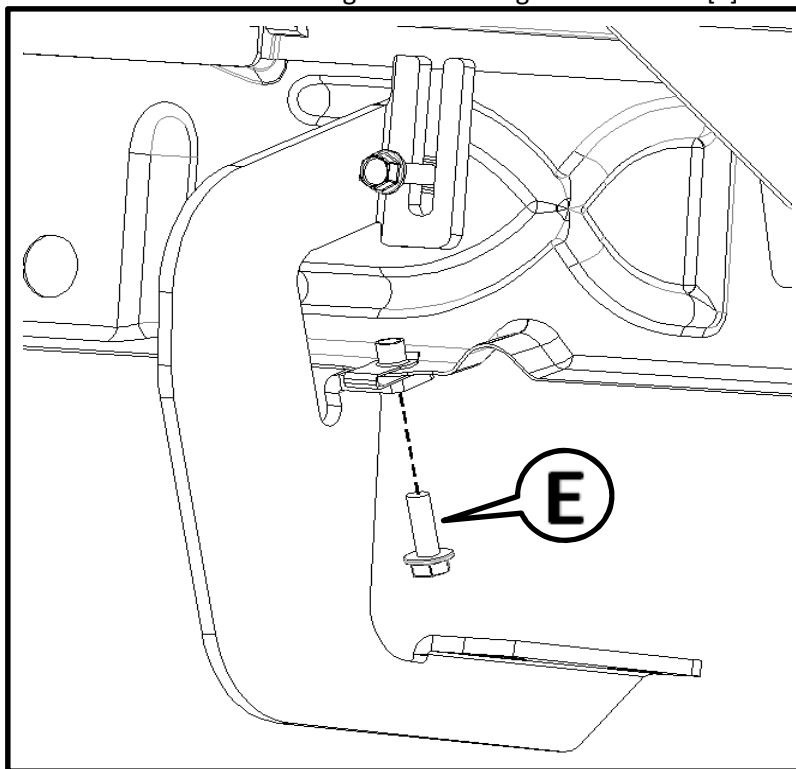
If your vehicle has the weld nut in the front and middle locations, thread the bolt part way into the weld nut.

**4**

Slide the open end of the slot in the driver side brace [B] over the 8mm bolt.



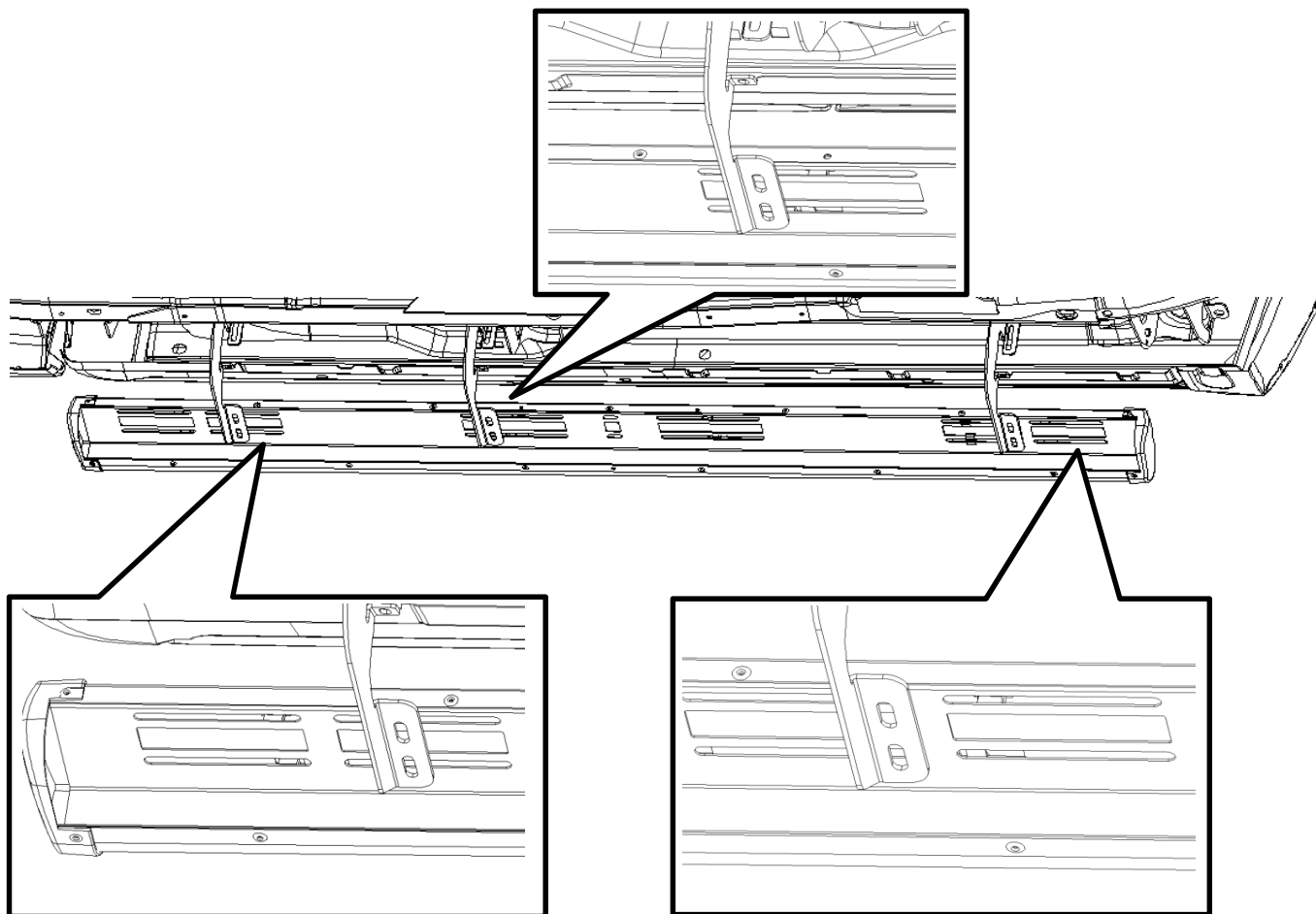
Attach the bottom mounting location using the 8mm bolt [E].



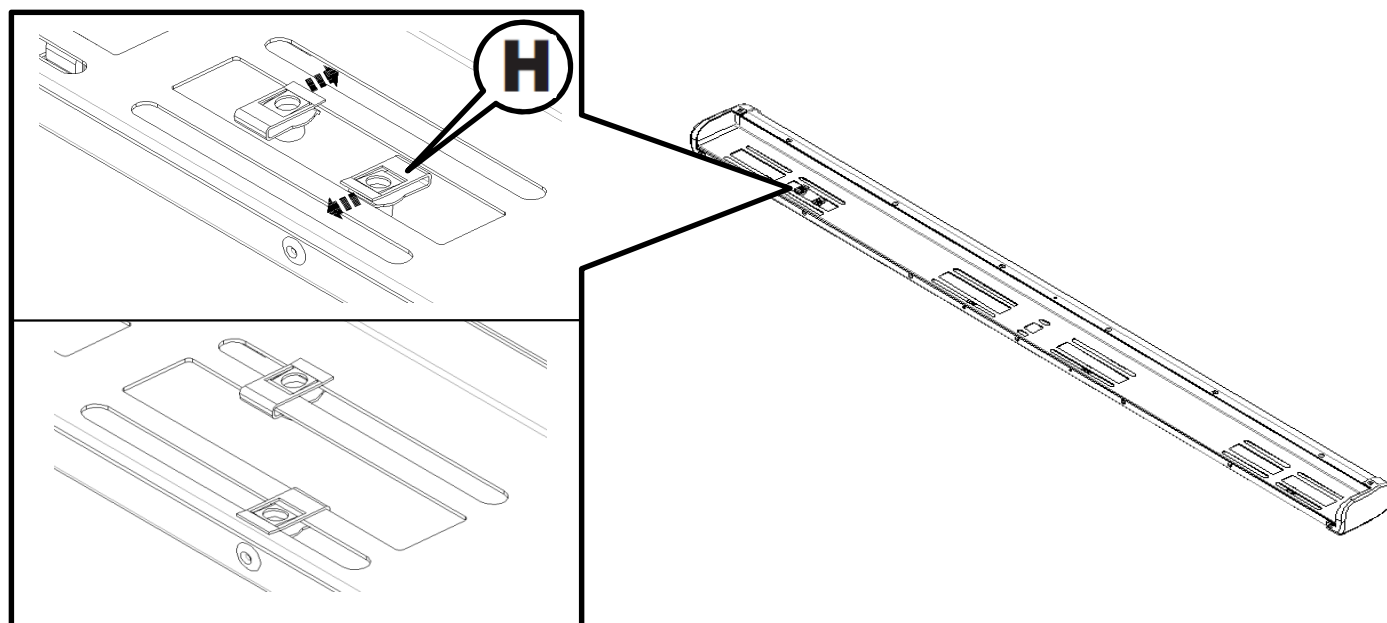
Tighten the 8mm bolts using a 13mm wrench.



- 5** Once the brackets are in place, set the tube on the braces and adjust as necessary front to back. Look under the tube to determine which sets of slots will be used to attach the tube to the braces. The extended cab tube is shown.



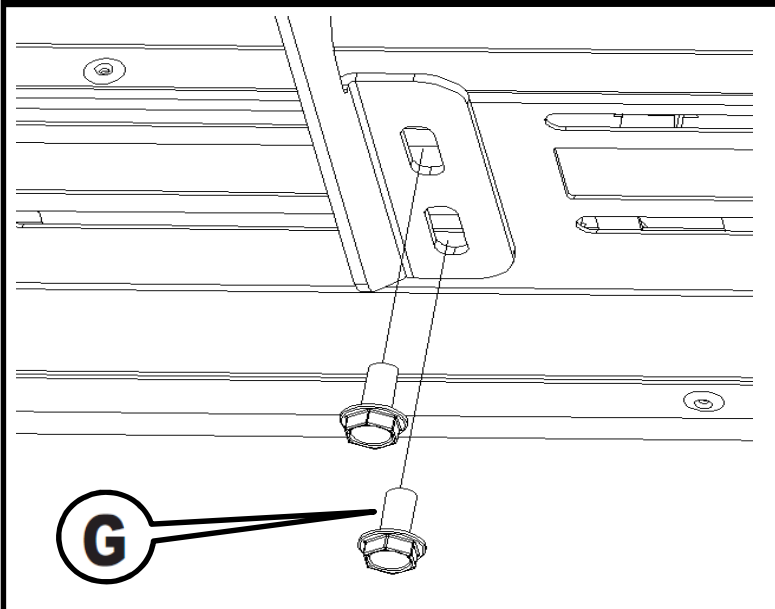
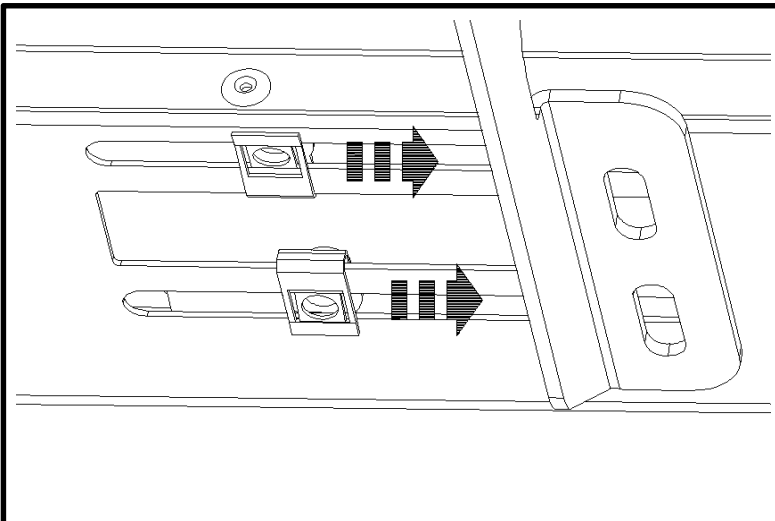
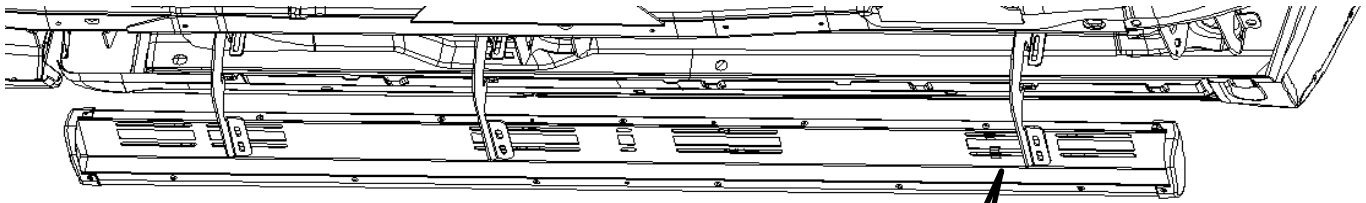
- 6** Remove the tube and install the 8mm U-nut [H] that was supplied with the tubes into the slots identified in the previous step. Use 2 U-nuts per brace location.



**7**

Set the tube back on the brackets and slide the U-nuts in the tube slots so that they align with the mounting slots in the braces. Repeat at all mounting locations.

Attach the tube to the braces using the 8mm x 20mm bolts [G] that were supplied with the tube step. Tighten bolts with a 13mm wrench or socket. Repeat at all mounting locations.



**8** For the passenger side, the middle and rear bracket installation will use bracket [C] and be identical to the steps used for the driver's side. Please refer to steps 1 and 2 for installation.

If your vehicle is a regular cab, there will be no middle brace. Please refer to steps 1 and 2 for installing the rear brace.

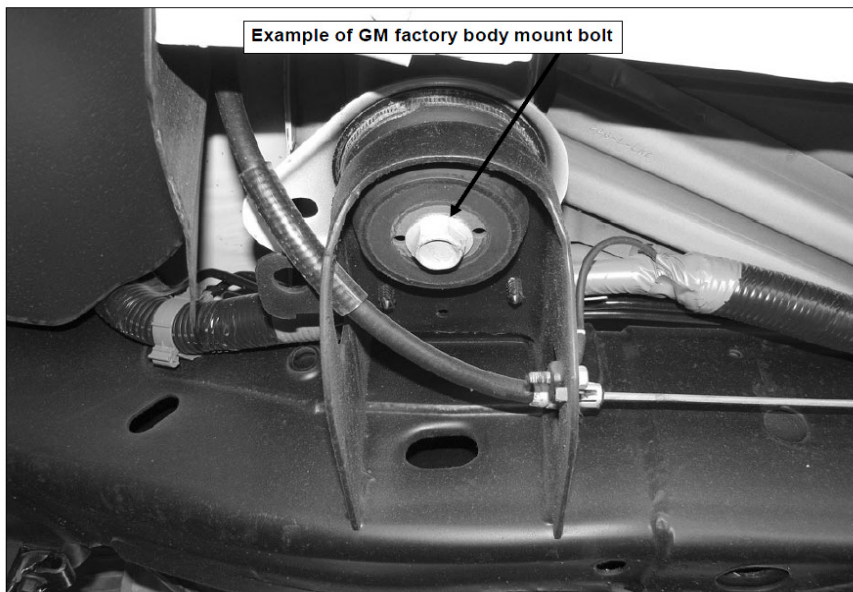
The front passenger side bracket will be attached to the front body shock mount.

**IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.**

**We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.**

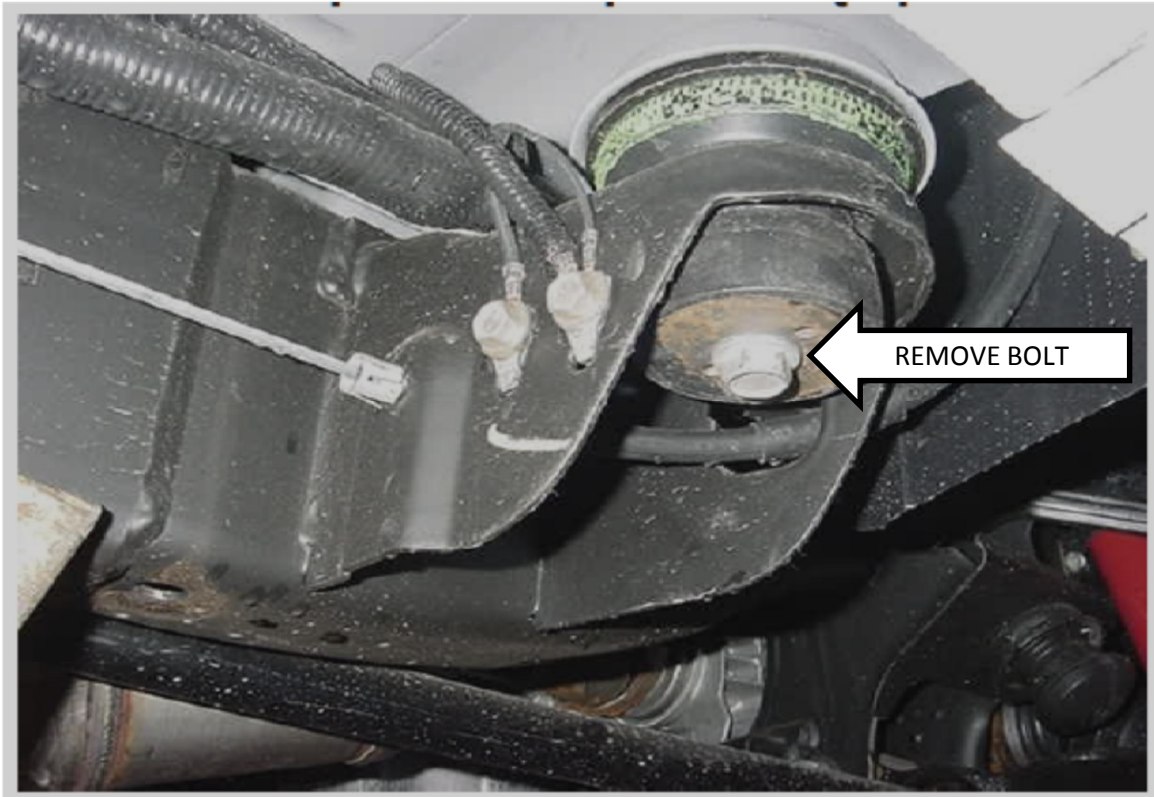
#### **PROCEDURE:**

**CRITICAL INFORMATION:** If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



9

Using a 21mm socket, remove the front body shock mount bolt from the passenger side.



Attach the brace to the body shock mount. Tighten the bolt enough to hold the brace in place, but to still allow the brace to be adjusted if needed.



**10**

Place the tube on the braces as was done in Step 3 for the drivers side.

Adjust the front brace to align with the slots in the bottom of the tube, depending on vehicle build variation, this may require the brace to angle towards the rear of the vehicle.

Once the brace location is set, torque the front body shock mount bolt to 44 ft-lbs plus a 170 degree turn.

Repeat steps 4 and 5 for the passenger side tube.

Make sure all bolts in this installation have been tightened.