



MIDWEST Homes for Pets  
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## Assembly Instructions for K9 Kennel Model 64-1066

### Before you begin

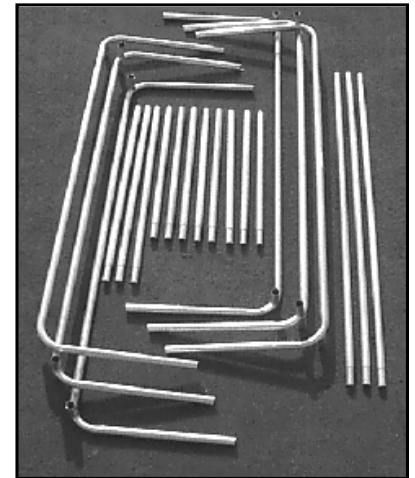
Congratulations on your purchase of a K9 Kennel. Please take time to read and follow these instructions. To make set-up easier, locate a level area to assemble your Kennel. Please remove all components from the carton and arrange them as shown below. All you need for assembly is a pair of pliers or an adjustable wrench. While one person is able to assemble this kennel, some may find it easier if another person assists with "an extra pair of hands."

You will need approximately 30 minutes to fully assemble your K9 Kennel!

### Parts Identification

**Note:** If you discover any parts are missing, or need assistance with assembly, call 1-877-550-2612.

	DESCRIPTION	QTY
A	Scored Eyebolts	8 pieces
B	Nuts	8 pieces
C	Black Plastic Caps	8 pieces
D	Ties Wire	50 pieces
E	Bent Bottom Rails with ONE Peg	2 pieces
F	Bent Middle Rails with TWO Pegs	2 pieces
G	Bent Top Rails with ONE Peg	2 pieces
H	Vertical Corner Post 32-1/2"	8 pieces
I	Back Filler Rail 71-1/2"	3 pieces
J	Front Filler Rail 41-3/4"	3 pieces



The Front Filler Rails (J) and Corner Posts (H) have one end swaged (reduced). The Back Filler Rails (I) are swaged on both ends.

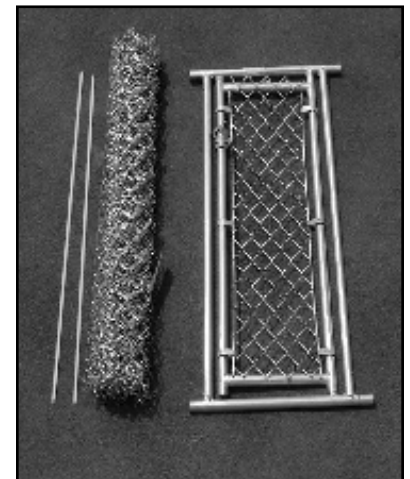


Images may vary from actual product

K	Gate Frame Assembly with Gate	1 piece
L	Chain-link Fabric	1 piece
M	Tension Rods 5/16th Dia. Galvanized Rod	2 pieces

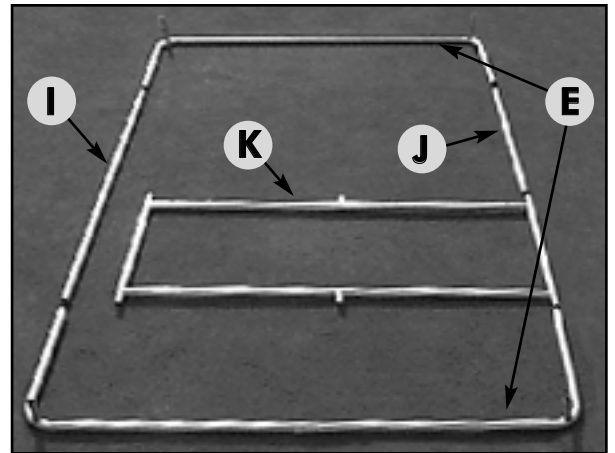
NOTE: Pay attention to the labels that are on the various parts of the Kennel frame. Doing so will make the assembly of your K9 Kennel even easier.

**Warning:** Be sure to remove the collars, tags and leads from your pet before placing it in the Kennel to prevent possible entanglement.



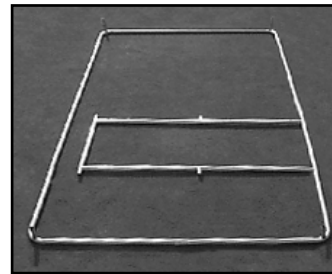
# Assembly Instructions

- 1** Place the two *Bent Bottom Rails* (E) marked "Bottom", one *Back Filler Rail* (I), one *Front Filler Rail* (J), and the *Gate Frame Assembly* (K) on the ground as shown at right. The small pegs on the *Bent Bottom Rail* must point up.



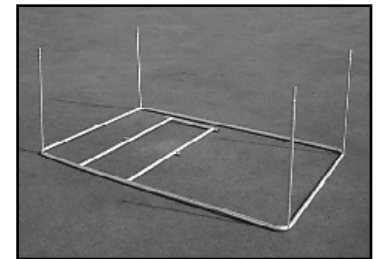
**Illustration 1**

- 2** Push the swaged ends of the *Back Filler Rail* into the ends of the *Bent Bottom Rails*. Push the swaged end of the *Front Filler Rail* into the end of one of the *Bent Bottom Rails*. There will be a gap on one of the long sides where the door frame will go. Place the *Gate Frame Assembly* into this opening and push the pieces together.



**Illustration 2**

- 3** Place one *Vertical Corner Post* (H) as shown in **Illustration 3**, swaged end up, on the small peg at each corner of the *Bent Bottom Rail*.

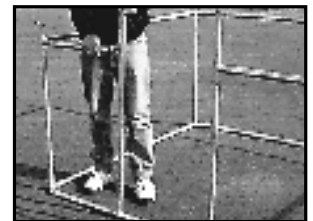


**Illustration 3**

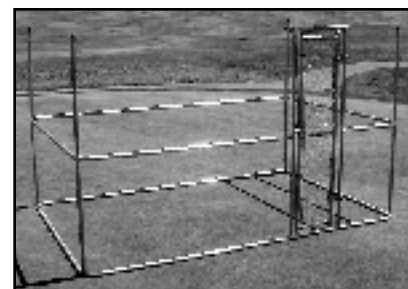
- 4** Mount the *Bent Middle Rail* (F), large pegs pointing down, on top of the swaged ends of the *Vertical Corner Posts* as shown in **Illustration 4**. Slip a *Back Filler Rail* and a *Front Filler Rail* in place as you did in Step # 2. Stand the *Gate Frame Assembly* up and slip the ends of the *Bent Middle Rail* and the *Front Filler Rail* over the middle pegs of the *Gate Frame Assembly*, as shown in **Illustration 5**. At each corner place a *Vertical Corner Posts*, swaged end up, on the small peg on top of the *Bent Middle Rail*. Your *Kennel* should look like **Illustration 6**.



**Illustration 4**



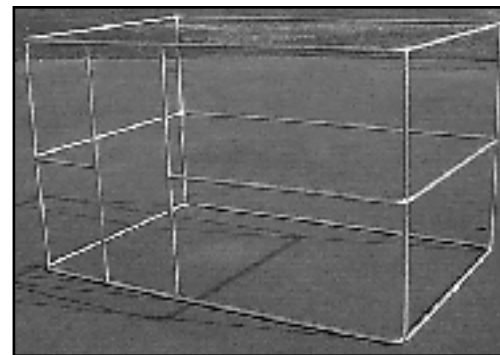
**Illustration 5**



**Illustration 6**

**5** Now mount the *Bent Top Rail (G)*, large peg down, over the top of the swaged ends of the *Vertical Corner Posts* as you just did with the *Bent Middle Rail*. Slip a *Back Filler Rail* and a *Front Filler Rail* in place as you did in Step # 2. Slip the ends of the *Bent Top Rail* and the *Front Filler Rail* over the top pegs of the *Gate Frame Assembly*.

At this point, the Kennel frame is complete (see **Illustration 7**).



**Illustration 7**

**6** Insert the *Eyebolts (A)*, with the eye to the outside, through the eight holes in the *Gate Frame Assembly*. Start the *Nuts (B)* onto the end of the bolts about 1/2" (see **Illustration 8**).



**Illustration 8**

**7** Next stand the roll of *Chain-link Fabric (L)* up against the *Gate Frame Assembly*. Starting at the top, thread the *Tension Rod (M)* down through the *Chain-link Fabric*, being sure to pass through the eye of each *Eyebolt* and the bottom diamond (see **Illustration 9**).



**Illustration 9**

**8** Unroll the *Chain-link Fabric* around the frame of the Kennel as shown in **Illustration 10**, being sure to keep tension on the wire by pulling the roll as you unwind it. Occasionally it may be necessary to untangle the knuckles at the top and bottom of the roll. Keeping the tension on the roll tight will help prevent this!



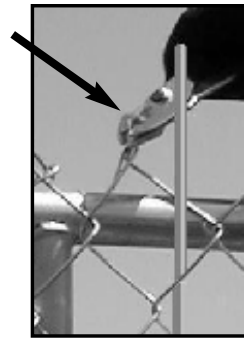
**Illustration 10**

**9** After you have unrolled the roll of *Chain-link Fabric* completely around the frame you may find that you have several extra inches of wire that extend past the *Eyebolts* as shown in **Illustration 11**. This excess *Chain-link Fabric* must be removed. Pull the *Chain-link Fabric* tightly past the *Eyebolts* to determine where to remove the extra so that the *Tension Rod* can be installed as in Step # 7.

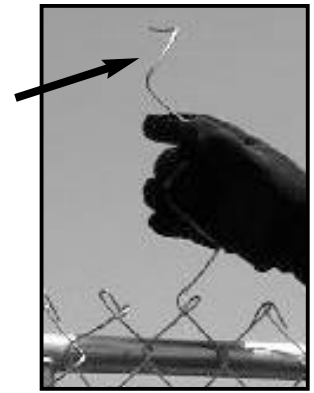


**Illustration 11**

**10** To determine how much *Chain-link Fabric* to remove slide the *Tension Rod* down through the *Chain-link Fabric* so that it will pass through the eye of the first *Eyebolt*. Locate the first knuckle on the gate side of the *Tension Rod*, as shown in **Illustration 13**. Pull out the *Tension Rod*. To remove the excess, unbend the knuckle so that it is straight. Locate the corresponding knuckle at the bottom of the *Chain-link Fabric*. Unbend that loop. This single "picket" can now be removed. Lift and rotate the picket until it is free of the roll as shown in **Illustration 14**.



**Illustration 13**



**Illustration 14**

**11** Now insert the *Tension Rod* down through the *Chain-link Fabric* and the *Eyebolts* as you did in Step # 7. Facing the *Kennel*, go to the top, left *Eyebolt*. Push the "eye" firmly against the *Frame*. Tighten the *Nut* (as shown in **Illustration 15**), past the scored area on the threads. Move down to the next *Eyebolt* and repeat. Pulling the *Tension Rod* against the *Gate Frame Assembly* as you go, proceed around the *Gate Frame Assembly* until all eight *Eyebolts* have been tightened. This step will tighten the fit of the *Chain-link Fabric* around the frame. Use your pliers to grip the exposed threads and snap off the excess at the scored area of the bolt. Finish each nut with a *Plastic Cap* (C).



**Illustration 15**

**12** Starting at the *Gate Frame Assembly*, install *Tie Wires* (D) every two feet, (more often for larger dog breeds) securing the *Chain-link Fabric* to the top rail of the *Kennel*. Turn the *Kennel* over and install the *Tie Wires* around the bottom rail of the *Kennel* every two feet (more often for larger dog breeds). Flip the *Kennel* back over.



**Illustration 16**

**NOTE:** Please remember to allow a period of adjustment for your pet if they have not been kept in a kennel before. Animals that have never been penned may initially show undesirable changes in behavior or attitude. Consult your veterinarian or pet professional if this should happen.

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1. For one (1) year from the date of original purchase, MIDWEST Homes For Pets ("MIDWEST") warrants to the purchaser of this pet home that, should it prove defective by reason of improper workmanship and/or material, MIDWEST will repair or replace, at its option, any defective part of the pet home, without charge for the part or for shipping. Replacement parts are warranted for the remainder of the original period.
2. **THIS WARRANTY DOES NOT COVER** defects in the wire enclosure caused by any animal, any physical abuse to or misuse of the pet home, any damage caused by the original purchaser or any third party, or any defects arising or discovered more than one (1) year from the original retail purchase date.
3. **STEPS TO OBTAIN WARRANTY SERVICE:**
  - A. The purchaser must call MIDWEST's HELPLINE, 800-428-8560, to report the alleged defect to a customer service representative or obtain missing parts.
  - B. The customer service representative will determine if the defect is covered by this warranty, and if it is, will authorize and instruct the purchaser in how to obtain corrective action.
  - C. MIDWEST may require the purchaser to present the sales receipt or other proof of purchase prior to authorizing any return or replacement. No returns or replacements will be permitted without proper authorization. If a return or replacement is authorized, you may be requested to return the item to MIDWEST or to make the item available for pick-up by MIDWEST.
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