



1-800-779-2102

Mon – Thurs: 8:00am - 5:00pm | Friday: 8:00am - 4:00pm CST

**INSPECT YOUR PRODUCT FOR DAMAGE & MISSING
PARTS BEFORE PROCEEDING TO INSTALLATION**

PROCEDURE FOR RETURNS OR MISSING HARDWARE

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

-CONTACT DEE ZEE DIRECTLY FOR MISSING PARTS OR HARDWARE

WWW.DEEZEE.COM

REGISTER YOUR PRODUCT ONLINE: www.deezee.com/registration

VIEW INSTRUCTIONS ONLINE: www.deezee.com/instructions

⚠ WARNING: Cancer and Reproductive Harm
www.P65Warnings.ca.gov

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



DEE ZEE, INC. WARRANTY AGREEMENT

Dee Zee, Inc. guarantees the original purchaser a limited lifetime warranty against manufacturer defects in materials, workmanship, and design under normal use, excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, improper repairs, spills, vandalism, product neglect, or acts of God.

This warranty applies only to the original purchaser of new product(s) and is limited to the replacement of genuine Dee Zee products. Modification of any kind to Dee Zee products voids all warranty coverage. Warranty does not include electrical components, installation, cost of removal, labor, transportation costs, loss of use, inconvenience, or consequential damages.

WARRANTY COVERAGE - MATERIALS & WORKMANSHIP

LIMITED LIFETIME WARRANTY:

- STAINLESS STEEL: Side Steps, Grill Guards, Bull Bars, Bed Caps, and Side Rails
- ALUMINUM: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Bed Protection, Side Rails, Invis-A-Racks, and Cab Racks
- PLASTIC: Storage Boxes
- OTHER: Front and Rear Bumpers

THREE-YEAR WARRANTY:

- POWDER-COATED / E-COATED STEEL: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Cab Racks, Sport Bar Ladder Racks, Cargo Carriers, Mounting Brackets (NX, Rough Step, and Bumper Guards only)
- OTHER: Tailgate Assist, Bed Mats, Floor Mats, Auxiliary Fuel Connection Kits, and All Products Not Otherwise Listed Individually

WARRANTY COVERAGE – FINISH PROTECTION

The finish of all Dee Zee products is covered for one-year (1) from the date of purchase. Dee Zee products have a high quality finish that must be cared for and maintained like any other exposed finish on the vehicle. Protect the finish with non-abrasive automotive wax (e.g. Pure Carnauba) on a regular basis. Applying soaps, polishes, or waxes that contain an abrasive compound may scratch the finish and leave the exposed material susceptible to corrosion.

WARRANTY COVERAGE – COMPONENT PARTS

Operational items such as shocks, latches, hinges, and wear items including, but not limited to, mud flaps, step pads, toolbox tray, end caps, hardware, seals, etc. have a one-year (1) warranty. Replacement component parts can be ordered via credit card (MasterCard or VISA) by calling 1-800-779-2102. All replacement parts are non-returnable and non-refundable.

GPI® FUEL PUMPS & ACCESSORIES

All Great Plains Industries (GPI) products, including transfer tank pumps and fuel meters are covered by GPI's warranty policies. Dee Zee's warranty terms do not apply to GPI products. To submit a warranty claim, please contact GPI at 1-800-835-0113 or visit www.gpi.net.

WARRANTY SUBMISSION PROCEDURE

All warranty claims will be initiated at the place of purchase. The original purchaser will be required to present the original sales receipt with purchase date shown and provide photographs of the defect.

In the event the originally purchased product style is no longer available, Dee Zee will warranty the defective part with a current equivalent. If a comparable product is no longer available, the product would be returned to the store of purchase for a refund or the applicable cost difference can be paid to choose an alternate style.

DISCLAIMER

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

Review the instruction pages in their entirety to prepare the required tools

Warning: Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

Cleaning: To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.



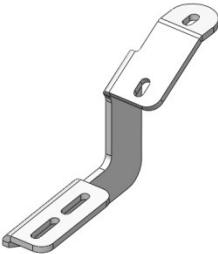

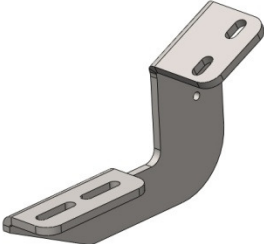






Dee Zee Cares - Please Recycle

For an electronic version of these instructions visit: www.deezee.com/instructions

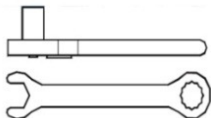
Register your product online: www.deezee.com/registration

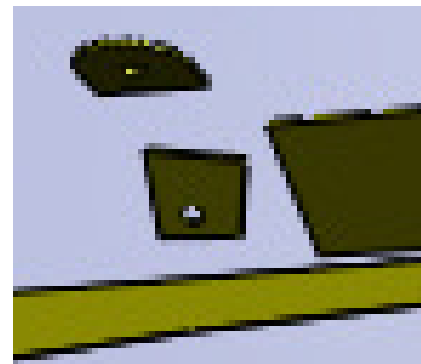
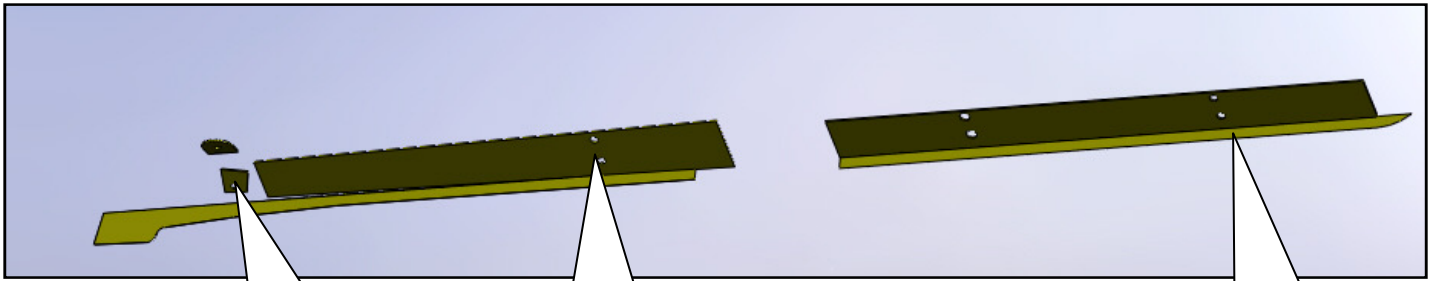
NXt Running Board (2007 – Current) Tundra Pickup

<div data-bbox="82 205 159 285">A</div> <div data-bbox="188 216 440 247">NXt Running Board</div> <div data-bbox="151 300 493 520">  </div> <div data-bbox="102 548 203 575">Various</div> <div data-bbox="459 548 493 575">X2</div>	<div data-bbox="578 205 654 285">B</div> <div data-bbox="672 216 898 281">Rocker Panel Mounting Bracket</div> <div data-bbox="748 321 979 548">  </div> <div data-bbox="594 548 716 575">B 1903LP</div> <div data-bbox="997 548 1031 575">X1</div>	<div data-bbox="1097 205 1174 285">C</div> <div data-bbox="1192 210 1442 237">Driver Side Bracket</div> <div data-bbox="1247 279 1463 531">  </div> <div data-bbox="1117 548 1243 575">B 1903RP</div> <div data-bbox="1419 548 1453 575">X1</div>
<div data-bbox="82 604 159 684">D</div> <div data-bbox="162 621 462 653">Passenger Side Bracket</div> <div data-bbox="215 699 431 940">  </div> <div data-bbox="102 978 217 1005">B1904LP</div> <div data-bbox="505 978 539 1005">X1</div>	<div data-bbox="578 604 654 684">E</div> <div data-bbox="651 621 954 653">Passenger Side Bracket</div> <div data-bbox="686 699 948 940">  </div> <div data-bbox="594 978 716 1005">B 1904RP</div> <div data-bbox="997 978 1031 1005">X1</div>	<div data-bbox="1097 604 1174 684">F</div> <div data-bbox="1175 621 1479 653">Passenger Side Bracket</div> <div data-bbox="1260 720 1430 926">  </div> <div data-bbox="1117 978 1240 1005">B 1905LP</div> <div data-bbox="1463 978 1497 1005">X1</div>
<div data-bbox="82 1041 159 1121">G</div> <div data-bbox="162 1052 462 1083">Passenger Side Bracket</div> <div data-bbox="212 1125 464 1381">  </div> <div data-bbox="102 1409 228 1436">B 1905RP</div> <div data-bbox="505 1409 539 1436">X1</div>	<div data-bbox="578 1041 654 1121">H</div> <div data-bbox="672 1052 941 1115">8mm X 25mm Flange Head Bolt</div> <div data-bbox="691 1161 915 1350">  </div> <div data-bbox="607 1409 699 1436">PN 525</div> <div data-bbox="980 1409 1031 1436">X12</div>	<div data-bbox="1097 1041 1174 1121">I</div> <div data-bbox="1208 1052 1425 1115">8mm Hex Flange Nut</div> <div data-bbox="1260 1192 1386 1329">  </div> <div data-bbox="1127 1409 1224 1436">PN 526</div> <div data-bbox="1427 1409 1477 1436">X12</div>

Tools Required

Ratchet / Wrench
13mm

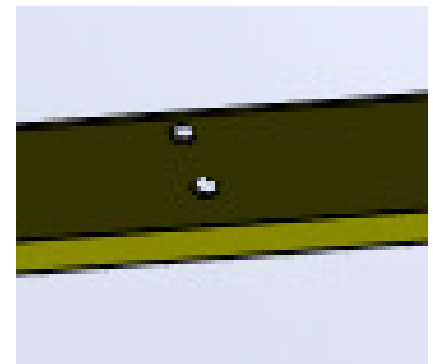


1**Passenger Side Shown****Front****Rear**

NOTE: The vehicle will have preset threads in this location for mounting the running board bracket.

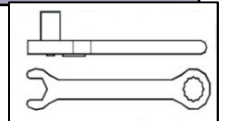
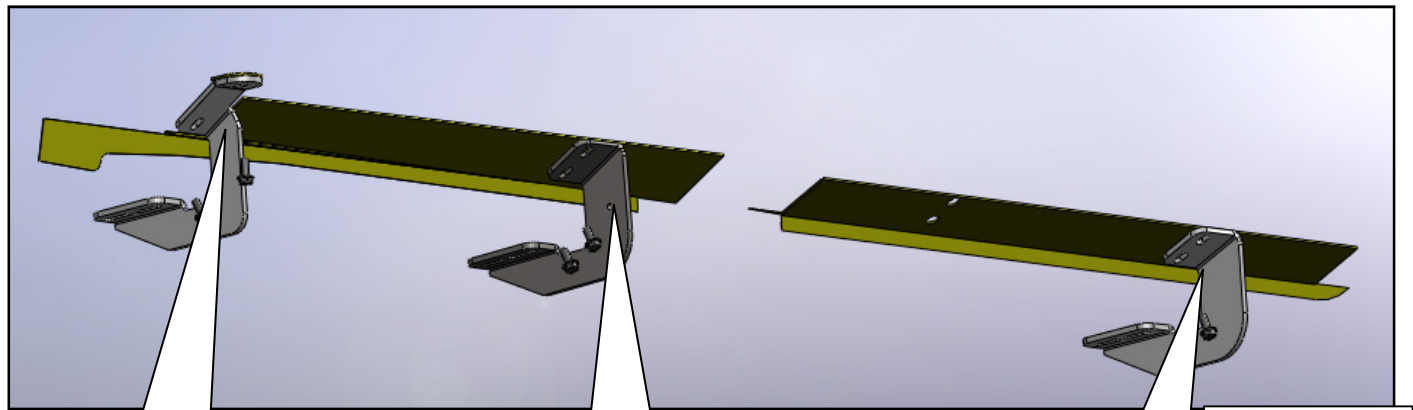


NOTE: The vehicle will have preset threads in this location for mounting the running board bracket.

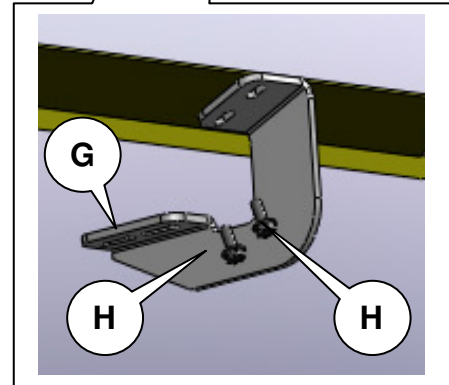
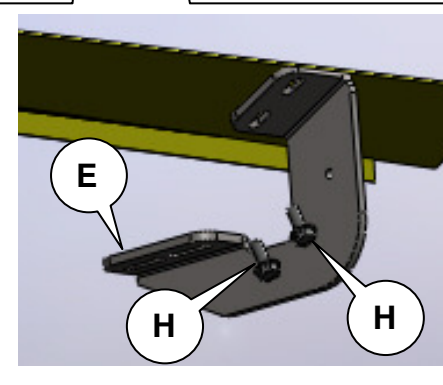
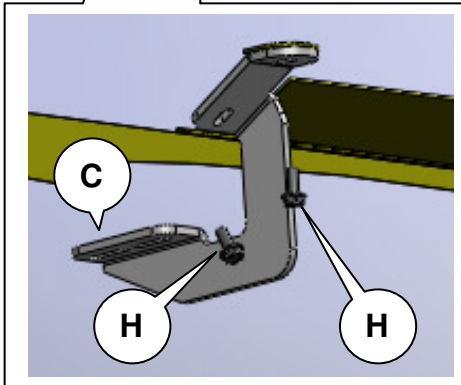


NOTE: The vehicle will have preset threads in this location for mounting the running board bracket.

NOTE: FOR STANDARD CAB APPLICATIONS, THE MIDDLE BRACES (D & E) WILL BE USED AS THE REAR BRACE. THE STANDARD CAB WILL ONLY USE 2 BRACES PER SIDE, THEREFORE BRACES F & G MAY BE DISCARDED.

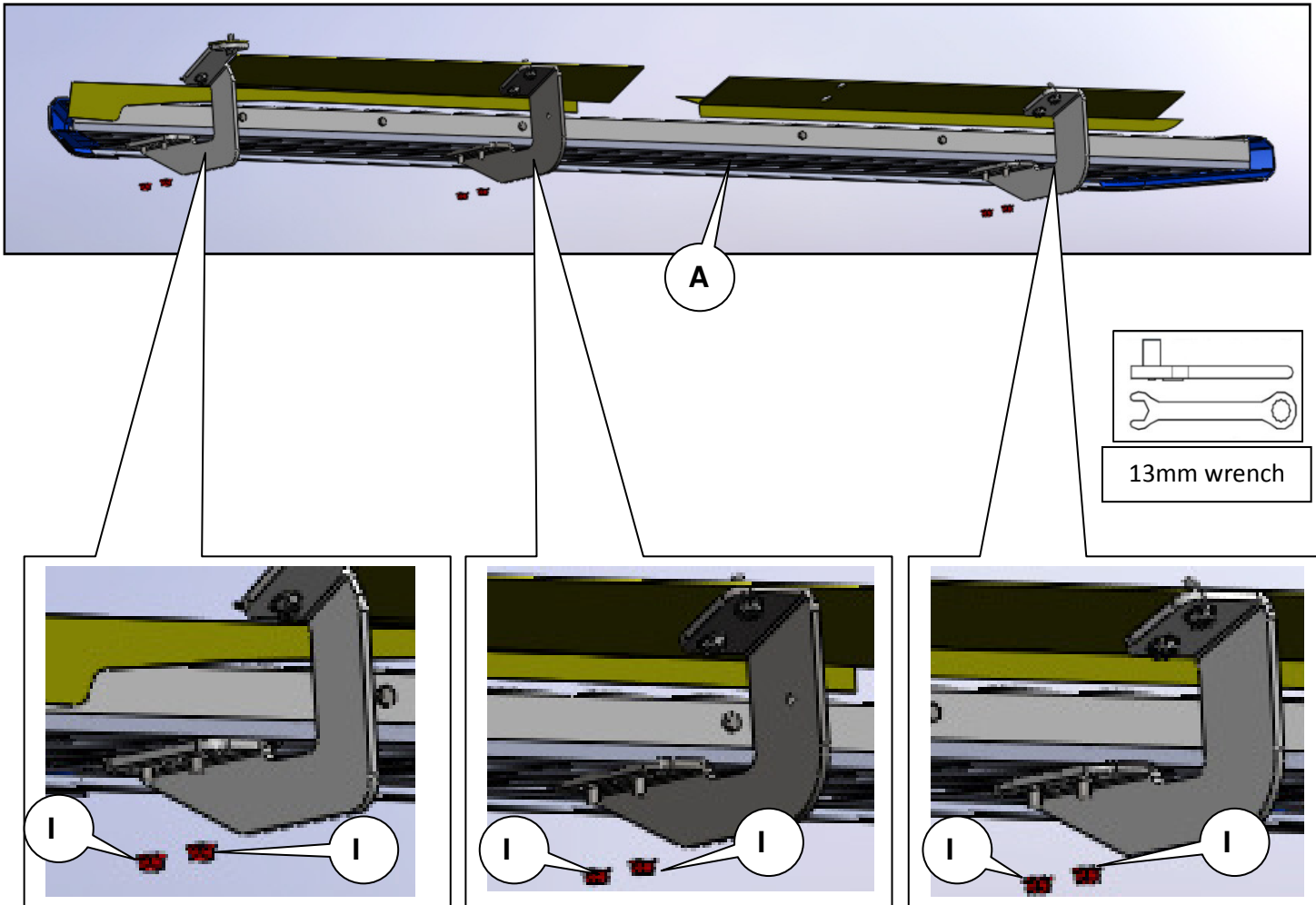


13mm wrench



NOTE: THE MIDDLE BRACKET
CONTAINS AN INDICATOR HOLE TO
DIFFERENTIATE FROM REAR
BRACKET.

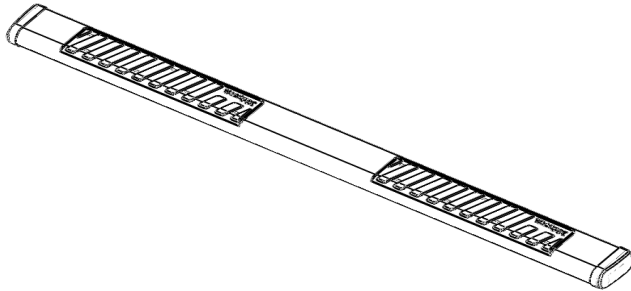
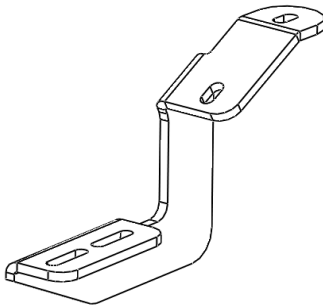
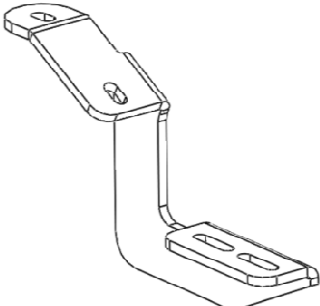
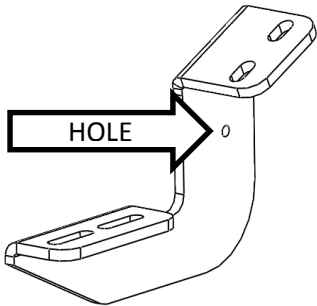
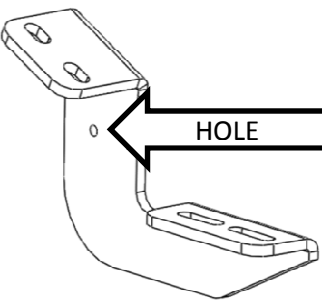
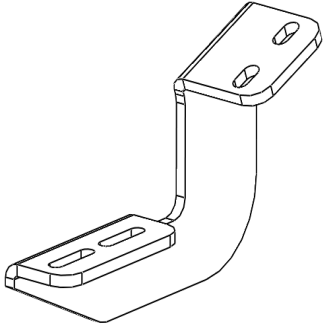
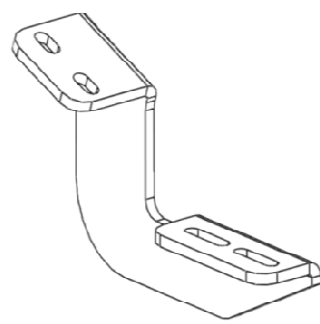
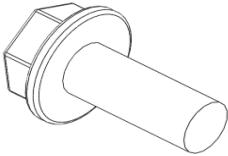
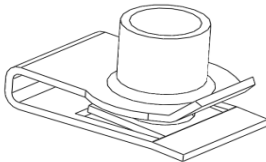
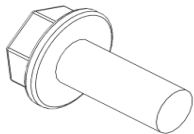
3



4

REPEAT STEPS 1-3 FOR DRIVER SIDE USING BRACKETS B, D, AND F.

6" OVAL SIDE STEP INSTALLATION TOYOTA TUNDRA 2009-CURRENT

<div>A</div>	SIDE STEP TUBE	<div>B</div>	PASSENGER FRONT BRACE	<div>C</div>	DRIVER FRONT BRACE
					
*** TUBES SOLD SEPARATELY					
VARIOUS		X2	B 1903RP	X1	B 1903LP
<div>D</div>	PASSENGER MIDDLE BRACE	<div>E</div>	DRIVER MIDDLE BRACE	<div>F</div>	PASSENGER REAR BRACE
					
NOTE: THE MIDDLE BRACE HAS A HOLE TO IDENTIFY IT.		NOTE: THE MIDDLE BRACE HAS A HOLE TO IDENTIFY IT.			
B 1904RP		X1	B 1904LP	X1	B 1905RP
				X1	B 1905LP
<div>H</div>	8mm X 25mm FLANGE HEAD BOLT	<div>I</div>	8mm U-NUT	<div>J</div>	8mm X 20mm FLANGE HEAD BOLT
					
PN 525		X12	FROM TUBE BOLT PACK	X8	FROM TUBE BOLT PACK
			X12	X8	X12

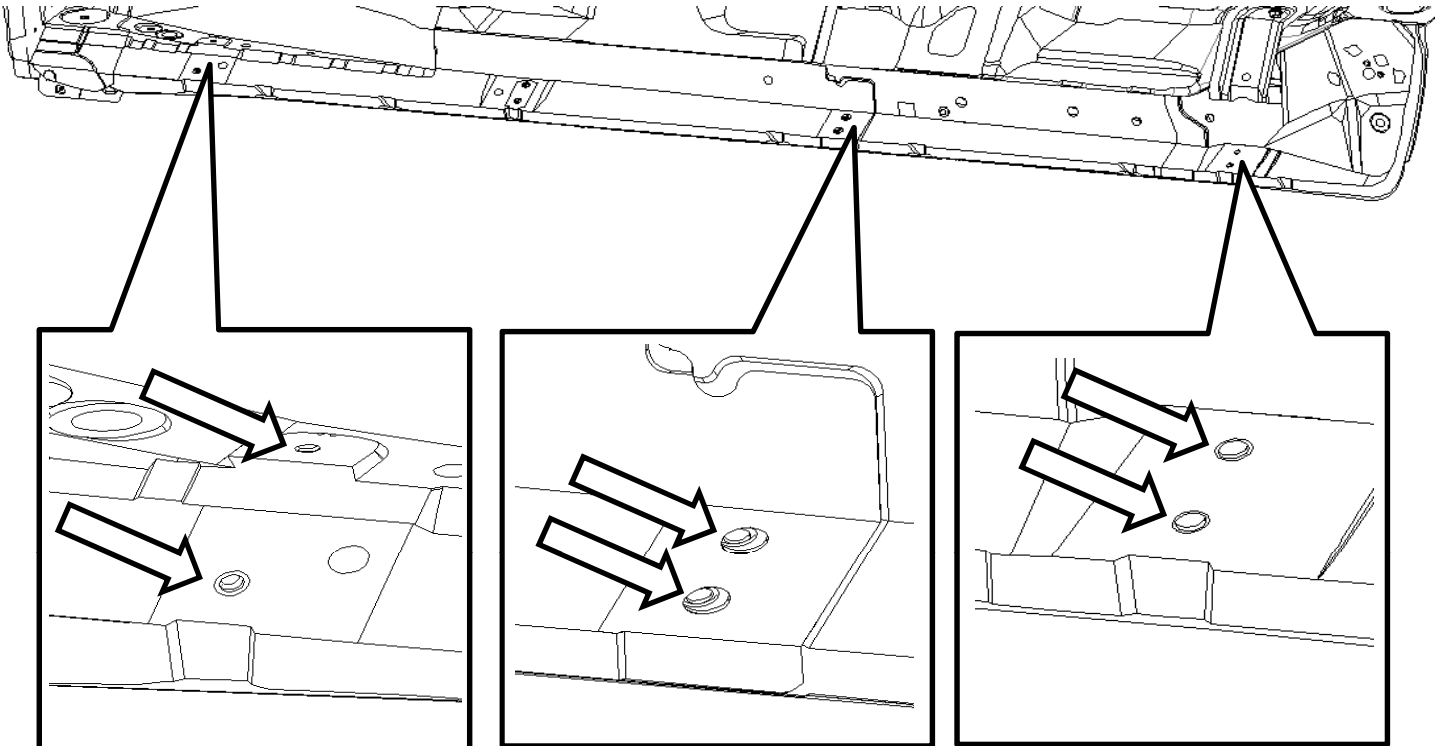
TOOLS REQUIRED

WRENCH/RATCHET

13mm



- 1 Locate the brace mounting location under the rocker panel.
The passenger side of the crew cab is shown. The front of the vehicle is to the left in the picture.

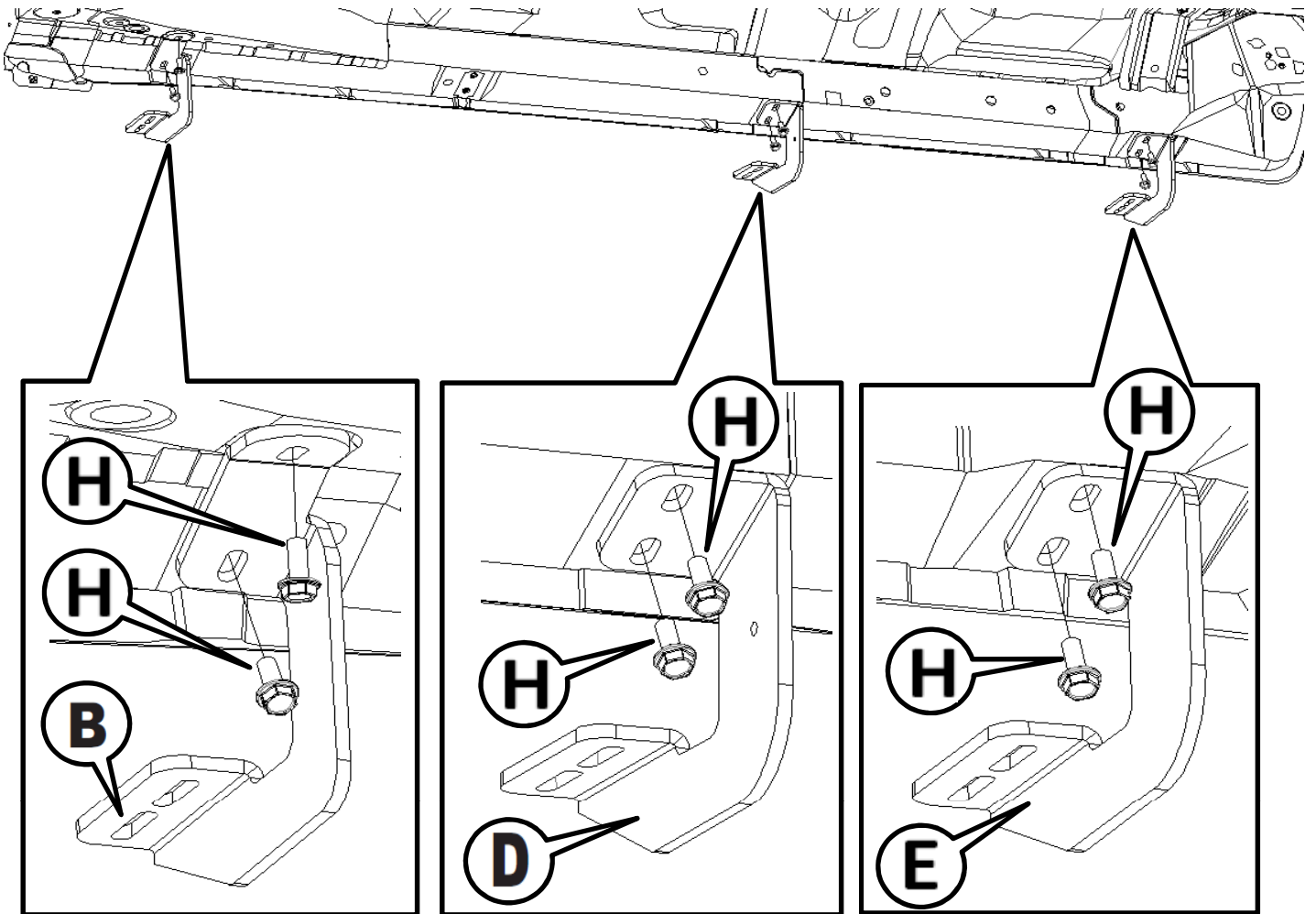


The regular cab will only have 2 mounting location. It will use the front and middle brace.
For regular cab installations, the rear brace can be discarded.

Your vehicle may already have bolts in the mounting locations. If it does, remove and discard these bolts.

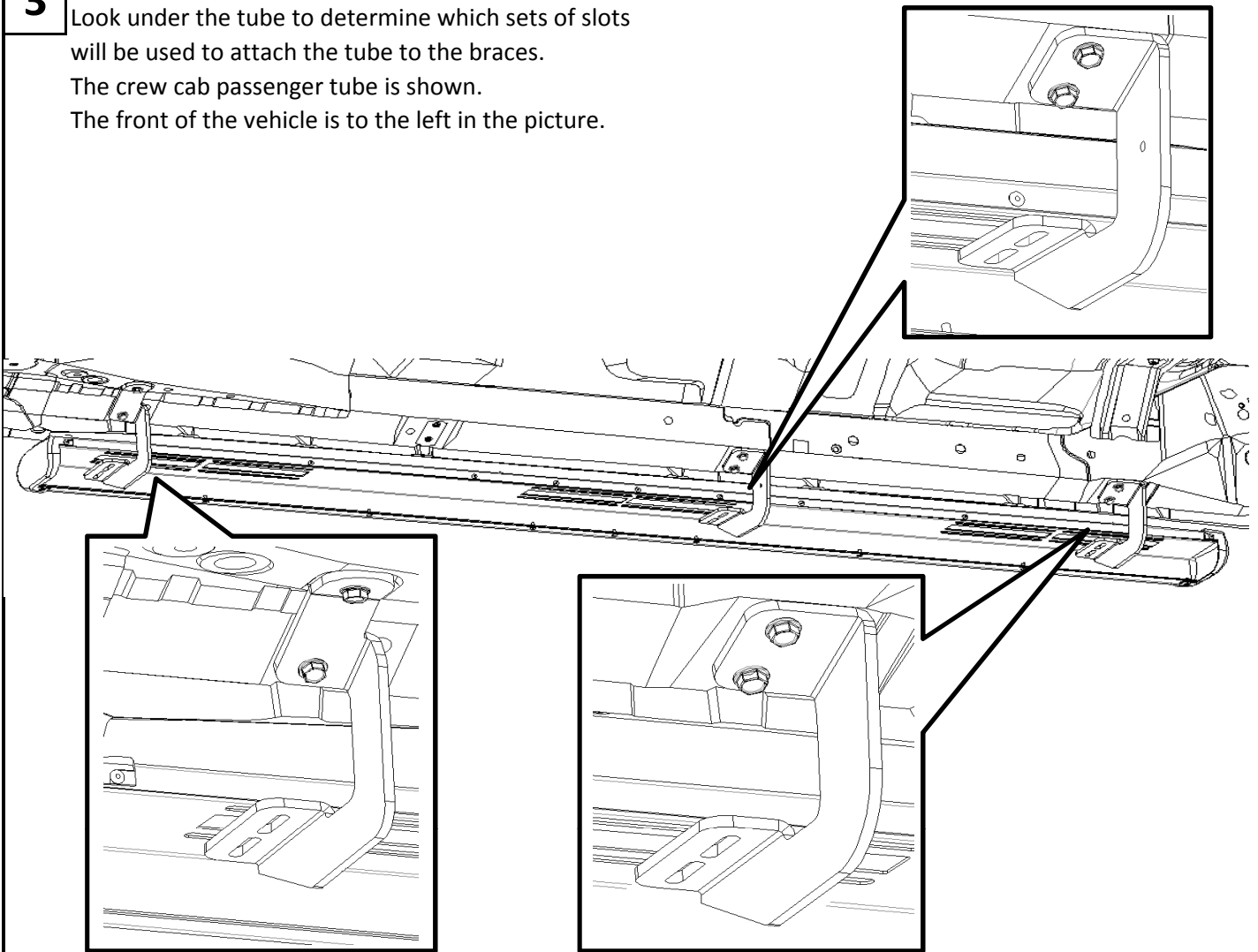
2

Attach the brackets as shown below using the long 8mm bolt [H].

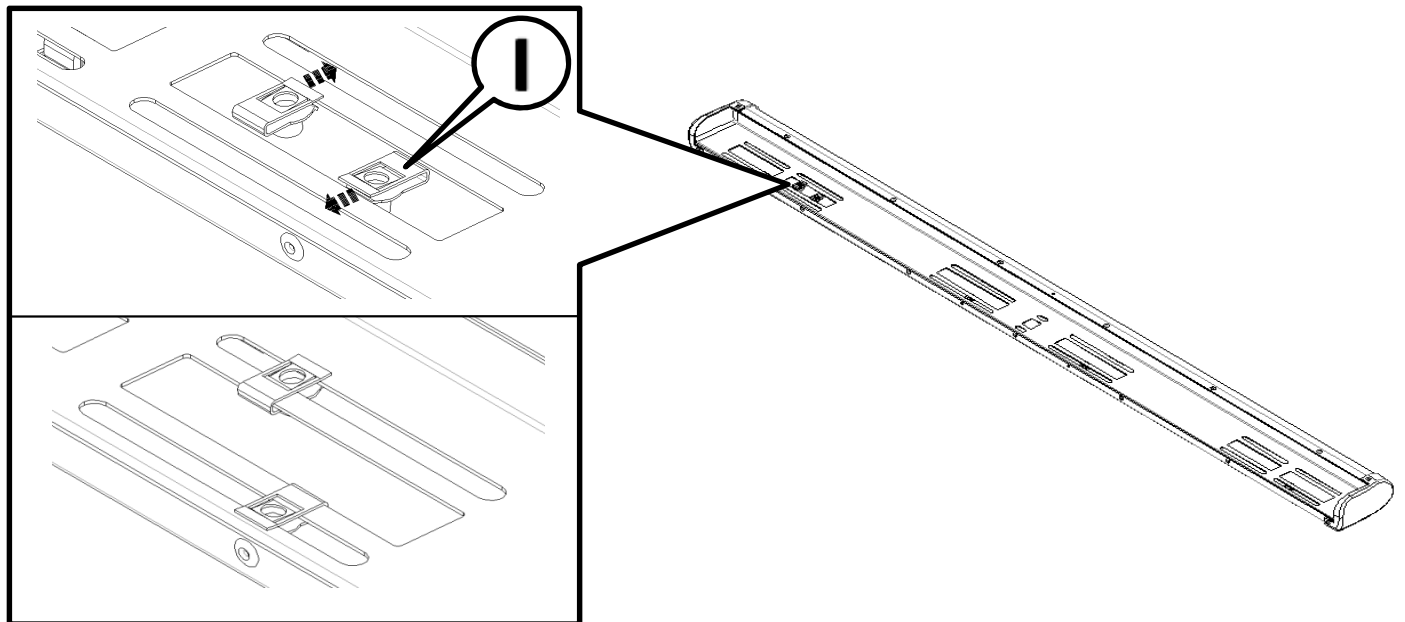


Tighten bolts with a 13mm Socket or wrench.

- 3** Once the brackets are in place, set the tube on the braces and adjust as necessary front to back.
Look under the tube to determine which sets of slots will be used to attach the tube to the braces.
The crew cab passenger tube is shown.
The front of the vehicle is to the left in the picture.



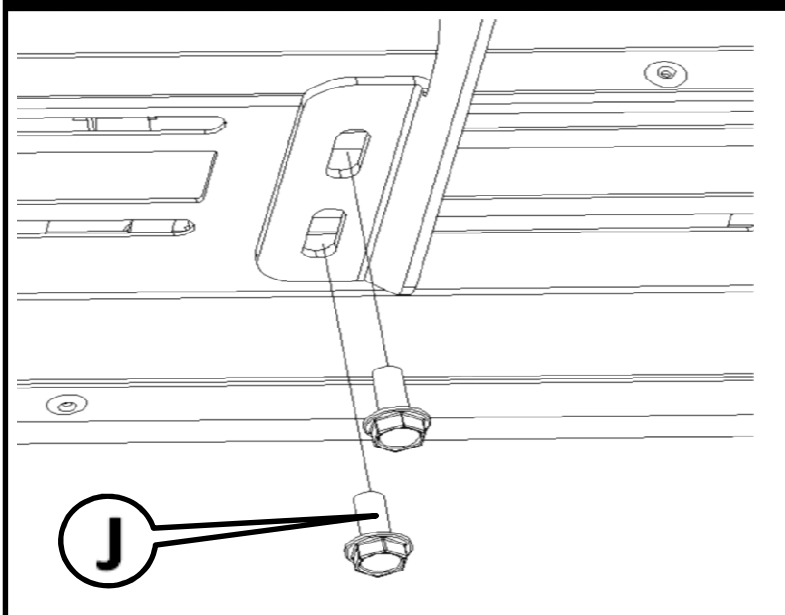
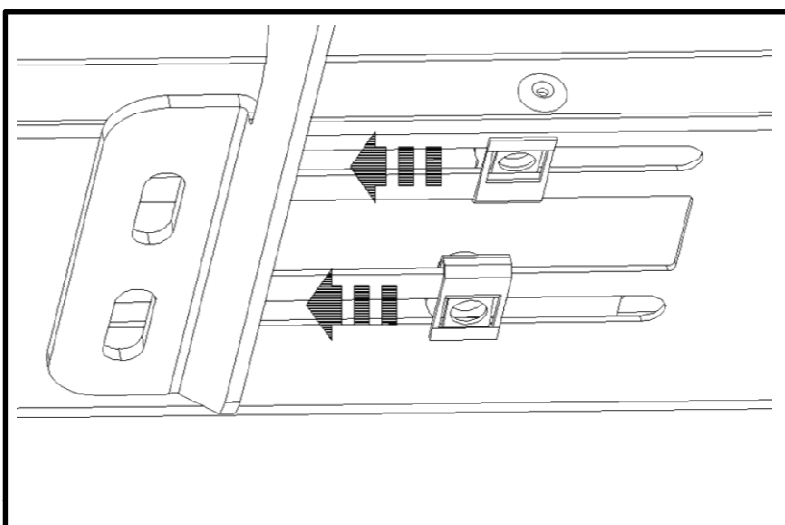
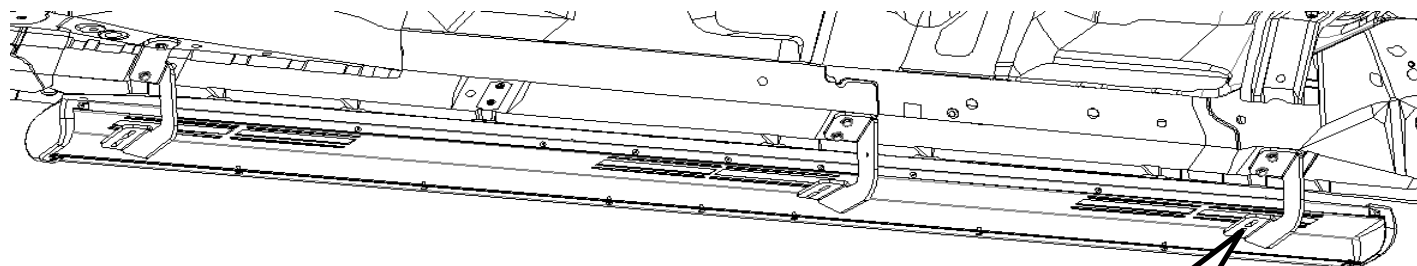
- 4** Remove the tube and install the 8mm U-nuts [I] that were supplied with the tubes into the slots identified in the previous step. Use 2 U-nuts per brace location.



5

Set the tube back on the brackets and slide the U-nuts in the tube slots so that they align with the mounting slots in the braces. Repeat at all mounting locations.

Attach the tube to the braces using the 8mm x 20mm bolts [J] that were supplied with the tube step. Tighten bolts with a 13mm wrench or socket. Repeat at all mounting locations.



Make sure all bolts are tightened. Repeat steps for other side.