

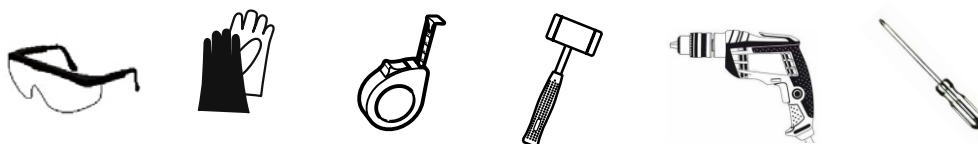
DOG HOUSE

ASSEMBLY MANUAL

SKU# 1125416




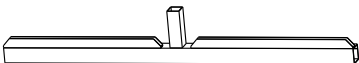



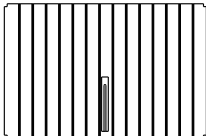
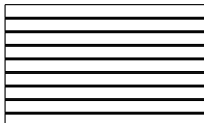
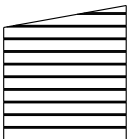
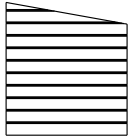
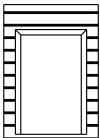



Tools required for assembly (not included)



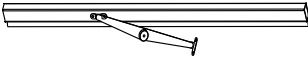
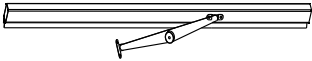
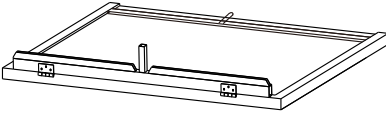


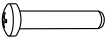








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PARTS LIST

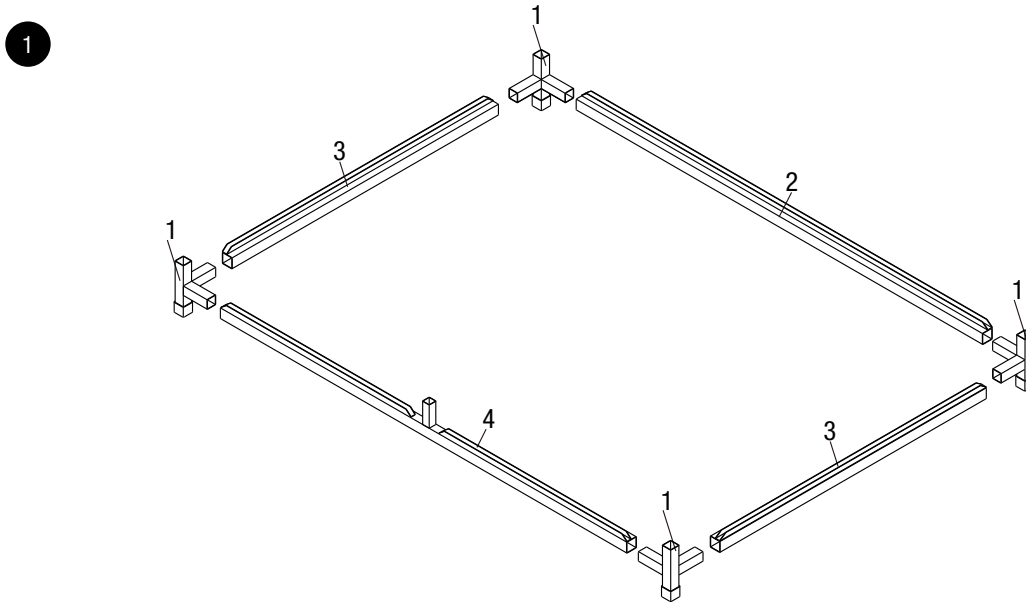
Part#	Description	Drawing	Qty.
1	Four-way plate		4
2	Horizontal tube		2
3	Bottom horizontal tube		2
4	Horizontal tube with connector		1
5	Back vertical tube		2
6	Front vertical tube		2
7	Mid-vertical tube		1
8	Bottom board		1
9	Back board		1
10	Left board		1
11	Right board		1
12	Door board		1
13	Front board		1

PARTS LIST

Part#	Description	Drawing	Qty.
14	Barrier board		1
15	Top connector		4
16	Horizontal tube-left side		1
17	Horizontal tube-right side		1
18	Top board		1
19	Latch		1
15	Z-groove		2
20	M6X35 bolt		4
21	M6X16 bolt		4
22	Tapping screw: ST3.5X13		6
23	Tapping screw: ST3X9.5		4
24	Self-drilling screw: ST3.5X13		26
25	Nut M6		4
26	Washer		4

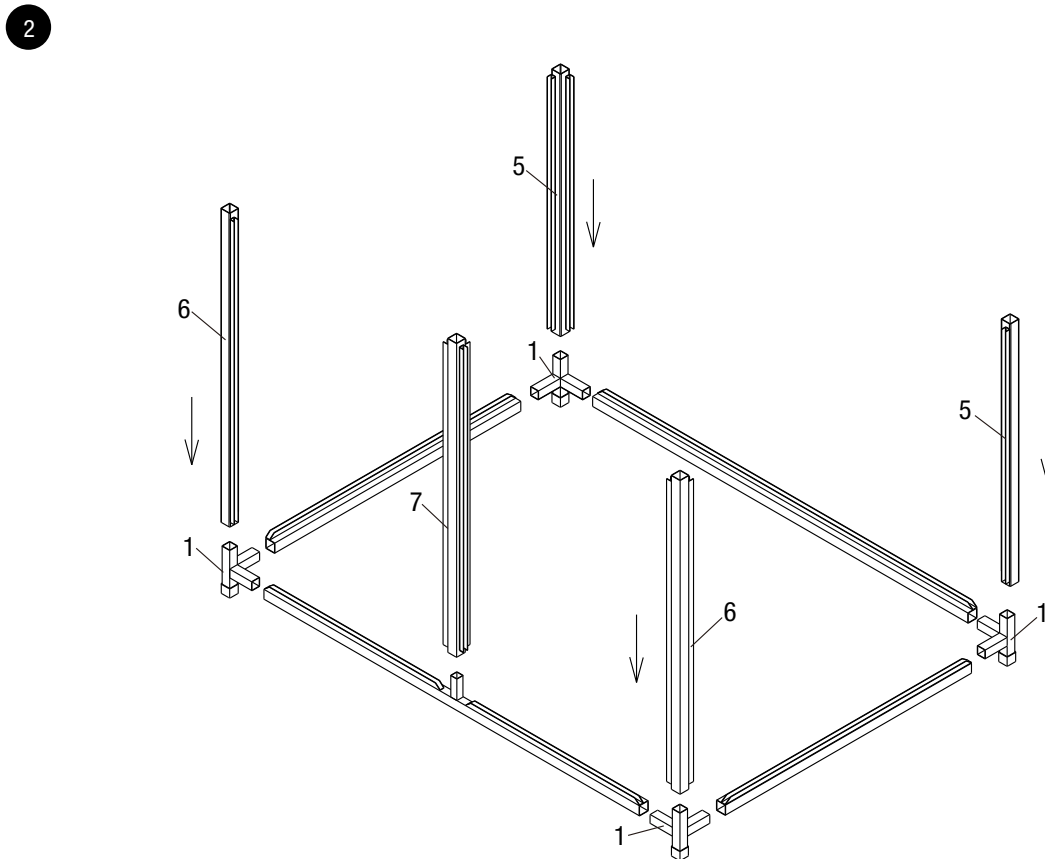
Step 1: Assemble the bottom frame of the dog house.

- Lay out the bottom frame parts as shown below (fig.1). Connect the horizontal tube #2, #3 & #4 to four-way plates #1.
- Please note that the side with U-shape facing up and out. Using a rubber hammer to make sure they connect well.



Step 2: Assemble the vertical tubes.

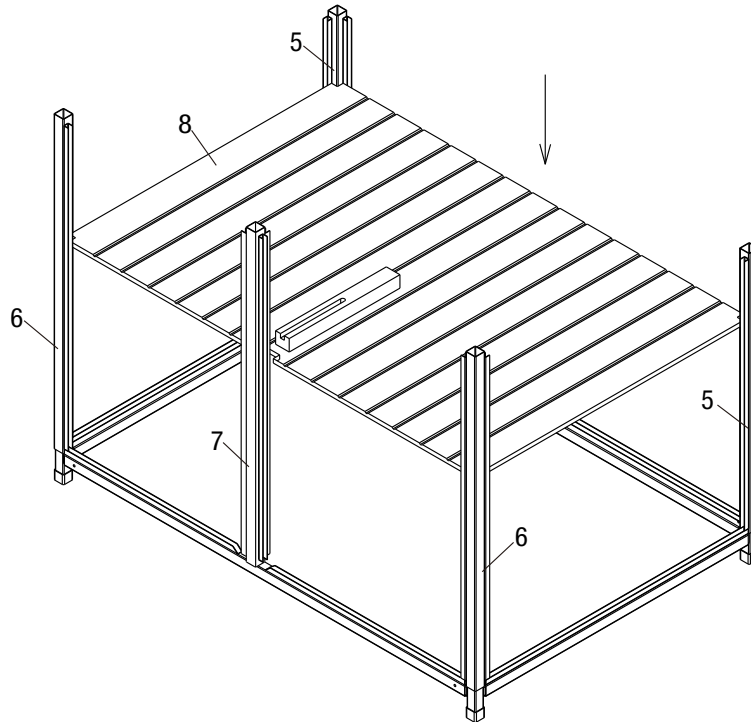
- Connect the vertical tube #5, #6 & #7 to four-way plates #1 (fig.2). Using a rubber hammer to make sure they can connect well.



Step 3: Assemble the bottom boards.

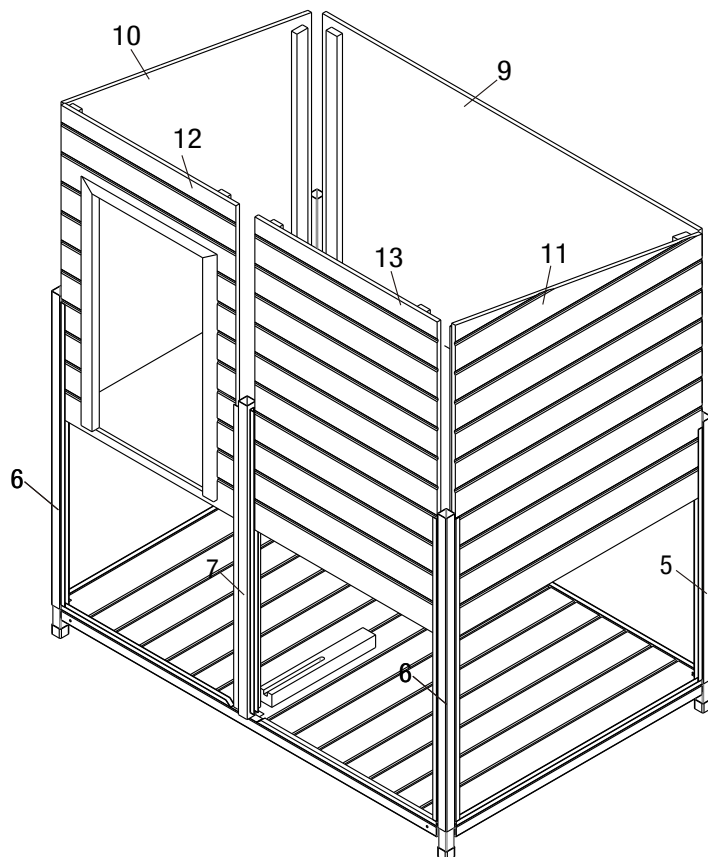
- Slide the bottom board #8 along the vertical tubes #5, #6 & #7 into the frame as shown below (fig.3).
NOTE: The side with slot on bottom board #8 towards vertical tube #7.

3



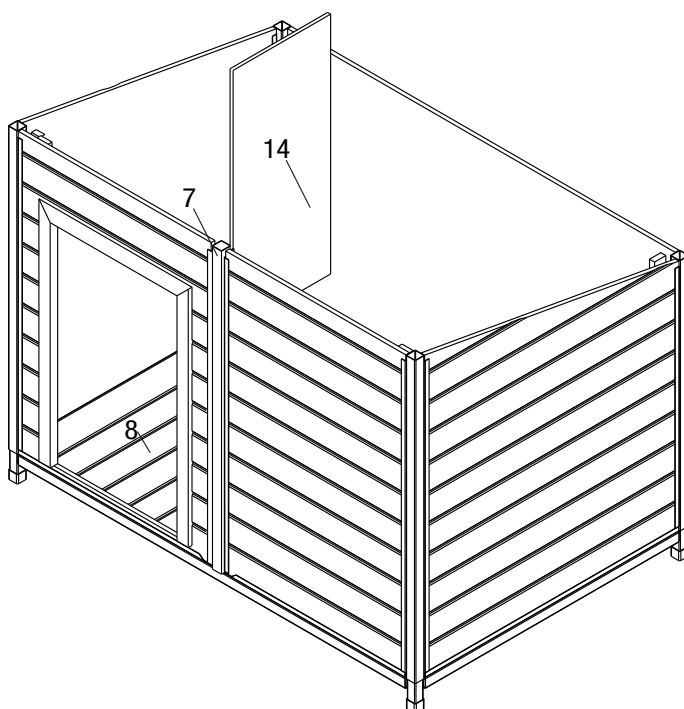
- Slide the door board #12 along the U-shape groove of vertical tubes #6 & #7 into the frame. Repeat the same procedure to assemble the other four boards.
Please note that board #10 is for the left side and board #11 is for the right side (fig.4).

4



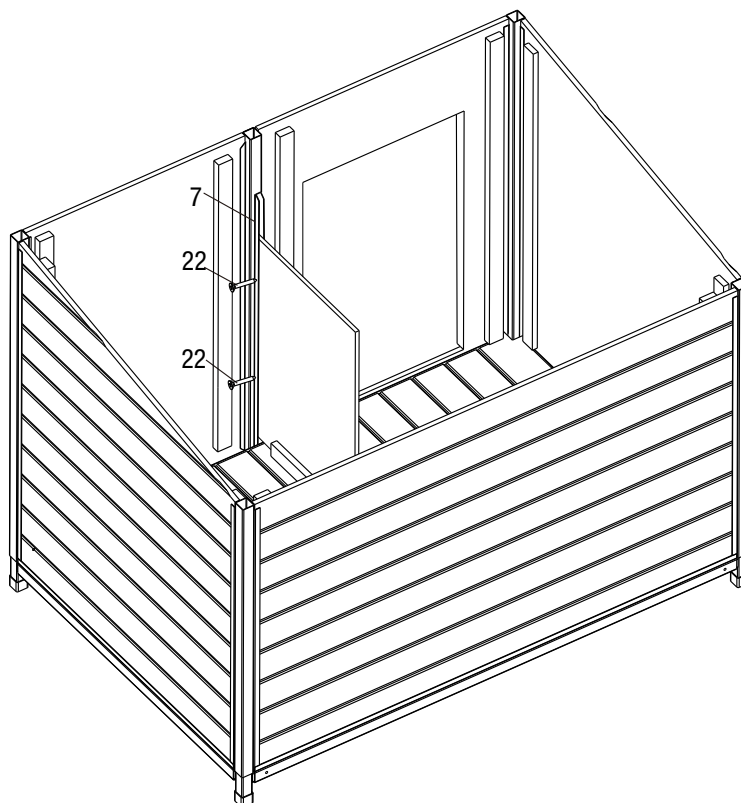
- Slide the barrier board #14 along the U-shape on the back Mid-vertical tube #7 and into the U-shape of bottom board #8 (fig.5).

5



- Secure the barrier board # 14 with Mid-vertical tube #7 using tapping screw #22 (fig.6).

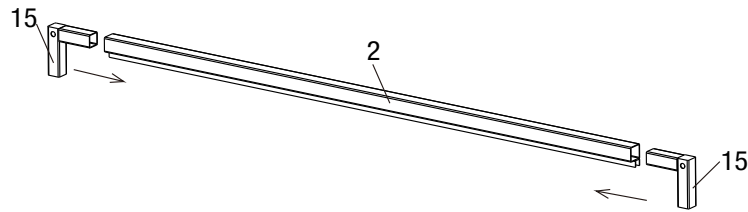
6



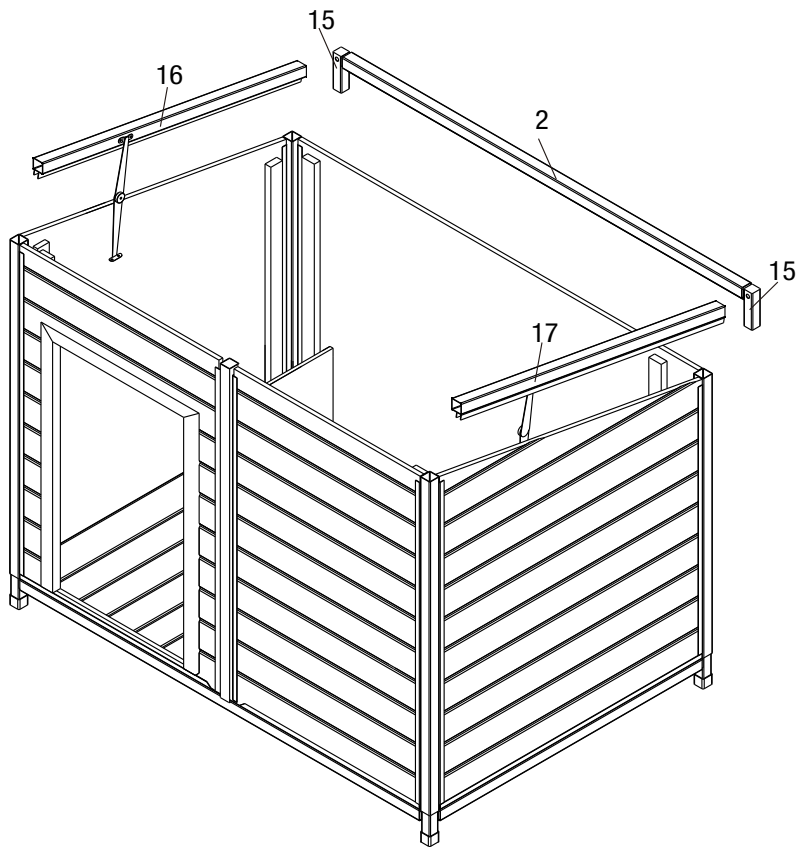
Step 4: Assemble the top frame

- Connect both sides of the horizontal tube #2 to tube connectors #15 as shown below. Using a rubber hammer to make sure they connect well (fig.7A).
- Connect the components #2 into the vertical tubes #5. Using a rubber hammer to make sure they connect well (fig.7B). Then put the right and left horizontal tubes #16 & #17 on their positions. Please note that the side with U-shape facing down.

7A

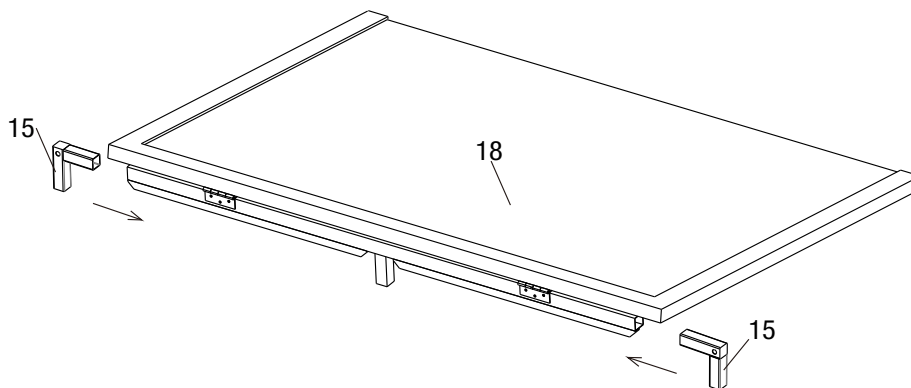


7B

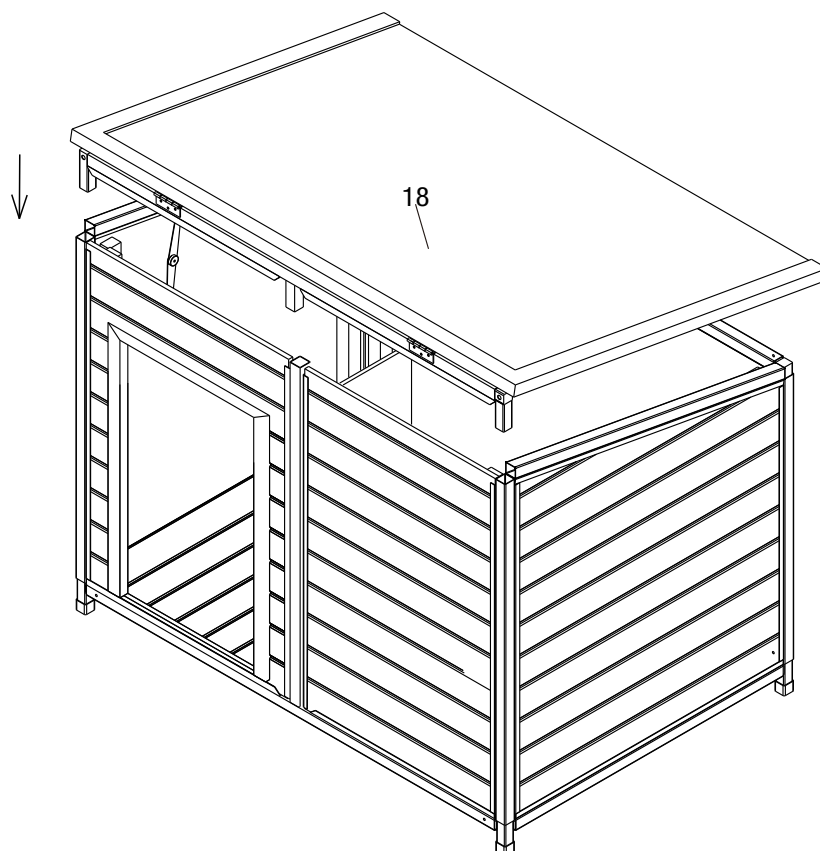


- Connect the tube connectors #15 into both ends of assembled tube on top board #18 (fig 8A). Then put the top board #18 to its position as shown below (fig 8B). Using a rubber hammer to make sure they connect well.

8A

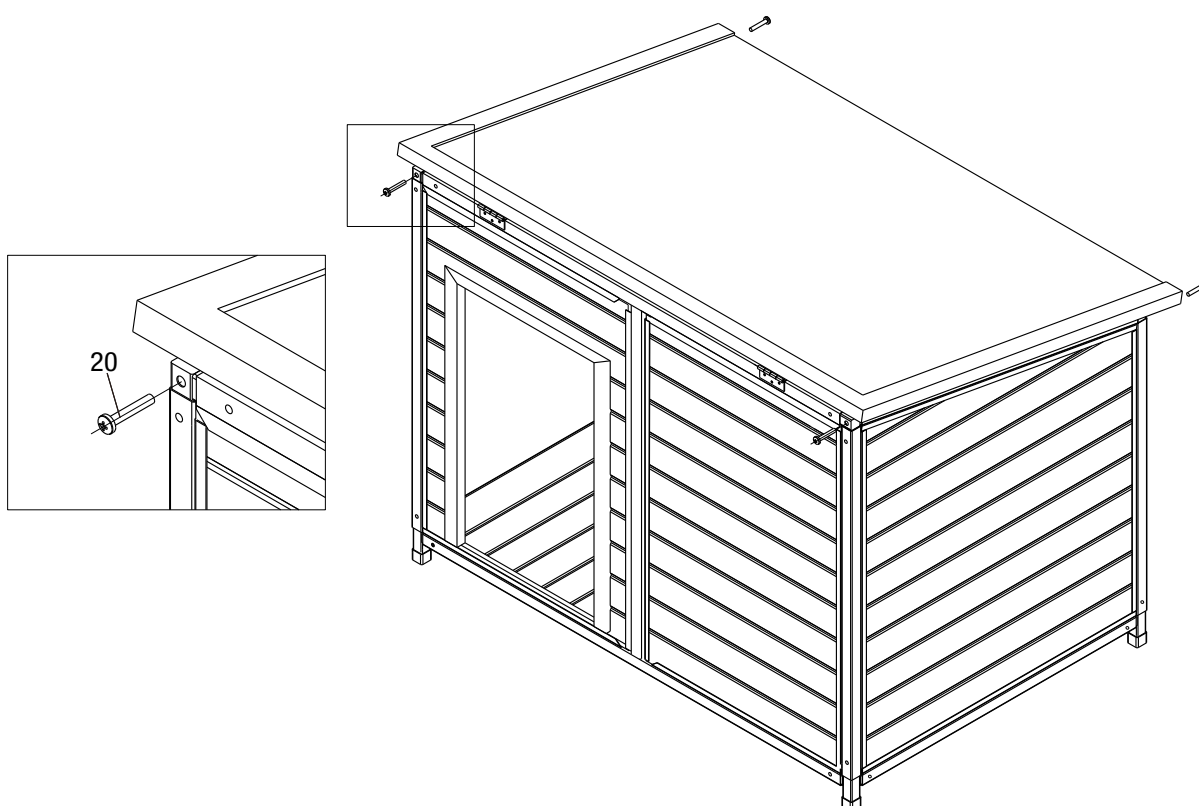


8B



- Secure the four top corners with bolts #20(fig.10).

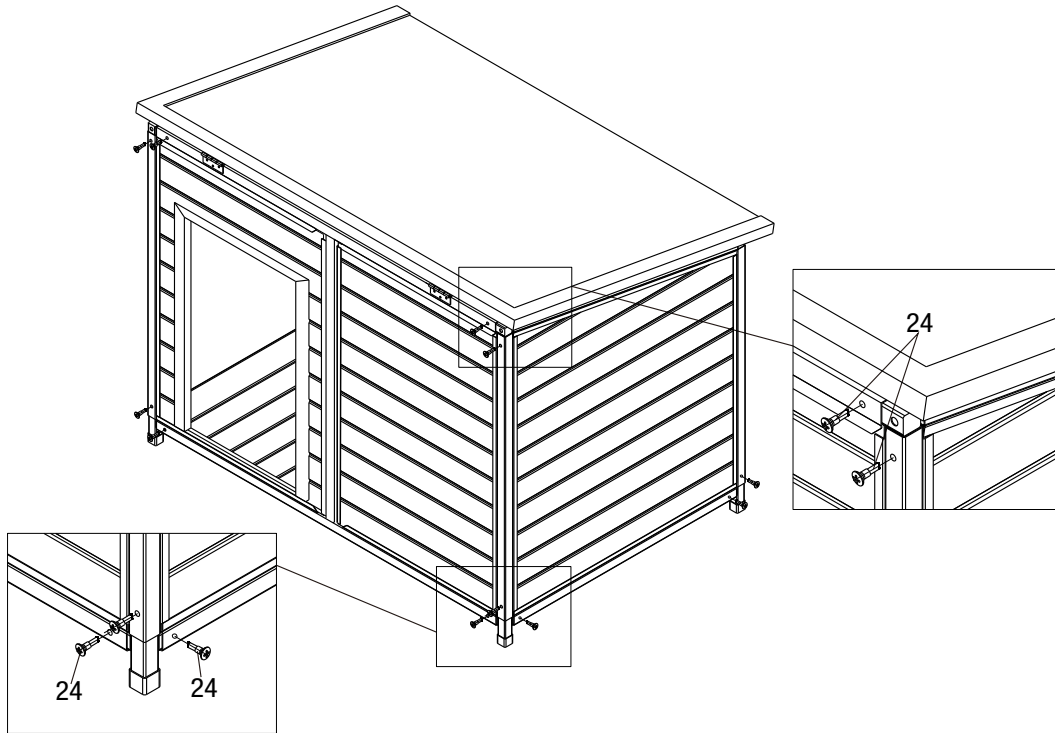
10



Step 5: Secure the dog house

- Knock with a rubber hammer to make sure all parts are connected tightly. Then secure the eight corners with screws #24. Three screws for the four bottom corners, and two screws for the four top corners(fig.11).

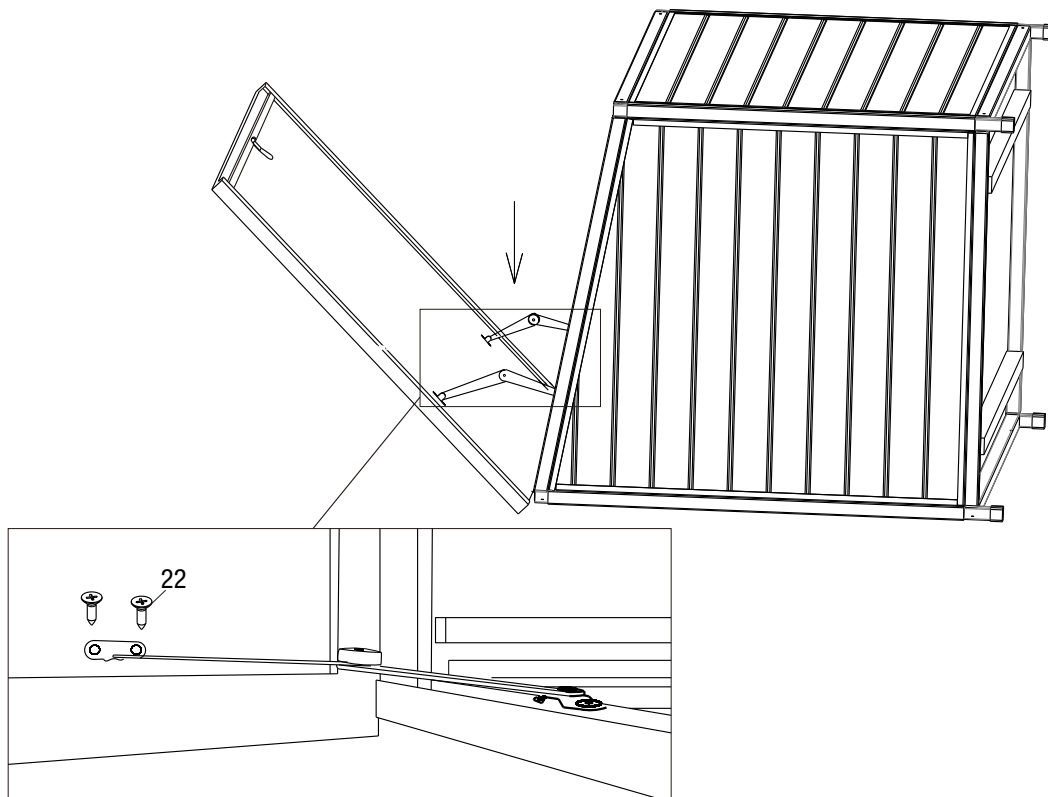
11



- Lay the assembled dog house down. Lift the roof board to the position as shown below (fig.12). Connect the other end of the support to the inside of the roof board using tapping screw #22.

NOTE: The position for installing support has been marked on the top board #18.

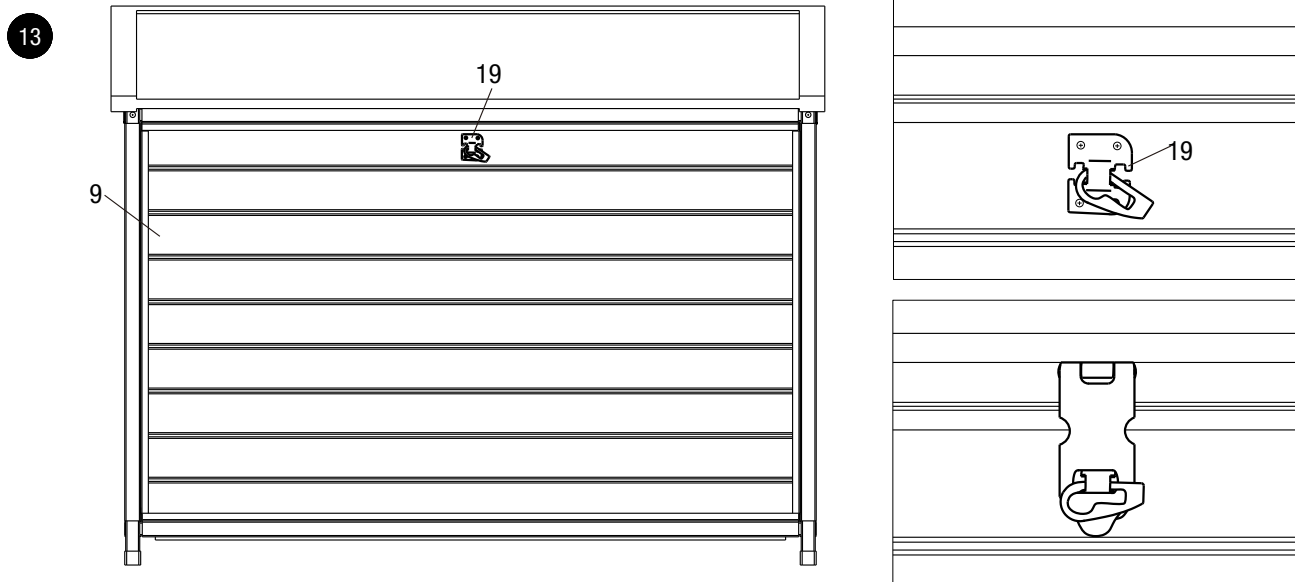
12



Step 6: Assemble the lock.

- Assemble the latch #19 to the right position of the back board #9 using tapping screw #23 as shown below (fig.13).

Note: Make sure the hinge and the latch can connect well .



Step 7: Assemble the dog house to the kennel.

- First connect the Z-groove #15 with the kennel using fixtures #21, #25 & #26. Then connect the dog house with the Z-groove using self-drilling screw #24 (fig.14).

