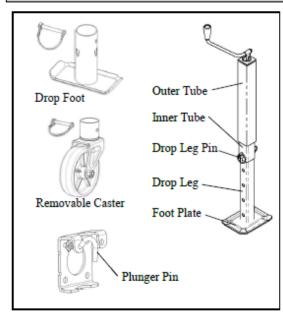
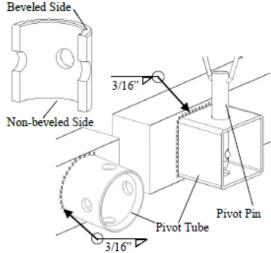
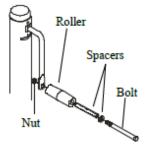
# Installation Instructions (Continued)





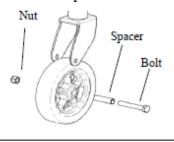
#### To attach a handle assembly:

- Insert the long spacer into the roller followed by the thin spacer and the bolt.
- 2) Secure to the crank stem with the nut provided.



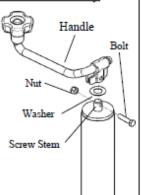
#### To attach a wheel assembly:

- 1) Insert the long spacer into the wheel.
- Set the wheel into the caster body and place the bolt through the caster body and wheel.
- 3) Secure with the nut provided.



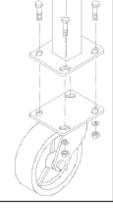
### To attach a top-wind handle assembly:

- Place the washer over the screw stem and then place the handle over the screw stem.
- Secure the handle to the screw stem with the bolt and nut provided.



## Heavy Duty Caster:

- Jack capacity limited to lesser of jack or caster.
- Use 4 3/8" bolts, washers, and locknuts as shown.



#### Weld-on Pivot Tube Mounting Instructions (Round and Square Pivot Tubes):

- 1) All welding must be performed by an AWS certified welder.
- 2) The non-beveled side of the pivot tube is welded to the tongue unless otherwise specified on hardware.
- Place the weld-on pivot tube against the tongue and weld all around with a 3/16" fillet weld. Align
  one set of pivot mount holes vertically.
- Mate the jack to the pivot tube and secure with the supplied pin.